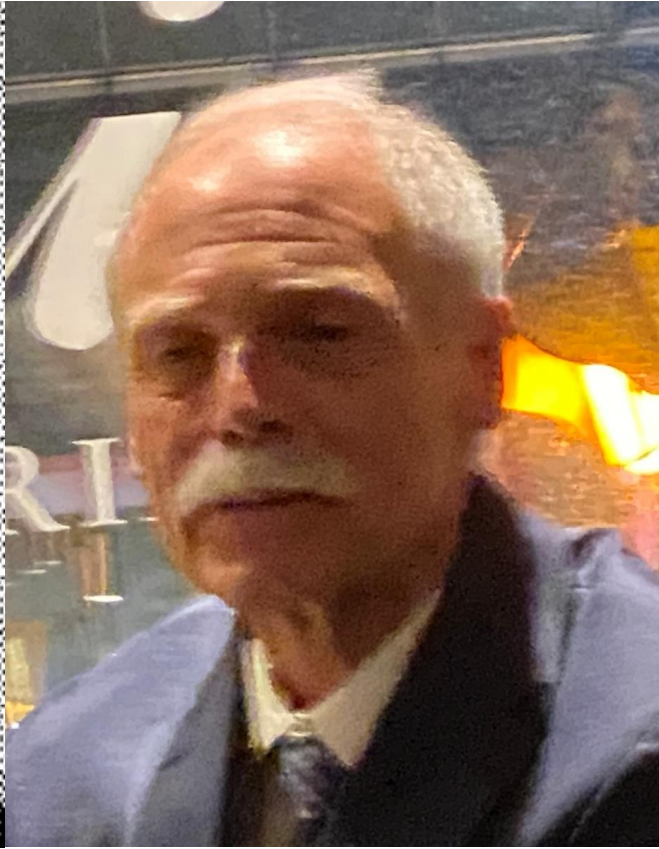


On the FE Modelling of Steel Fibre-Reinforced Concrete: Key Challenges and Insights

Professor Stephen Foster
School of Civil and Environmental Engineering
UNSW Sydney

Honoring Prof. Frank J. Vecchio:

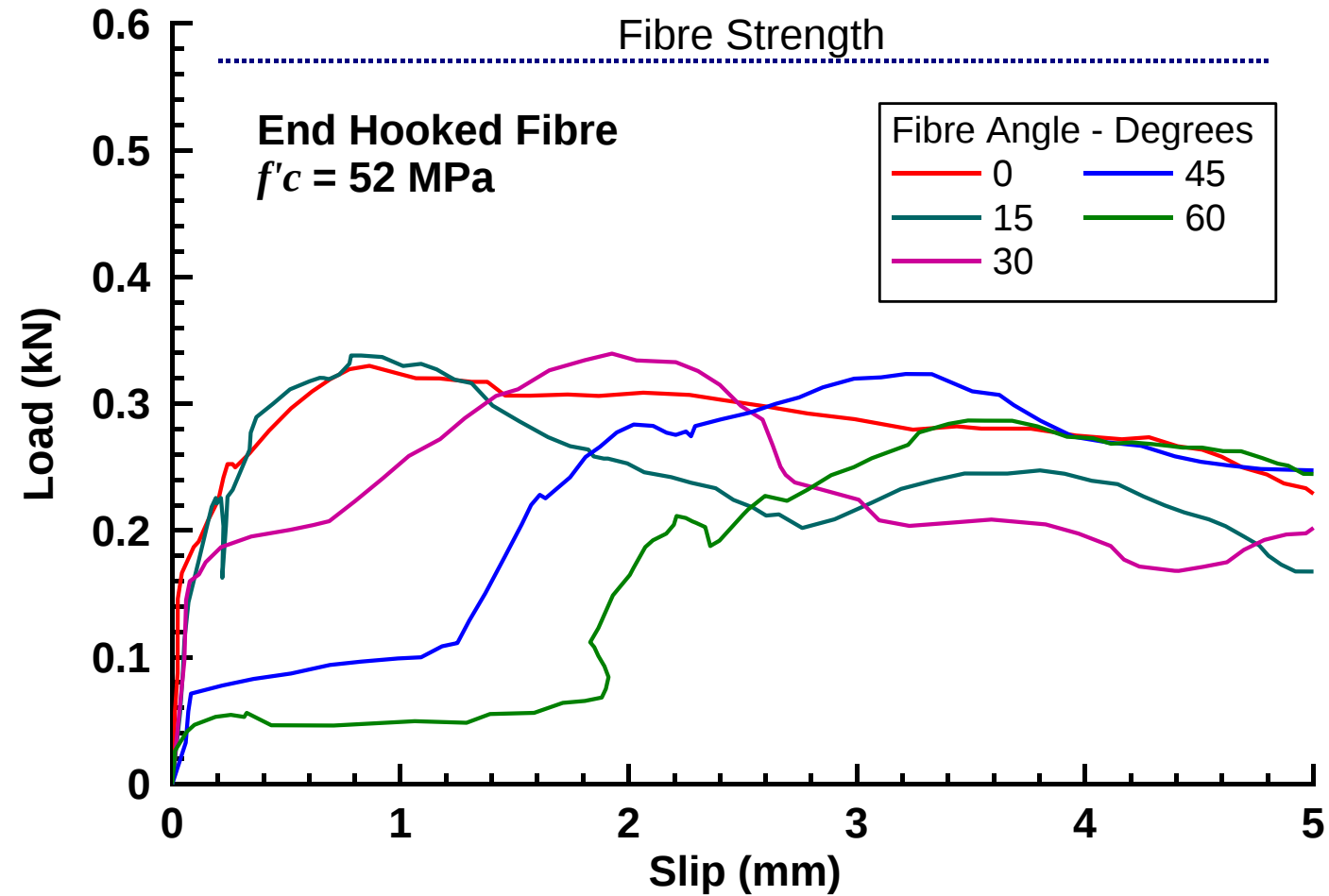
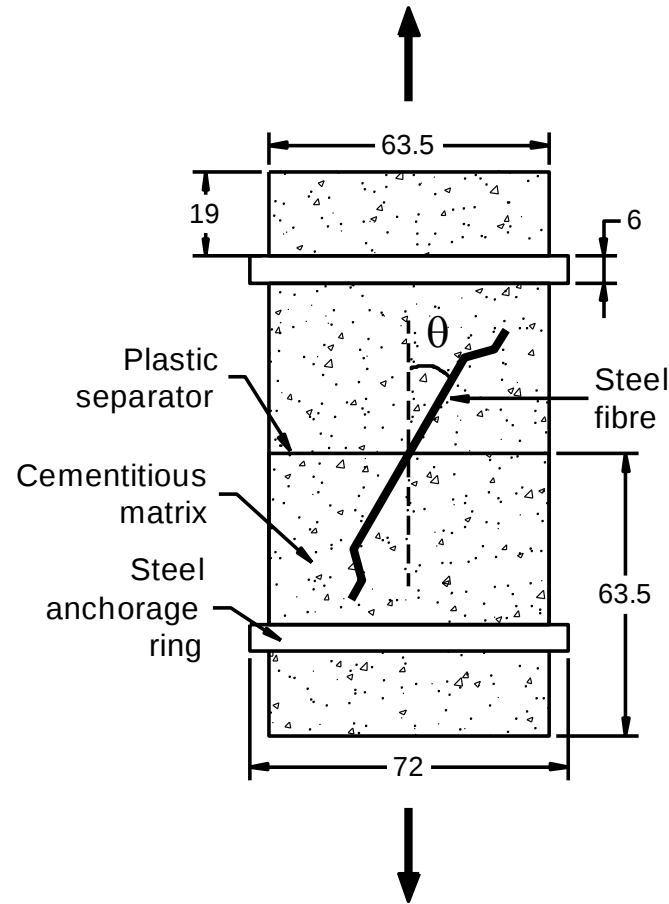
Modelling and Performance Assessment of Concrete Structures



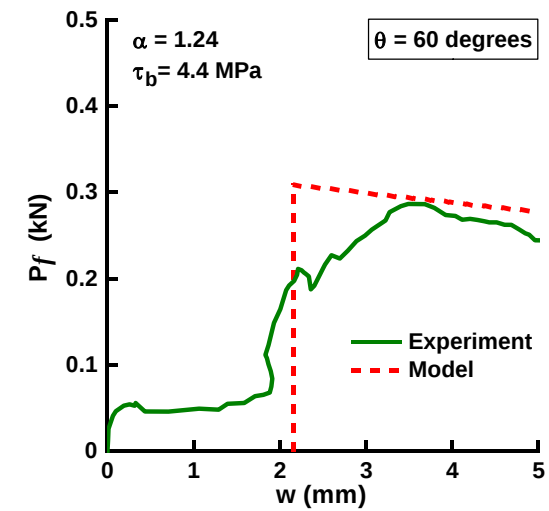
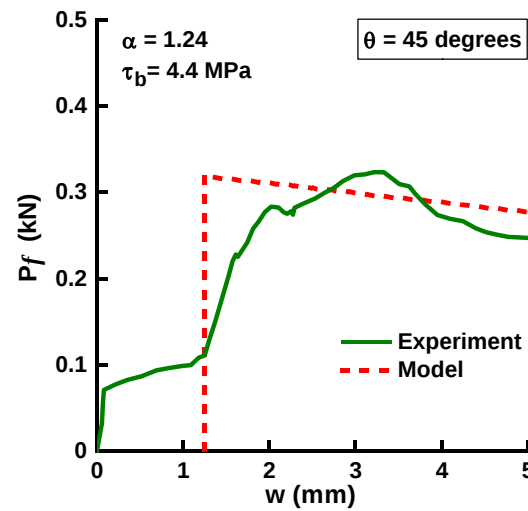
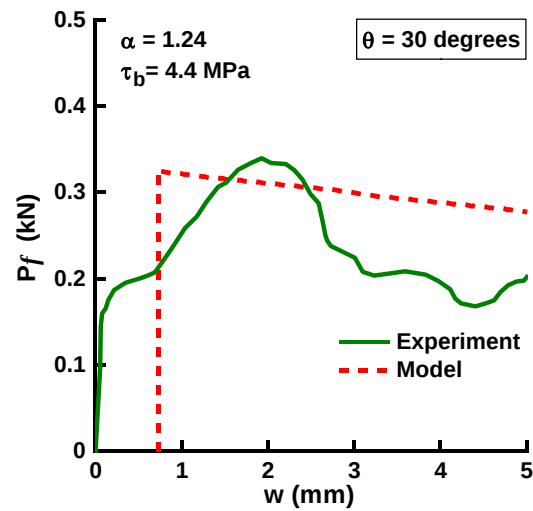
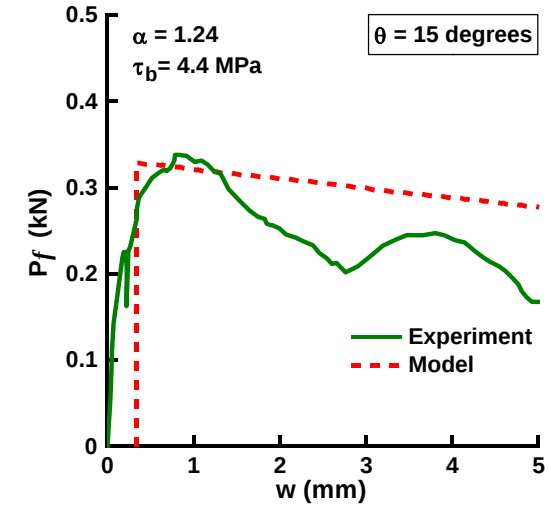
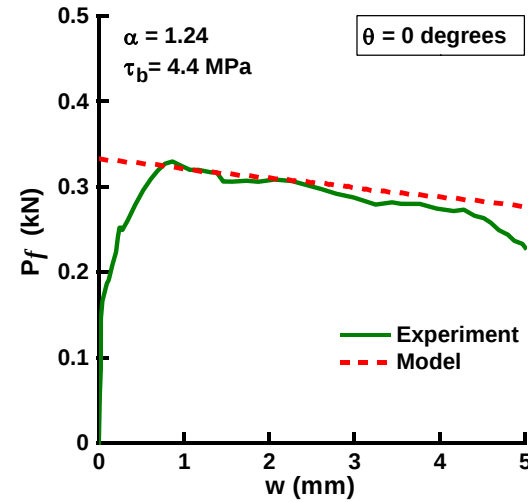
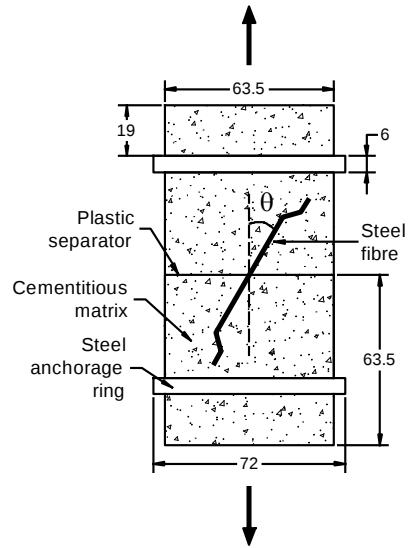
Introduction

- Brief introduction to the variable engagement model
- The importance of non-local modelling for FRC
- Example 1: UHPC beams failing in shear
- Example 2: Modelling of continuous R-SFRC beams and slabs failing in flexure and designed for moment redistribution
- Concluding remarks

Banthia and Trottier (1994) Single Fibre Pullout Tests

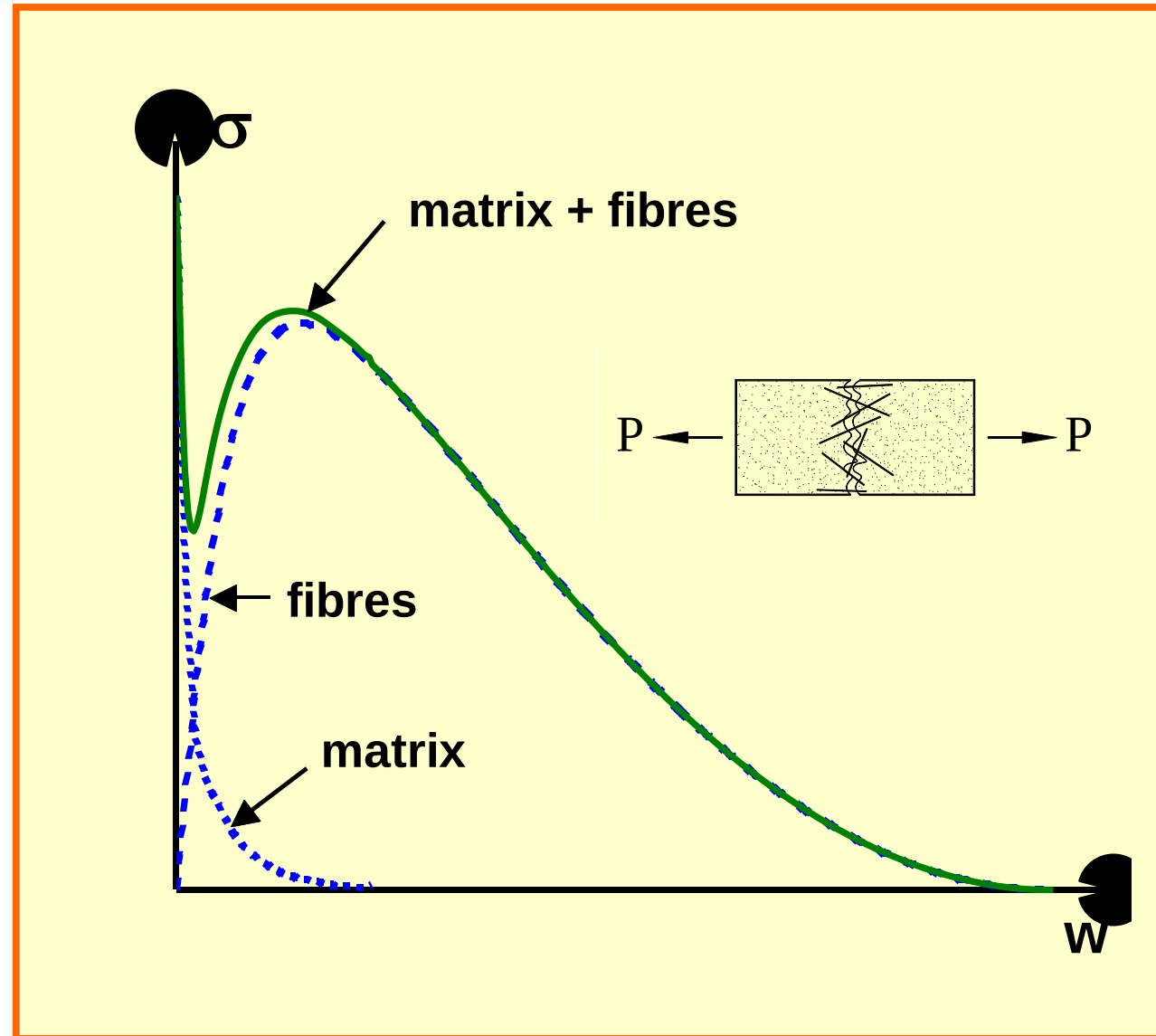


Variable Engagement Model



Variable Engagement Model

Behaviour of FRC in tension is equal to the summation of all components.



VEM I (2003)

PhD Student: Jackie Voo

$$\sigma = K_f \alpha_f \rho_f \tau_b$$

K_f = global orientation factor

α_f = aspect ratio (fibre length/diameter)

ρ_f = volumetric ratio of fibres

τ_b = fibre-matrix bond strength

VEM II (2007)

PhD Student: Greg Lee

UVEM (2012)

PhD Students: Tian Sing Ng
and Trevor Htut

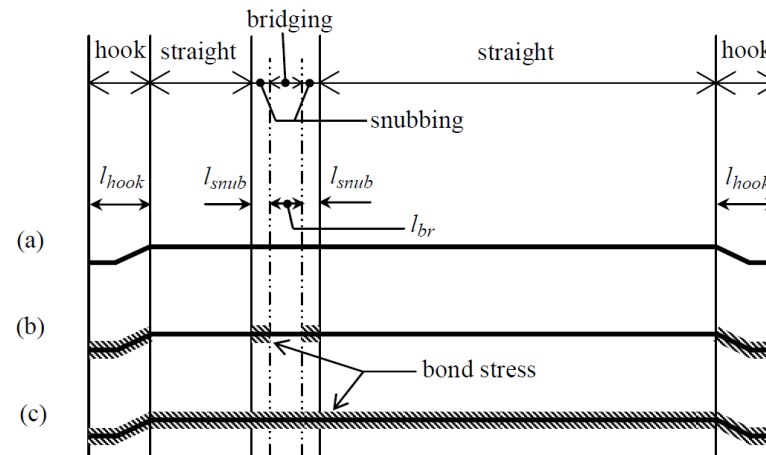


Figure 2.14 Hooked-ended fibre shear contribution: (a) general arrangement; (b) lumped bond stress approach; and (c) uniform bond stress approach.

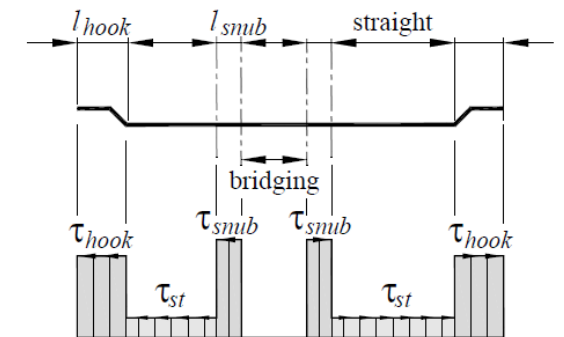
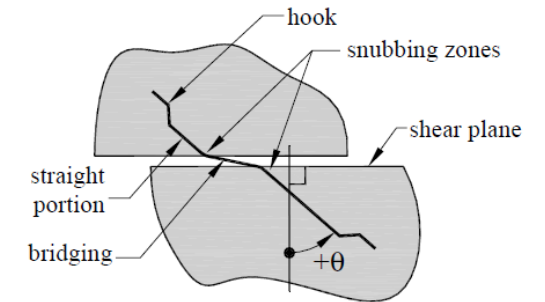
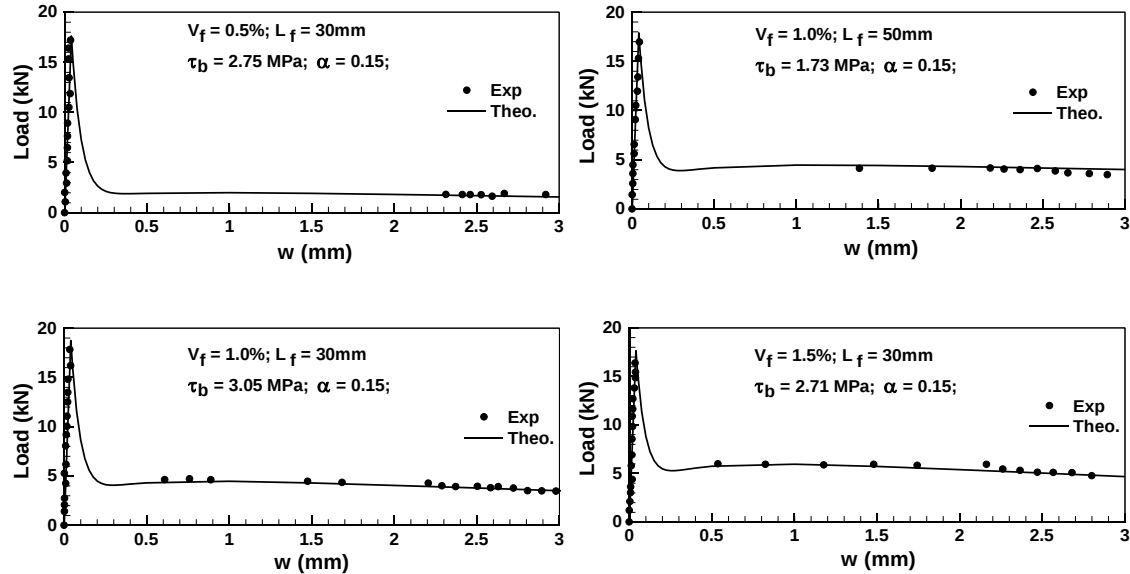
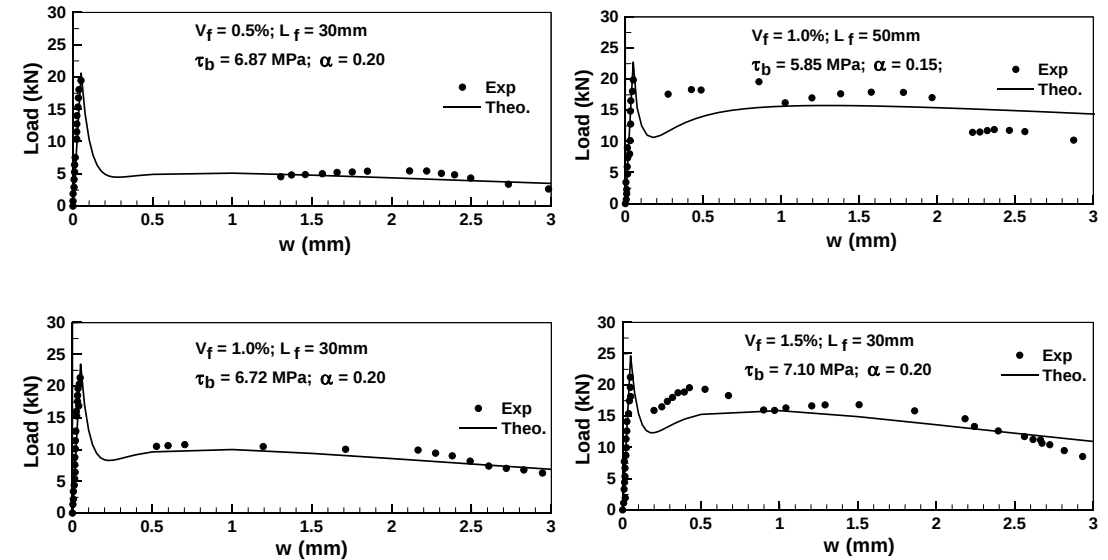


Figure 3.14: (a) Fibre performance zones and (b) shear contributions.

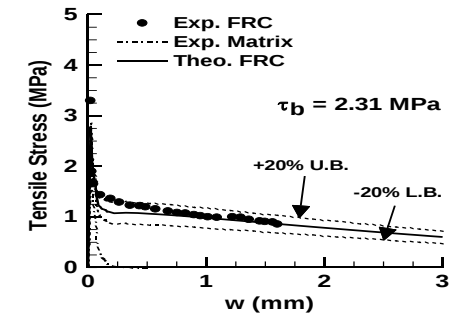
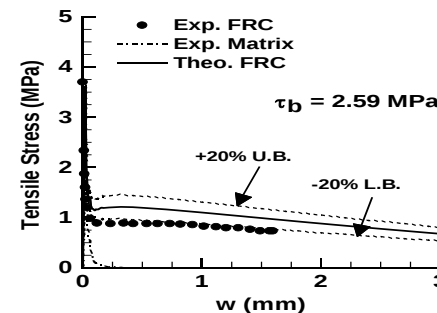
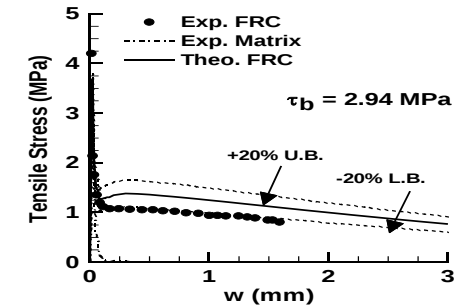
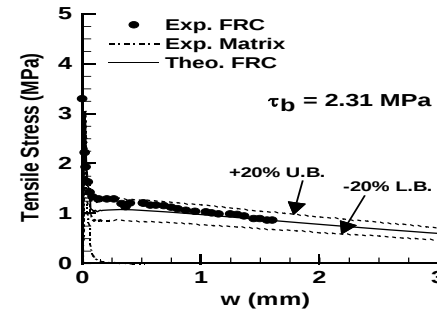
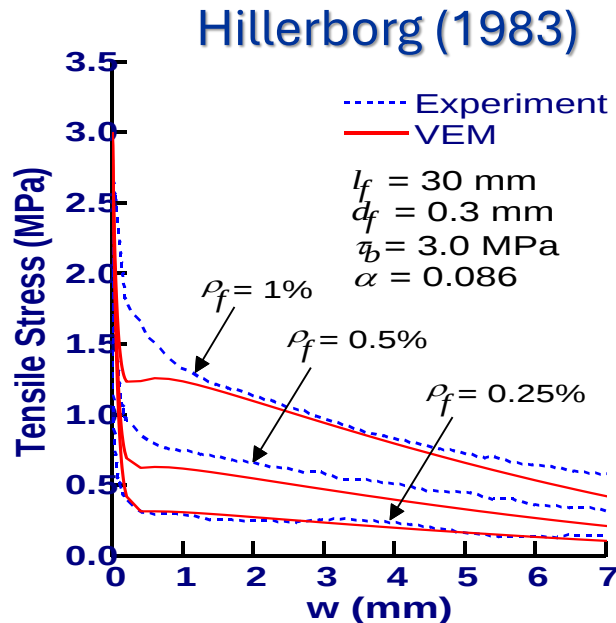
Lim et al. (1987): Straight Fibres



Lim et al. (1987): End Hooked Fibres



Groth (2000)



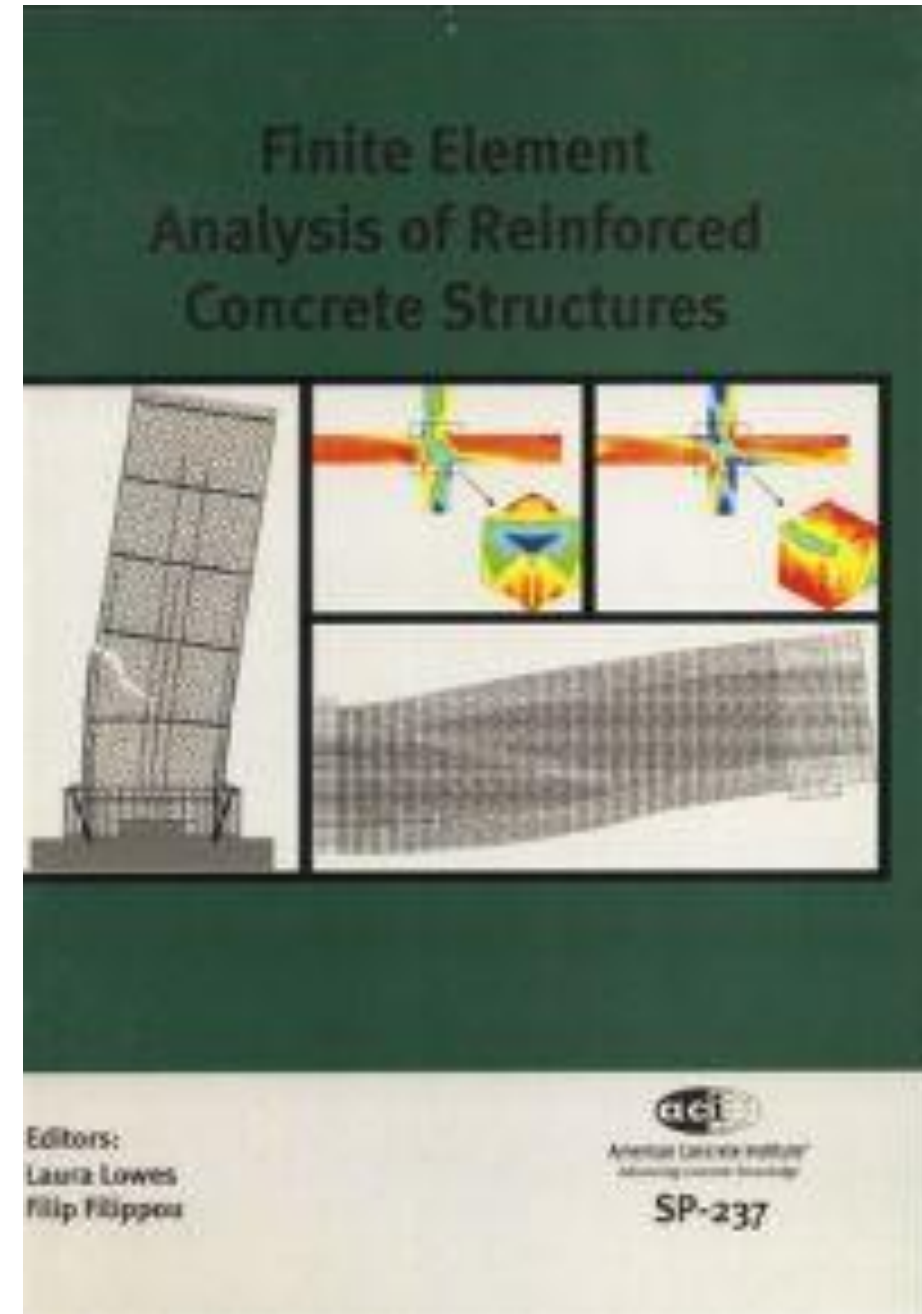
Example 1

SP-237—5

FE Analysis of Steel Fiber Reinforced Concrete Beams Failing in Shear: Variable Engagement Model

by S.J. Foster, Y.L. Voo, and K.T. Chong

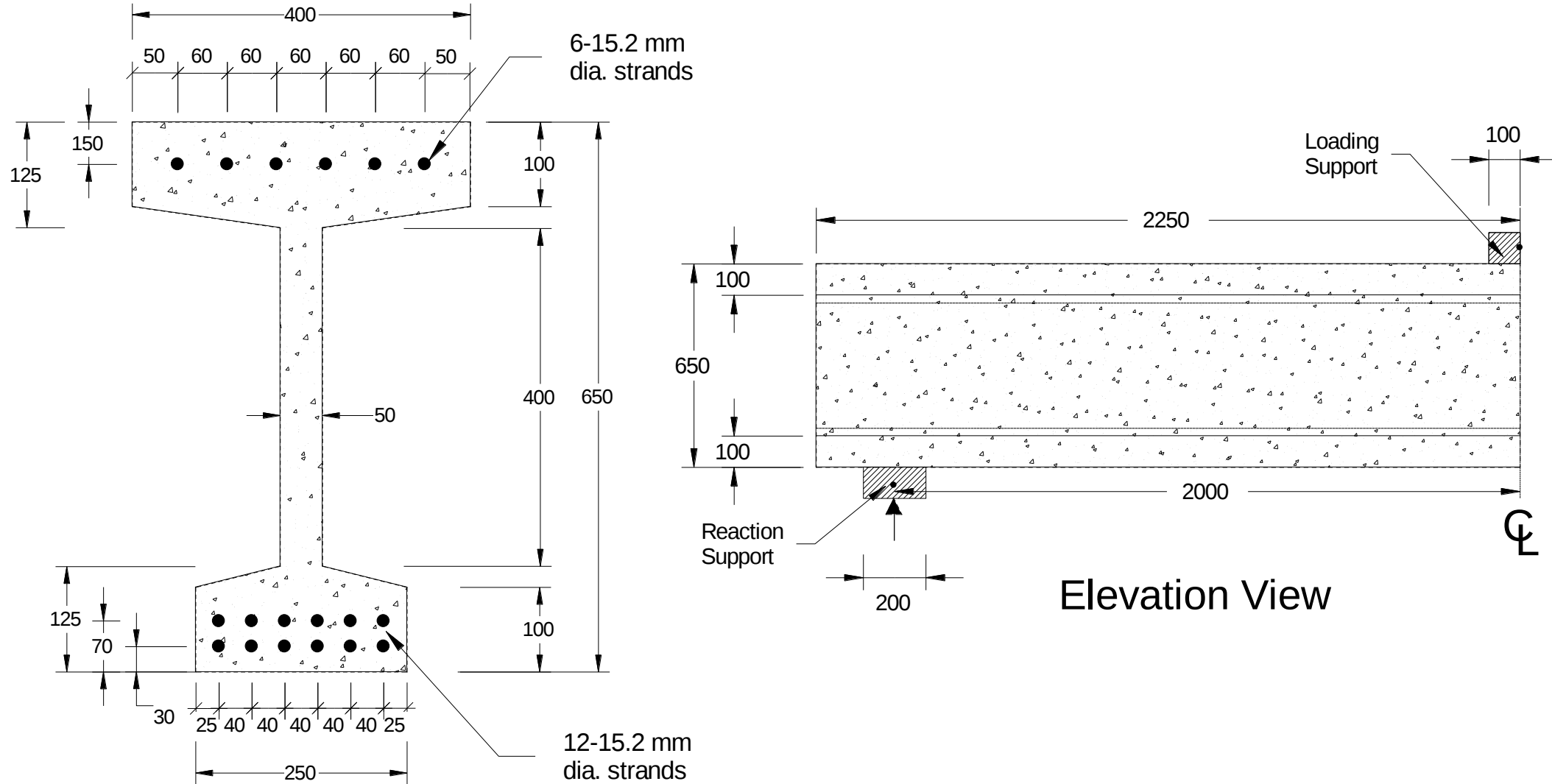
Workshop sponsored by Joint ACI-ASCE Committee 447, Finite Element Analysis of Reinforced Concrete Structures, and JCI Committee 016SP, in **Maui, Hawaii**, USA, in **November 2003**.



FEM of Prestressed UHPC Girders Failing in Shear



Dimensions of RPC Beams

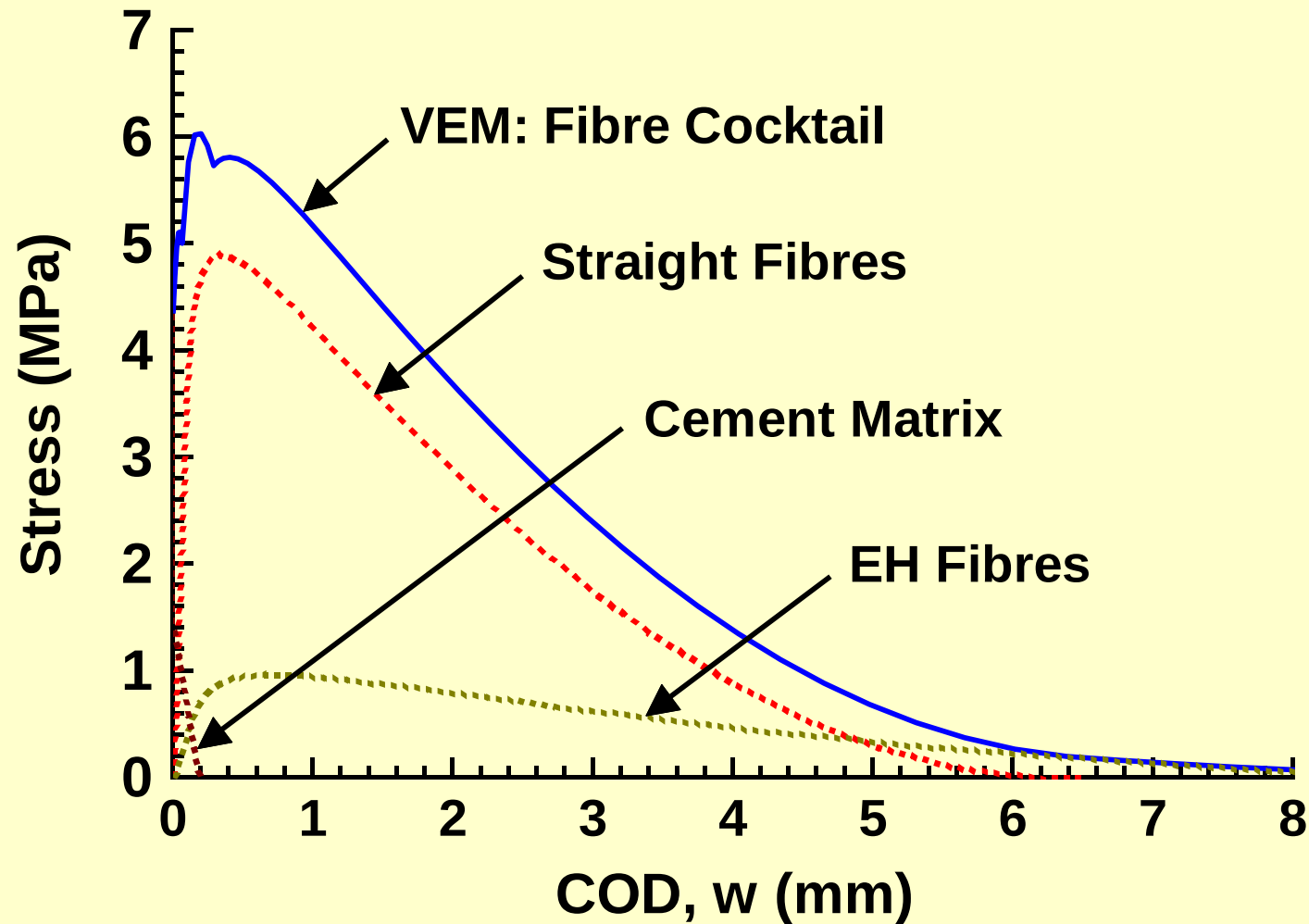


Material Properties

Property	SB7
Straight Fibres	
- volume	1.88 %
- length	13 mm
- diameter	0.2 mm
- σ_{fu}	1000 MPa
- τ_b	10 MPa
- α	0.057 mm
EH Fibres	
- volume	0.62%
- length	30 mm
- diameter	0.5 mm
- σ_{fu}	1800 MPa
- τ_b	15 MPa
- α	0.143 mm

Property	SB7
Concrete	
- f_{cm}	170 MPa
- E_c	46 GPa
- f_{ct} ($0.33\sqrt{f_{cm}}$)	4.35 MPa
- ν	0.15
Prestressing Steel	
- Area (top)	860 mm ²
- Area (bot)	1720 mm ²
- Prestress	15% GUTS
- Ave Prestress	7.2 MPa

Tensile stress versus COD for SB7 (VEM I)

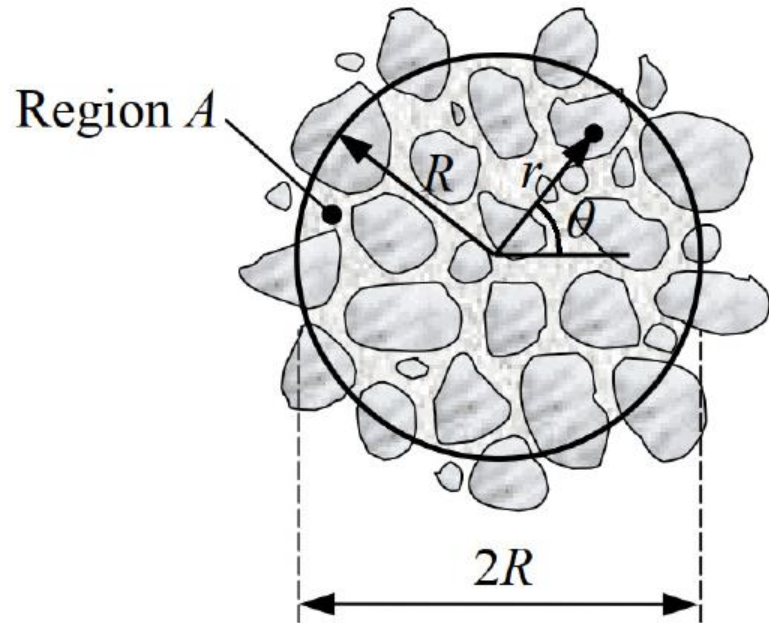


Non-local Model for the Inclusion on Mesh Size Influence

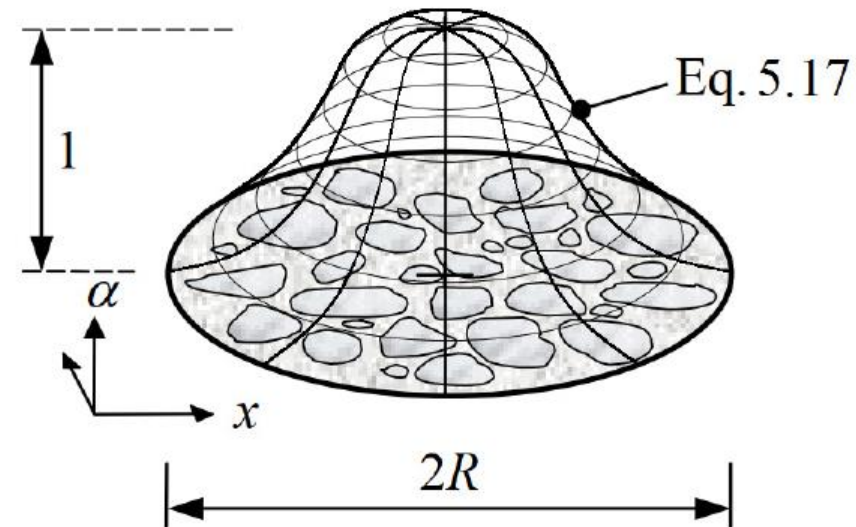
Bažant, Z. P. and Ožbolt, J., Nonlocal microplane model for fracture, damage, and size effect in structures. *Journal of Engineering Mechanics*, 1990. 116(11): 2485-2505.

$$\gamma(r) = \langle 1 - (r/R)^2 \rangle^2$$

$$R = 0.9086l_{ch}$$



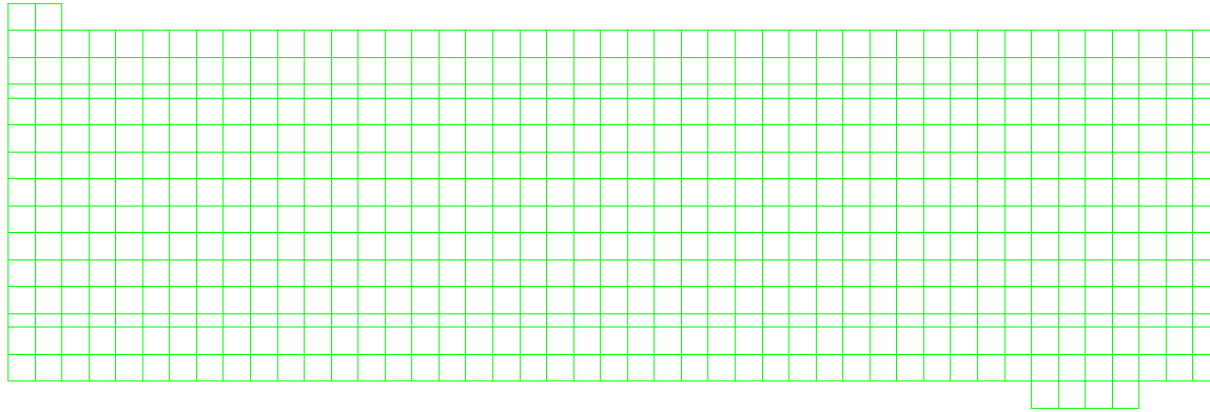
Non-local neighbourhood



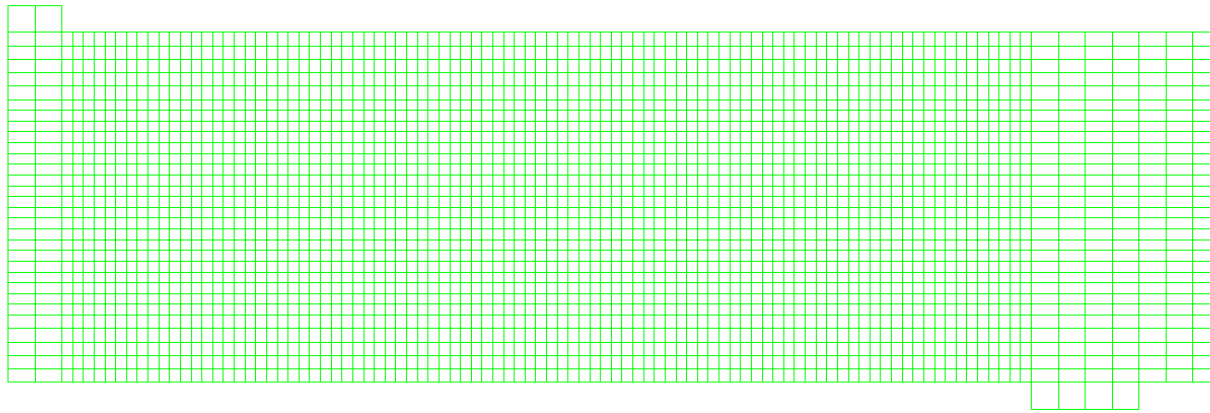
Bell-shaped weight function

Finite Element Meshes

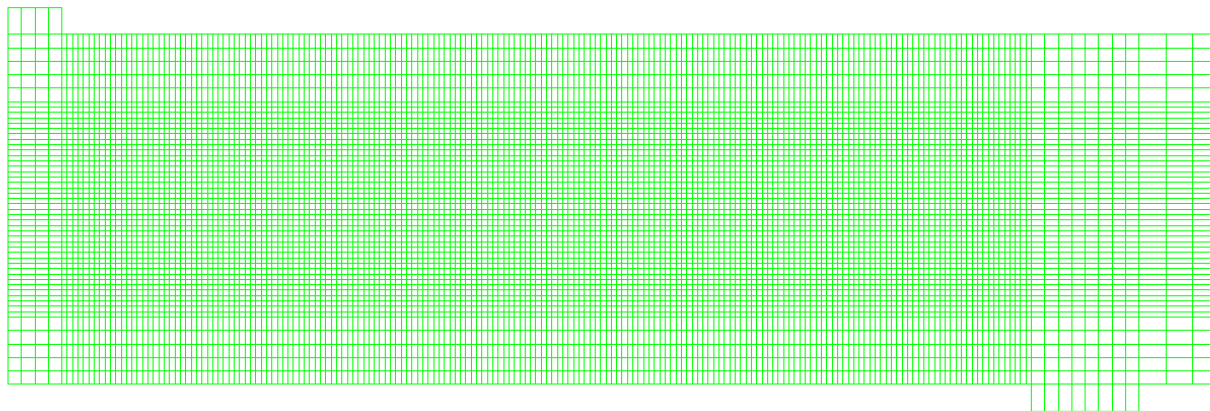
$$l_{ch} = 50 \text{ mm (all meshes)}$$



50 mm x 50 mm Mesh
Nodes: 698
Elements: 726

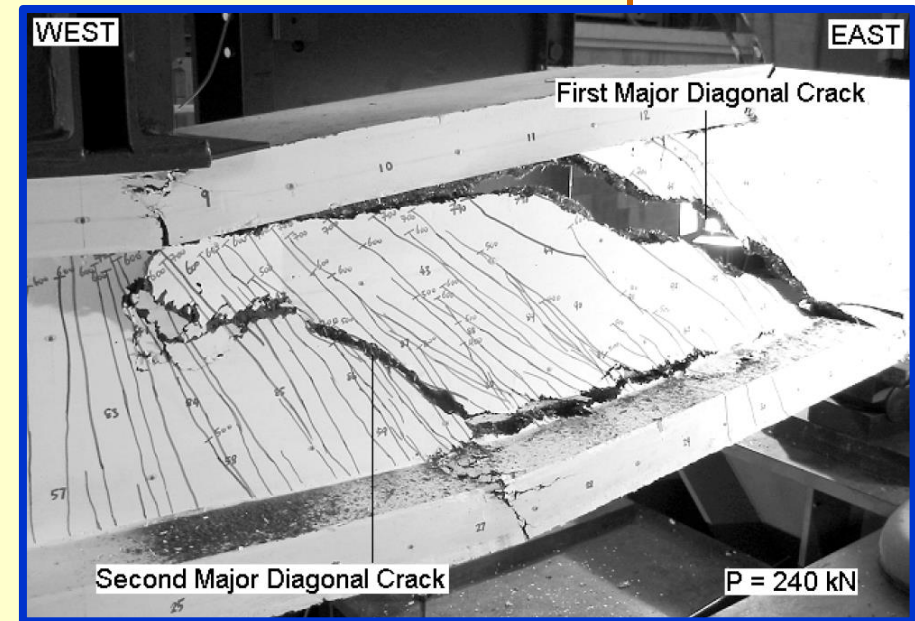
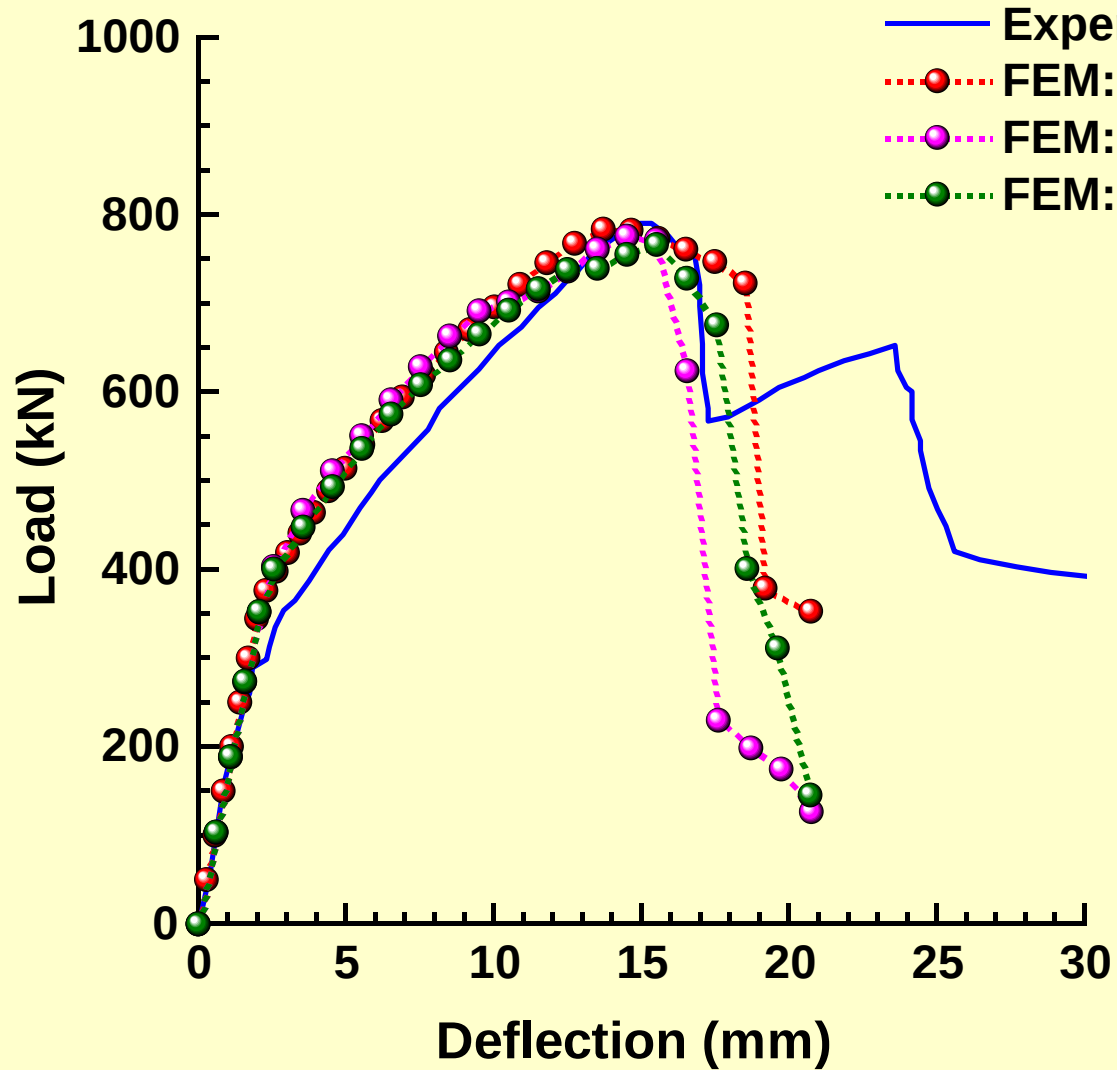


20 mm x 20 mm Mesh
Nodes: 3108
Elements: 3174



10 mm x 10 mm Mesh
Nodes: 10010
Elements: 10152

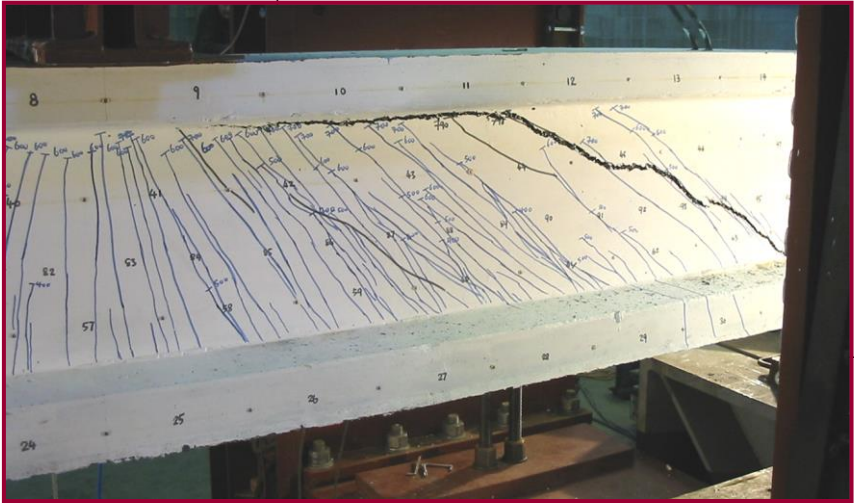
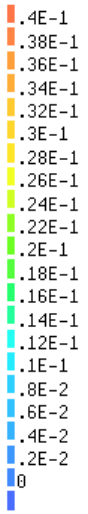
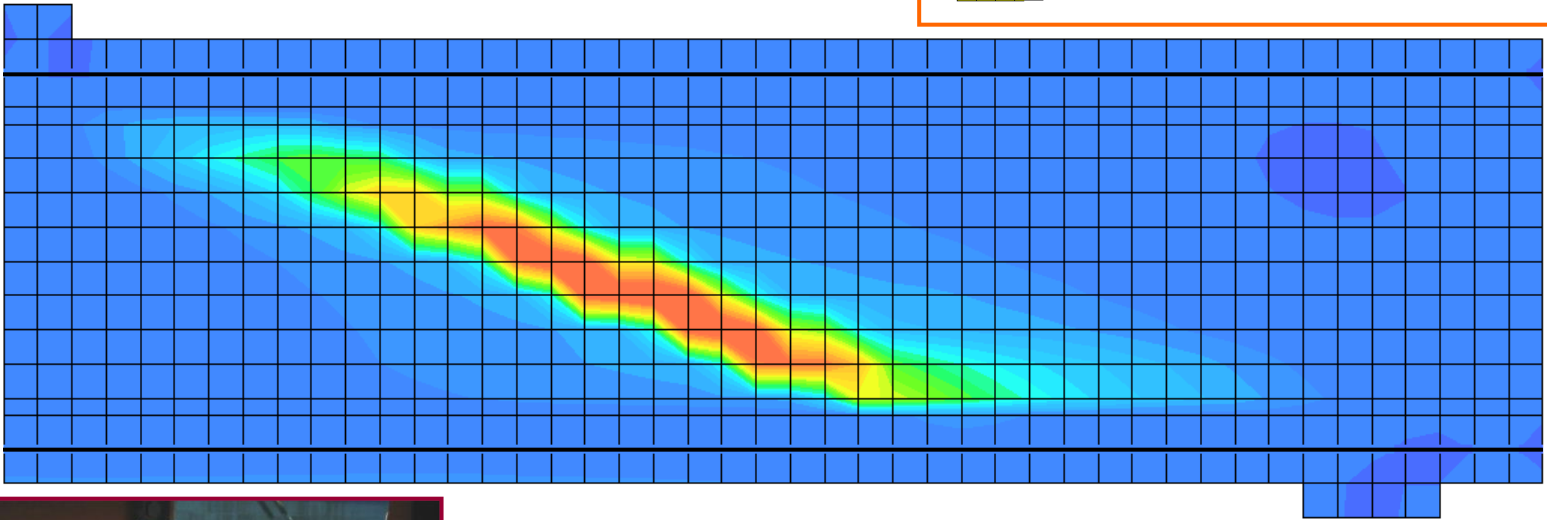
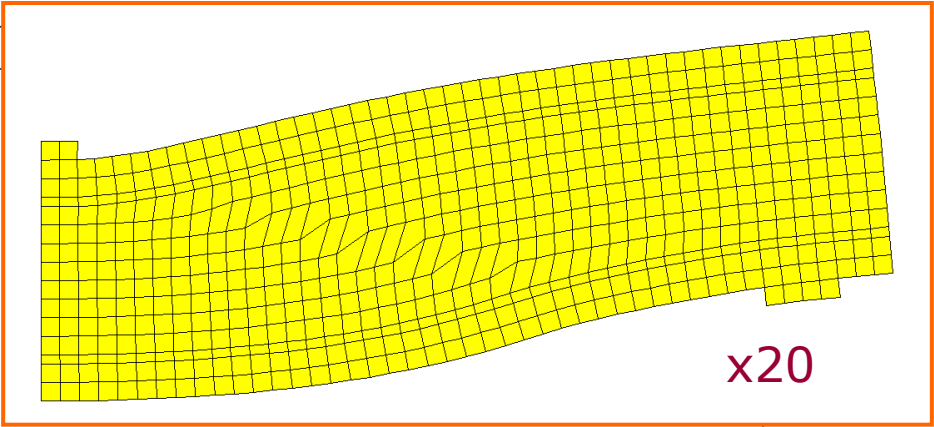
Load versus Deflection SB7



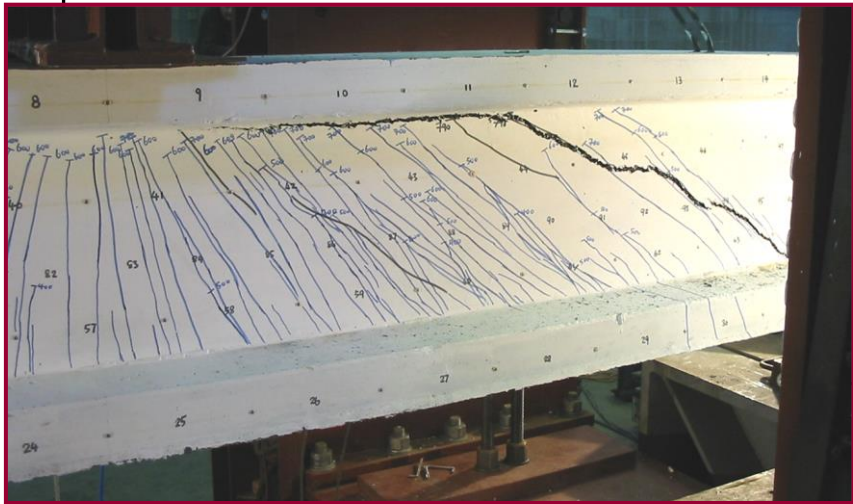
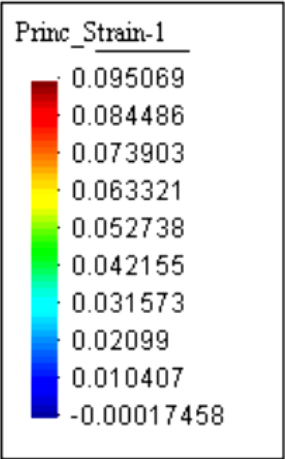
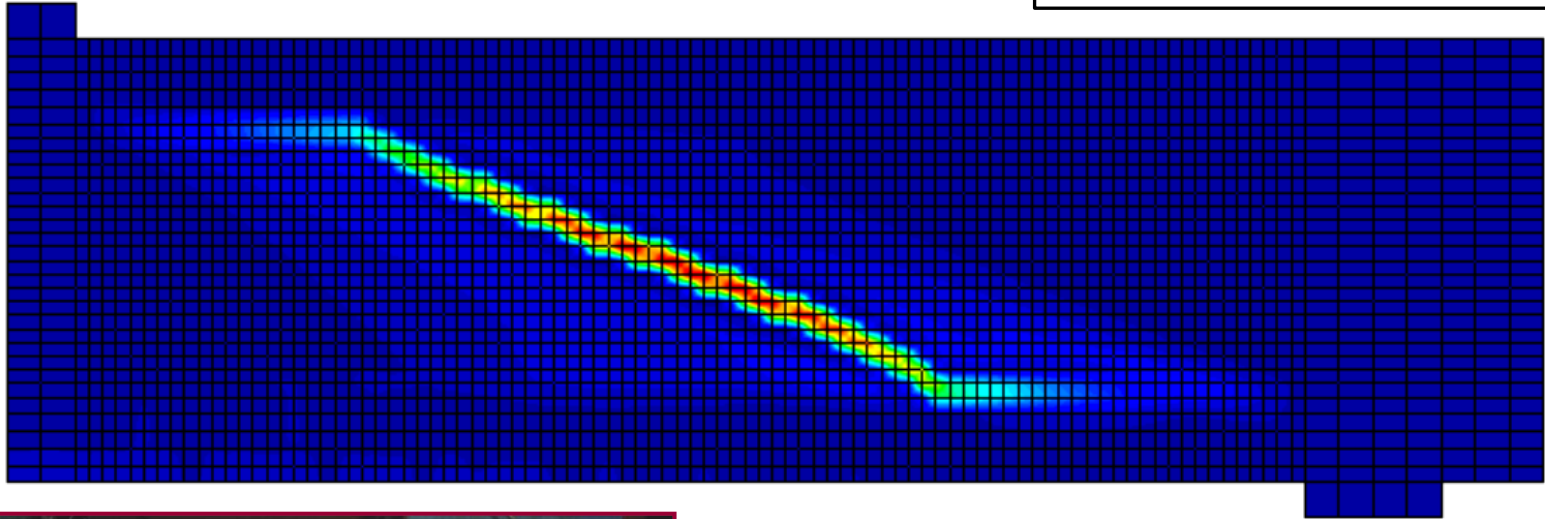
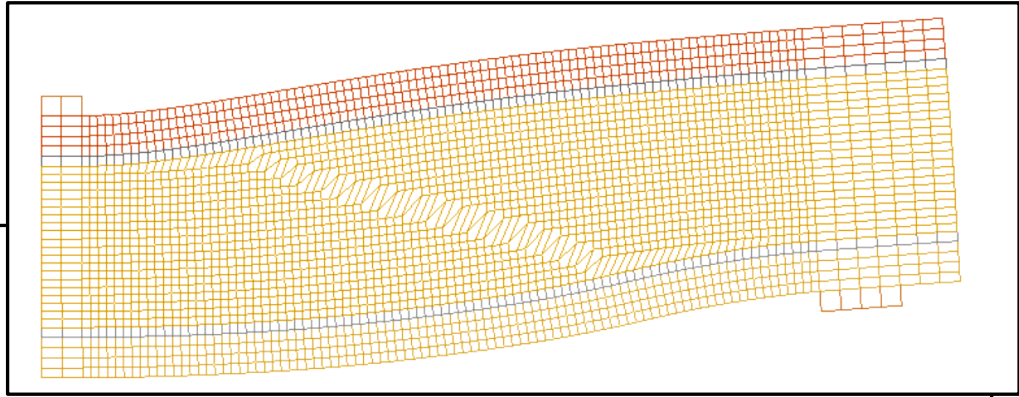
50 mm mesh

iDIANA 8.1.2-01 : Uni New South Wales

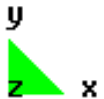
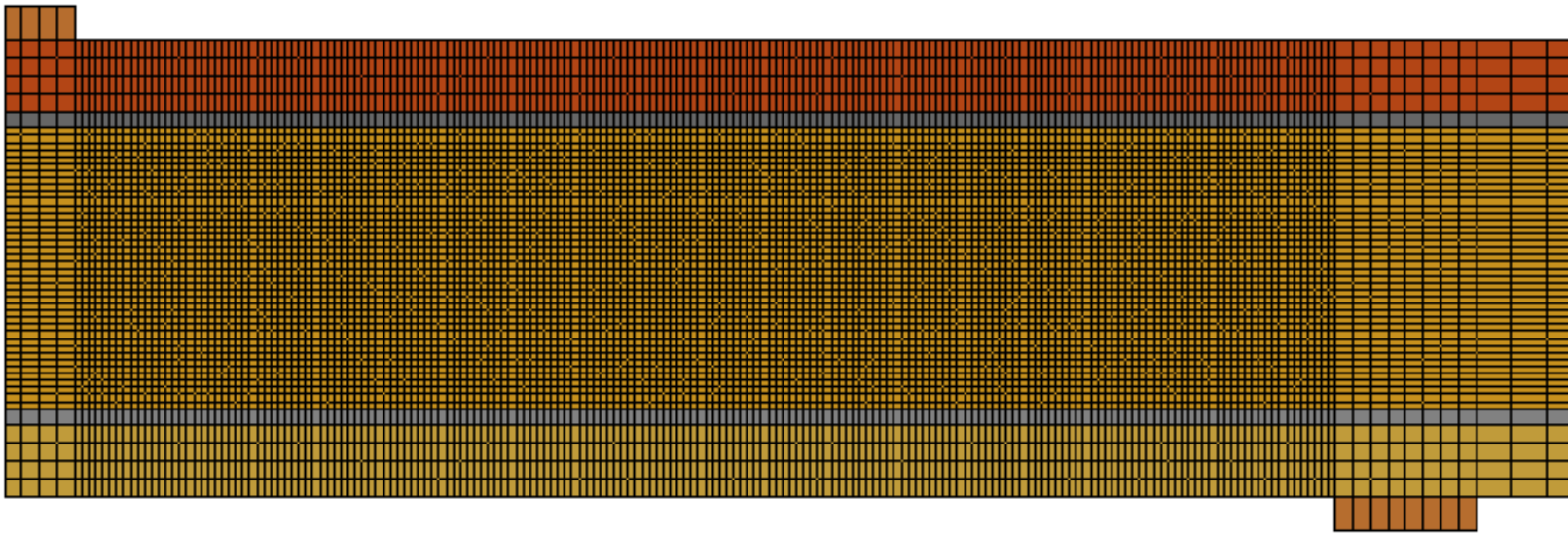
MODEL: SB7
NSTRAI: - RPC SHEAR BEAM
STEP: 29 761
NODAL PRINC ESTRN PMAX
CALCULATED FROM: NSTRANS
NOT EXPLICITLY E. STRAIN
MAX = .503E-1
MIN = -.418E-3



20 mm mesh



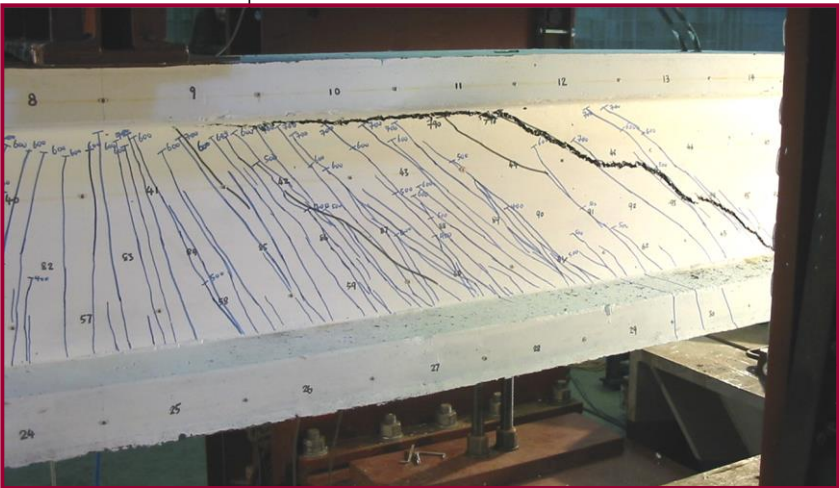
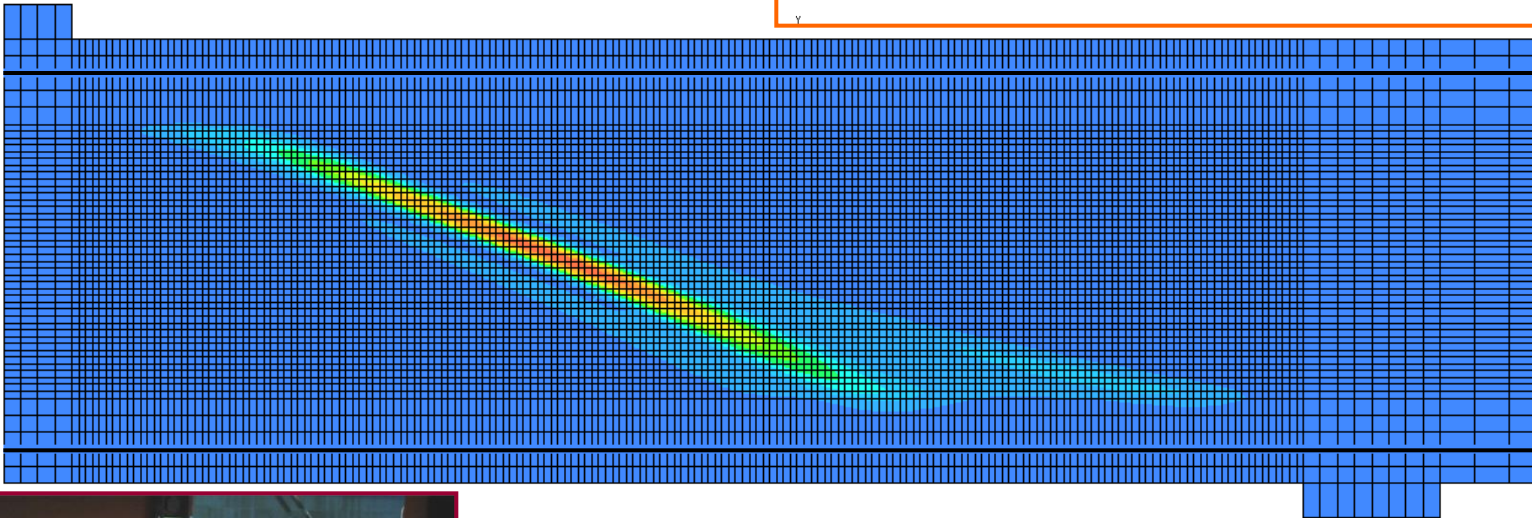
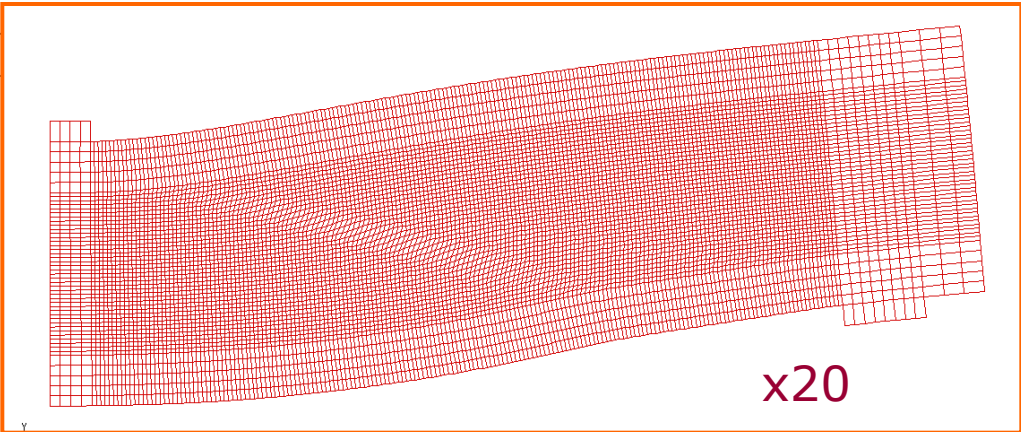
Local Strains: Non-Local Model 10 mm Mesh



10 mm mesh

iDIANA 8.1.2-01 : Uni New South Wales

MODEL: SB7N10
NSTRAI: - SHEAR BEAM
STEP: 16 13
NODAL PRINC ESTRN PMAX
CALCULATED FROM: NSTRANS
NOT EXPLICITLY E. STRAIN
MAX = .551E-1
MIN = -.222E-3



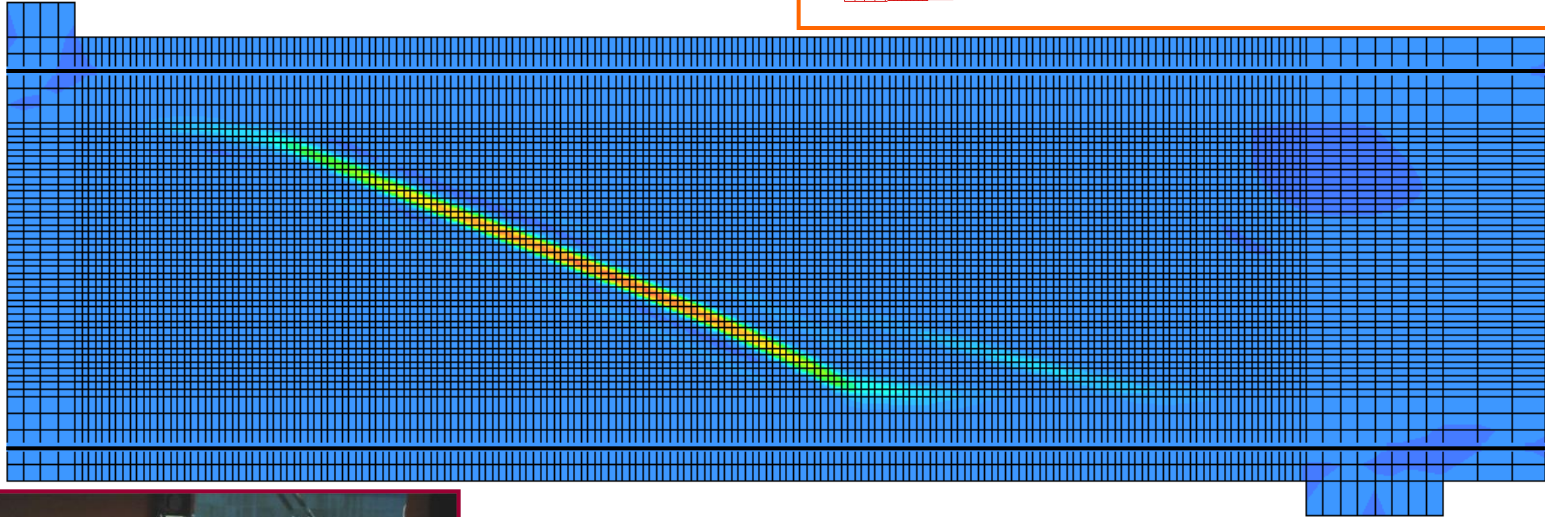
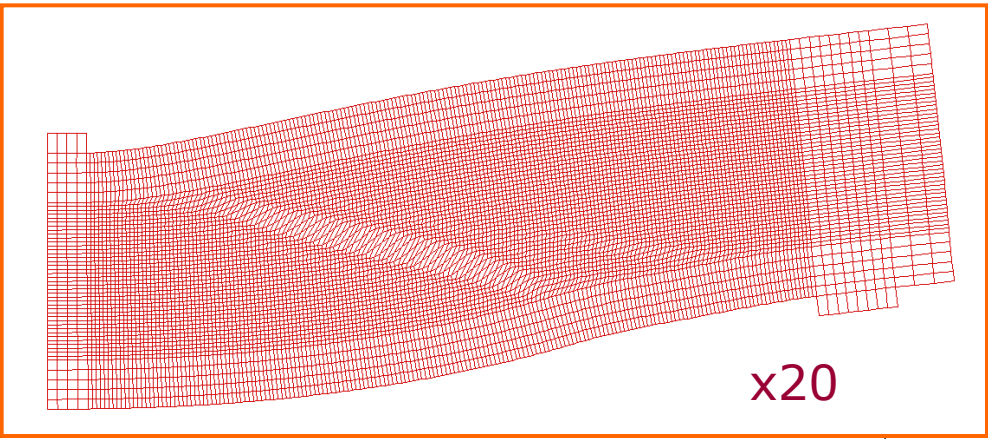
Step 16: $P = 761 \text{ kN}$
(One step before peak)

.501E-1
.451E-1
.4E-1
.35E-1
.3E-1
.249E-1
.199E-1
.149E-1
.984E-2
.481E-2

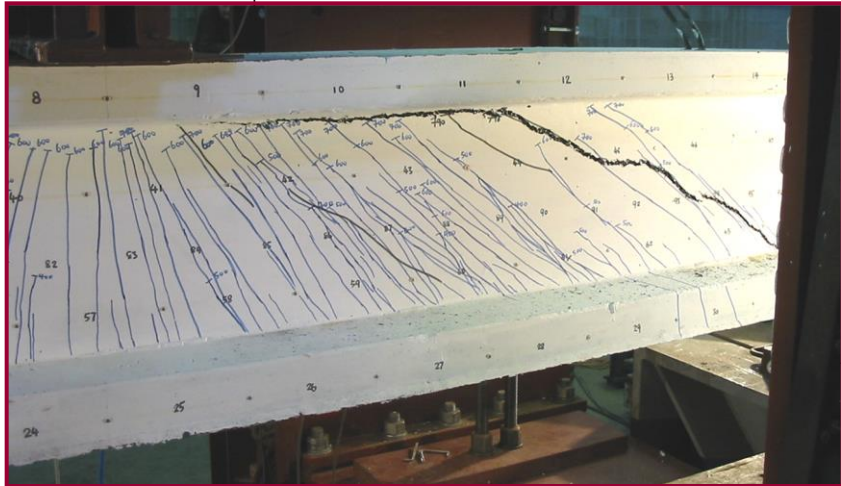
10 mm mesh

iDIANA 8.1.2-01 : Uni New South Wales

MODEL: SB7N10
NSTRAI: - SHEAR BEAM
STEP: 18 15
NODAL PRINC ESTRN PMAX
CALCULATED FROM: NSTRANS
NOT EXPLICITLY E. STRAIN
MAX = .171
MIN = -.159E-2



.15
.14
.13
.12
.11
.1
.9E-1
.8E-1
.7E-1
.6E-1
.5E-1
.4E-1
.3E-1
.2E-1
.1E-1
0



Step 18: $P = 772 \text{ kN}$
(One step after peak)

Example 2

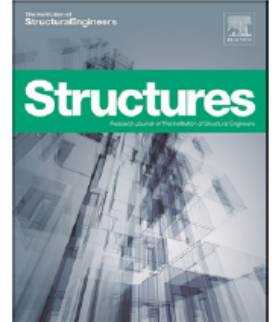
Structures 63 (2024) 106320



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journal homepage: www.elsevier.com/locate/structures



Minimum tensile reinforcement ratio for conventionally reinforced-SFRC beams and slabs

S M Faisal Mahmood^{a,1,*}, Tamanna Akter^{a,2}, Stephen J. Foster^{b,3}, Hamid Valipour^{b,4}

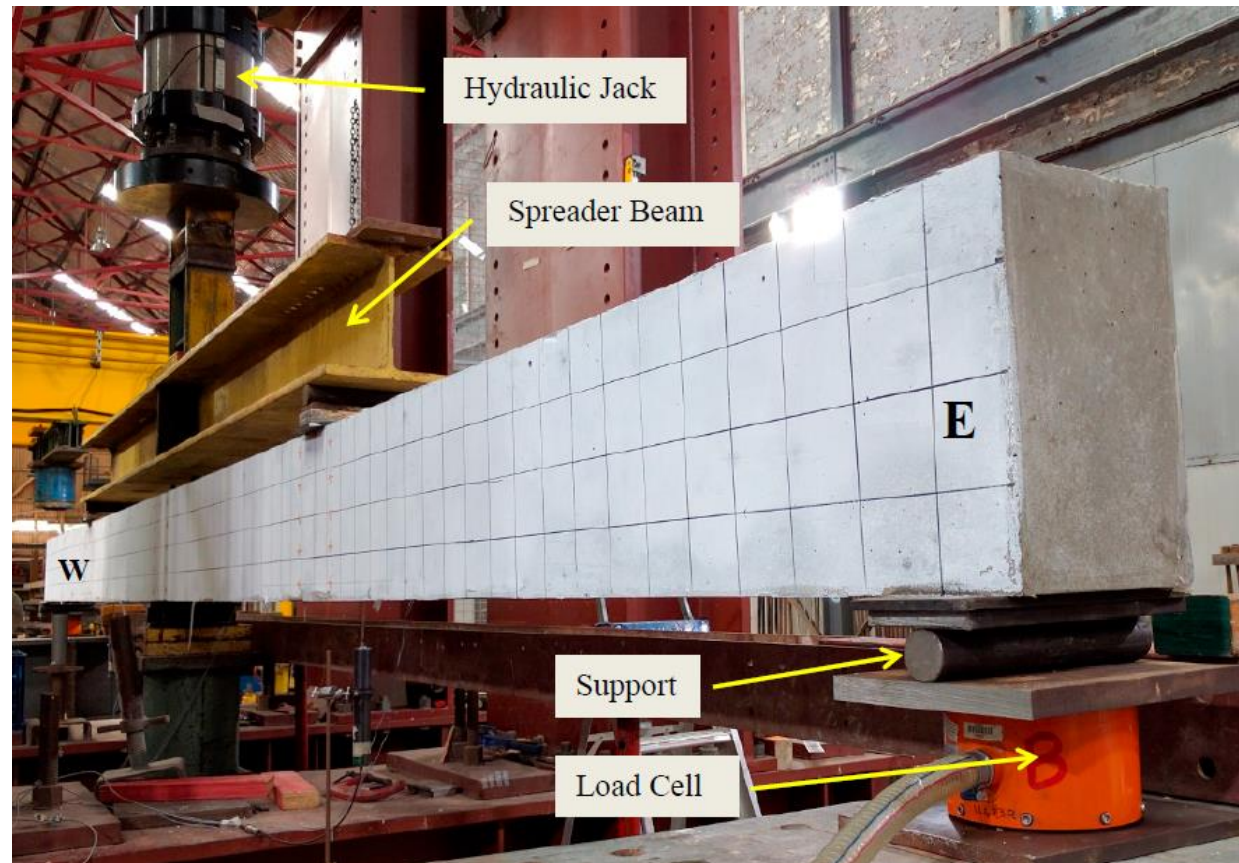
^a Department of Civil Engineering, Bangladesh University of Engineering and Technology (BUET), Dhaka 1000, Bangladesh

^b Centre for Infrastructure Engineering and Safety, School of Civil and Environmental Engineering, UNSW Sydney, NSW 2052, Australia

Flexural performance of steel fibre reinforced concrete beams designed for moment redistribution

S M Faisal Mahmood*, Ankit Agarwal, Stephen J. Foster, Hamid Valipour

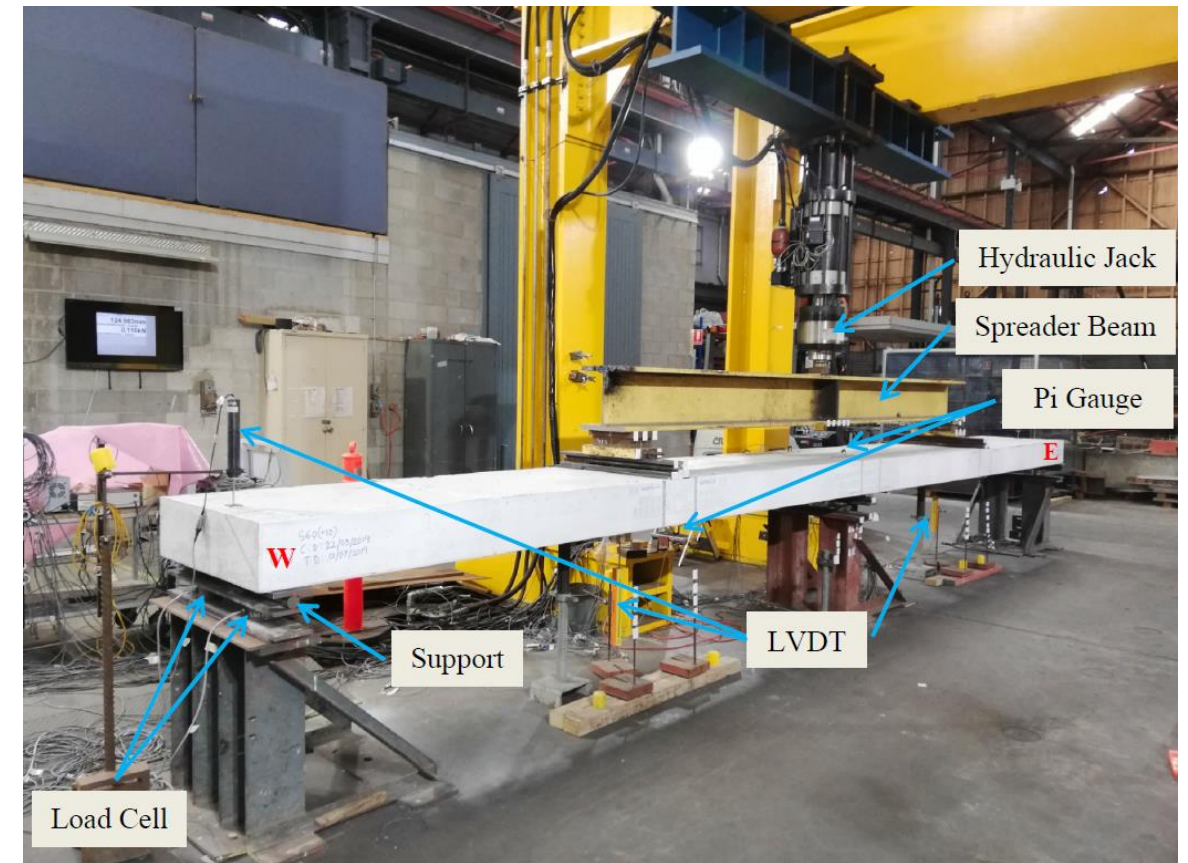
Centre for Infrastructure Engineering and Safety, School of Civil and Environmental Engineering, UNSW Sydney, NSW 2052, Australia



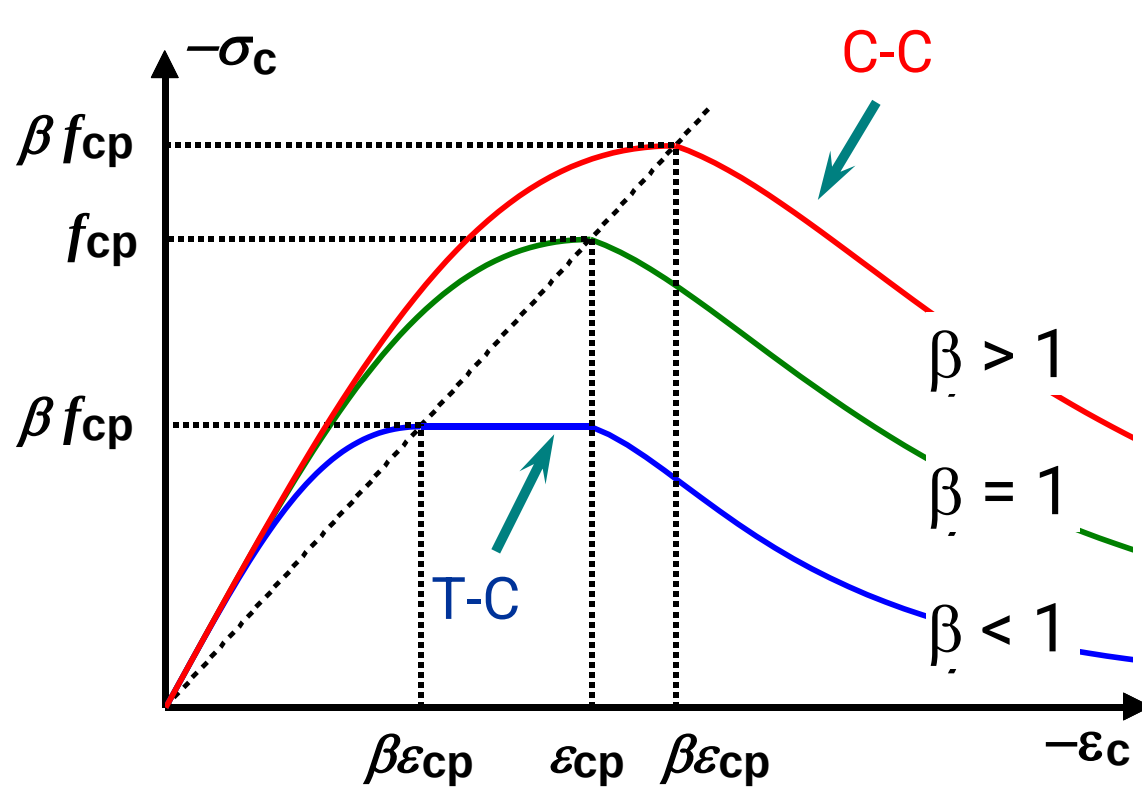
Moment redistribution and post-peak behaviour of lightly reinforced-SFRC continuous slabs

S M Faisal Mahmood, Stephen J. Foster, Hamid Valipour*

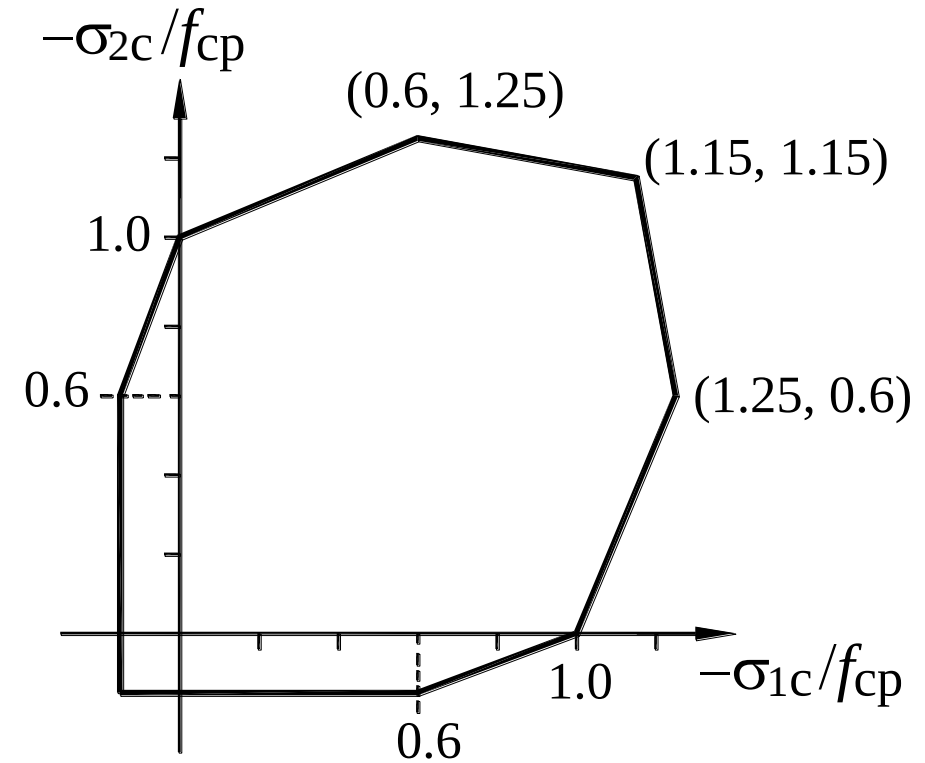
Centre for Infrastructure Engineering and Safety, School of Civil and Environmental Engineering, UNSW Sydney, NSW 2052, Australia



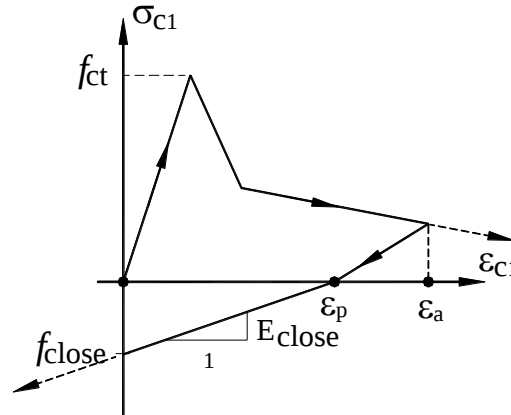
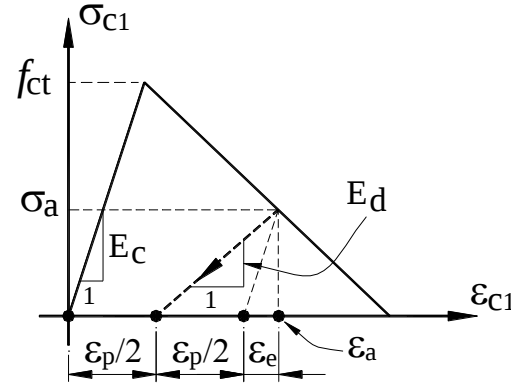
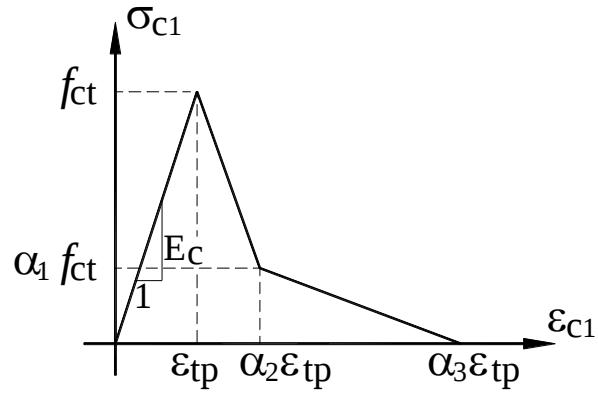
Concrete Material Model



Compression base curve



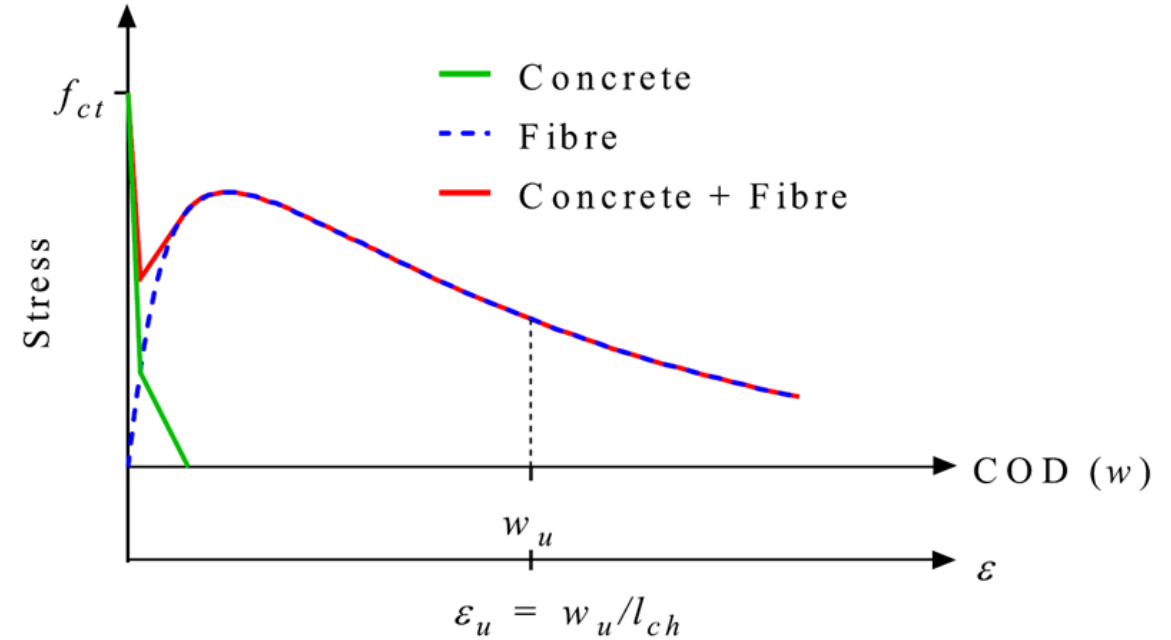
Biaxial strength envelope



$$f_{close} = -E_c(0.0016\varepsilon_a + 50 \times 10^{-6})$$

$$E_{close} = \frac{f_{close}}{\varepsilon_p}$$

Concrete in tension: **without** fibres

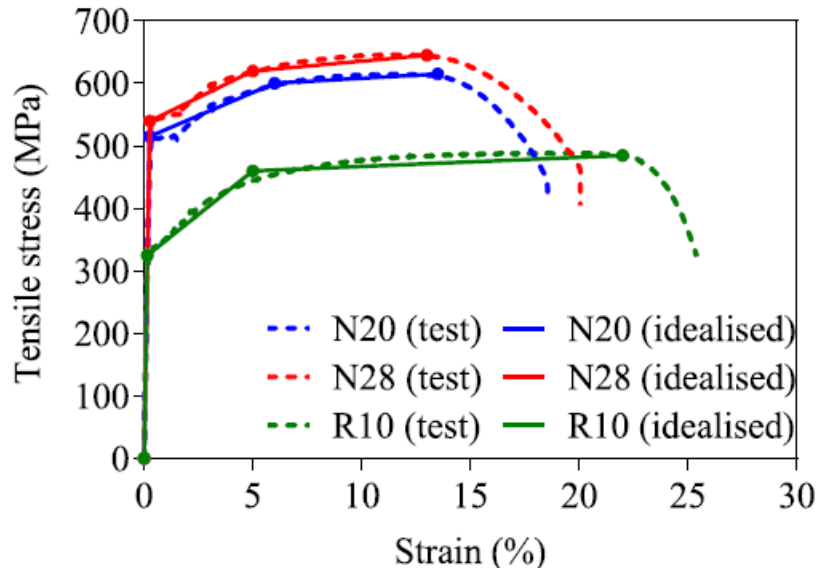


Concrete in tension: **with** fibres

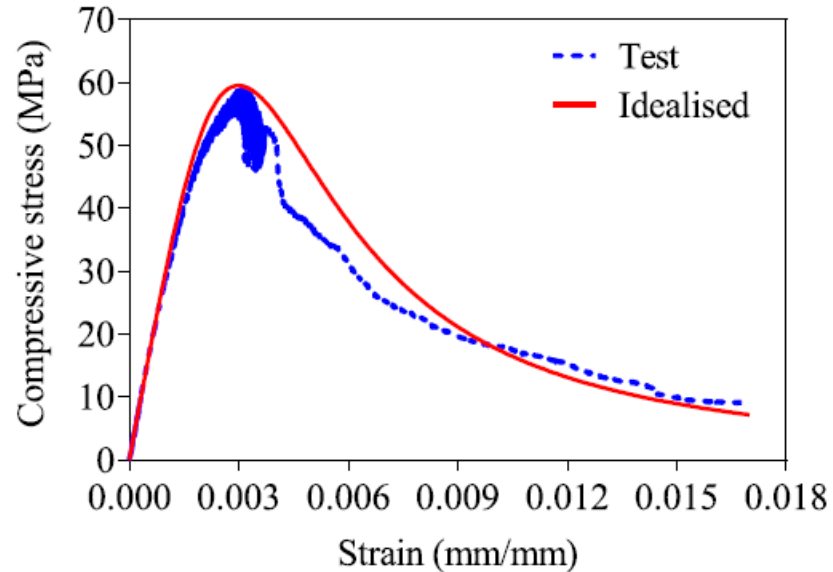
Materials: test data and model

Beam tests with 30 kg/m³ of Dramix 5D steel fibres

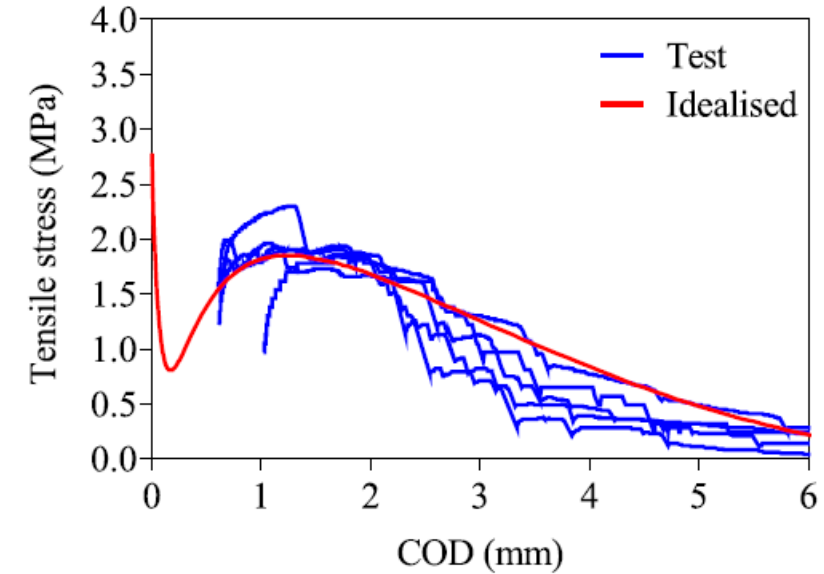
Reinforcement



SFRC in compression



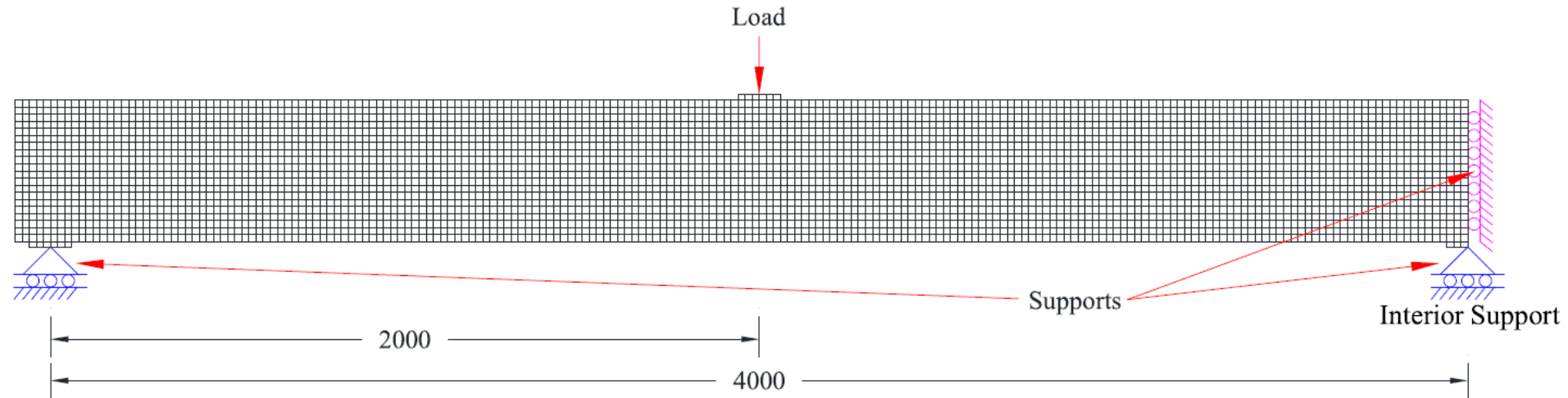
SFRC in tension



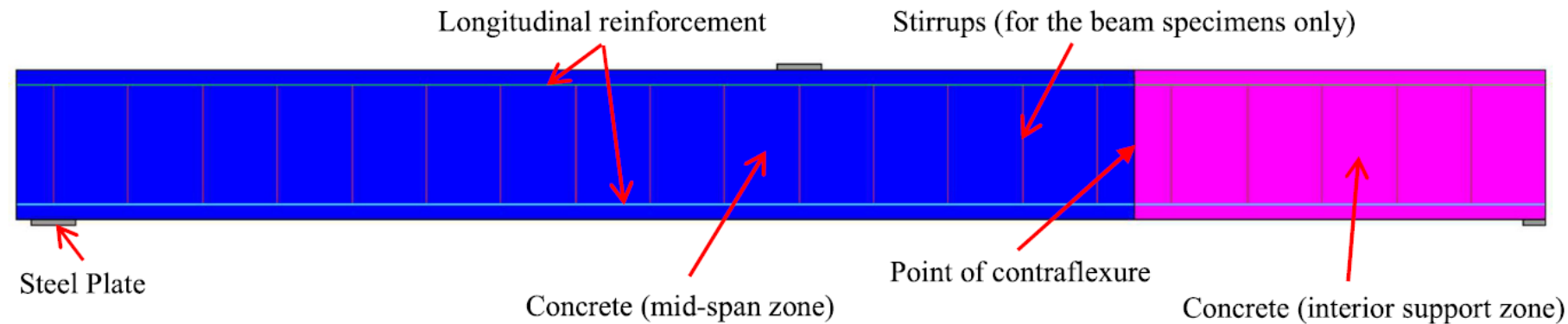
f_{cm} (beams): 52~60 MPa
 f_{cm} (slabs): 28~42 MPa

VEM parameters adjusted to provide best fit to direct tension obtained from dogbone tests

Model Validation: FE Mesh



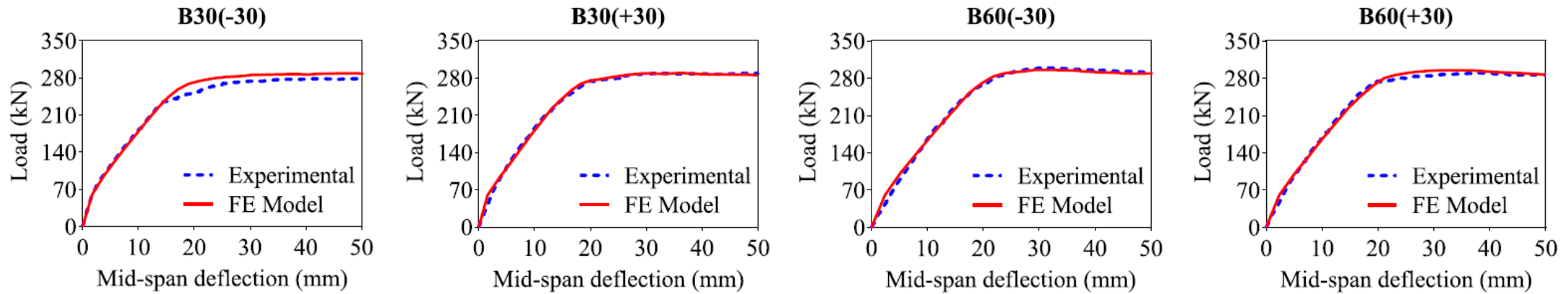
(a) Meshing, loading and supporting conditions



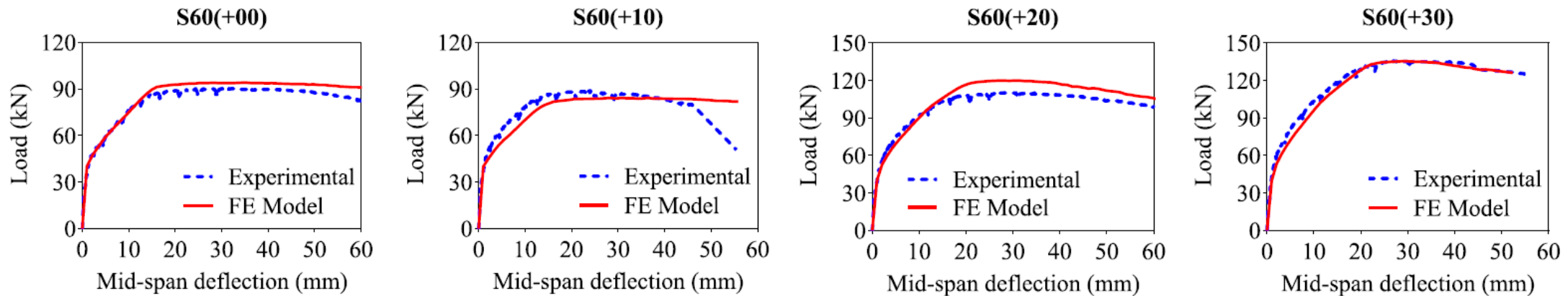
(b) Elements of the FE model

For the non-local model, the **characteristic length is taken as 30 mm** (being three times the size of the aggregate size).

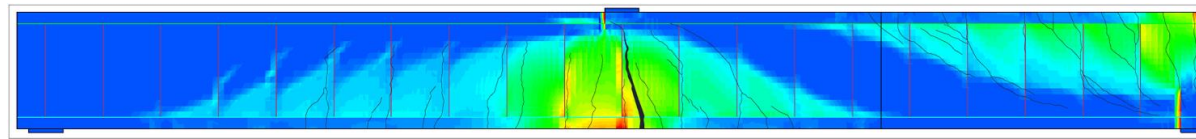
Comparison of load-deflection responses



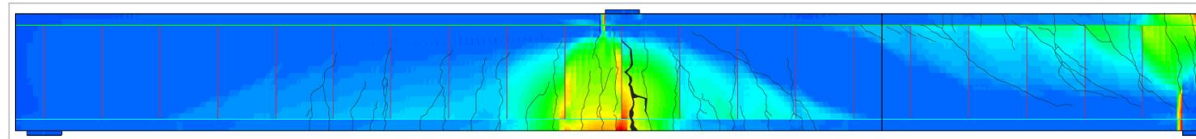
(a) Beam specimens



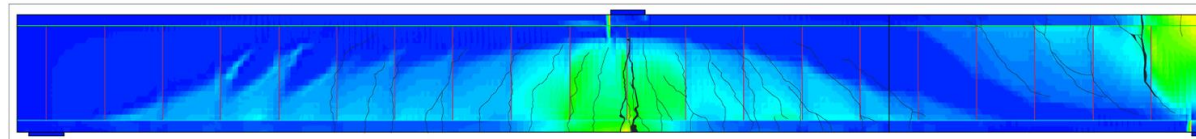
(b) Slab specimens



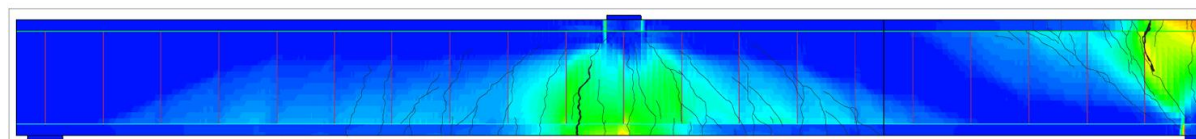
B30(-30)



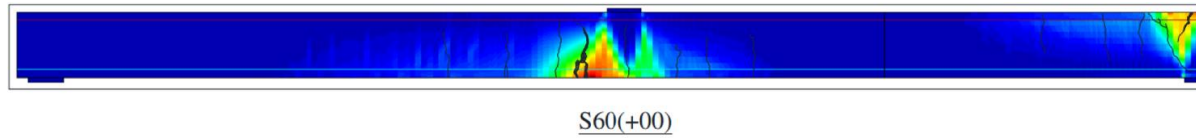
B60(-30)



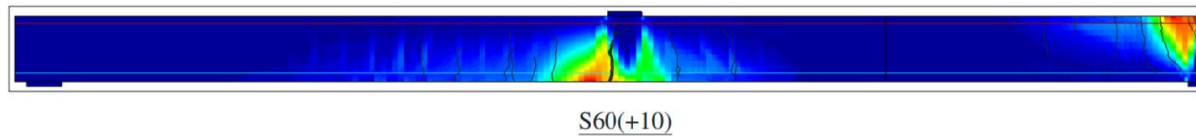
B30(+30)



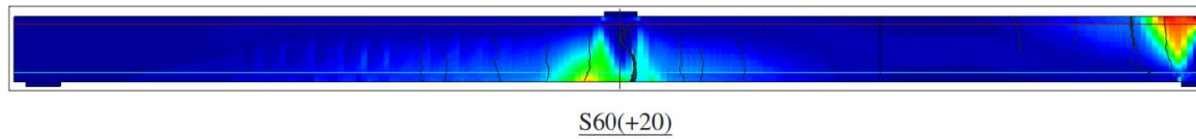
B60(+30)



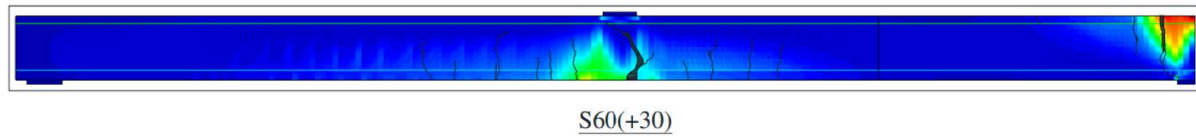
S60(+00)



S60(+10)



S60(+20)



S60(+30)

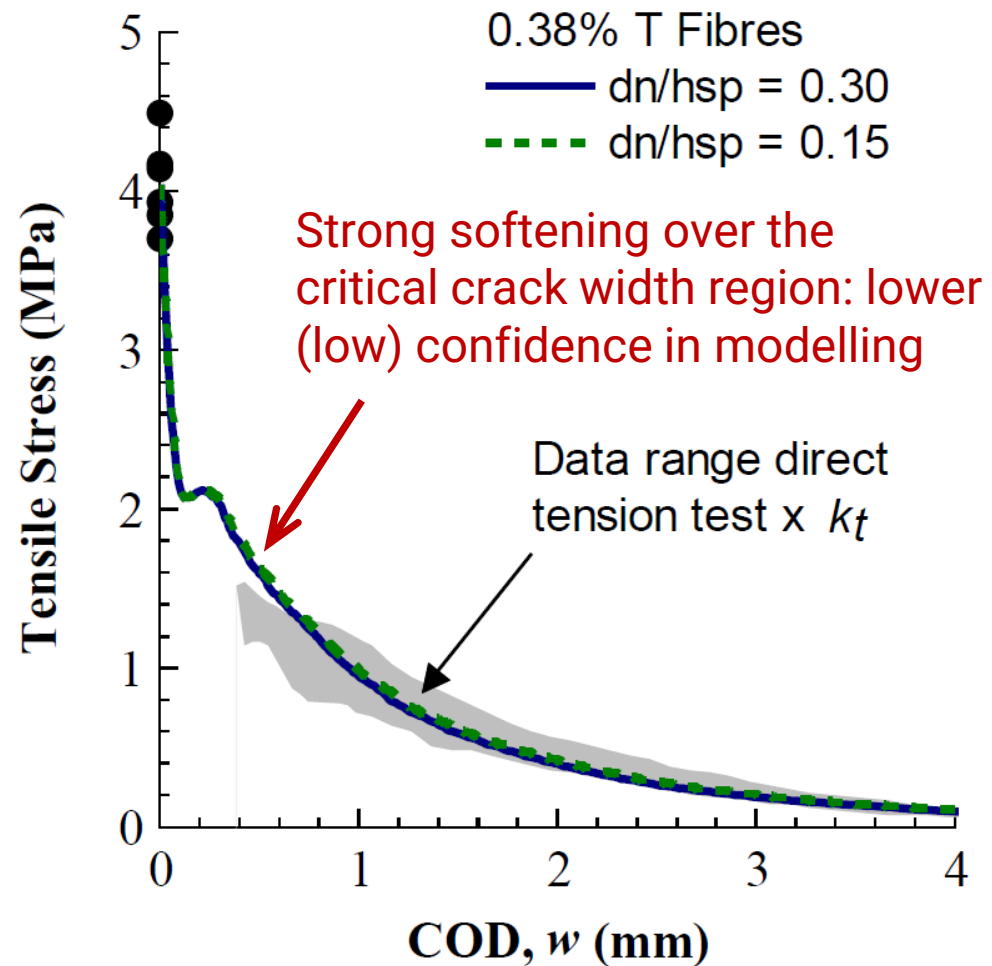
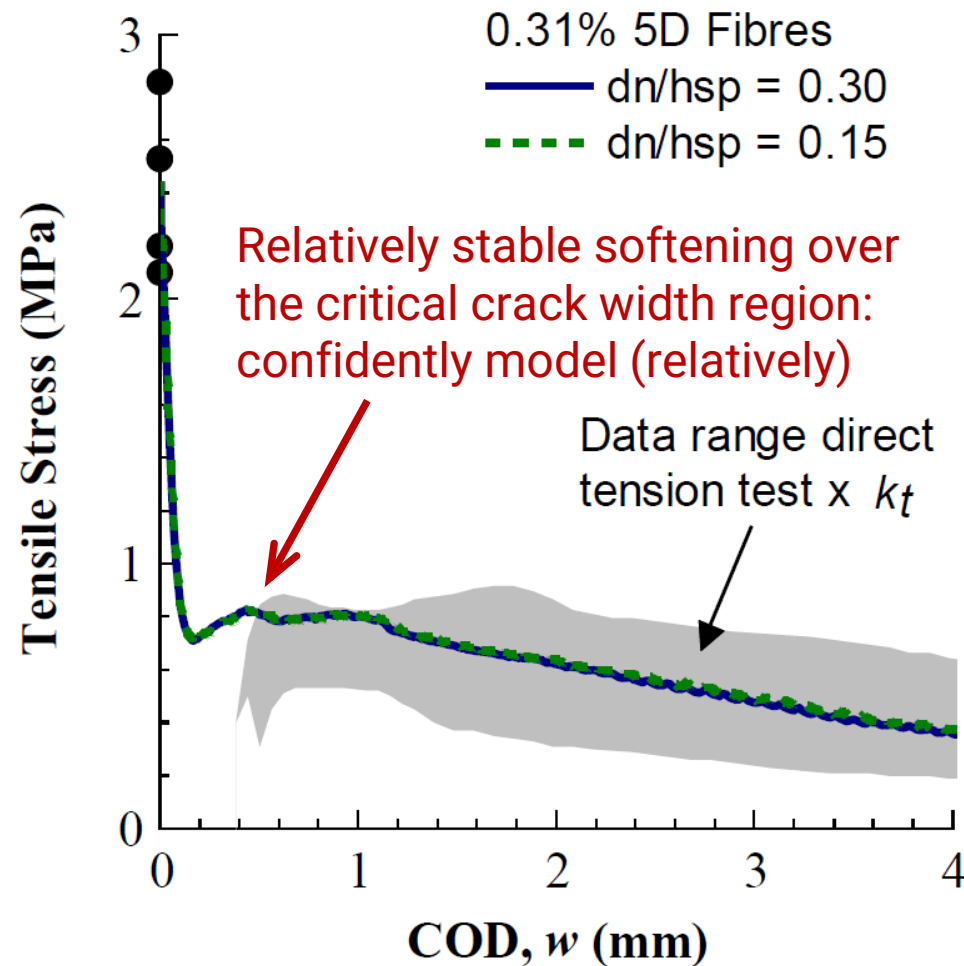
Comparison of crack patterns (lines) from the experiments and major principal (tensile) strain from FE modelling – beam specimens.

Specimen	Intermediate support		Mid-span		Intermediate support	Mid-span	Average
	w_{exp} (mm)	w_{FEM} (mm)	w_{exp} (mm)	w_{FEM} (mm)	$\frac{w_{FEM}}{w_{exp}}$	$\frac{w_{FEM}}{w_{exp}}$	$\frac{w_{FEM}}{w_{exp}}$
B30(-30)	0.20	0.25	0.30	0.31	1.23	1.02	1.13
B60(-30)	0.30	0.34	0.20	0.21	1.13	1.07	1.10
B30(+30)	0.72	0.81	0.24	0.26	1.12	1.07	1.09
B60(+30)	0.56	0.76	0.20	0.21	1.36	1.07	1.22
Average (COV)							1.13 (0.043)

Comparison of crack patterns (lines) from the experiments and major principal (tensile) strain from FE modelling – slab specimens.

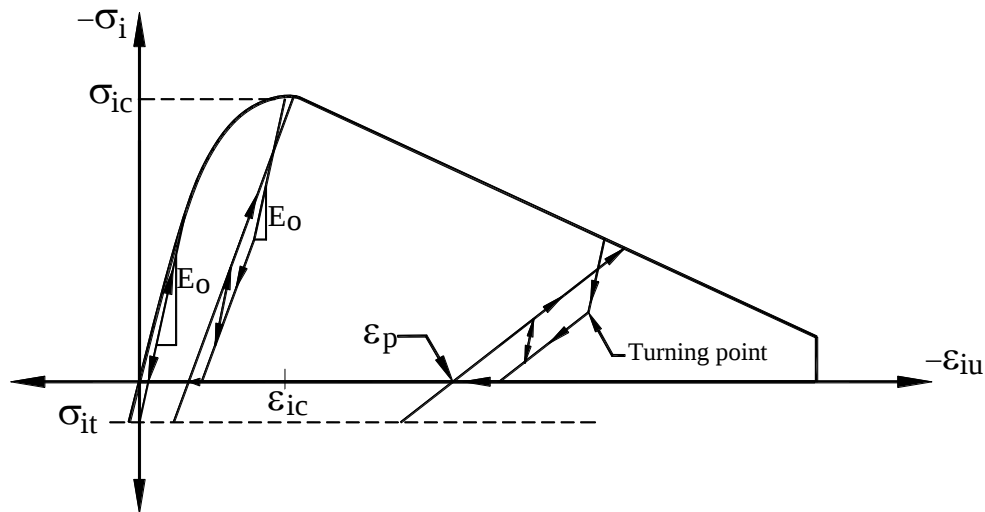
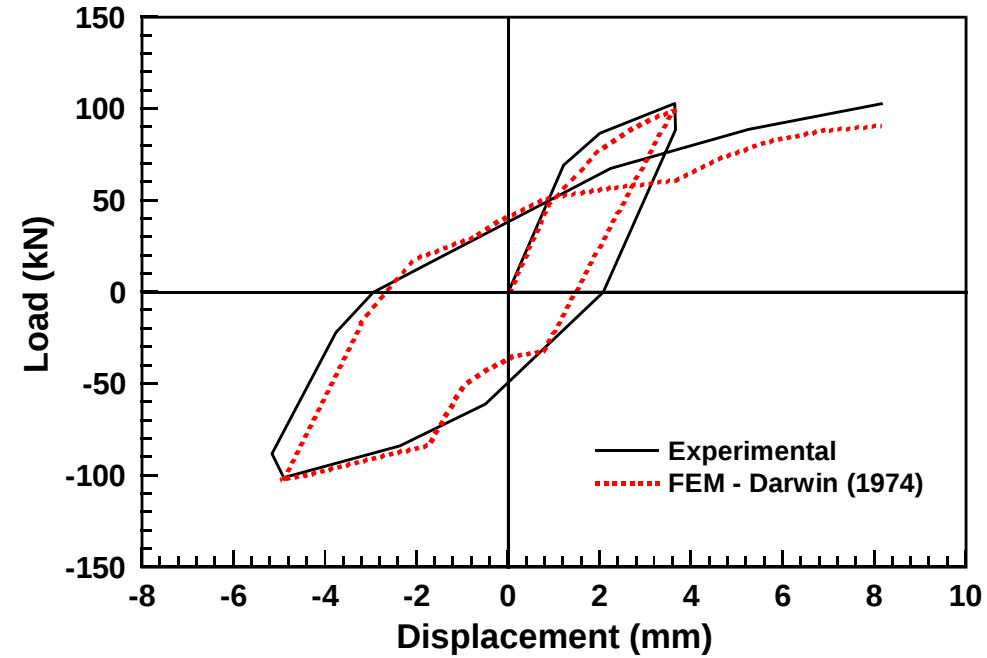
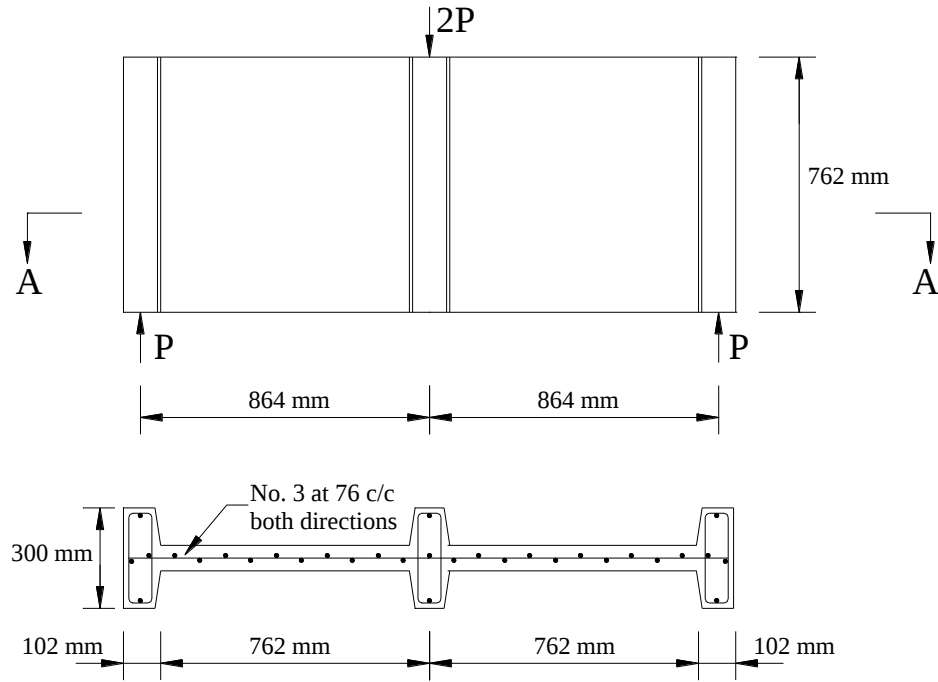
Specimen	Intermediate support		Mid-span		Intermediate support	Mid-span	Average
	w_{exp} (mm)	w_{FEM} (mm)	w_{exp} (mm)	w_{FEM} (mm)	$\frac{w_{FEM}}{w_{exp}}$	$\frac{w_{FEM}}{w_{exp}}$	$\frac{w_{FEM}}{w_{exp}}$
S60(+00)	0.28	0.25	0.26	0.20	0.88	0.78	0.83
S60(+10)	0.32	0.29	0.30	0.24	0.92	0.79	0.86
S60(+20)	0.36	0.32	0.20	0.19	0.88	0.97	0.92
S60(+30)	0.42	0.30	0.18	0.21	0.71	1.17	0.94
Average (COV)							0.89 (0.051)

Comment: weak verse strong tensile softening



Ali Amin, Post Cracking Behaviour of Steel Fibre Reinforced Concrete: From Material to Structure, PhD Thesis, UNSW Sydney, 2015

Darwin and Pecknold (1974, 1976)



“... the present model is intended primarily as a research tool. It is too costly to be used in analysis of large scale structures ...” (Darwin and Pecknold. 1976)

Concluding Remarks

- Accurately modelling FRC behaviour at the structural level can be challenging, particularly when the FRC exhibits tensile softening.
- If crack widths are to be accurately determined – which FRC material models rely on – crack spacing must be well predicted.
- The two examples presented (one tensile hardening UHPC and one tensile softening SFRC) demonstrate that non-local models can provide accurate model predictions, provided that crack spacing models are reliable – this requires further investigation.

