

# **Tensile Behaviors of Large Sized Anchors in Concrete**

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**Korea Power Engineering Company**

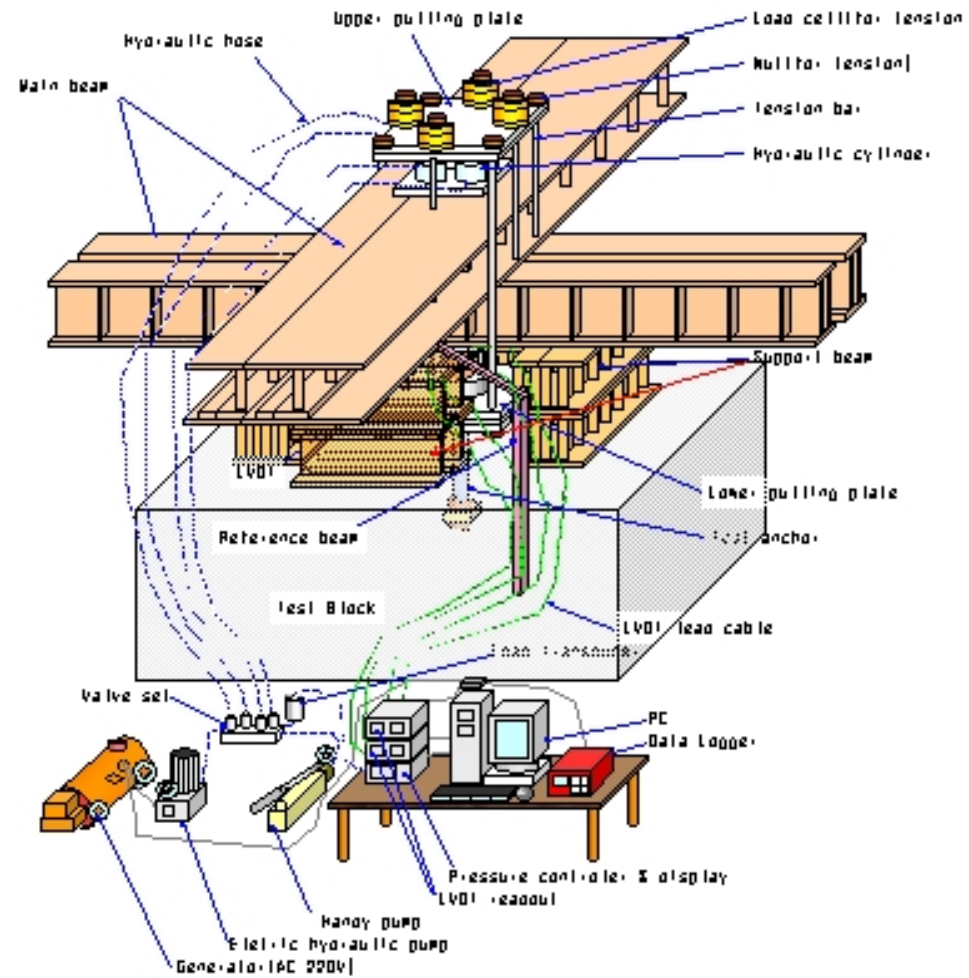
## Background of Test for Large Size Anchor Systems

- To develop design criteria for extra-large-sized anchors (not addressed in the App. D of ACI code - greater than 25in embed. depth and 2in anchor diameter, and re-bar effect)
- To check if CC design methods for small sized anchors can be directly extended to extra-large-sized anchors with deep embedment or need some modification
- To evaluate supplementary reinforcement effects on tensile strength of extra-large sized anchor bolt

## Summary of Tension Test Specimens

Category	Test Group	Specimen No.	Reinforce-ment	Anchor Diameter $D_b$ (in)	Embed. Depth $h_{ef}$ (in)	
Tension	TH	TH-1	T1	None	2.75	25
		TH-2	T2	None	3.75	35
		TH-3	T3	None	4.25	45
	TR	TR-1	T4	Supp. #1	2.75	25
		TR-2	T5	Supp. #2	2.75	25
		TR-3	T1	None	2.75	25

# Schematic Sketch of Tension Test Setup

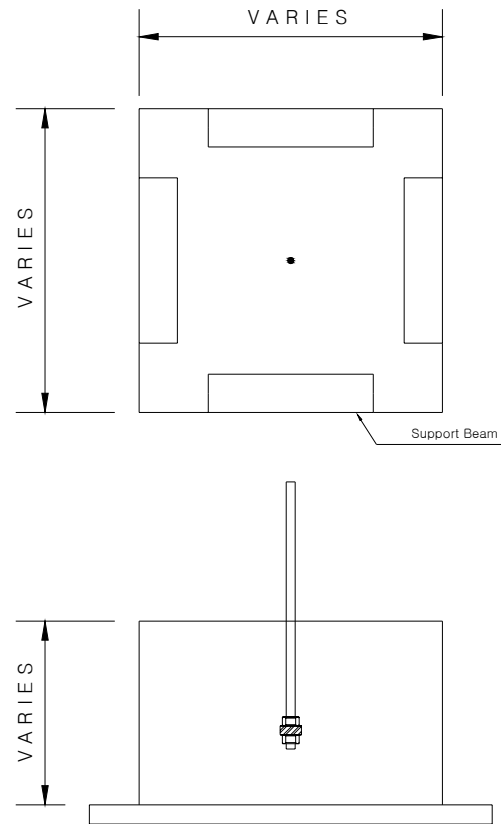


## Photo of Tension Test Setup

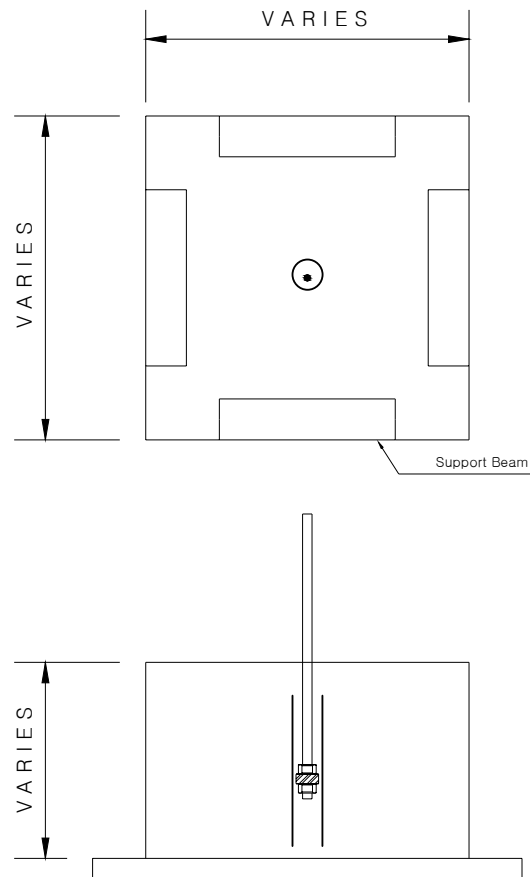


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# Sketch of Tension Test Specimens (Un-reinforced)

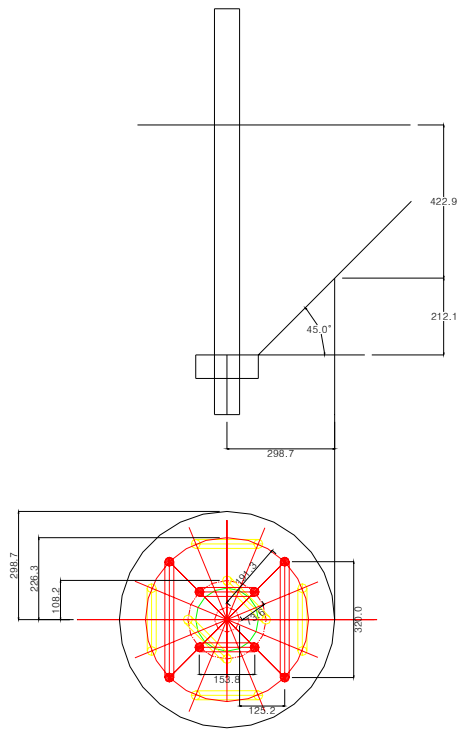


# Sketch of Tension Test Specimens (Reinforced)

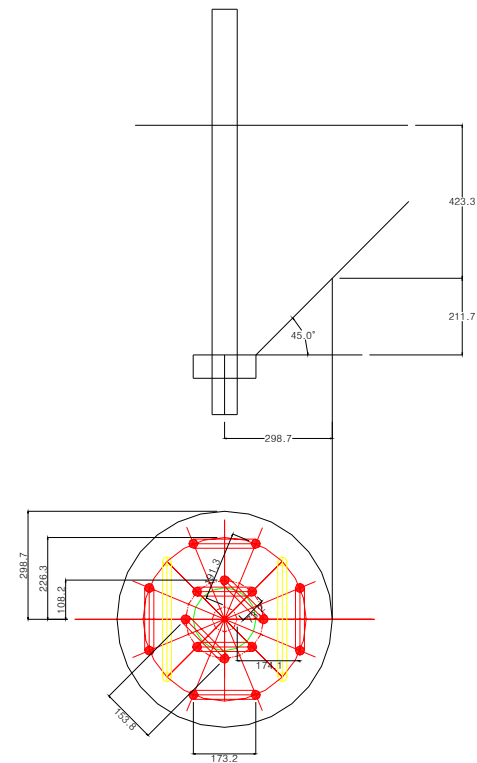




# Sketch of Tension Test Specimens(Reinforced)



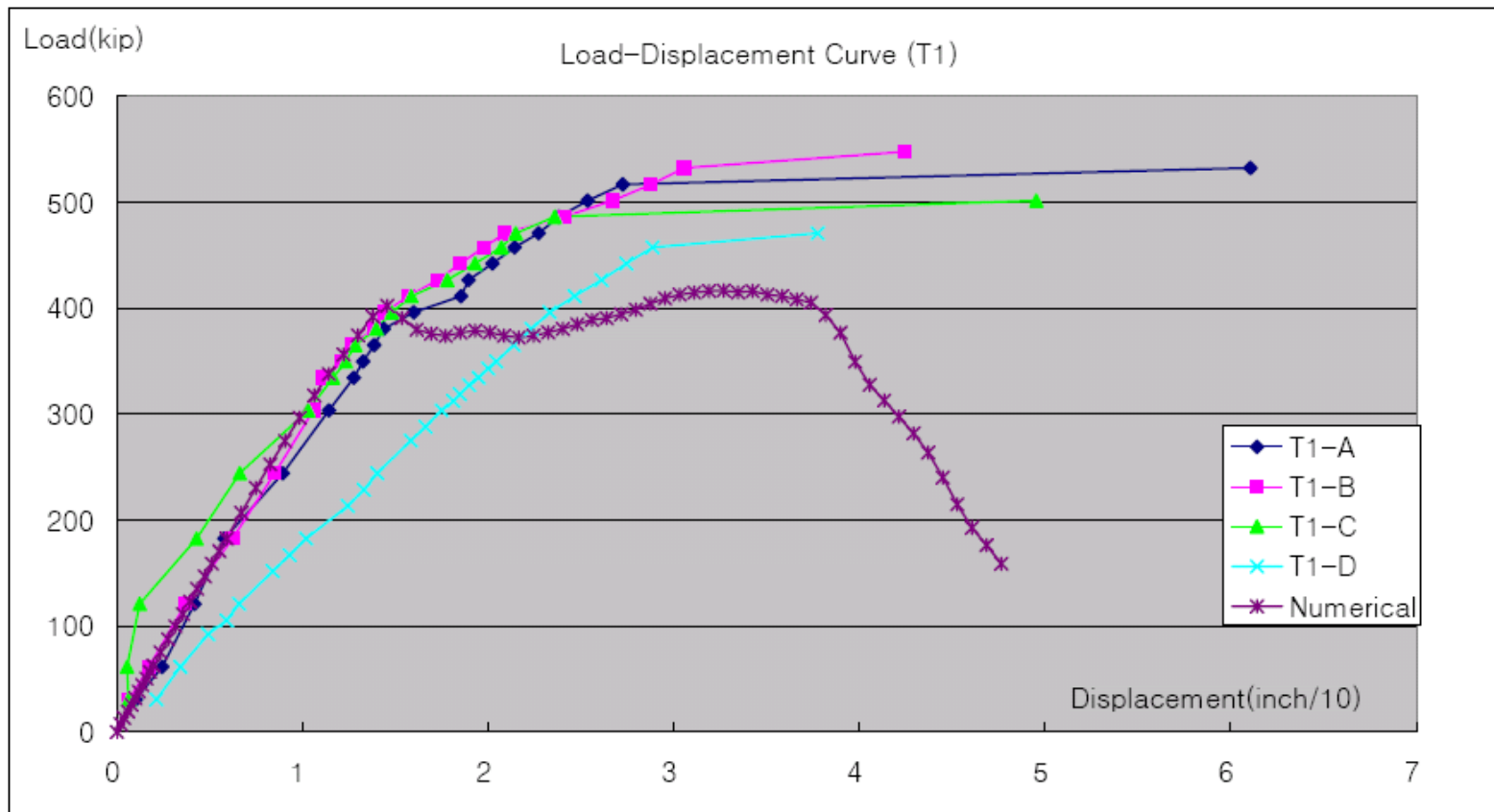
T4 ( 50%) 8-#8



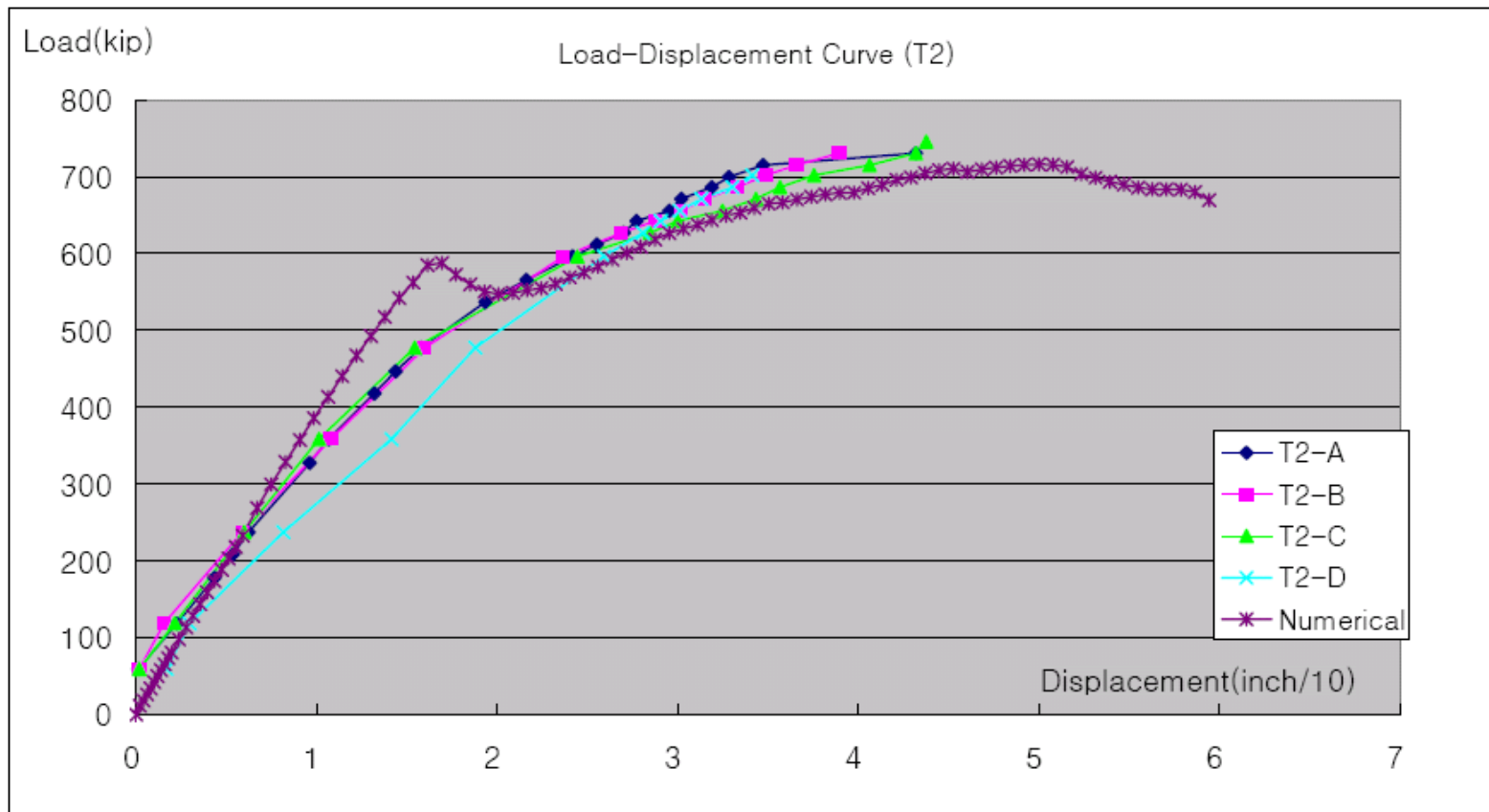
T5 ( 100%) 16-#8



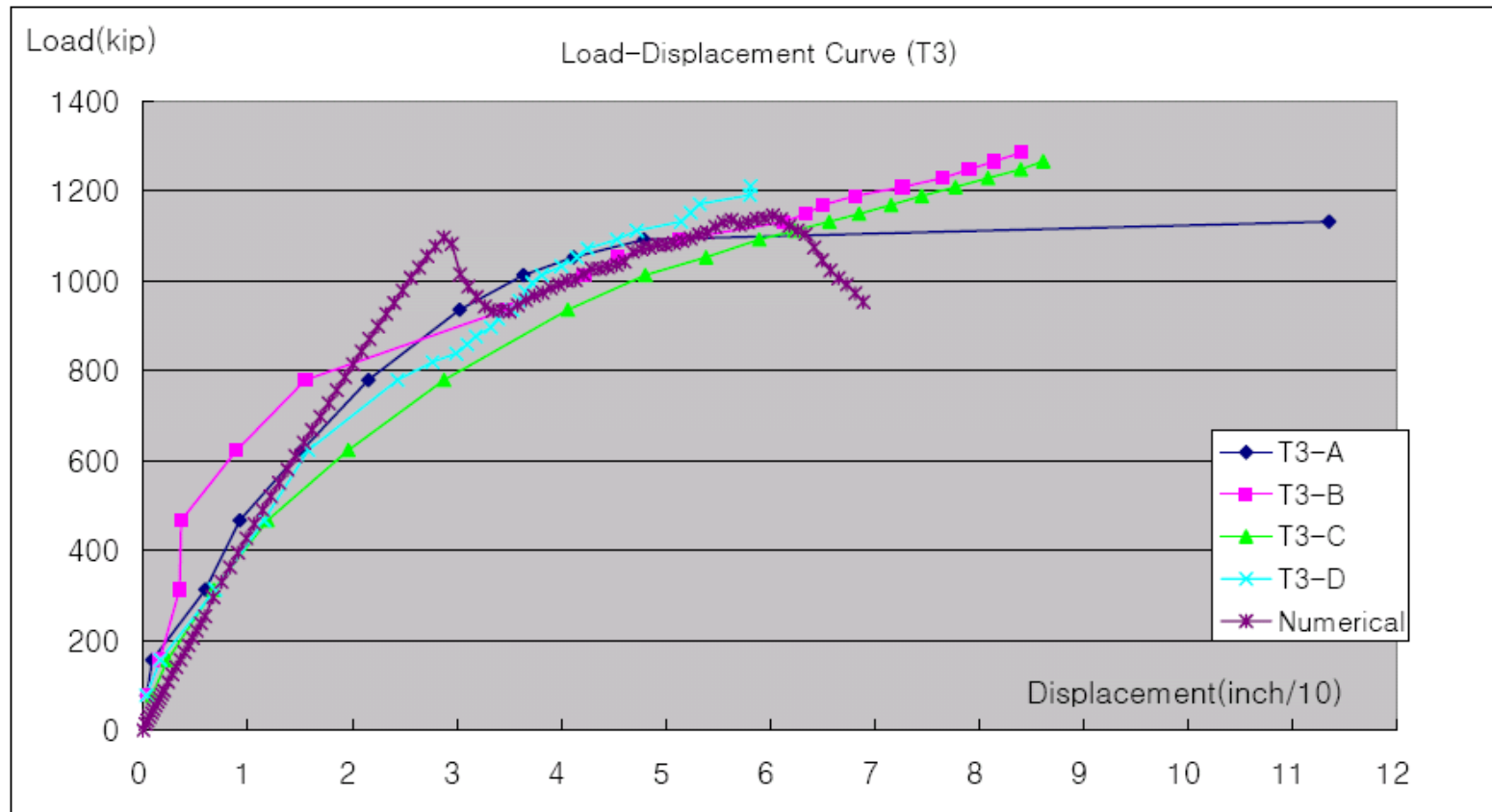
## Load - Displacement Curves ( T1, hef = 25 in )



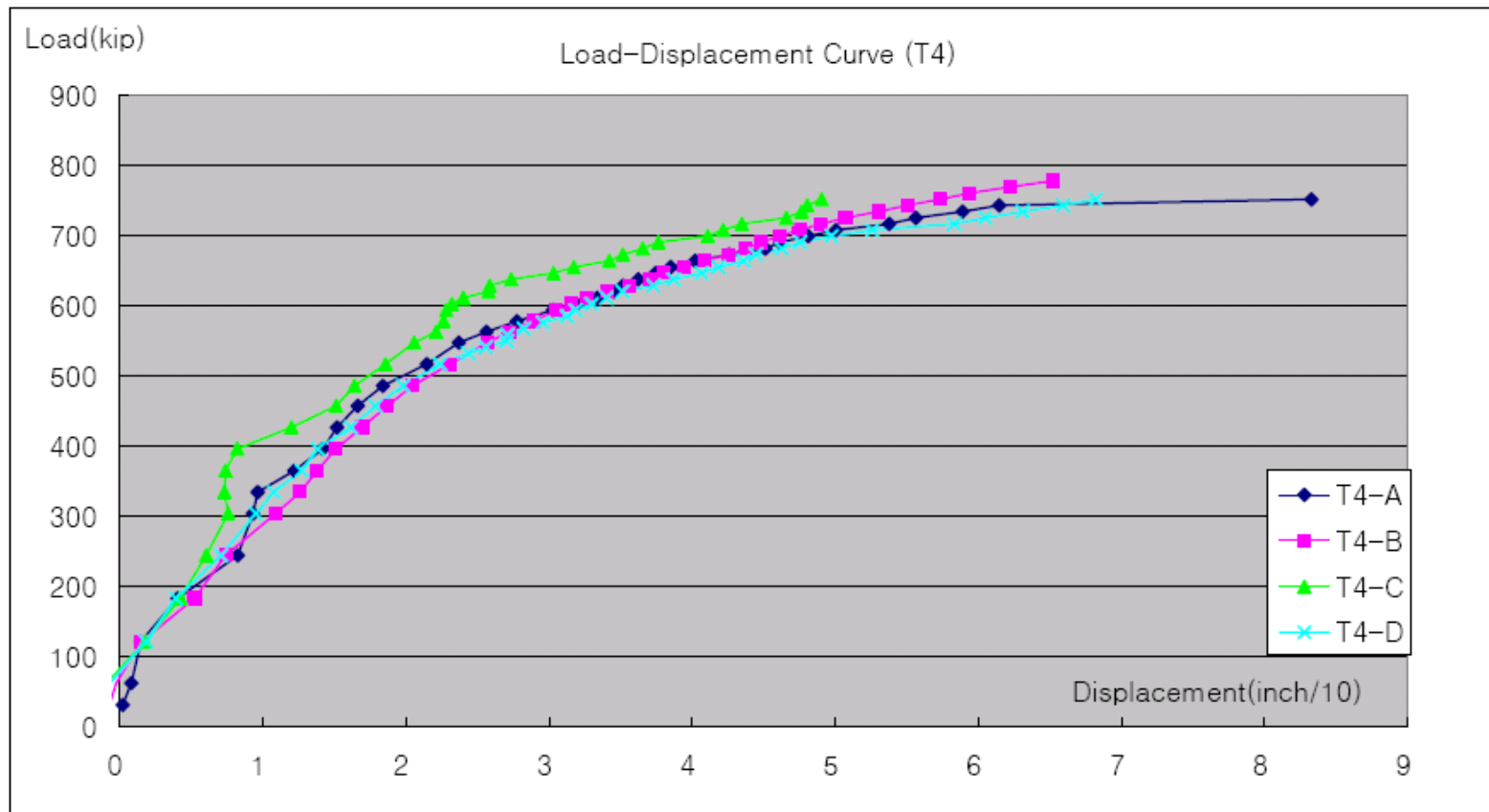
## Load - Displacement Curves ( T2, hef = 35in )



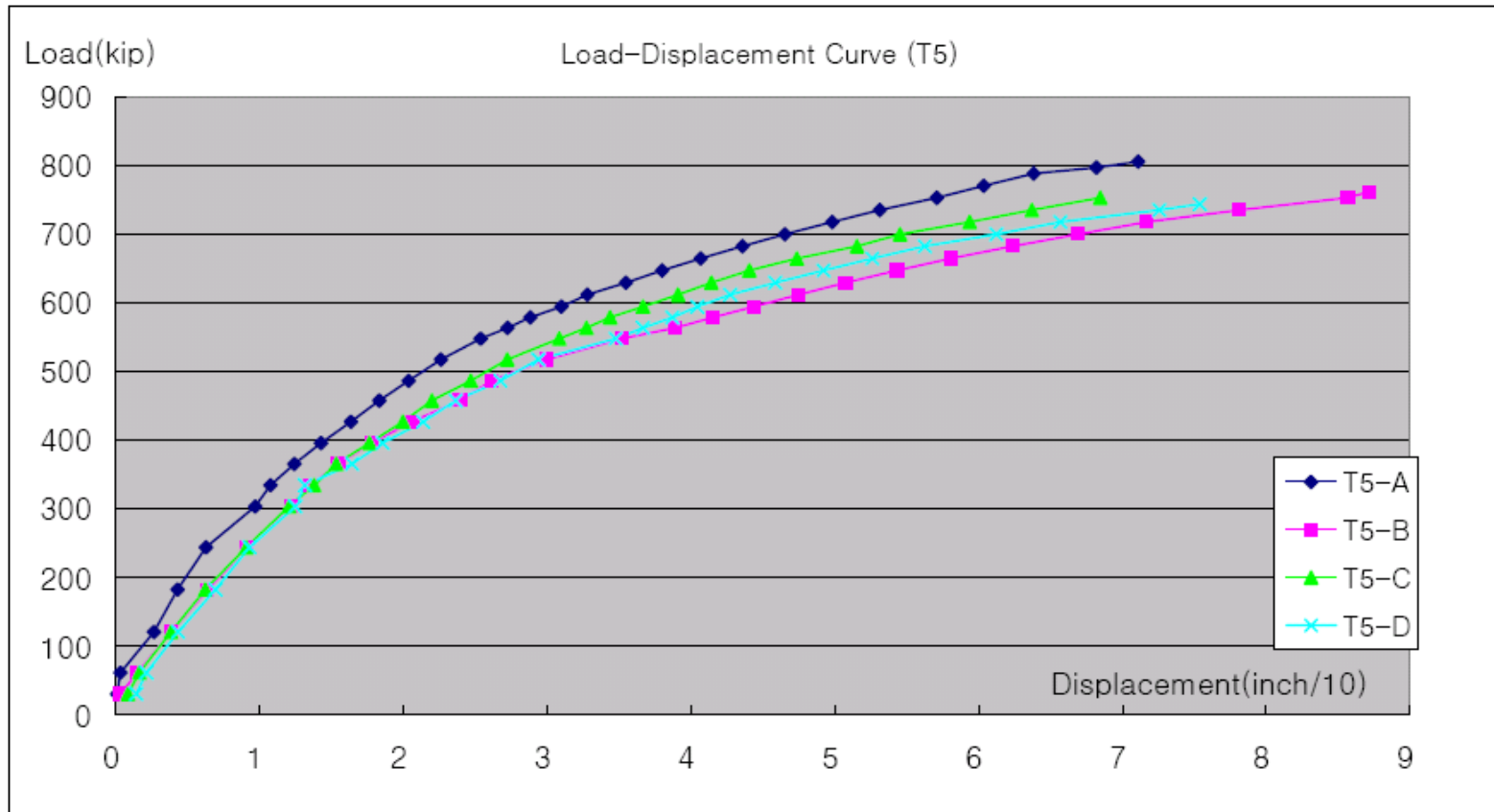
## Load - Displacement Curves ( T3, hef = 45in )



# Load - Displacement Curves

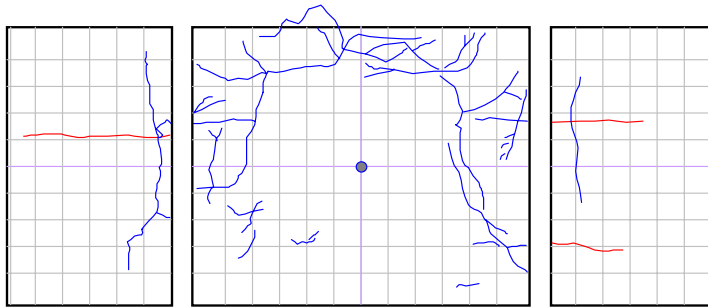


# Load - Displacement Curves



# Crack Patterns at Top and Either Side

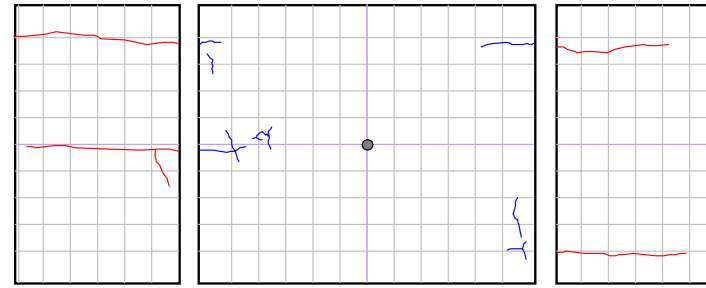
T1-A



T1-B



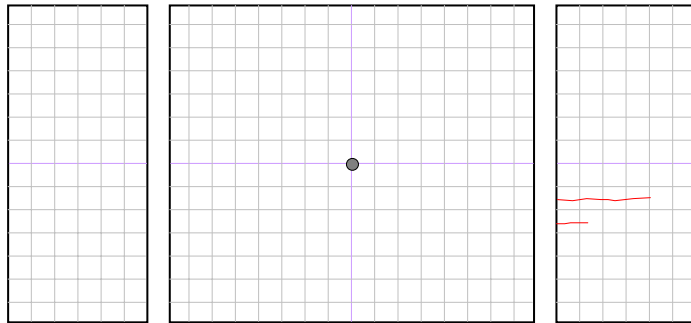
T1-C



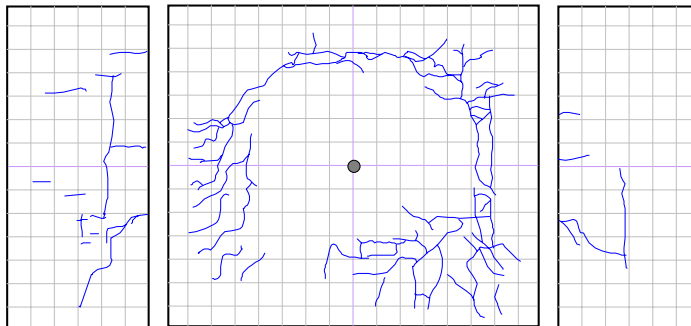
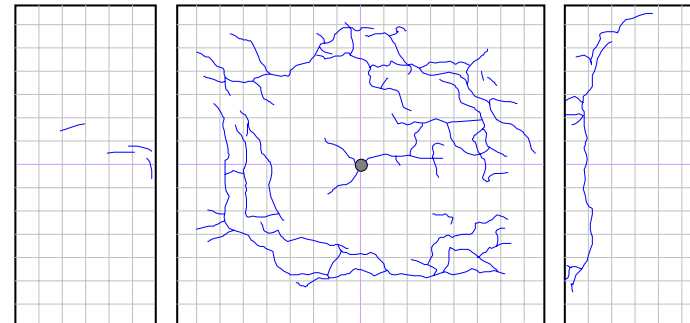
T1-D

# Crack Patterns at Top and Either Side

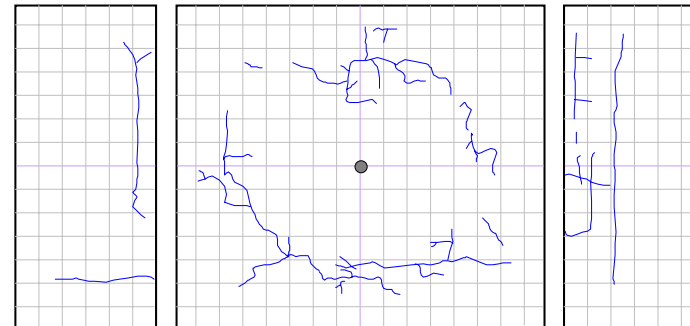
T2-A



T2-B



T2-C

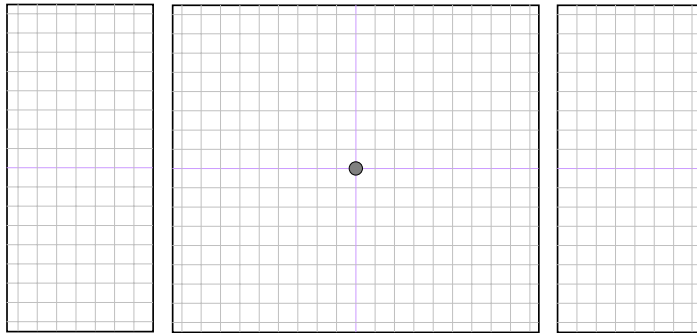


T2-D

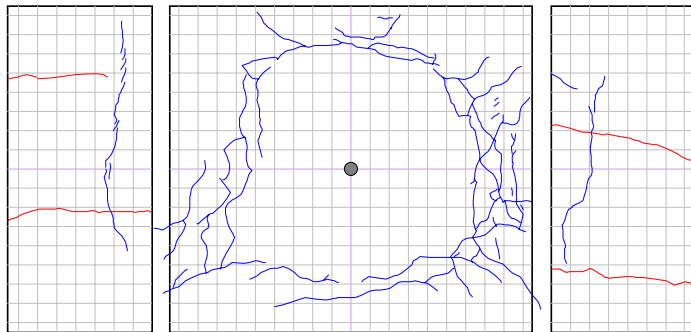
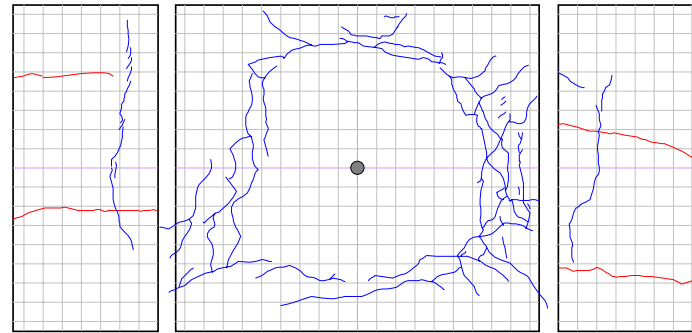


# Crack Patterns at Top and Either Side

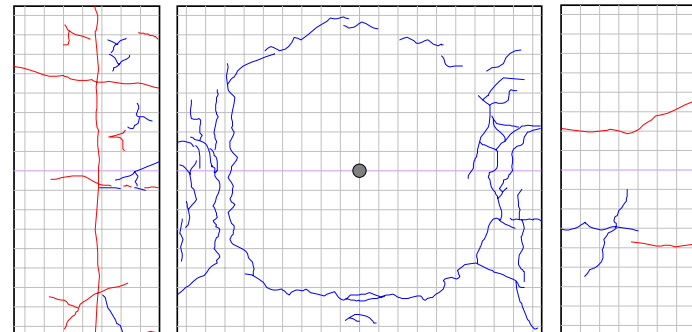
T3-A



T3-B

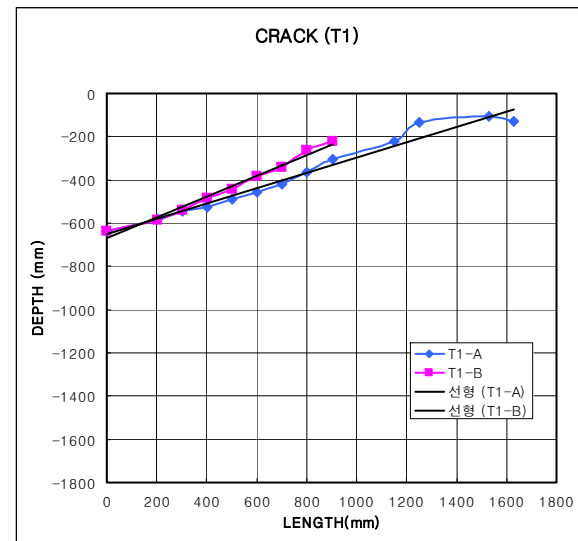
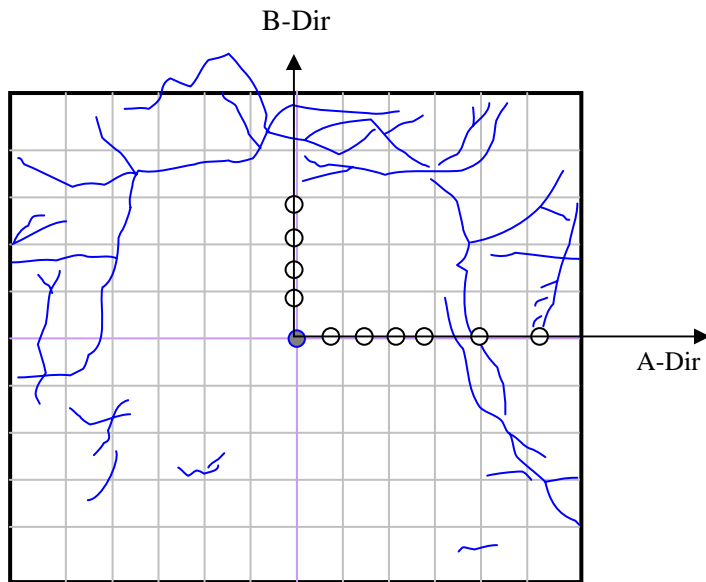


T3-C

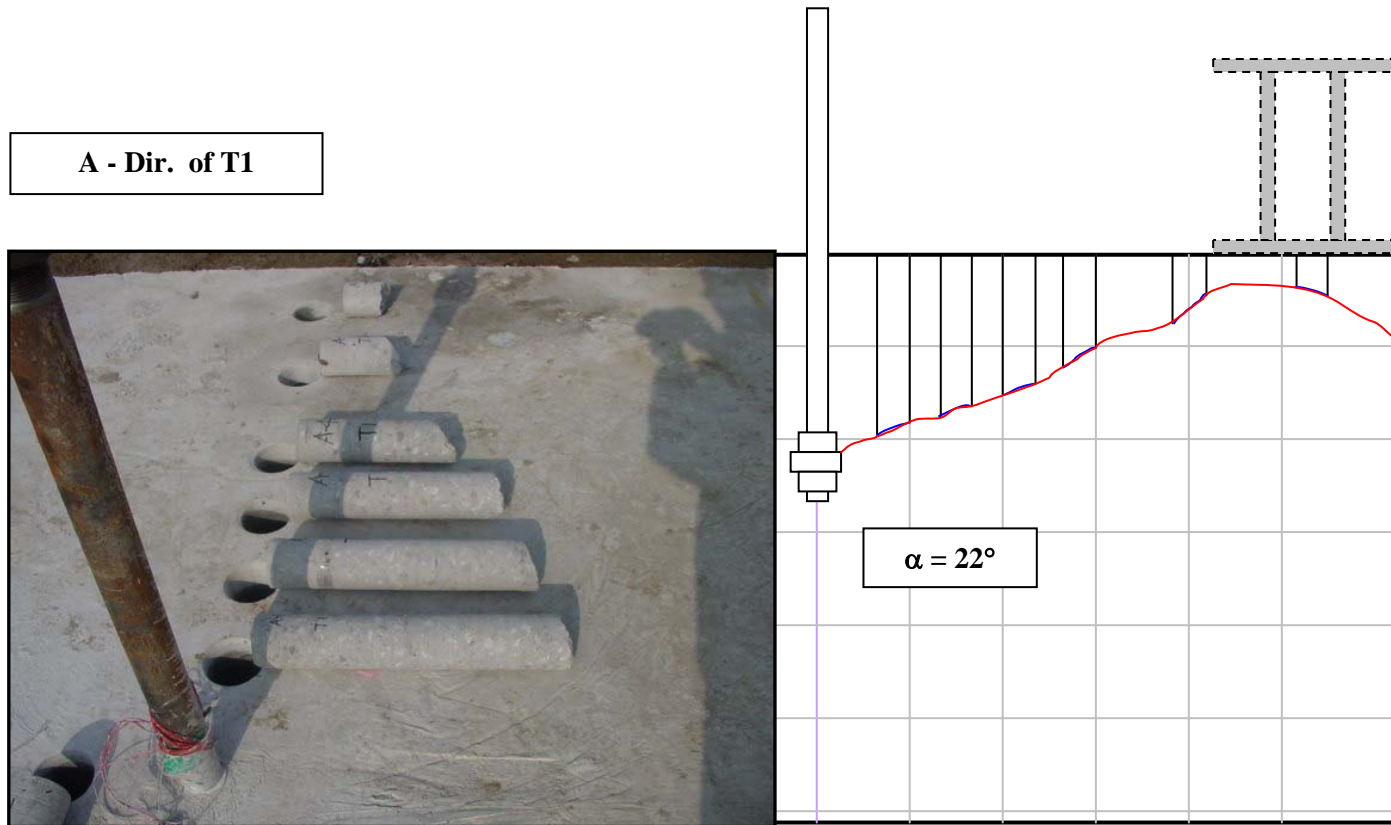


T3-D

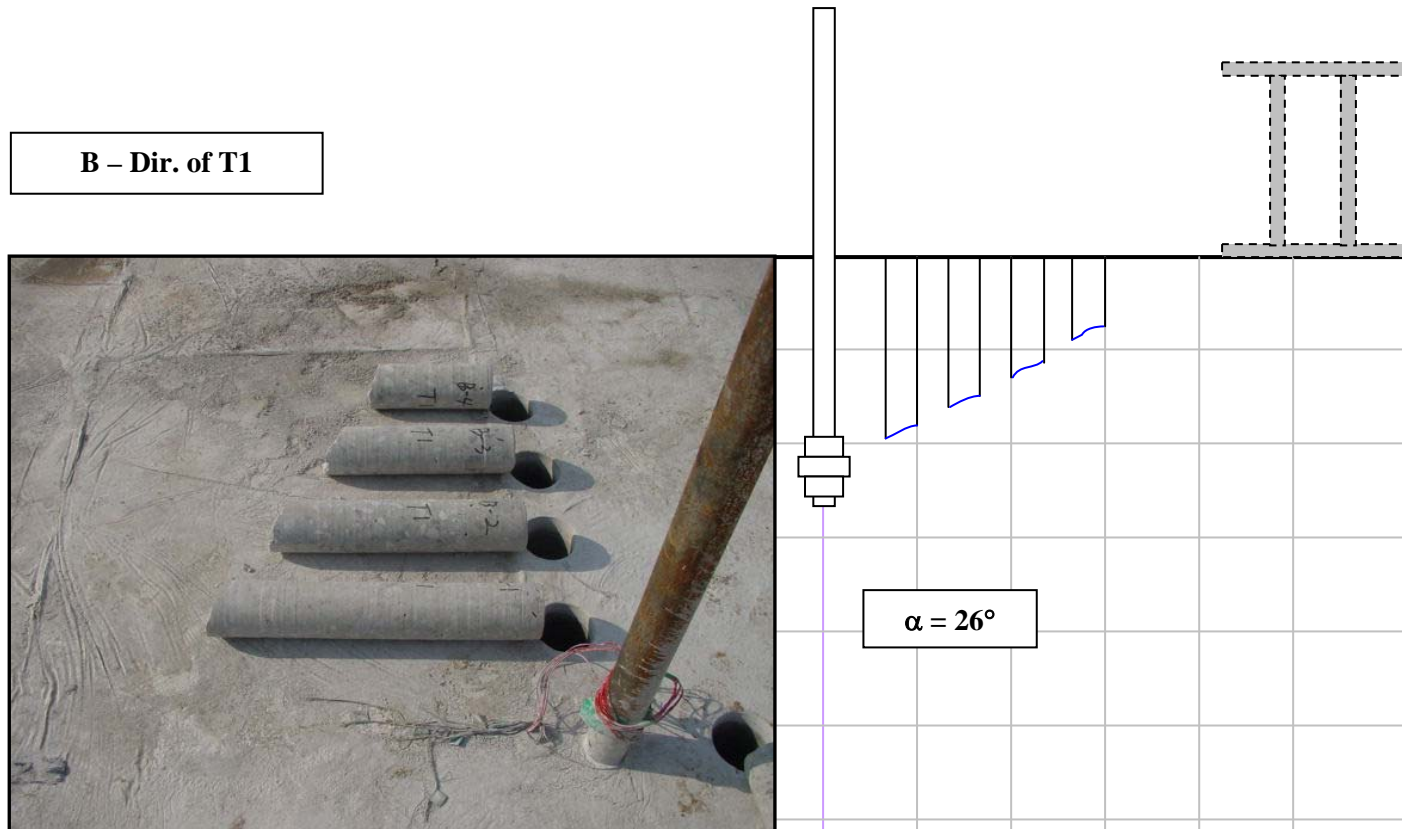
# Breakout Failure Angle in Specimen



# Breakout Failure Angle in Specimen



# Breakout Failure Angle in Specimen



## Predictions of Tensile Capacity of Test Specimens

Concrete Capacity 1.5@hef

$$N_n = 39\sqrt{f'_c} h_{ef}^{1.5}$$

Concrete Capacity 1.67@hef

$$N_n = 26.4\sqrt{f'_c} h_{ef}^{1.67}$$

ACI 349-old

$$N_n = 4\sqrt{f'_c} A_c$$

ACI 349-new

$$N_n = 16\sqrt{f'_c} h_{ef}^{5/3}$$

where,

$f'_c$  = Concrete Compressive Strength (psi)

$h_{ef}$  = Effective Embedment Depth (inch)

$A_c$  = Projected Area of Stress Cones(=  $\pi h_{ef}^2 (1 + d_h / h_{ef})$ )

## Predictions & Test Results of Tensile Capacity

		Concrete Breakout Capacities (kip) by Embedment Depths		
		25 in(T1)	35 in(T2)	45 in(T3)
<b>Predictions (Un-reinforced)</b>	ACI349-old	676	1305	2138
	ACI349-new	254	444	676
	CCD-1.5hef	362	599	873
	CCD-1.67hef	423	742	1129
<b>Test (Un-rinforced)</b>	Mean (4-samples)	509	744	1242
	COV (%)	5.8	2.8	6.1
	5% fractile	393	662	944

## Ratio of Predictions & Test Results of Tensile Capacity

		Ratio of Observed to Predictions			
		25 in(T1)	35 in(T2)	45in(T3)	Mean
<b>5% Fractile Value of Test Results</b>	<b>F5% /ACI349-old</b>	<b>0.58</b>	<b>0.51</b>	<b>0.44</b>	<b>0.51</b>
	<b>F5%/ACI349-new</b>	<b>1.55</b>	<b>1.49</b>	<b>1.40</b>	<b>1.48</b>
	<b>F5%/ CCD-1.5hef</b>	<b>1.09</b>	<b>1.11</b>	<b>1.08</b>	<b>1.09</b>
	<b>F5%/ CCD-1.67hef</b>	<b>0.93</b>	<b>0.89</b>	<b>0.84</b>	<b>0.89</b>
<b>Mean Value of Test Results</b>	<b>Mean/ACI349-old</b>	<b>0.75</b>	<b>0.57</b>	<b>0.58</b>	<b>0.63</b>
	<b>Mean/ACI349-new</b>	<b>2.01</b>	<b>1.67</b>	<b>1.84</b>	<b>1.84</b>
	<b>Mean/ CCD-1.5hef</b>	<b>1.41</b>	<b>1.24</b>	<b>1.42</b>	<b>1.36</b>
	<b>Mean/ CCD-1.67hef</b>	<b>1.20</b>	<b>1.00</b>	<b>1.10</b>	<b>1.10</b>



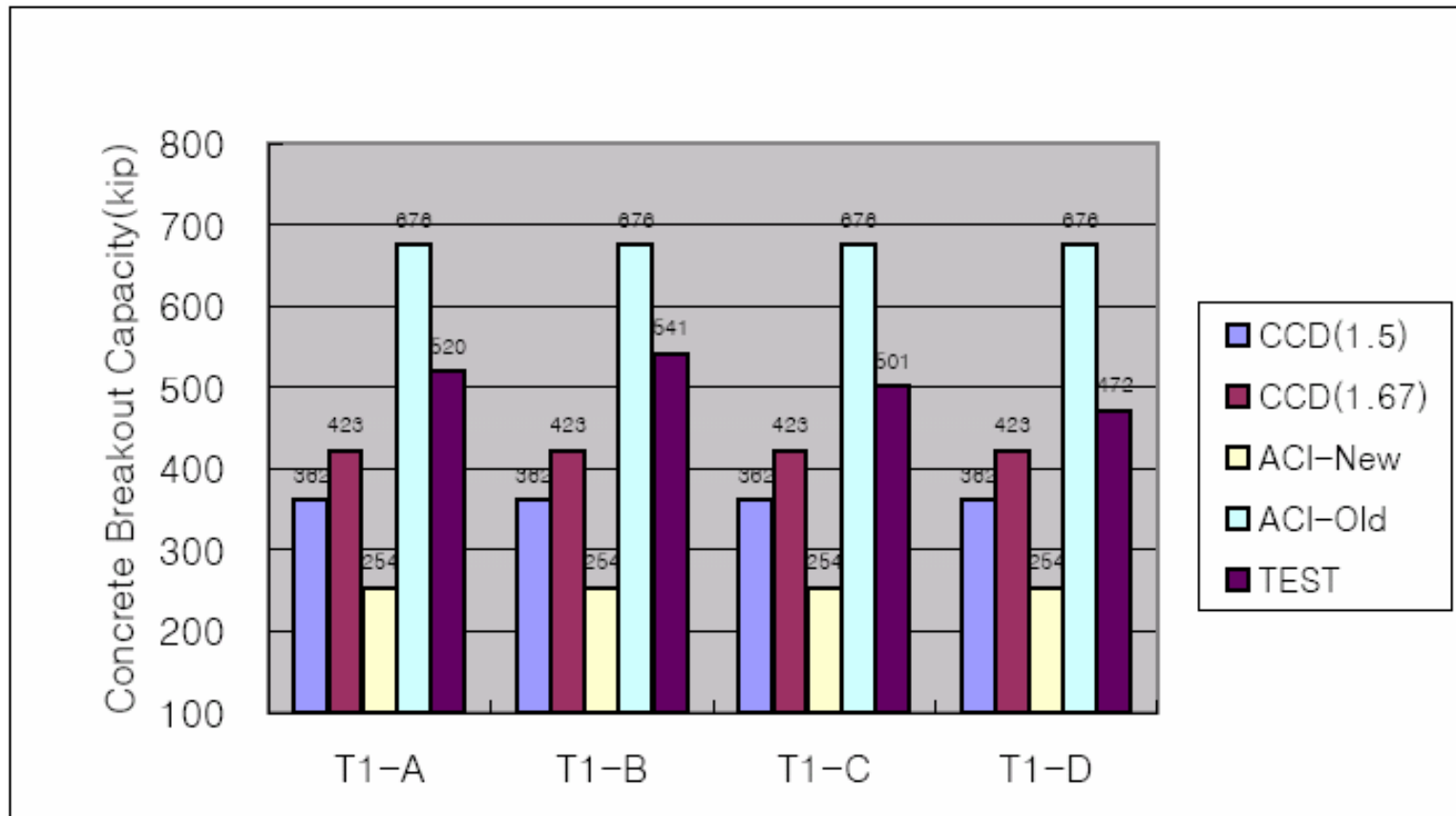
## Ratio of Predictions & Reinforced Specimens Capacity

		Concrete Breakout Capacities (kip) by Reinforcing Effect		
		25 in(T4)	25 in(T5)	25in(T1)
<b>Predictions (Un-reinforeced)</b>	<b>ACI349-old</b>	<b>676</b>	<b>676</b>	<b>676</b>
	<b>ACI349-new</b>	<b>254</b>	<b>254</b>	<b>254</b>
	<b>CCD-1.5hef</b>	<b>362</b>	<b>362</b>	<b>362</b>
	<b>CCD-1.67hef</b>	<b>423</b>	<b>423</b>	<b>423</b>
<b>Test (Reinforced)</b>	<b>Mean (4-samples)</b>	<b>733</b>	<b>725</b>	<b>509</b>
	<b>COV (%)</b>	<b>1.7</b>	<b>3.5</b>	<b>5.8</b>
	<b>5% fractile</b>	<b>685</b>	<b>625</b>	<b>393</b>

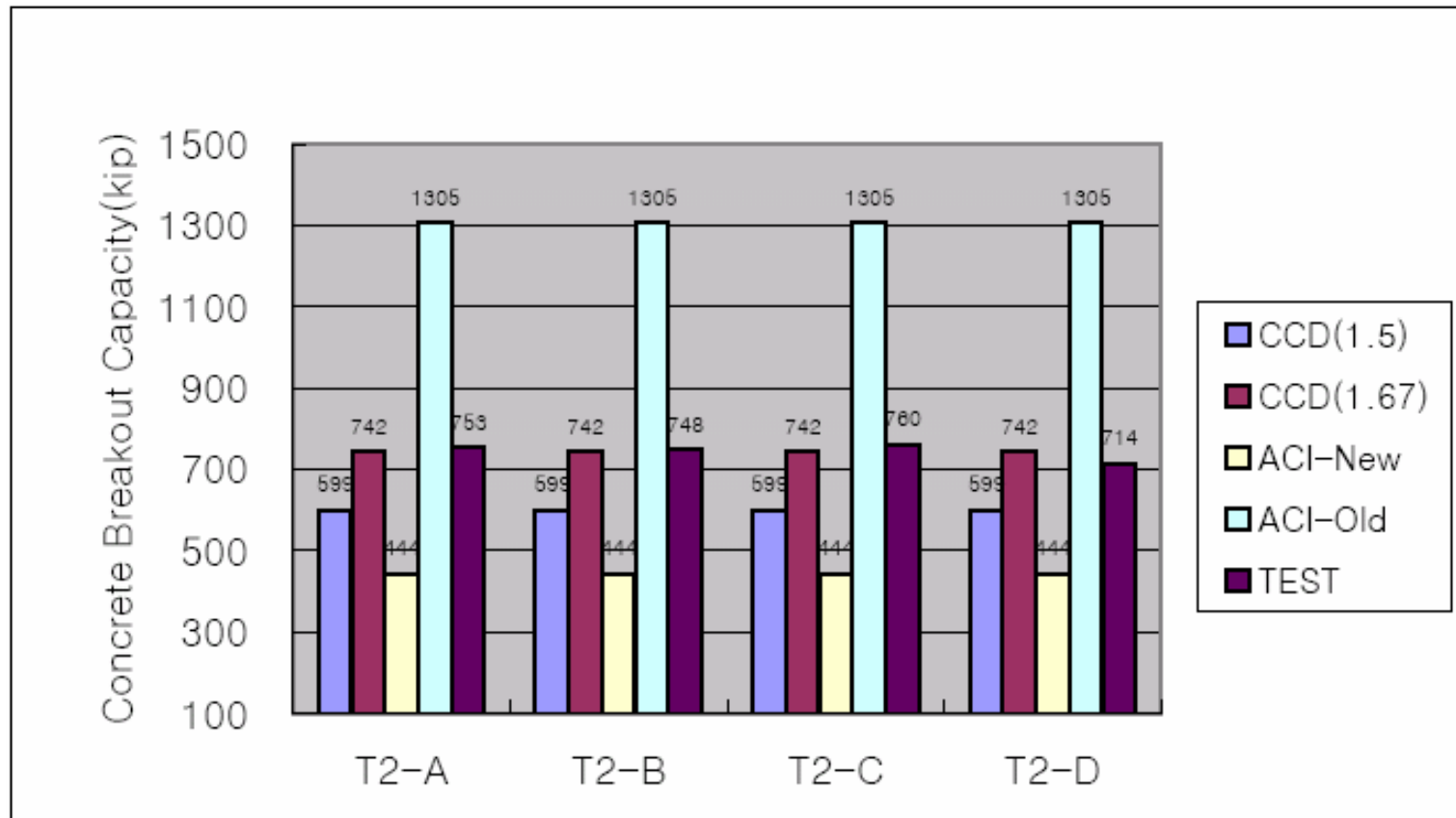
## Ratio of Predictions & Reinforced Specimen Capacity

		Ratio of Observed to Predictions			Rein.-Effect
		25 in(T4)	25 in(T5)	25in(T1)	T4/T1
<b>5% Fractile Value of Test Results</b>	<b>F5% /ACI349-old</b>	<b>1.01</b>	<b>1.92</b>	<b>0.58</b>	<b>1.74</b>
	<b>F5%/ACI349-new</b>	<b>2.70</b>	<b>2.46</b>	<b>1.55</b>	
	<b>F5%/CCD-1.5hef</b>	<b>1.90</b>	<b>1.73</b>	<b>1.09</b>	
	<b>F5%/CCD-1.67hef</b>	<b>1.62</b>	<b>1.48</b>	<b>0.93</b>	
<b>Mean Value of Test Results</b>	<b>Mean/ACI349-old</b>	<b>1.08</b>	<b>1.07</b>	<b>0.75</b>	<b>1.45</b>
	<b>Mean/ACI349-new</b>	<b>2.89</b>	<b>2.86</b>	<b>2.01</b>	
	<b>Mean/CCD-1.5hef</b>	<b>2.03</b>	<b>2.01</b>	<b>1.41</b>	
	<b>Mean/CCD-1.67hef</b>	<b>1.73</b>	<b>1.71</b>	<b>1.20</b>	

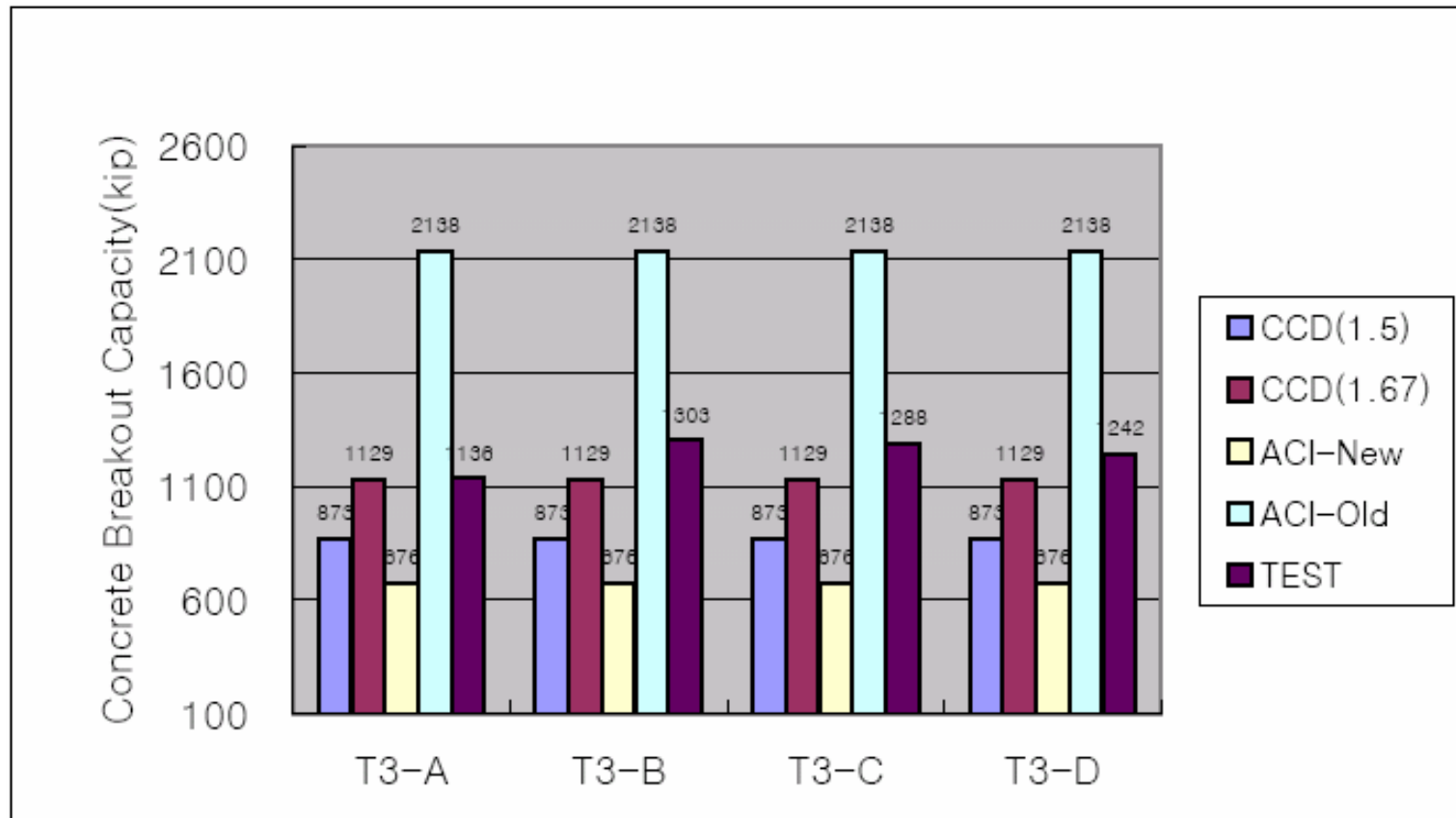
## Graphical Comparison of Concrete Breakout Capacity(T1)



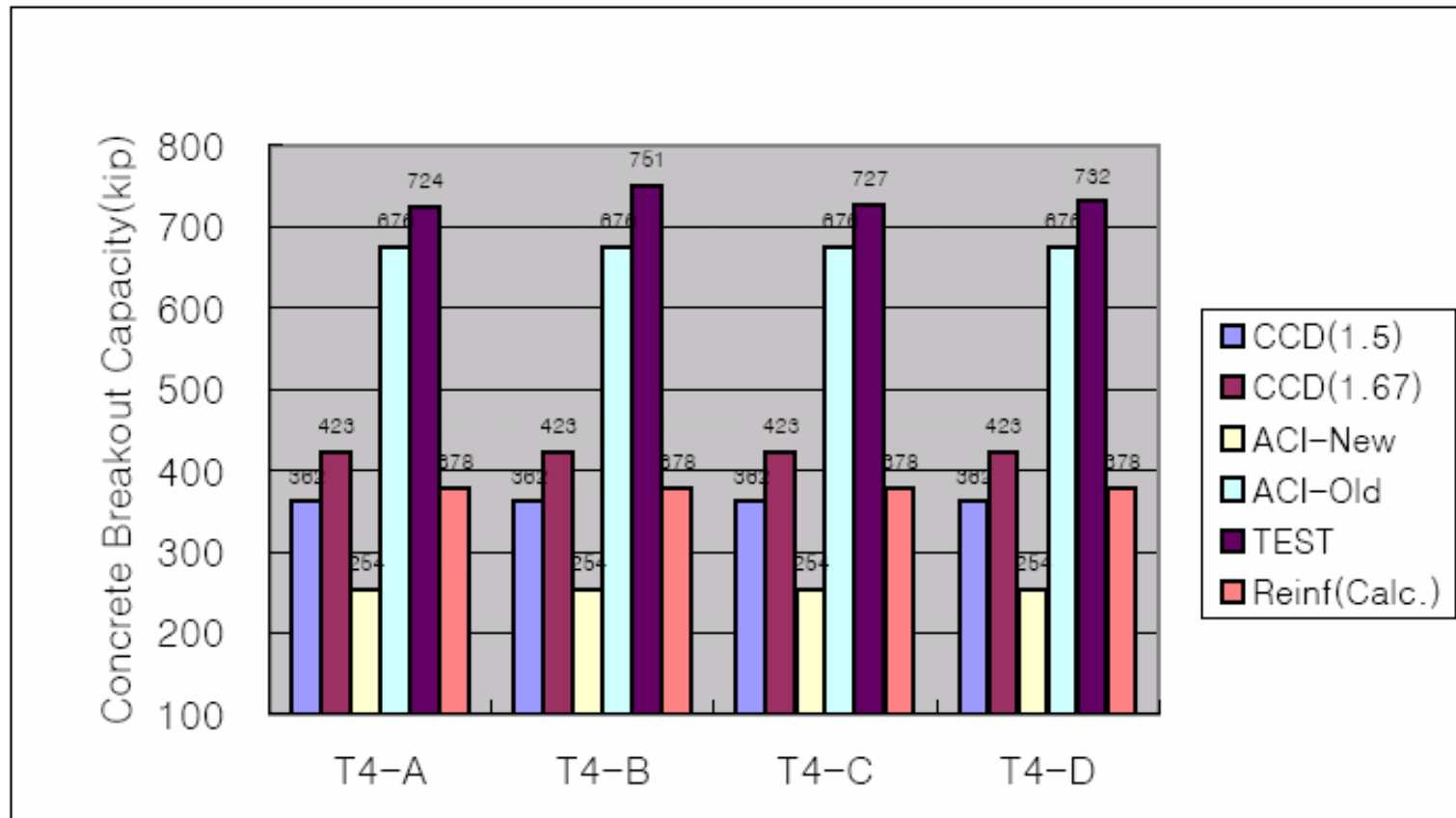
## Graphical Comparison of Concrete Breakout Capacity(T2)



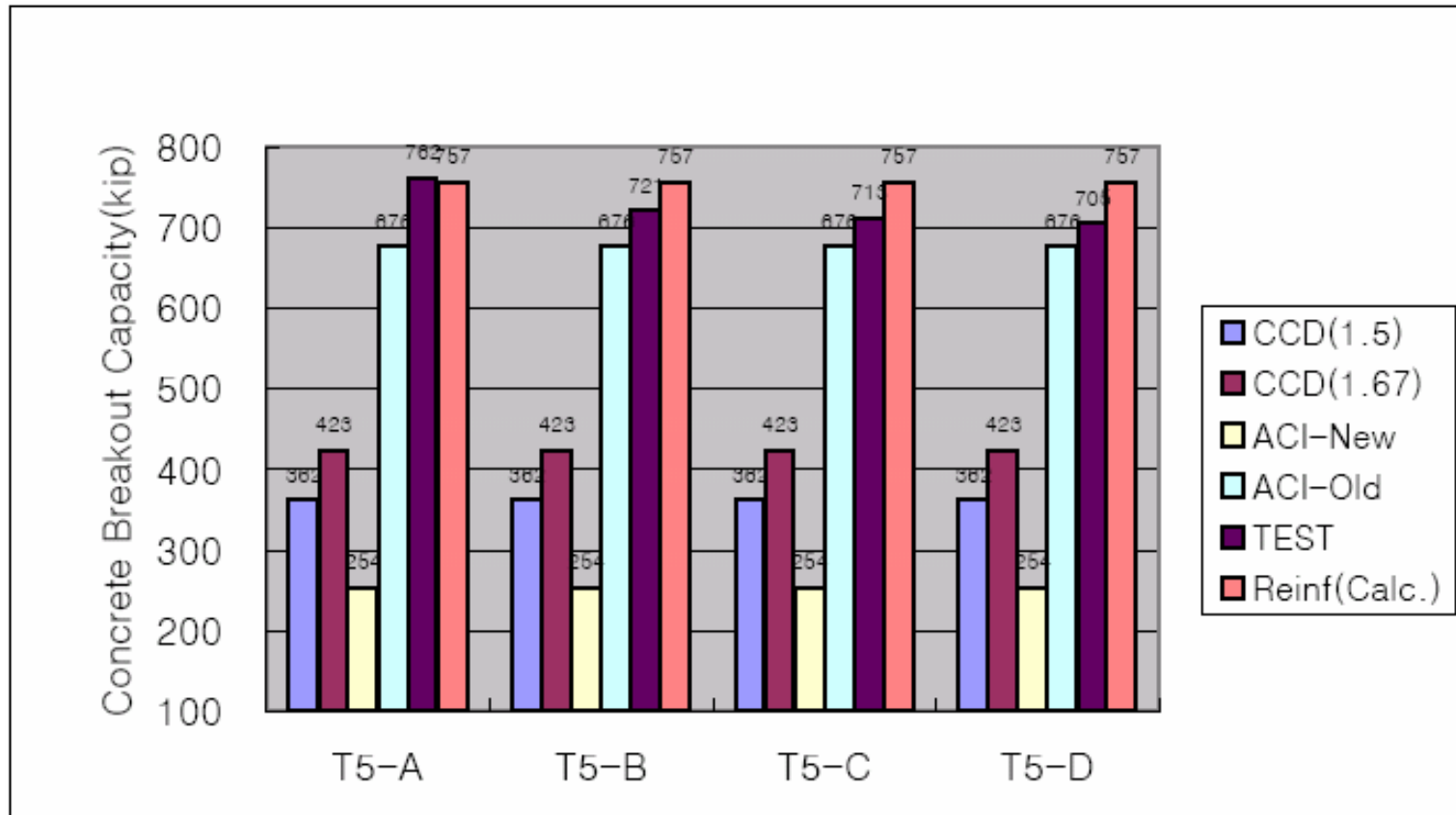
## Graphical Comparison of Concrete Breakout Capacity(T3)



## Graphical Comparison of Concrete Breakout Capacity(T4)

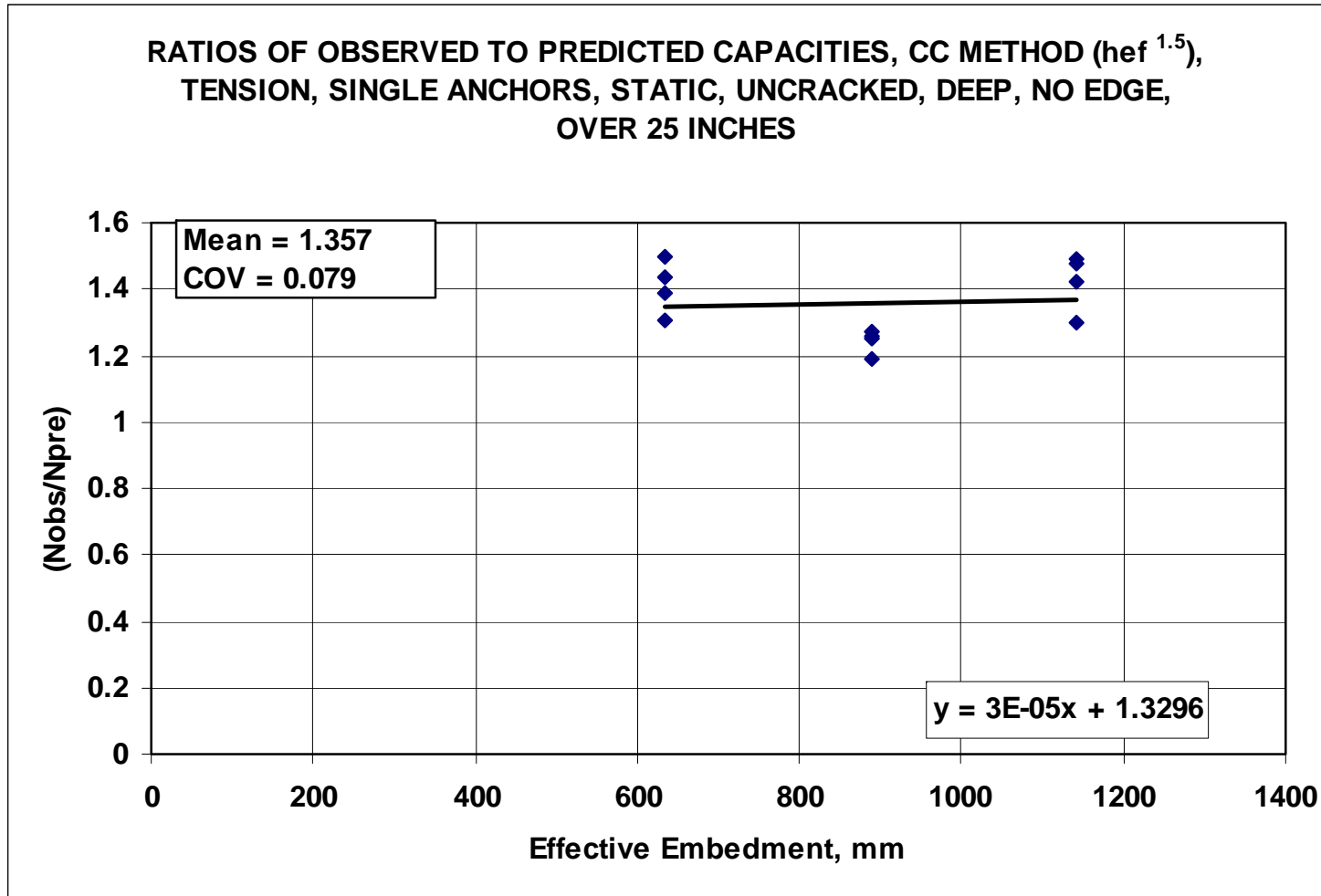


## Graphical Comparison of Concrete Breakout Capacity(T5)

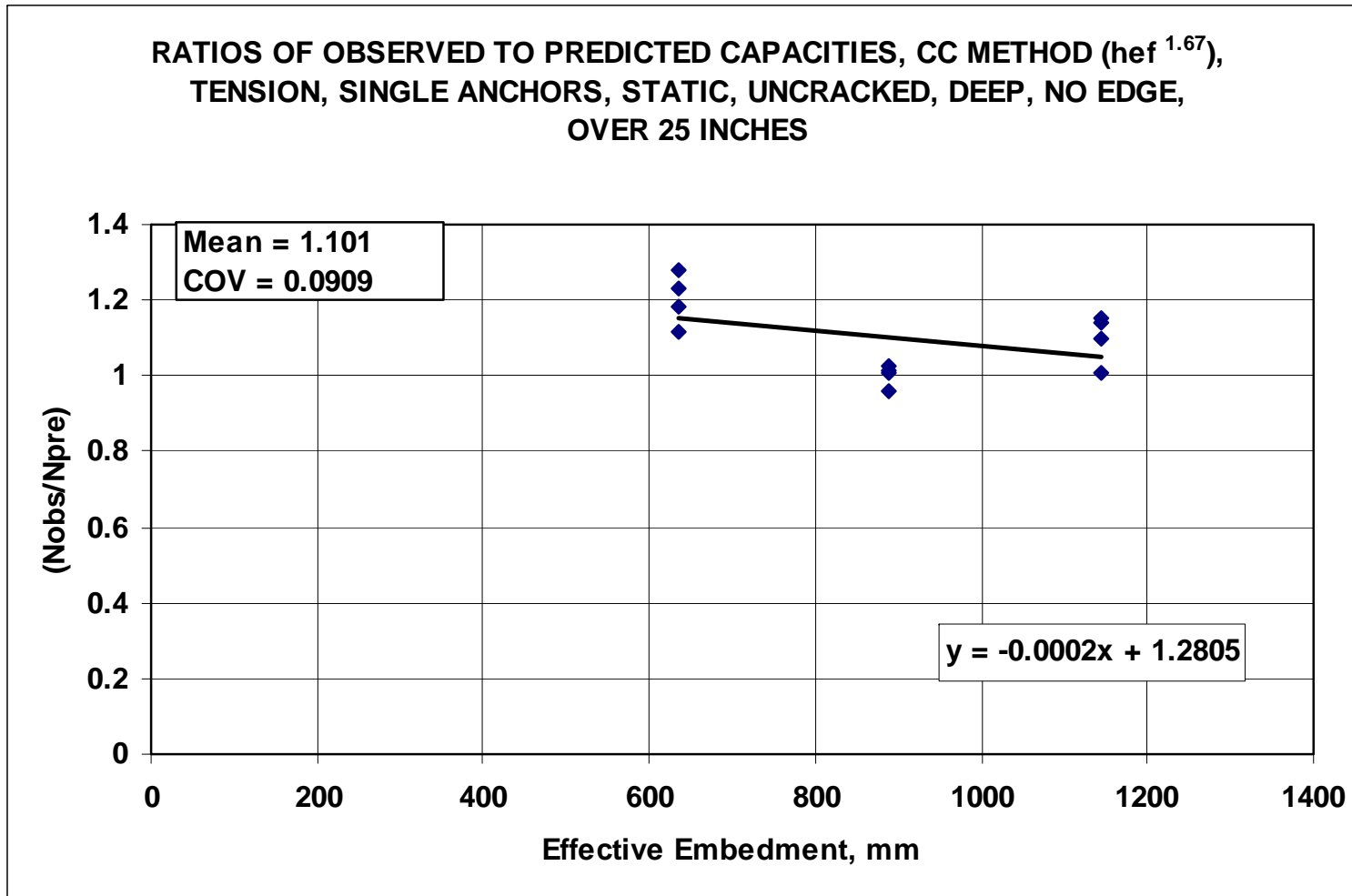




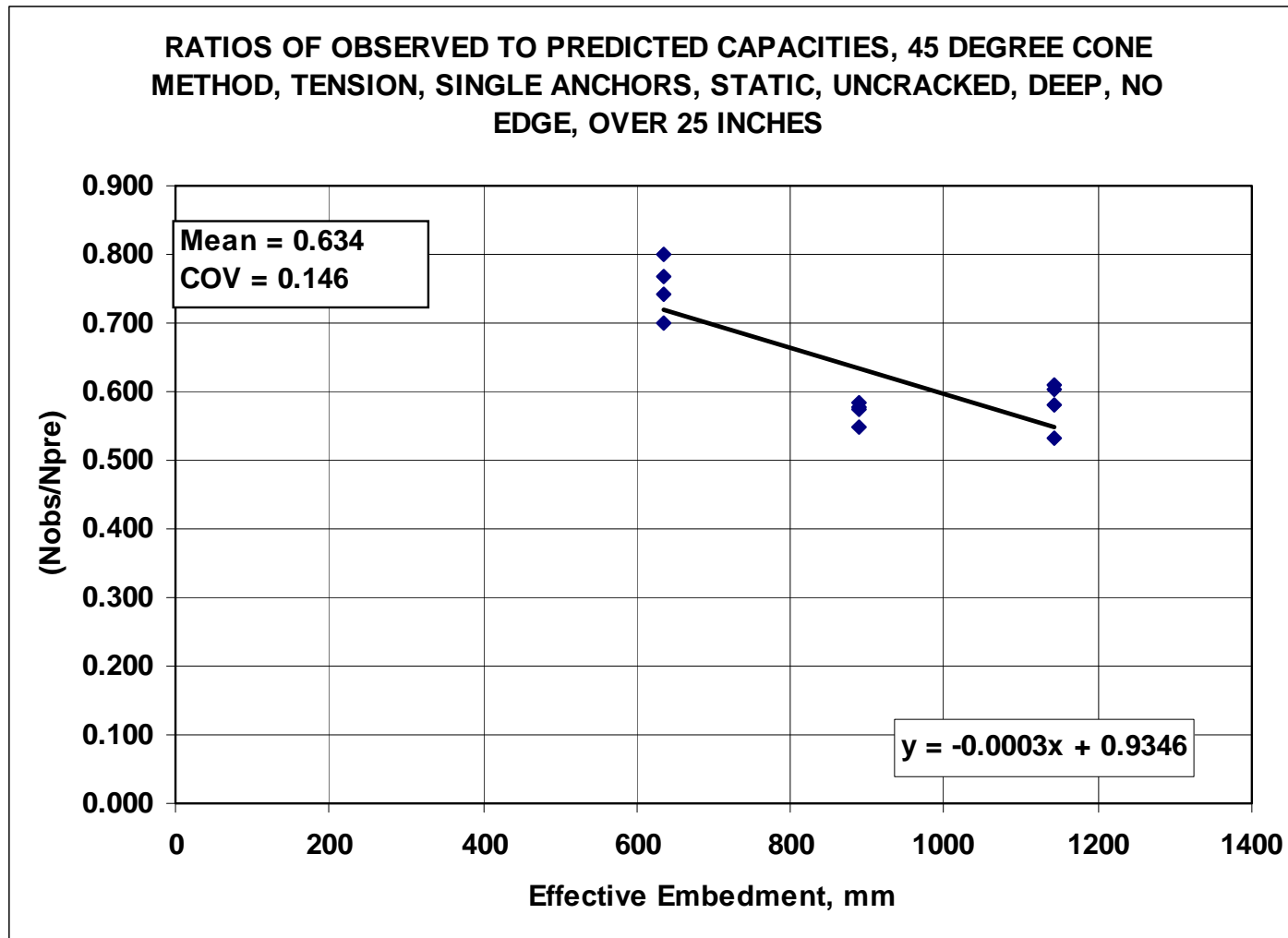
# Ratio of Observed To Predicted Capacities



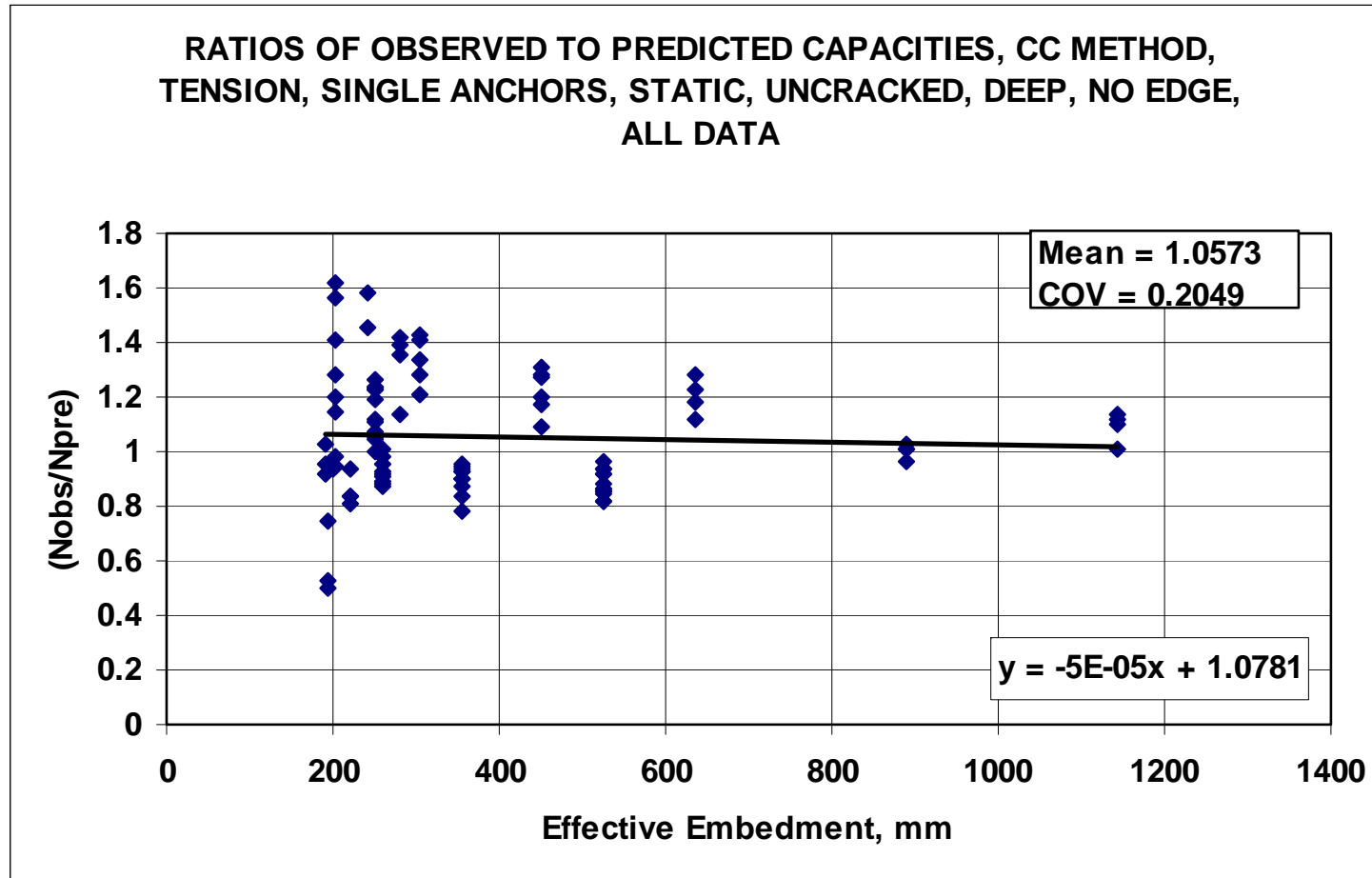
# Ratio of Observed To Predicted Capacities



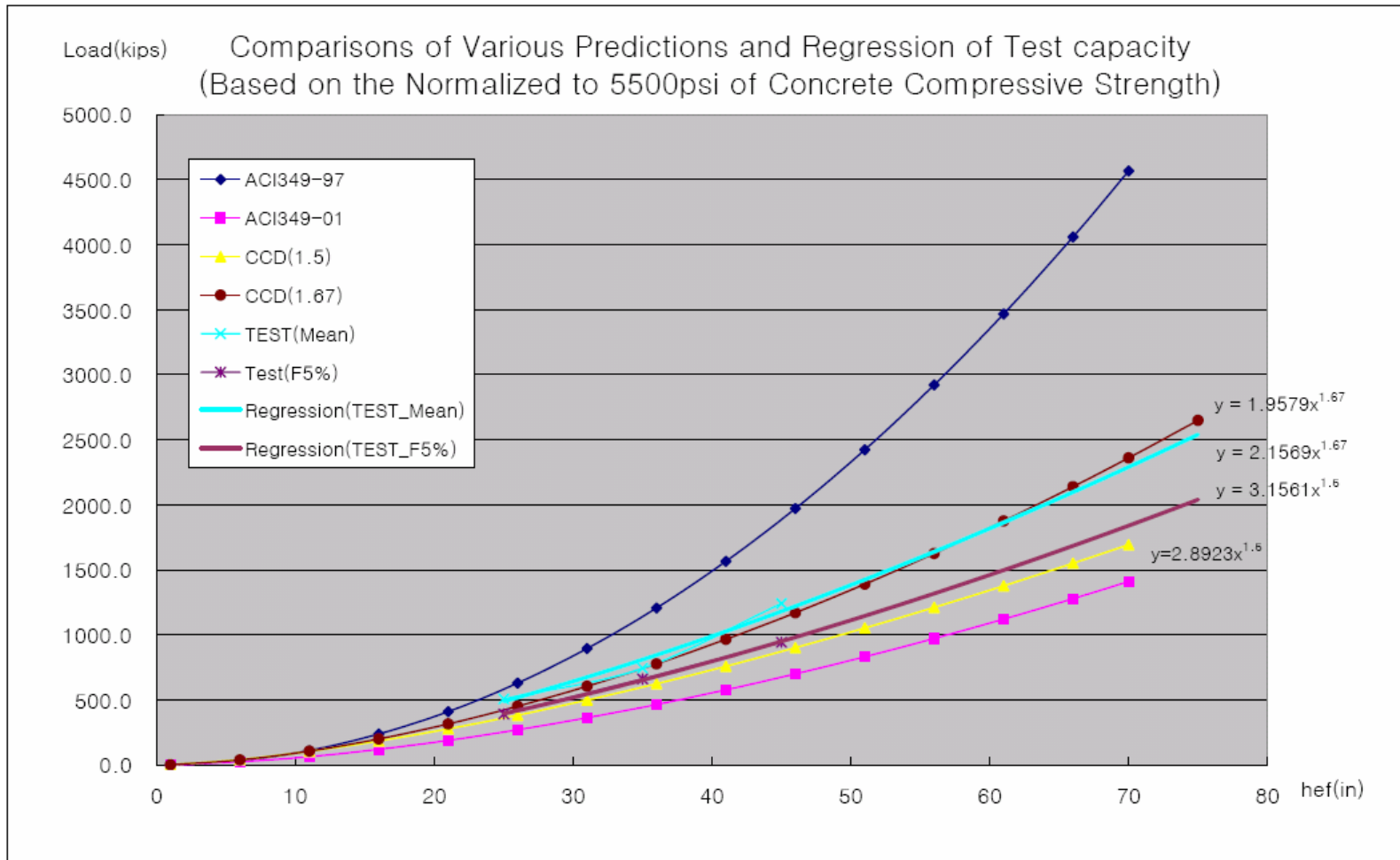
# Ratio of Observed To Predicted Capacities



# Ratio of Observed To Predicted Capacities

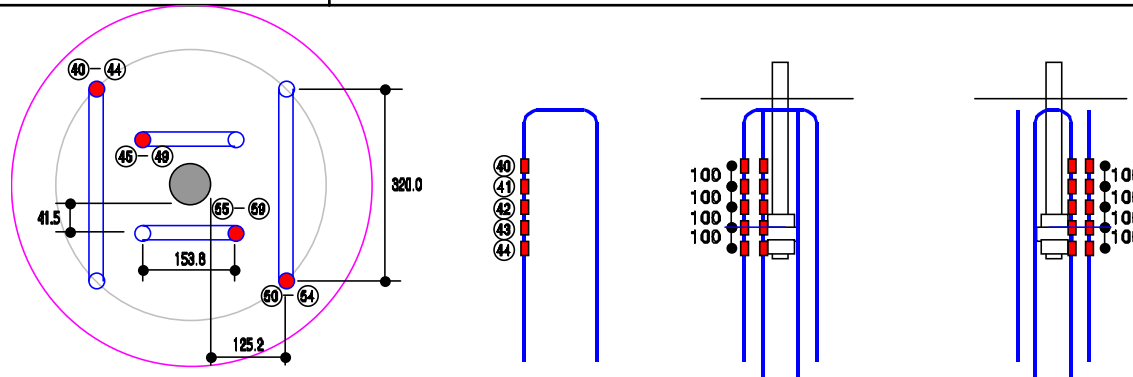


# Comparison of Various Predictions & Test Capacity



# Supplementary Reinforcement Effects (Typical for T4-A)

		Max. Strain (*10 <sup>-6</sup> )	Young's Modulus (E)	Rebar Area (in <sup>2</sup> )	Calculated Force(kip)
Inner Circle (3.5 inch from anchor center)	I-1, I-4	3267.9	29000	0.79/ (1-#8)	74.9*2
	I-2, I-3	7291.5			167.0*2
	Sub-total	5279.7	-	-	484.0
Outer Circle (7.625 inch from anchor center)	O-1, O-2	2071.7	29000	0.79/ (1-#8)	47.5*2
	O-3, O-4	2691.5			61.7*2
	Sub-total		-	-	218.0
Ratio of Inner to Outer		2.2	-	-	2.2
Total		-	-	-	702.0
Ratio of Total Force in Rebar to Max. Applied Load		$702 / 752 = 0.93(93\%)$			

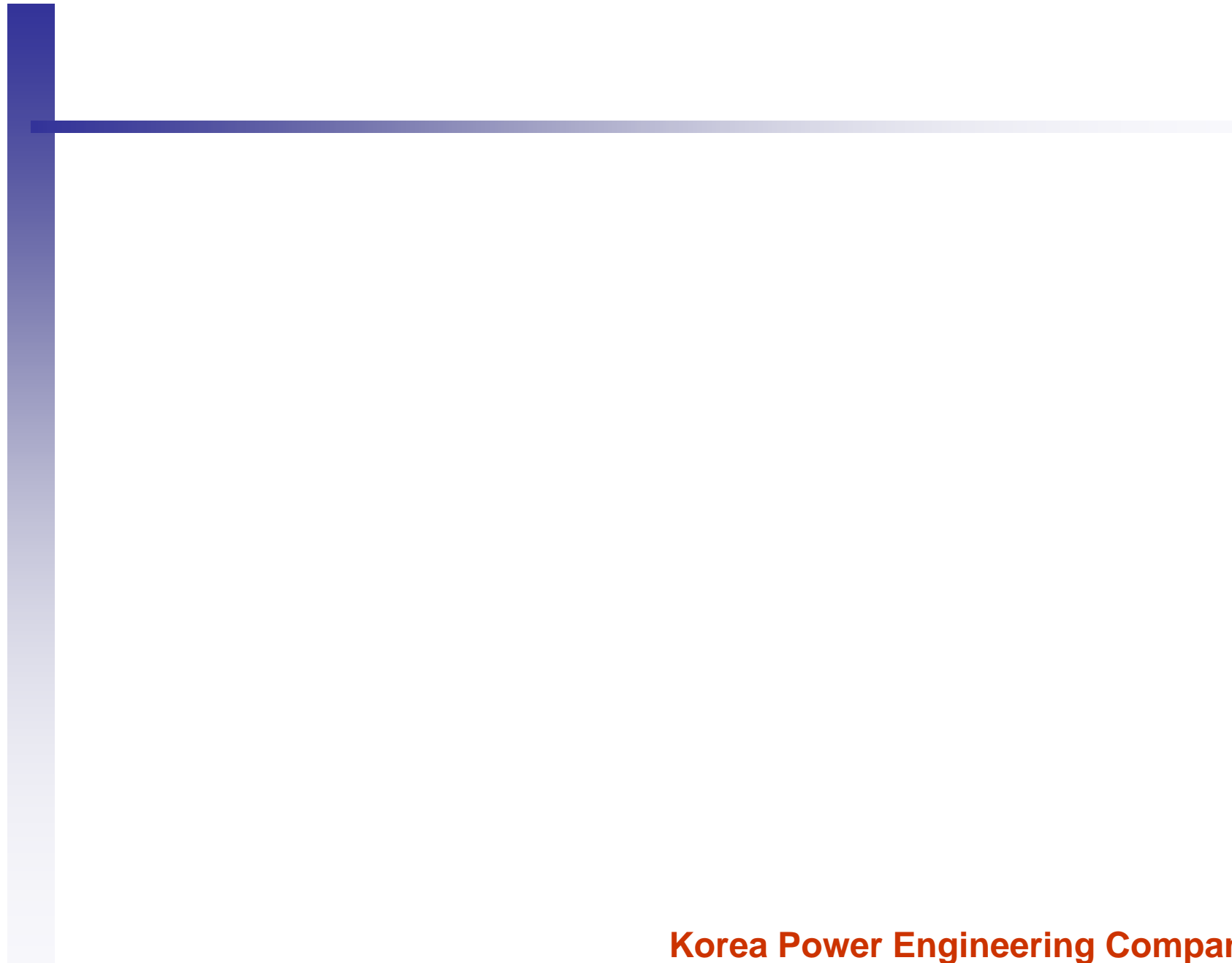


## Discussion

- Mean value of test results are well corresponding to the prediction by the formula having an exponent of 1.67 at effective embedment depth
- CC design methods with an exponent of 1.67 at effective embedment depth can predict to some degree the actual capacity for the extra large sized anchors without modification
- Reinforcements close to anchor was contributed more effectively to the tensile capacity and maximum stress was almost same as the stress by the maximum load

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