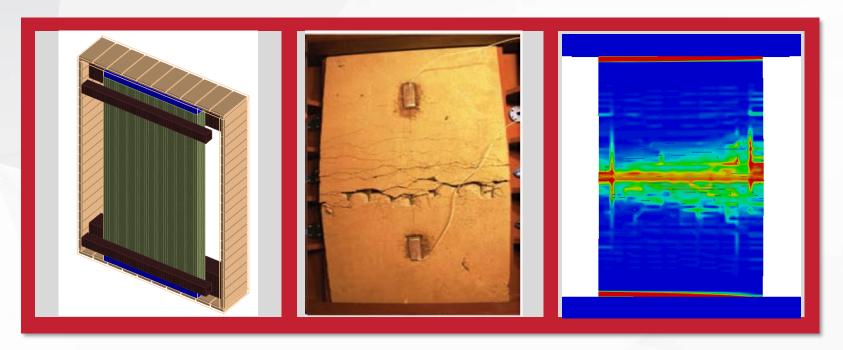
Advanced Modeling of Blast Response of Reinforced Concrete Walls with and without FRP Retrofit



Session on: FRP Design Methodology and Applications for Blast and

Impact-Resistant Structures

Sponsored By: ACI Committee 370 and 440





TAREK H. KEWAISY

PhD, PE, PMP, BSCP Principal Associate tkewaisy@louisberger.com

AHMED A. KHALIL

PhD, PE

Senior Structural Consultant khalilaa@appliedscienceint.com

AYMAN ELFOULY

Senior Structural Engineer elfouly@appliedscienceint.com



- Introduction
- 2 Study Parameters
- 3 Simulation Approaches and Models
- 4 Predicted Blast Responses
- 5 Concluding Remarks
- Future Research Work
- 7 Questions







Previous Research Work

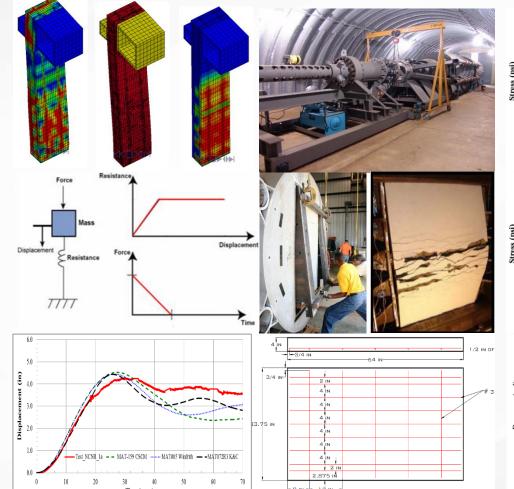
Advanced Modeling of Blast Response of Reinforced Concrete Walls with and without FRP Retrofit

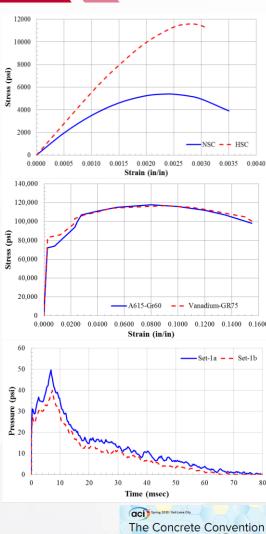


Blast Blind Simulation Contest

- UMKC Planned and Executed a Testing Program for NSCNR and HSCVR Specimens at the Blast Loading Simulator (BLS), ERDC, Vicksburg, MS
- On 2013, NSF/ ACI 447 Organized Blast Blind Simulation Contest based on Available Test Information.
- Response Prediction Using Various Simulation Techniques (FEM and SDOF)
- Objective was to Understand
 Prediction Capabilities and
 Limitations of Available Simulation
 Techniques

3/28/2018









Blast Blind Simulation Contest

NSC/NR

- 5400 psi Concrete
- 72000 psi Rebar
- 52" Span, 34" Wide, 4" Thick
- 9 #3 Bars @ 1.0" from Unloaded Face
- Simply Supported Ends

Blast Load

- $P_{max} = 50 psi$
- I_{tot} = 1020 psi.msec









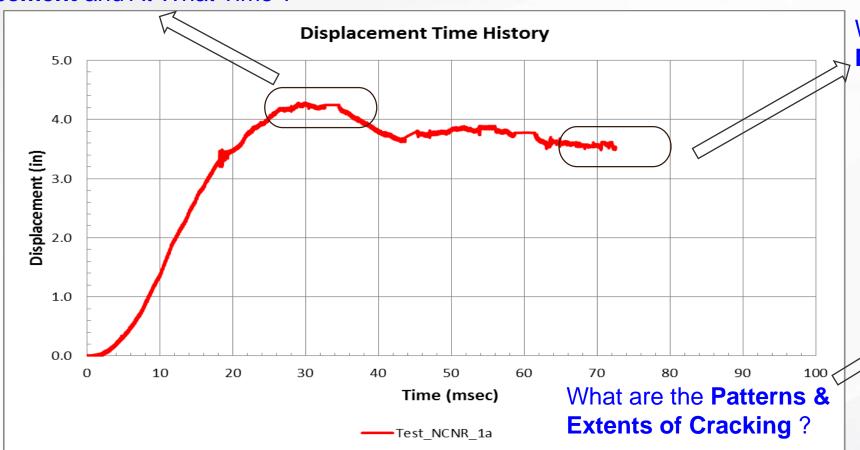


Blast Blind Simulation Contest

What is the **Maximum**

Displacement and At What Time?

3/28/2018

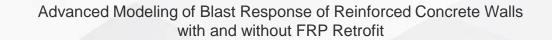


What is the **Residual**, **Displacement?**













Current Research Work

Advanced Modeling of Blast Response of Reinforced Concrete Walls with and without FRP Retrofit



Objectives

- * Investigate the Effectiveness of Different FRP Retrofit Schemes to Improve the Blast Resistance of One-way RC Slabs.
- * Evaluate the Adequacy of Various Simulation Approaches to Predict the Blast Response of Both Unretrofitted and FRP-Retrofitted RC Slabs with Sufficient Accuracy.
- Identify the Primary Factors Affecting the Blast Response Predictions of FRP-Retrofitted RC Slabs.





Methodology

- Utilize and Compare Different Simulation Techniques and Tools including **SDOF** (RCBlast and SBEDS) and **AEM** (ELS Software).
- Utilize the ACI contest's Testing Setup and Measurement for the NSC/NR RC Slab Specimen to Validate the Adequacy of Selected Simulation Tools.
- Consider <u>Different FRP Configurations</u> to Cover a Wide Range of Retrofit Schemes and to Provide a Useful Evaluation of Possible Retrofit Options.



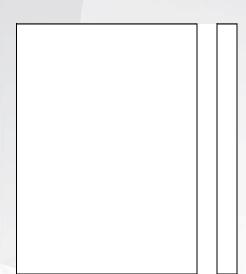


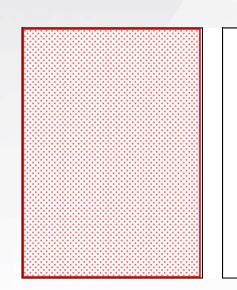
- 1 Introduction
- Study Parameters
- 3 Simulation Approaches and Models
- 4 Predicted Blast Responses
- 5 Concluding Remarks
- Future Research Work
- 7 Questions

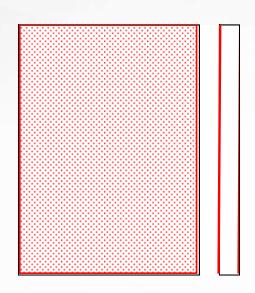


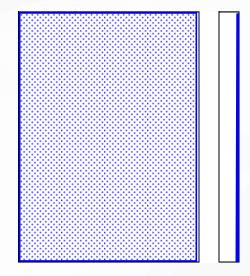


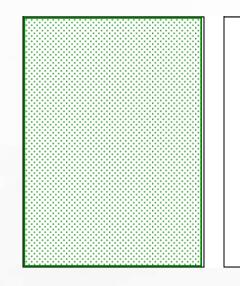
Investigated Cases











Case I
Unretrofitted
(Control)

Case 2
Retrofitted
CFRP / 1 Layer
@ Back Face

Case 3
Retrofitted
CFRP / 1 Layer
@ Both Front &
Back Faces

Case 4
Retrofitted
CFRP / 2 Layers
@ Back Face

Case 5
Retrofitted
GFRP / 1 Layer
@ Back Face







Investigated Cases

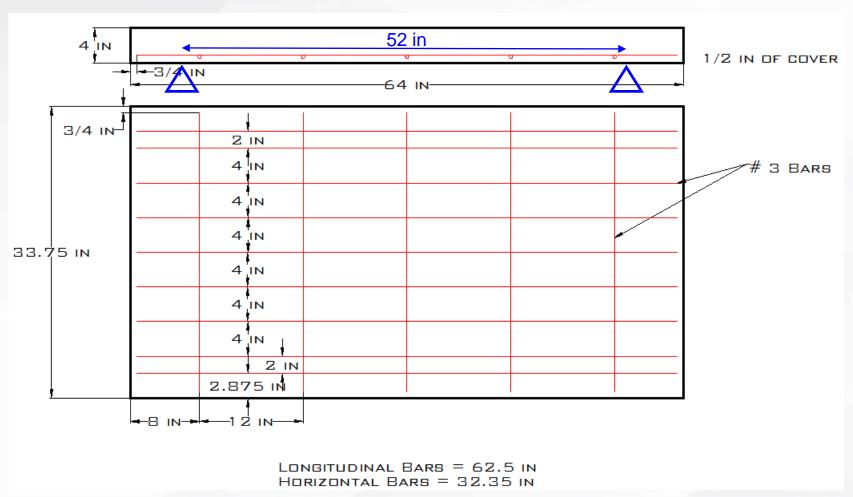
	Symbol	Unit	Case I	Case 2	Case 3	Case 4	Case 5
Conc. Comp. Strength	f _c '	ksi	5.4	5.4	5.4	5.4	5.4
Rebar Yield Strength	f_y	ksi	60	60	60	60	60
FRP Type			N/A	CFRP	CFRP	CFRP	GFRP
FRP Location			N/A	Back Only	Back & Front	Back Only	Back Only
No of Layers (Back) No of Layers (Front)	n _{back} n _{face}		N/A N/A	1 0	1 1	2	1 0
Layer Thickness	t _f		N/A	0.04	0.04	0.04	0.04
FRP Tensile Strength	f _{fu} *	ksi	N/A	143	143	143	83.4
FRP Rupture Strain	٤ _{fu} *	in/in	N/A	0.010	0.010	0.010	0.022
FRP Elastic Modulus	E _f	ksi	N/A	13900	13900	13900	3790







RC Slab Configuration

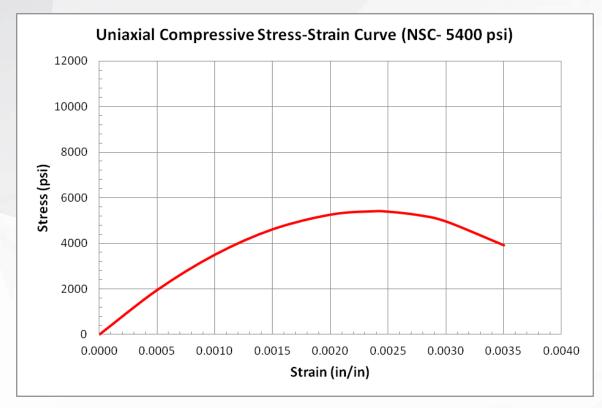








Material Properties



Reinforcement Tensile Engineering Strerss Strain Curve 140,000 120,000 100,000 Stress (psi) 80,000 60,000 40,000 20,000 0.0000 0.0400 0.1200 0.1400 0.1600 Strain (in/in)

Normal Strength Concrete

Normal Strength Rebar

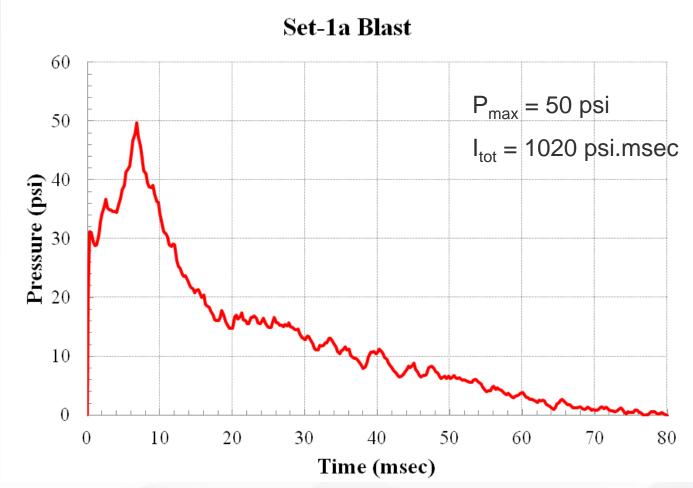








Blast Load







Reflected Pressure-Time Record





- 1 Introduction
- 2 Study Parameters
- 3 Simulation Approaches and Models
- 4 Predicted Blast Responses
- 5 Concluding Remarks
- Future Research Work
- 7 Questions





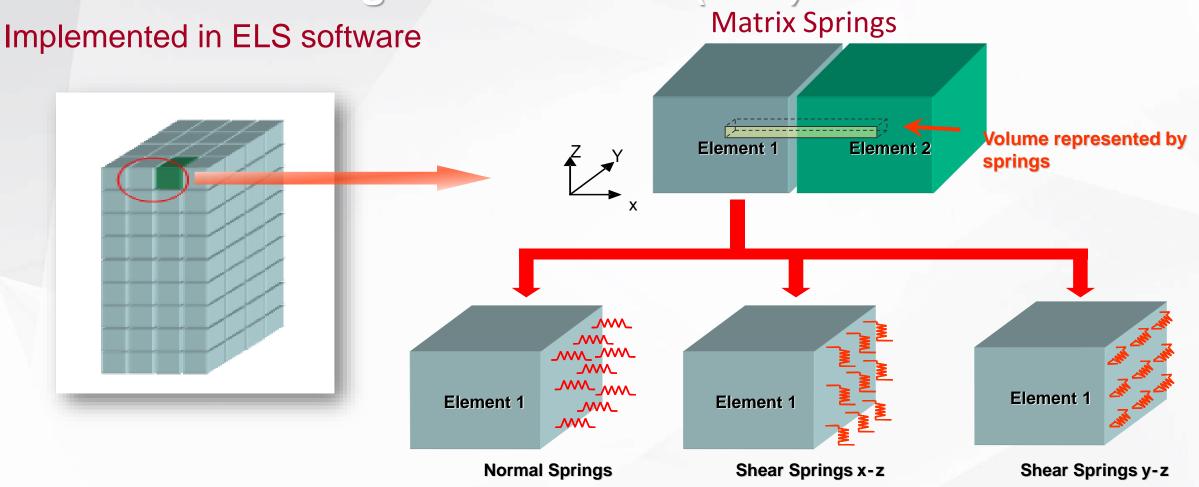


Applied Element Method (AEM)

Advanced Modeling of Blast Response of Reinforced Concrete Walls with and without FRP Retrofit



Applied Element Method (AEM) in Extreme Loading for Structures (ELS)



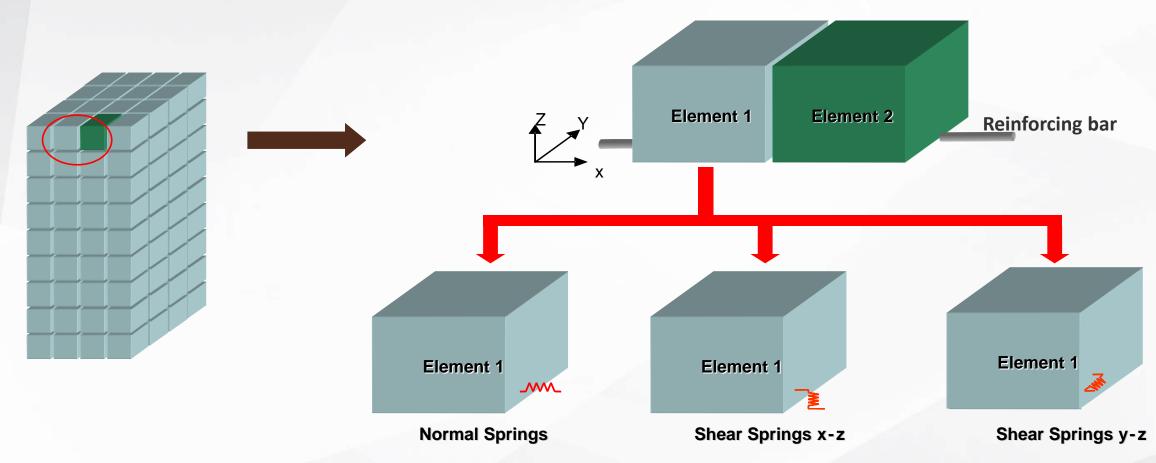
The continuum is discretized into **Elements** connected together with **Nonlinear Springs**.

The springs represent **Material** behavior, Axial and Shear **Deformations**.



Applied Element Method (AEM) in Extreme Loading for Structures (ELS)

Extreme Loading Software (ELS) - Reinforcing bars springs

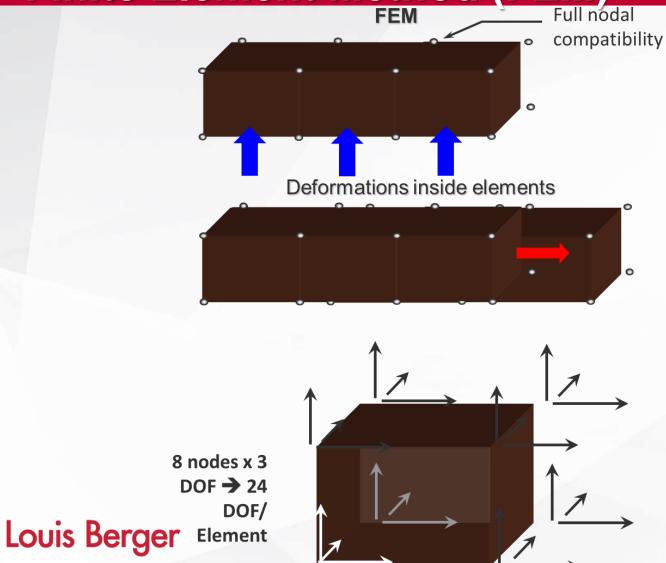


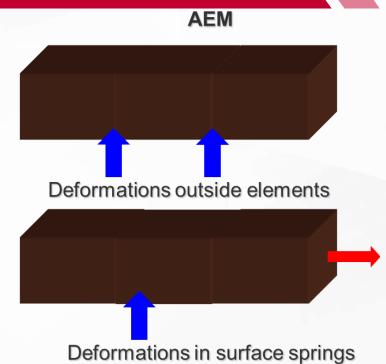


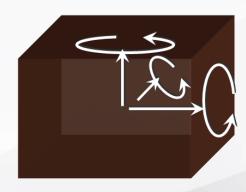




Applied Element Method (AEM) vs Finite Element Method (FEM)







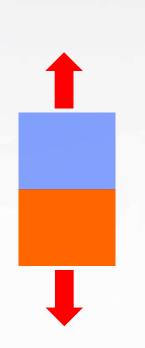
6 DOF/ Element

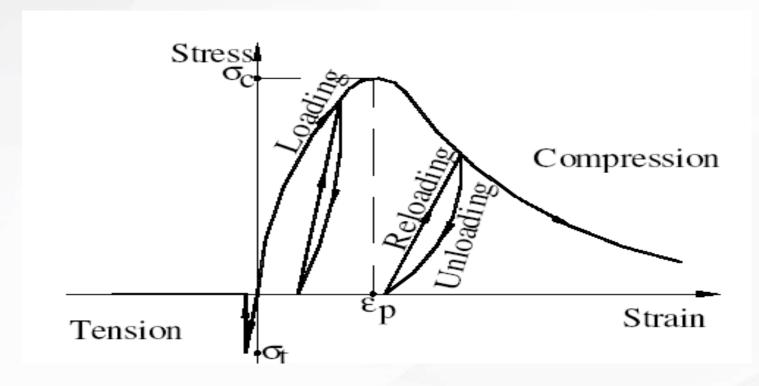


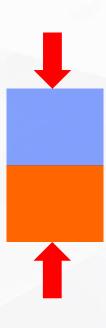


Applied Element Method (AEM: Constitutive Material Models

AEM - Nonlinear Material Models







Tension

Fully path-dependent model for concrete (Okamura and Maekawa, 1991)

Compression



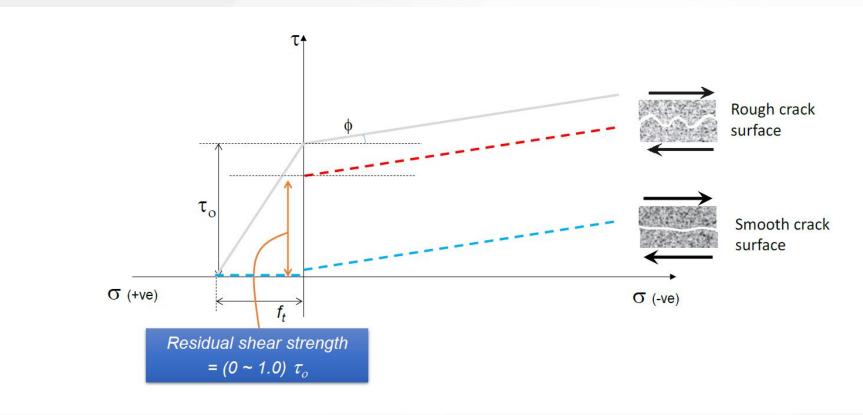






Applied Element Method (AEM: Constitutive Material Models

AEM - Nonlinear Material Models



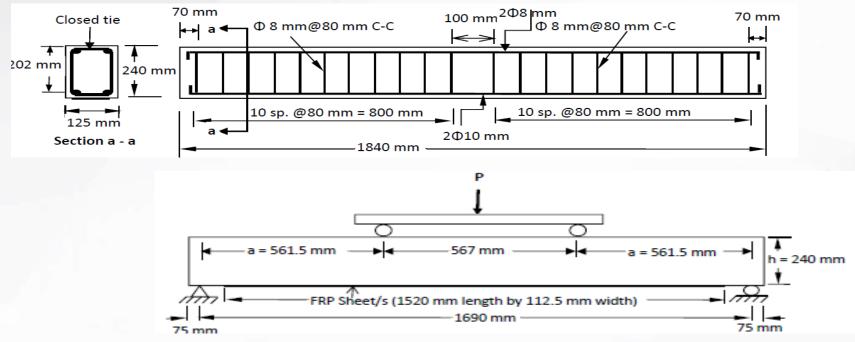
Sheart model for concrete

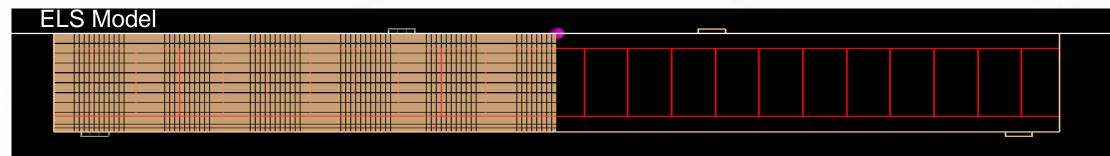






AEM/ ELS Validated Case: Testing of FRP Retrofitted Concrete Beam





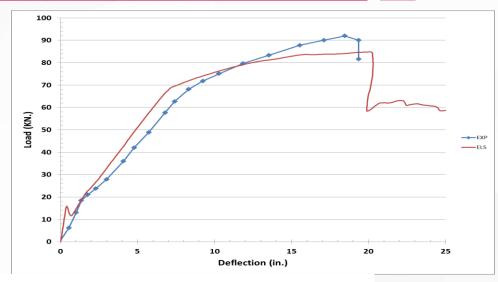


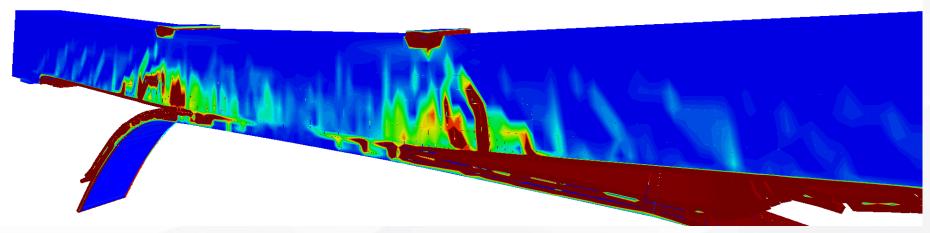




AEM/ ELS Validated Case: Testing of FRP Retrofitted Concrete Beam





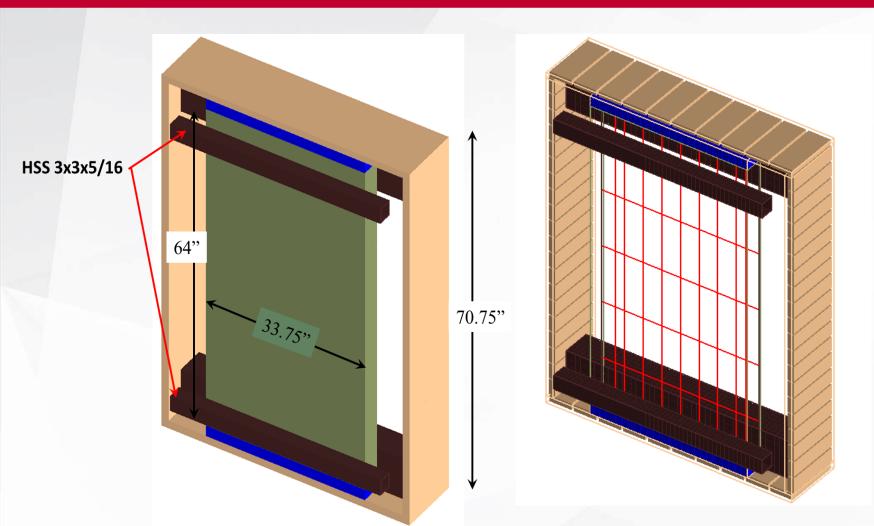


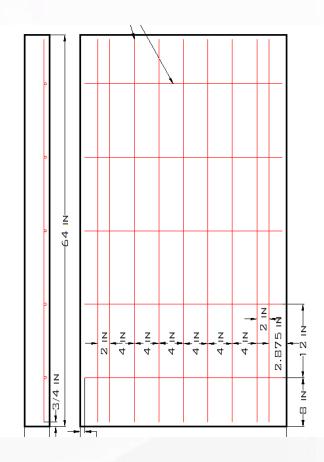






AEM/ ELS Model













Single Degree Of Freedom (SDOF)

Advanced Modeling of Blast Response of Reinforced Concrete Walls with and without FRP Retrofit

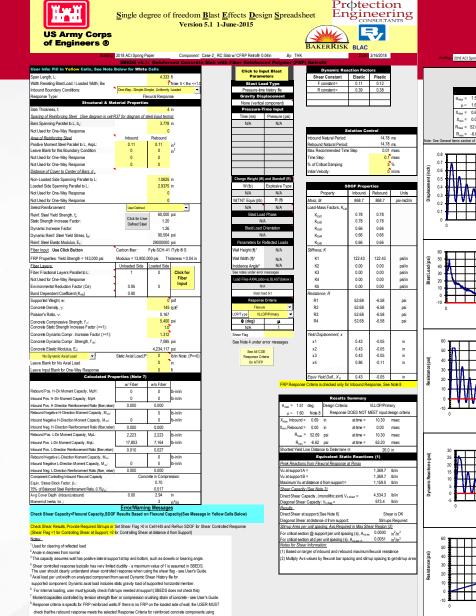


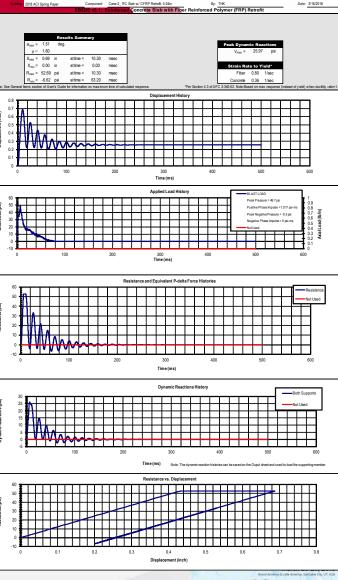
SBEDS

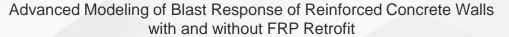
- Developed by BakerRisk/ PEC/ B&V and Distributed by USACE PDC
- SDOF Approach
- Various Structural Components of Different Materials Including RC and RC w/FRP Components
- Hysteretic Response
- Time History Loading
- P-I Option
- Industry Standard ATFP Design Tool

3/28/2018





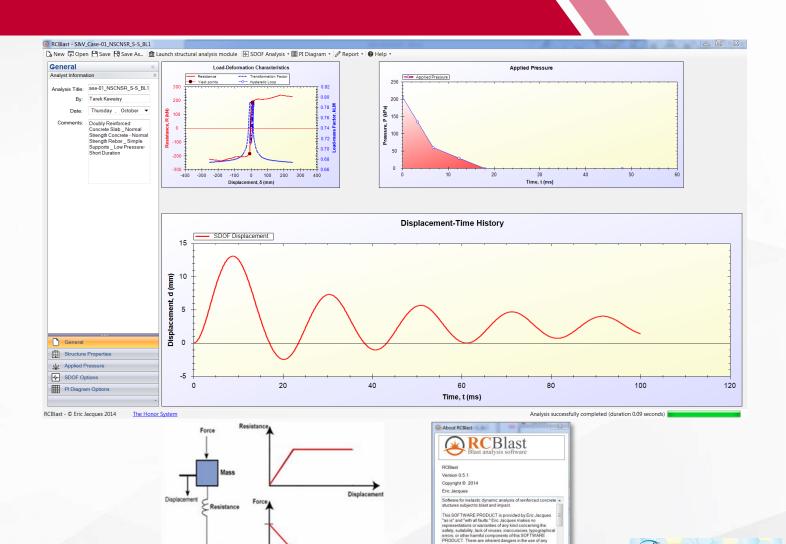




RCBlast

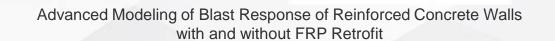
- Developed by Eric Jacque
- SDOF Approach
- RC and RC w/FRP Components
- Hysteretic Response
- Plastic-Hinge Length
- Time History Loading
- P-I Option
- Experimentally Verified

3/28/2018





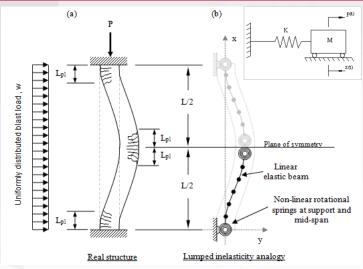


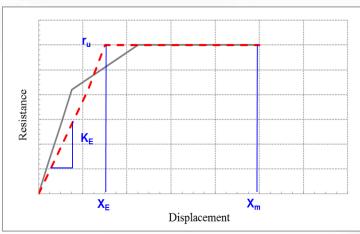


7777

The Concrete Convention

SDOF Parameters- RCBlast

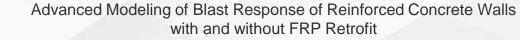




Parameter	Case-1 Unretrofitted	Case-2 CFRP 0.04" Back Face	Case-3 CFRP 0.04" Back & Front	Case-4 CFRP 0.08" Back Face	Case-5 GFRP 0.04" Back Face
M psi.ms²/in	869	869	869	869	869
k _{E+} psi∕in	47.0	65.5	65.3	133.0	54.5
k _{E-} psi/in	4.0	5.3	5.3	5.9	4.3
r _{e+} psi	20.80	36.84	36.83	60.94	30.10
r _{e-} psi	5.84	7.14	7.12	7.10	6.44
r _{u+} psi	25.43	63.33	64.09	76.12	40.55
r _{u-} psi	5.99	10.58	10.70	10.64	8.94
X _{E+} in	0.443	0.562	0.564	0.458	0.552
x _E - in	1.462	1.352	1.352	1.211	1.496
T _{N+} ms	23.87	20.21	20.24	14.19	22.15
T _{N-} ms	81.87	71.21	71.26	67.56	78.87



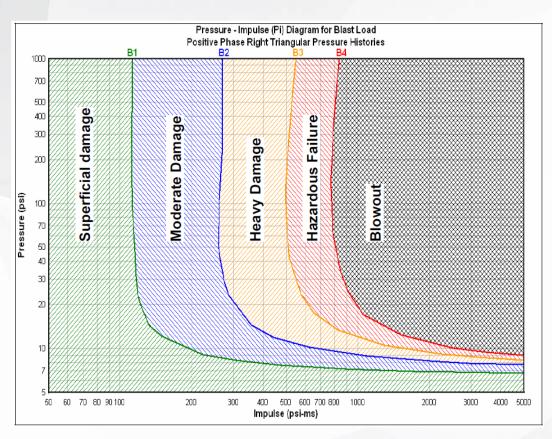






Damage Levels / Response Limits (RC Only)

USACE/ PDC-TR 06-08: Single-Degree-of-Freedom Structural Response Limits for Anti-terrorism Design



3/28/2018

Maximum Rotations Limits

	nage vel 1	Le	nage vel 2	Le	nage vel 3	Damage Level B4		Damage Level B5	
Superficial Damage		Moderate Damage		Heavy Damage		Hazardous Failure		Blowout	
μ	θ	μ	θ	μ	θ	μ	θ	μ	θ
1.0	-	-	2 °	-	5 °		10 °	-	> 10 °

Maximum Displacement Limits

DL (B1)	DL (B2)	DL (B3)	DL (B4)	DL (B5)
Superficial	Moderate	Heavy	Hazardous	Blowout
X _{max} /L				
0.0175	0.070	0.175	0.353	> 0.353
X _{max} (L=52in)				
≈ 0.907 in	0.907 in 2.275 in 4.585		4.585 in	> 4.585 in



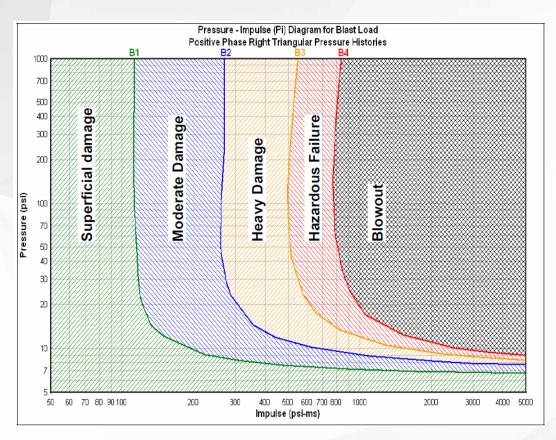






Damage Levels / Response Limits (RC W/ FRP)

SBEDS v5.1: SBEDS v5.1: Reinforced Concrete Slab with Fiber Reinforced Polymer (FRP) Retrofit



3/28/2018

Maximum Rotations Limits (Primary)

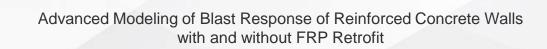
L	mage evel B1	Le	DamageDamageDamageLevelLevelLevelB2B3B4		vel	Damage Level B5				
	Superficial Damage		Moderate Damage		Heavy Damage		Hazardous Failure		Blowout	
μ	θ	μ	θ	μ	θ	μ	θ	μ	θ	
< 0.5	-	0.5	-	0.75	-	1.0	-	> 1.0	-	

Maximum Rotations Limits (Secondary)

Le	Damage Damage Level Level B1 B2		vel	Level B3		Damage Level B4		Damage Level B5		
•	Superficial Damage		Moderate Damage		Heavy Damage		Hazardous Failure		Blowout	
μ	θ	μ	θ	μ	θ	μ	θ	μ	θ	
0.5	-	0.75	-	1.0	<u> </u>	1.3	-	> 1.3	-	







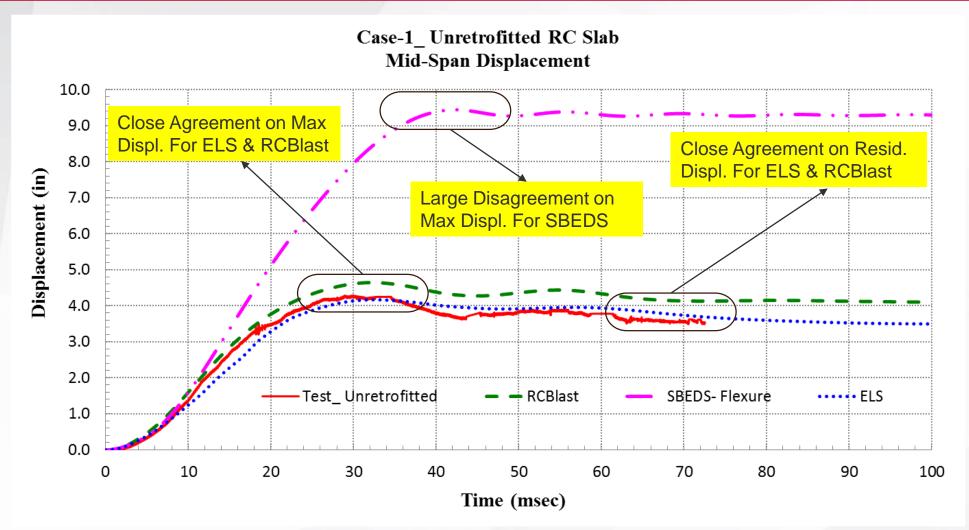


- 1 Introduction
- 2 Study Parameters
- 3 Simulation Approaches and Models
- 4 Predicted Blast Responses
- 5 Concluding Remarks
- Future Research Work
- 7 Questions





Case-1: Peak Displacement Response



Unretrofitted RC Slab (Control Case)



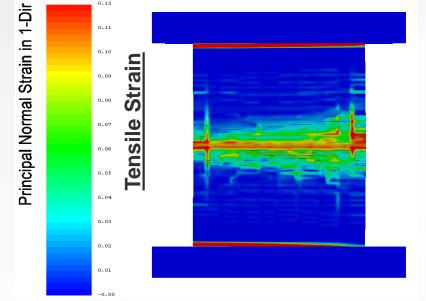




CASE-1: AEM/ ELS Simulation

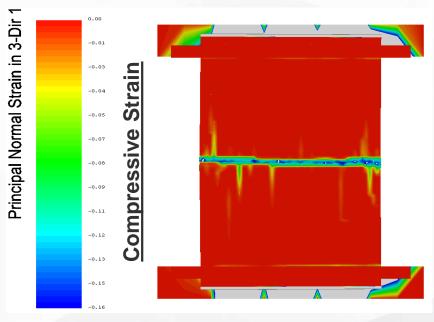


Back Face



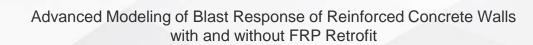


Front Face





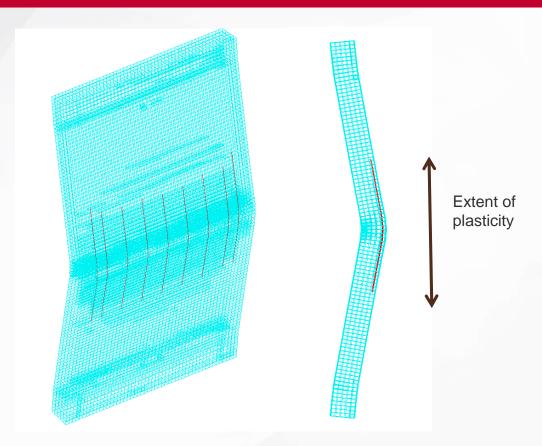


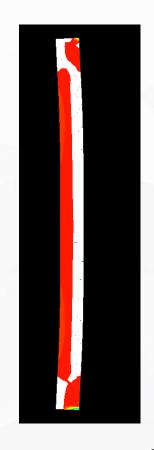




CASE-1: AEM/ ELS Simulation







Back Face

Yielded Steel Bars Marked in Red

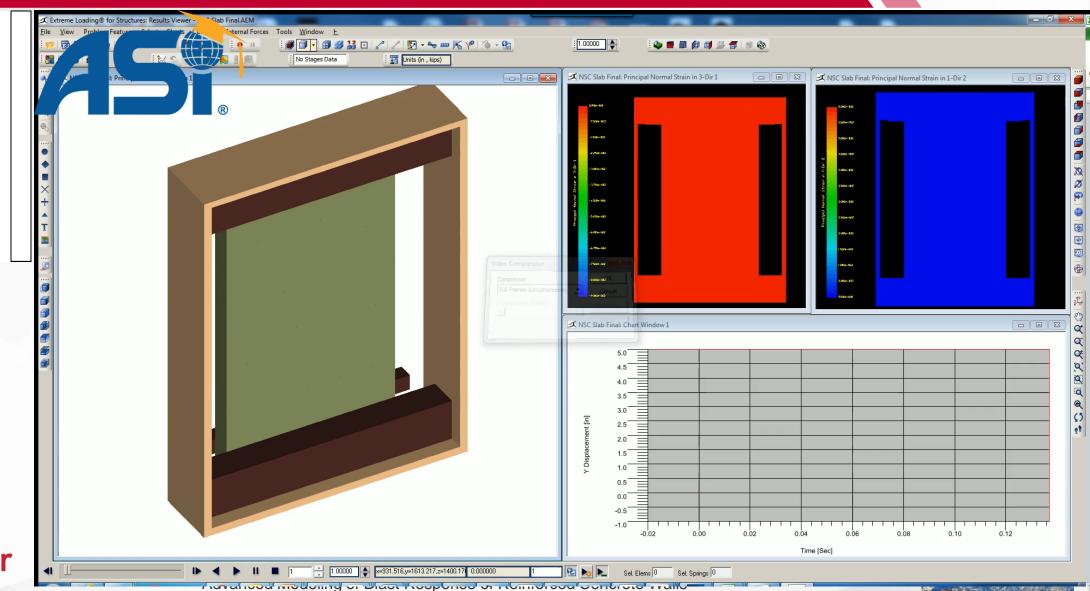
At any load step open cracks have no tensile or shear strength







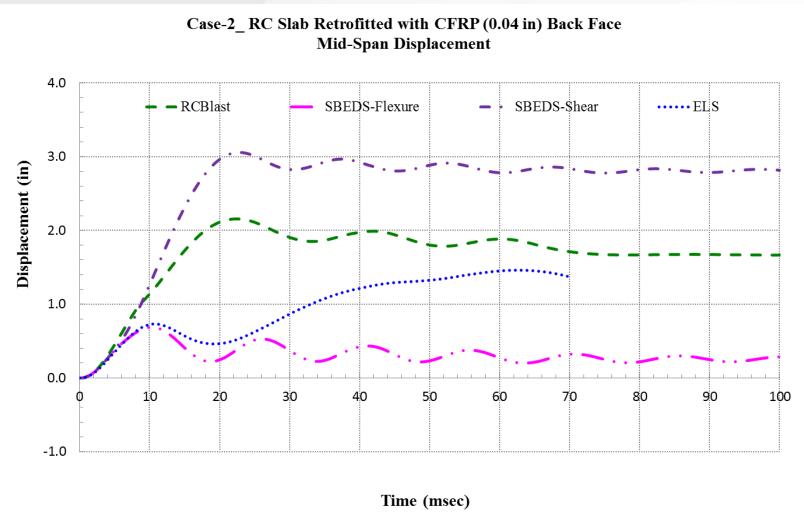
Case-1: AEM/ ELS Simulation

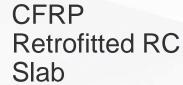






Case-2: Peak Displacement Response





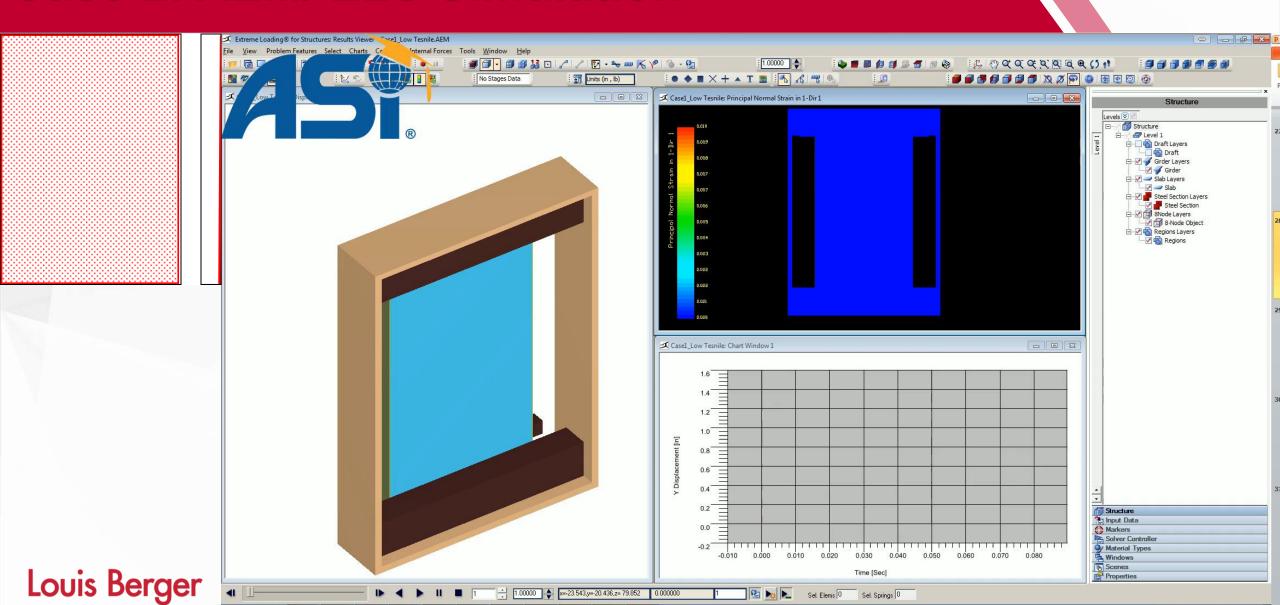
(Single Layer-0.04in - Back Face Only)



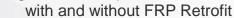




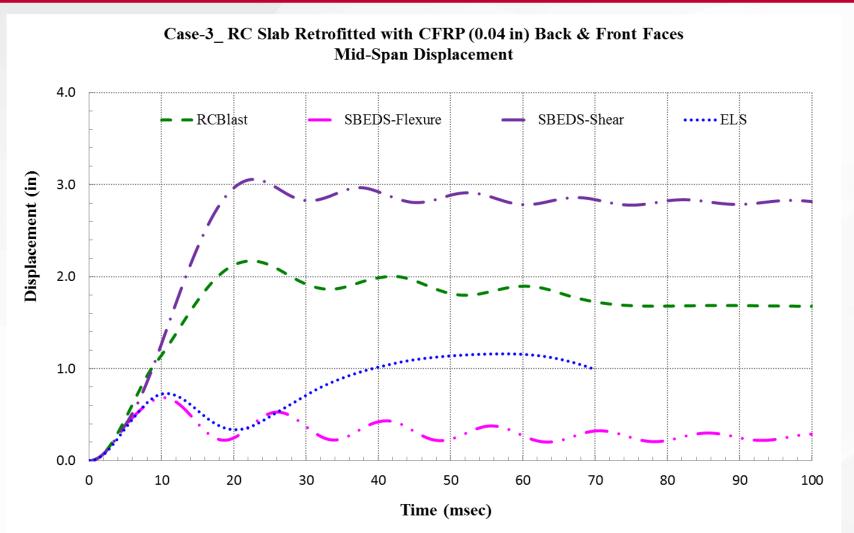
Case-2: AEM/ ELS Simulation







Case-3: Peak Displacement Response

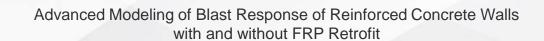


CFRP
Retrofitted RC
Slab

(Single Layer-0.04in - Back & Front Faces

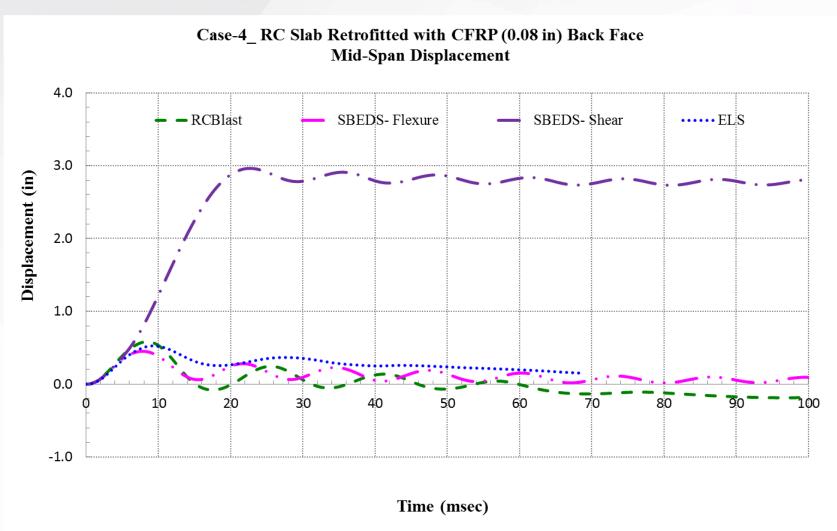








Case-4: Peak Displacement Response



CFRP
Retrofitted RC
Slab

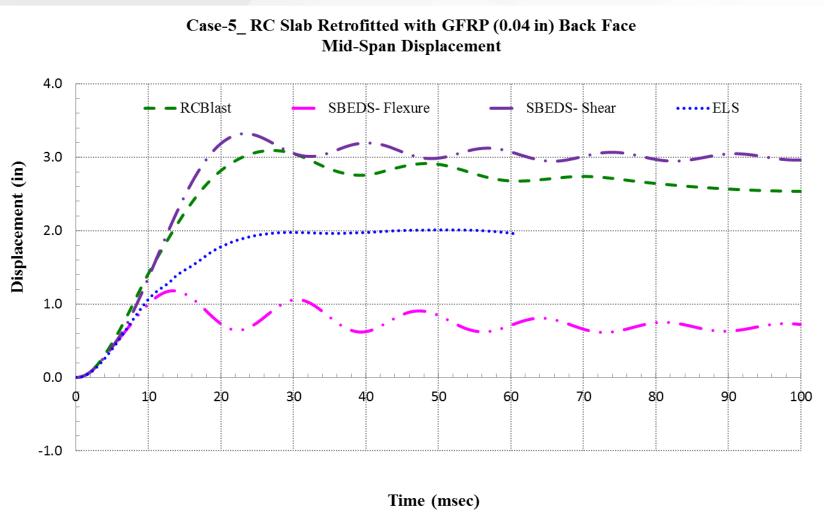
(Double Layers-0.08in - Back Face Only)

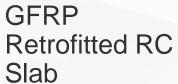






Case-5: ELS, SBEDS & RCBlast Simulations





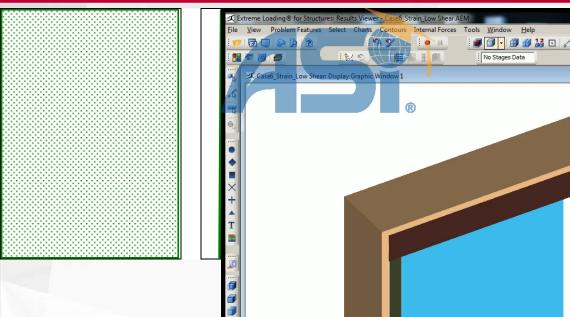
(Single Layer-0.04in - Back Face Only)

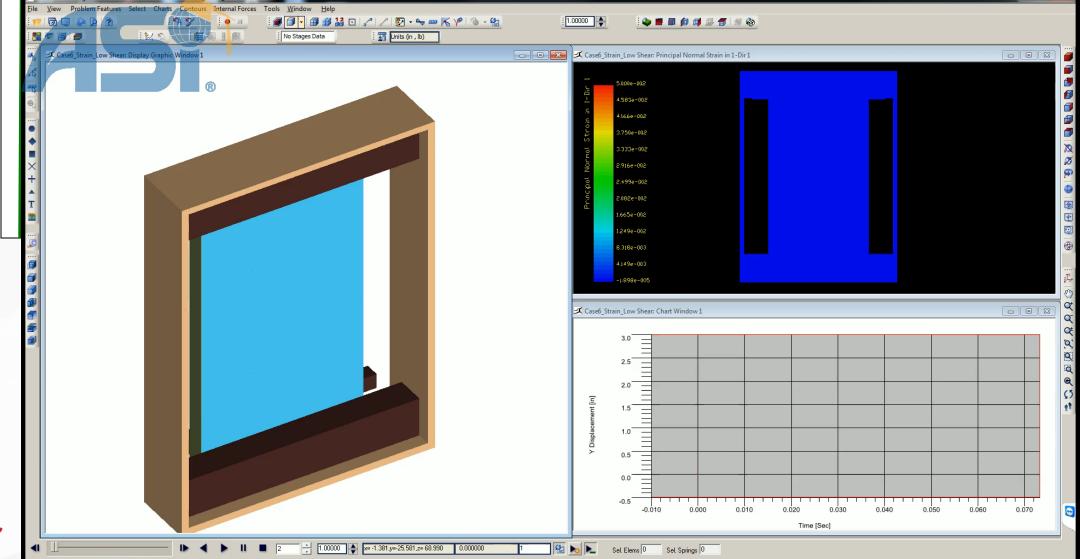






Case-5: AEM/ ELS Simulation



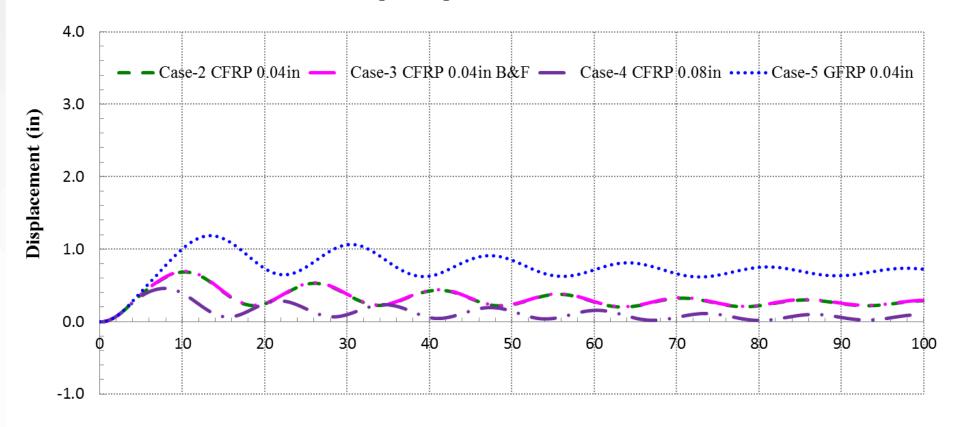






All Cases: SDOF- SBEDS- Flexure

RC Slab Mid-Span Displacement- All Cases- SBEDS- Flexure



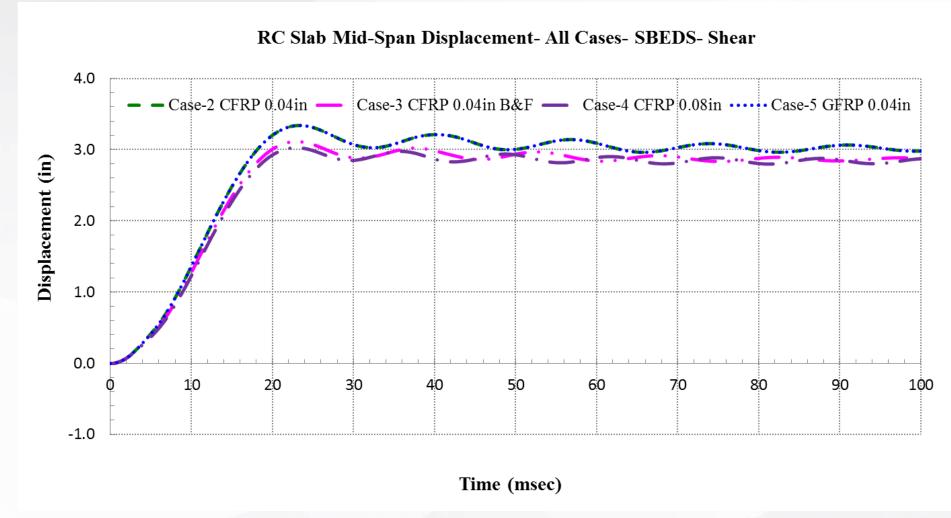
Time (msec)







All Cases: SDOF- SBEDS- Shear



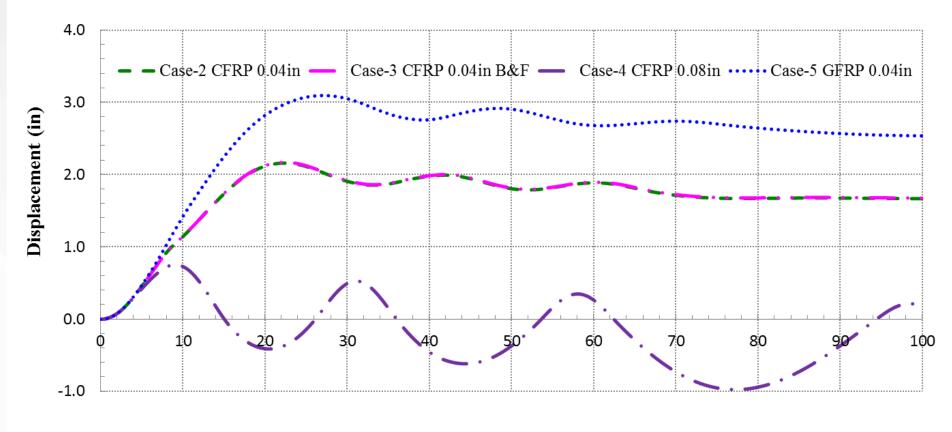


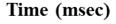




All Cases: SDOF- RCBlast







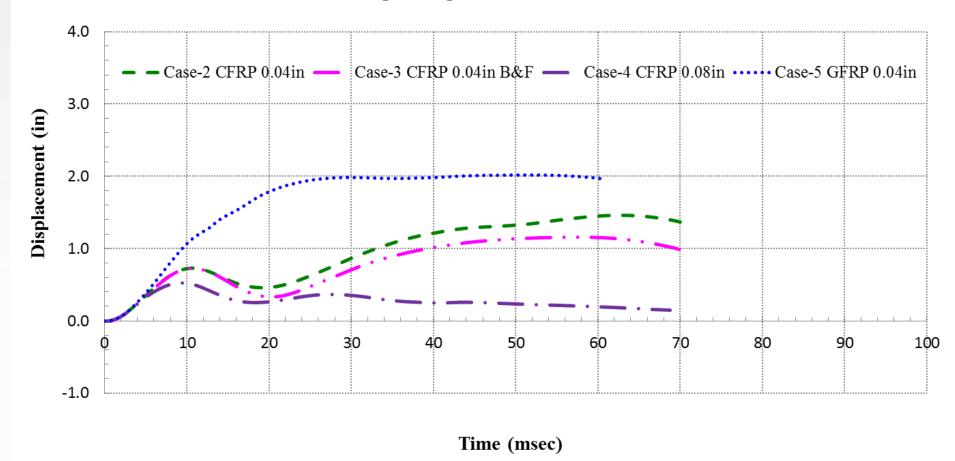






All Cases: AEM- ELS

RC Slab Mid-Span Displacement- All Cases- AEM / ELS









- Introduction
- 2 Study Parameters
- 3 Simulation Approaches and Models
- 4 Predicted Blast Responses
- 5 Concluding Remarks
- Future Research Work
- 7 Questions





Concluding Remarks- General

- The Use of FRP Blast Retrofits, When Designed Properly, Can Improve the Blast Performance of RC Elements Through Increased Blast Resistance, Limited Damage and Reduced Structural Response.
- Major Drawbacks of FRP Retrofits For Blast Applications:
 - 1- Reduced **Ductility** Due to the FRP Material Behavior,
 - 2- Increased Shear Demand Due to Increased Flexural Resistance.
- The Design of FRP Blast Retrofits is Not a Straightforward Task and Requires
 Specialized Expertise and Considerable Engineering Judgement Considering
 The Current Lack of Clear Guidance.





Concluding Remarks- General

- The Effectiveness of FRP Blast Retrofit of a RC Element is Limited by the Available Shear Strength of the Retrofitted Element. Therefore, Increasing the Flexural Capacity of a RC Element Will Most Likely Require a Corresponding Retrofit to Increase the Shear Strength of the Element and to Increase the Load-Carrying Capacity of Its End Connections.
- The Use of FRP Retrofit on Both Faces (Loaded and Unloaded) Proved to Be Unnecessary Considering the Minor Reduction In Blast Response.
- The Use of Thicker-Than-Necessary FRP Laminates for Blast Retrofit Does Not Provide Any Practical Advantage As the FRP Effectiveness Is Limited By The Element Shear Strength.





The Concrete Convention

Concluding Remarks- General

- The Use of the Stronger CFRP Laminates Provided Higher Blast Resistance and Hence Lower Response Compared to the Weaker GFRP Laminates.
- For FRP Retrofitted RC Slabs, Different SDOF Tools **Produce Significantly Different Blast Response Estimates** Due to the Inherent Variability in Their Analysis Assumptions and Technical Basis for Estimating FRP-RC Slab Resistance and Stiffness.





Concluding Remarks- SDOF Analysis

- Due to Their Modeling Limitations, It is Expected that the Investigated SDOF Tools
 May Provide Both an Upper-Bound and a Lower-Bound Blast Responses.
 These Reponses Bounds Can Still Be Used by the Experienced Blast Specialist to
 Properly Design a FRP Retrofit System that Meets The Protection Requirements.
- For All Investigated FRP-Retrofitted Cases, SBEDS Detected Inadequate Shear Resistance of All Retrofitted RC Slabs. <u>SBEDS with Shear Flag Allows</u> the Designer to Limit the Blast Resistance to That Associated with Shear Capacity which Leads to Increased Blast Responses.
- Using SBEDS with Full Blast Resistance Results in Lower Bound Response Predictions for FRP Retrofitted Slabs Provided They Possess Adequate Shear Strength.







Concluding Remarks- SDOF Analysis

- Using SBEDS with Limited Blast Resistance Results in Upper Bound Response Predictions for FRP Retrofitted Slabs Considering Their Limited Shear Strength.
- It is Not Clear if RCBlast Has Accounted for the Deficient Shear Capacities of All Investigated FRP-Retrofitted Cases. However, with the Exception of Case-4 (0.08 Thick CFRP), RCBlast Predicted Reduced Flexural Resistances Similar to Those Computed by <u>SBEDS with Shear Flag</u>.
- Generally Speaking, RCBlast Response Predictions Fit Between the Upper and Lower Bounds of SBEDS Predicted Reponses. This Can Be Explained Considering the Lower Structural Stiffness Predicted by RCBlast Compared to SBEDS.





Concluding Remarks- AEM- ELS

- AEM is able to simulate dynamic behavior observed in tests and mode of failure (concentrated cracking distributed cracking)
- De-bonding strain for FRP can be specified as input value based on experimental results. Failure of FRP with thin layer of concrete is observed in some of the investigated cases.
- The AEM MDOF analysis removes the need to figure out the length of the plastic hinge and the "responding" mass.
- AEM can be used to compare performance for multiple design options.
- Prediction of shear failure mode requires correct parameters for post cracking residual strength; further comparison to experimental results is planned.





- 1 Introduction
- 2 Study Parameters
- 3 Simulation Approaches and Models
- 4 Discussion of Results
- 5 Concluding Remarks
- Future Research Work
- 7 Questions





Future Research Work

- Perform Additional Validation of Utilized Tools (ELS, RCBlast and SBEDS) to Better Understand Their Range of Applicability and Modeling Limitations of FRP Retrofitted RC Elements.
- Identify the Proper Technique(s) to Account for the Potential Reduction in Blast Resistance of FRP Retrofitted RC Elements Due to The Increased Demand of Shear Strength.
- Investigate Additional Cases that Include Various:
 - Structural Components (2-Way Slabs, Beams)
 - Boundary Conditions (F-S, F-F, Elastic-Elastic),
 - Levels of Blast Loading (Low, Medium, High)
 - Levels of Materials Strengths (Concrete, Steel)
 - Reinforcement Arrangements (Flexural, Shear) and
 - FRP Anchorage Conditions



Louis Berger



- Introduction
- 2 Study Parameters
- 3 Simulation Approaches
- 4 Analytical Models
- 5 Predicted Blast Responses
- 6 Concluding Remarks
- Questions









Questions



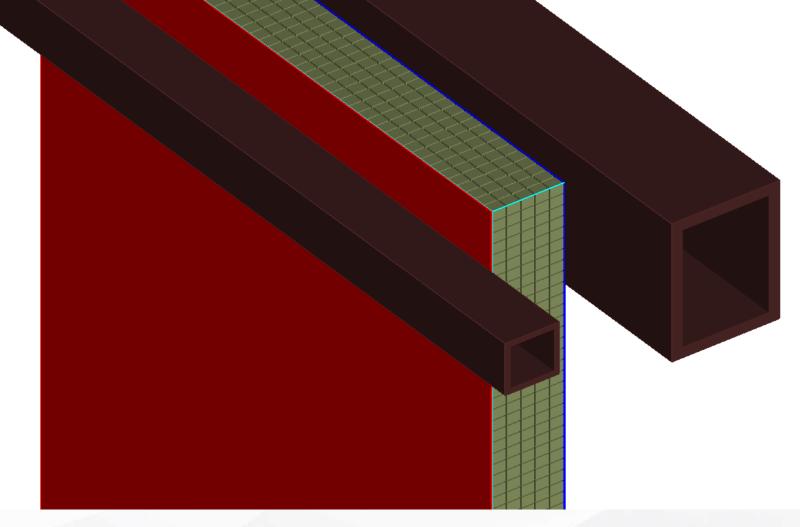






Anchorage

FRP sheets are modeled as extending behind the HSS top and bottom beams.





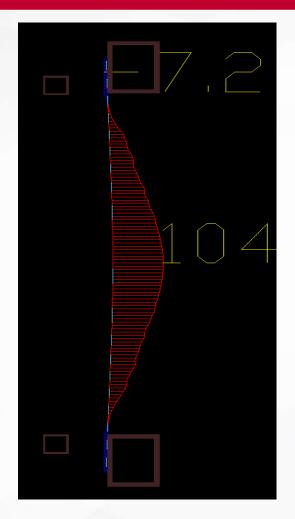


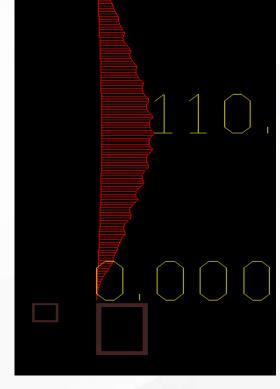




Anchorage

FRP sheets are modeled as extending behind the HSS top and bottom beams (Anchored) in all studied cases. Initial analysis showed that in the studied case, anchorage has no significant effect on the behavior.







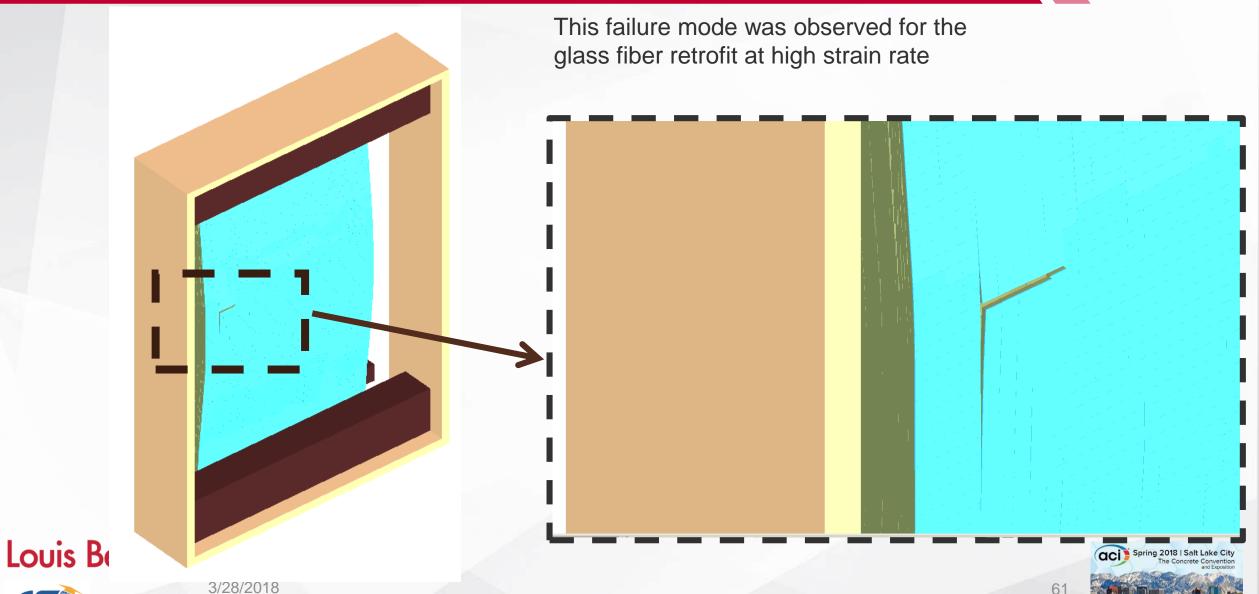
Non-anchored sheets







Debonding of FRP



Failure near support

