# The Impact of Low Tech Research Experiences for Undergraduate Students

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#### **The Suprenant Impact Factor**

 Teaching: 4 schools over 16 years. Typical professor teaches 9 credit hours and has 20-30 students per course. 75 students per semester \* 32 semesters = 2400 students



#### 1983 Dissertation: Curvature ductility of reinforced and prestressed concrete columns Today: Multiple YouTube videos on Curvature Ductility



CONVENT

#### Industry Contribution – to name a few

- 84 Featured Articles in Concrete Construction
- 62 Abstract hits on <u>www.concrete.org</u> Publications
- Countless Technical Documents for ASCC
- Dozens of ACI Negative Votes (with Well Constructed Comments)



## **CIM Research Impact**

 Industry Research: 10 semesters x 20 students = 200 undergraduate MTSU CIM students benefiting from practical, low tech research experiences; 40 students from NJIT, CSU-Chico and Texas State also participated in one project.



#### Hawaiian Shirts, Margaritas and Shop Talk







#### **Suprenant & Malisch**



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### **Concentrated Efforts for Maximum ROI**

- The methodology for effective undergraduate research takes planning due to the shortened schedule.
- Special Problems, Independent Studies, Capstone, Lab based courses are all built into curriculums that is the vehicle for success.
- Sending out a "Call to Action" research request each summer and winter to industry partners asking for bite sized data sets that they need to support their plant and field activities.
- Providing an industry mentor that can keep pace with the work and answer a lot of questions to ensure accuracy and integrity of the data collection.

## **Multi Semester projects**

- Its not always possible to get valuable information in 10 -14 weeks so being able to break the workload into multiple semesters has pros and cons.
- Pros: More students get to experience real world problems. The data set can be more comprehensive covering longer test cycles and more variables can be introduced.
- Cons: You've multiplied the hands touching the research which affects operator variability. More training and typically more space needed to keep samples around longer.

# The Driving Force Behind the Work

Tolerances for building construction have sometimes been set without consideration for the builder's ability to meet them, or for the effect of an outof-tolerance condition on the serviceability of the structure

# **Classifying Specification Traps**

- Unreasonable construction requirements
- Irrational construction requirements
- Risk transfer
- Specification requirements for attributes that aren't defined or are vaguely described



# **Project Example: Life Safety Code**

- National Fire Protection Associations Life Safety Code, 2006 & 2009 Edition
  - Requires riser height to be measured as the vertical distance between tread nosings
  - -Height can be measured using a carpenter's level and tape



# **Existing Standards**

- Section 7.2.2.3.6 of the Life Safety Code
  - "There shall be no variation in excess of 3/16 in. in the depth of adjacent risers, and the tolerance between the largest and smallest riser shall not exceed 3/8 in. in any flight."
- IBC 06 & ACI 117-06
  - Same 3/16 in. tolerance for depth but NO requirement for the difference between the maximum and minimum riser depth.



#### **The Problem**

- Regardless of cast-in-place, precast, or concrete-filled metal pans, these tolerances are hard to meet and corrective action is often expensive
- If an out-of-tolerance condition isn't detected during initial construction and a trip-and-fall accident occurs later, as-built measurements may show that the stairs were out-of-tolerance.
- <u>The builder then becomes one</u> of the defendants in a lawsuit







#### **Research Need**

- This can happen despite the fact that there are no studies showing that a difference of 3/16 in. in the height of adjacent risers is less likely to cause a trip-and-fall accident than a difference of ¼ in. or more.
- 1992 An in-depth review failed to establish a consistent, statistically valid link between stair safety and stair geometry.



#### Goal

 Present a methodology along with data for measuring stairs that can be useful in better defining reasonable stair tolerances





#### **Questions to answer...**

- Variability in riser height from one set of stairs to another
  - Are there differences in stairs constructed using different systems?
- Variability of riser height in a given set of stairs
  - Is the top or bottom step more likely to be out of tolerance than other steps?
- Variability in riser height for any single step in a set of stairs
  - Does the location of the measurement affect the probability of being in or out-of-tolerance?

# **Sampling Sites**

- Residential Construction was excluded
- Ten sets of stair measurements in three types of buildings:
  - Government Buildings
  - Schools
  - Offices/Medical



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## **Developing a Measurement Protocol**

- The Life Safety Code has a method for measuring riser height however does not specify tread location.
- Using standards from handrail requirements, it was determined that the area where foot traffic was most likely to occur was about 18 in. from the wall.



## **Mass Communications Building**

- Middle Tennessee State
  - Built in 1991
  - Cast-in-place concrete
  - Six operators
  - Measured
    - 2 flights
    - 13 steps on each flight
    - 18 inch from left
    - 18 inch from right



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# **Floyd Stadium**

- Middle Tennessee State
  - Built in 1998
  - Cast-in-place concrete
  - Six operators
  - Measured
    - 2 flights
    - 21 steps on each flight
    - 18 inch from left
    - 18 inch from right





#### **Precision Statement**

- Operator
- Equipment (ruler and level)
- Calibration of equipment
- Setting out survey line (18 inch from wall)
- Measuring procedure
  - Nose to nose
  - Level



Stair	Corbin	Nadeau	Nickell	Mertens	Masteller	Hamm	Range
1	7	6 1/16	6 3/16	6 15/16	7	7	15/16
2	7	6 1/8	6 ¼	6 3/8	6 1⁄2	7 1/16	15/16
3	7 1/8	6 ¼	6 3/8	6 7/8	6 15/16	7 1⁄4	1
4	7 1/8	6 3/8	6 1⁄2	6 7/8	6 15/16	7 1⁄4	15/16
5	6 7/8	6 1/8	6 1/8	6 5/8	6 11/16	7 1/8	1
6	7	6 3/8	6 1⁄2	6 13/16	6 <sup>3</sup> ⁄4	7 3/16	13/16
7	7 ¼	6 1/8	6 ¼	6 15/16	7	7 5/16	1 3/16
8	6 7/8	6 1⁄2	6 3/8	6 1⁄2	6 9/16	7	5/8
9	7	6 1/8	6 ¼	6 11/16	6 <sup>3</sup> ⁄4	7	7/8
10	6 15/16	6 1/8	6 ¼	6 7/16	6 7/16	7	7/8
11	6 13/16	6 3/16	6 5/16	6 11/16	6 <sup>3</sup> ⁄4	7	13/16
12	7 1/8	6 1/2	6 5/8	6 13/16	6 13/16	7 1/16	5/8
13	7 1/4	6 11/16	6 13/16	6 7/8	6 13/16	7 1/4	9/16



ASTM E691 Standard Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method

- 6 operators
- 4 flights of stairs
- 13 steps per flight
- 2 measurements per stair

(ASTM min = 6)

- (ASTM min = 4)
- (ASTM min = NR)
- (ASTM min = 2)

Interlaboratory Data Analysis Software from ASTM



#### **Precision Statement**

- Repeatability
  - Within lab (same operator; same lab)
  - Sr = repeatability standard deviation
  - r = 95% repeatability = 2.8 x Sr
- Reproducibility
  - Between lab (different operator & lab)
  - SR = reproducibility standard deviation
  - -R = 95% reproducibility = 2.8 x SR



# **Precision Statement for Stairs**

Precision, characterized by repeatability, Sr, r, and reproducibility, SR, R has been determined for the materials to be:

Stairs	Average	Sr	SR	r	R
Mass flight 1	6.8125	0.2366	0.5862	0.6625	1.6413
Mass flight 2	6.5938	0.2552	0.4954	0.7144	1.3872
Floyd flight 1	6.9271	0.1712	0.1712	0.4793	0.4793
Floyd flight 2	6.9896	0.3238	0.3253	0.9065	0.9407

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## Repeatability

95% of the time, the same operator should be able to measure the riser height twice *anywhere on the stair* and be within 7/16 inch

Min = 1/16 in Max = 15/16 in Avg = 7/16 in



# Reproducibility

 95% of the time the results between two operators that measure the riser height *anywhere on the stair* should be within 1 in.

Min = 3/8 in Max =  $1 \frac{3}{4}$  in Avg = 1 in



# **Initial Indications**

- Based on data from the first ten sets of stairs:
  - about 30% of the differences in adjacent riser heights are greater than 3/16 in
  - about 82% of the maximum-minus-minimum riser height differences in a stair flight are greater than 3/8 in.
- This indicates that a very high percentage of the stairs measured were not within the tolerances required by either the 2000 or 2006 Editions of the Life Safety Code
- We suggest using the preconstruction meeting to discuss locations of stair riser measurements that will be used either to check for compliance with tolerance requirements or effectiveness of corrective measures.

#### Thank you!

