

Minimizing Carbon Footprint in Cementitious Materials through the Integration of TiO_2 Nanoparticles



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ENGINEERING TECHNOLOGY



THE WORLD'S GATHERING PLACE FOR ADVANCING CONCRETE

aci CONCRETE
CONVENTION

Motivation

Background and
framework

Procedure

Materials and
methods used

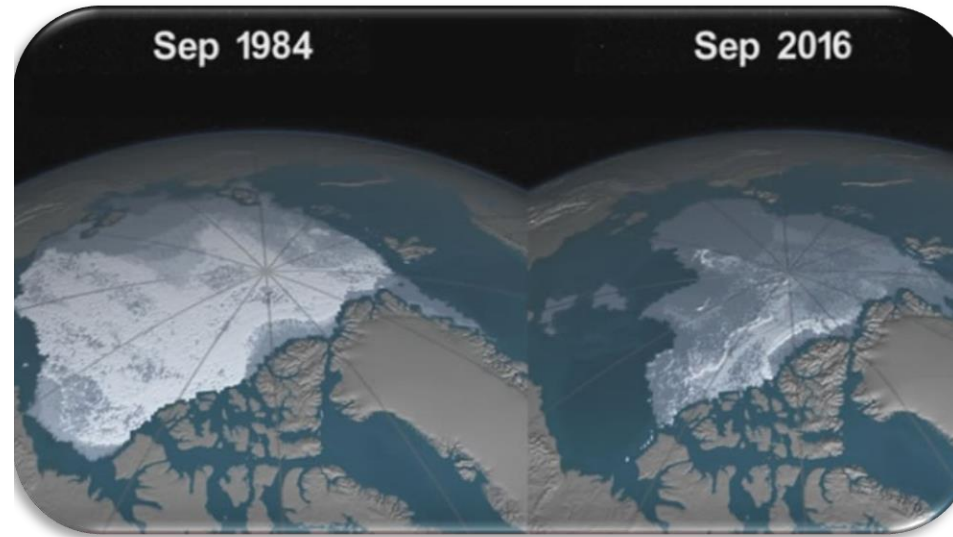
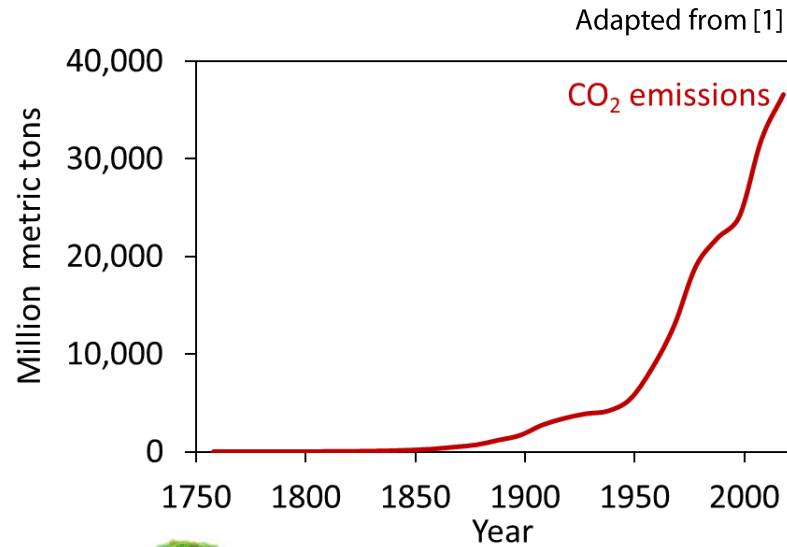
Results

Findings and
discussion

Conclusions

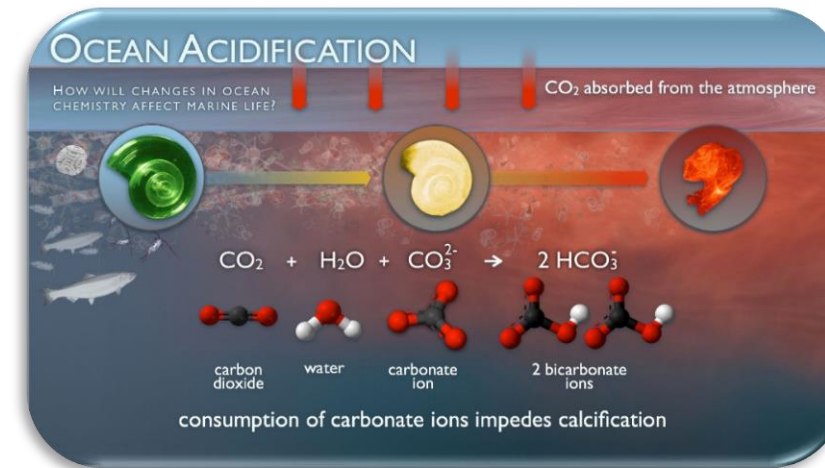
Overview of main
findings

C. Moro, V. Francioso and M. Velay-Lizancos (2021). 'Impact of nano-TiO₂ addition on the reduction of net CO₂ emissions of cement pastes after CO₂ curing.' Cement and Concrete Composites, vol. 123, p. 104160.



Highest level in ^[2]
3-5 Million years!

- **Climate Change**
- **Air Pollution**





4.2 million premature deaths per year!

[3]



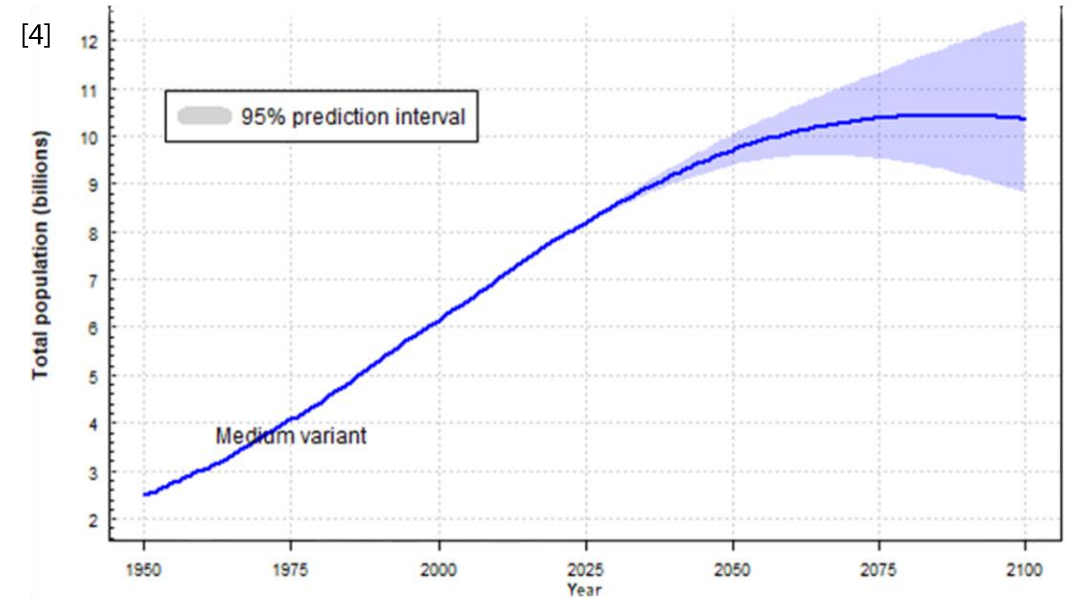
- Climate Change
- **Air Pollution**



**Even more impacts if
we continue along this
line!**



[5]



**More than 40% are directly
related to sustainability!**



Top priority!



**Coarse
aggregate**



**Fine
aggregate**



Cement



Water



8% of the total
CO₂ emissions each year

[6]

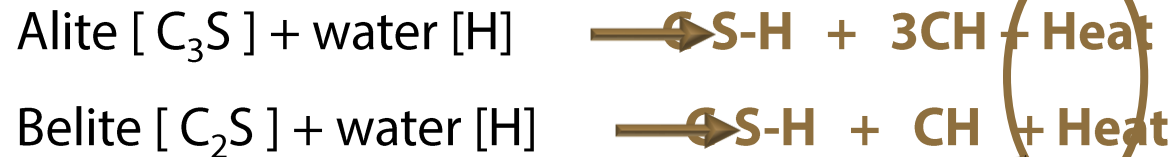


Second most used material in the world (after water) with
30 billion tons each year ^[7]

Cement-based materials are known for sequestering CO_2 during their service life.

43% of the CO_2 produced by cement industry 1930-2013 (excluding fossil use).

[8]



Calcium hydroxide

CH or $\text{Ca}(\text{OH})_2$



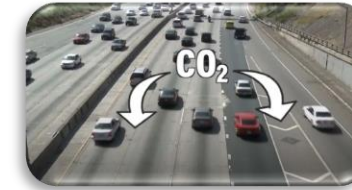
Carbon dioxide

CO_2

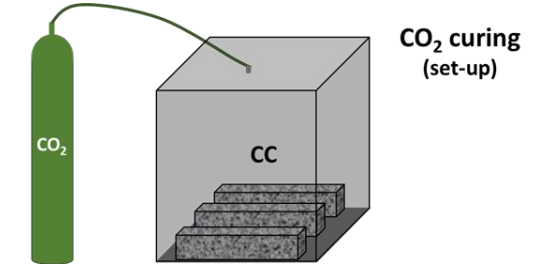


Calcium carbonate
 CaCO_3

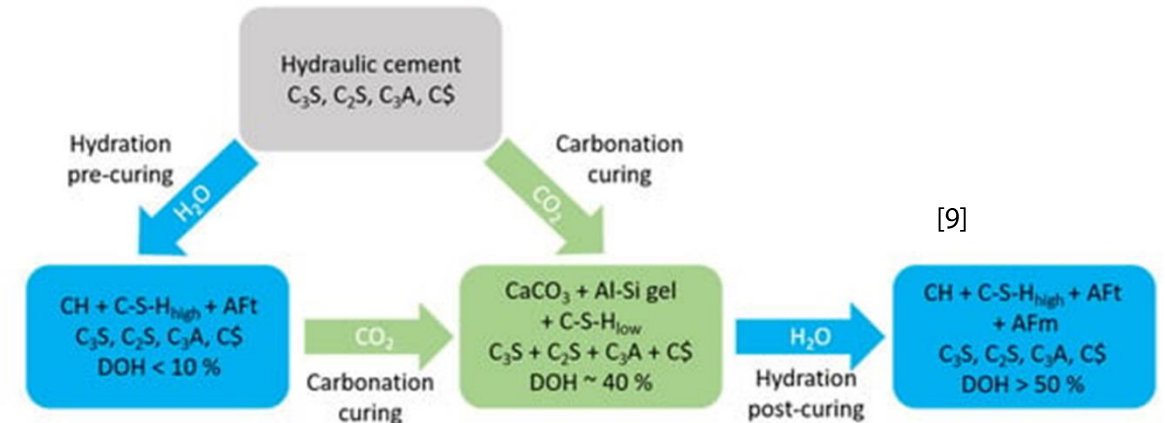
Passive



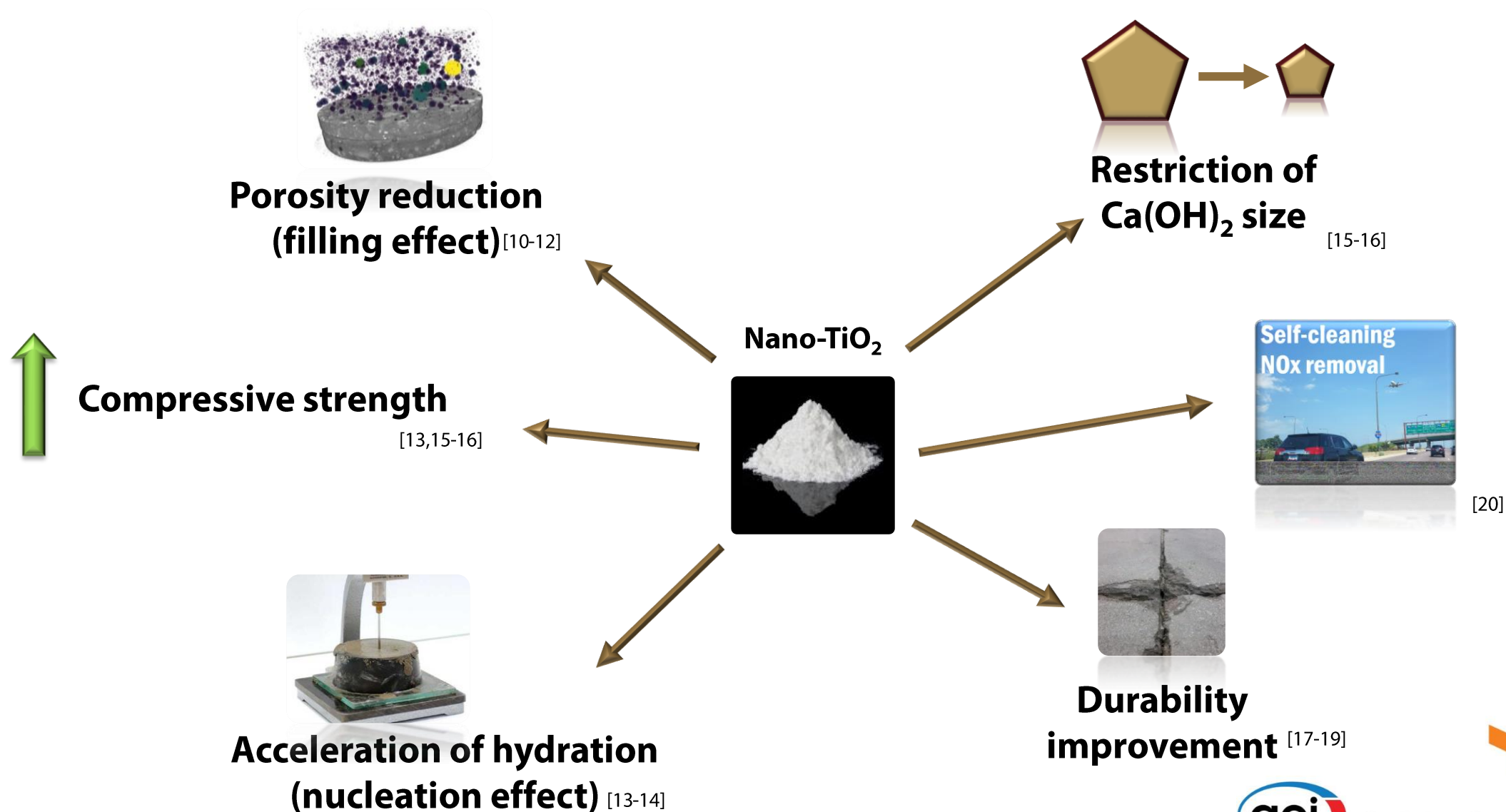
Active

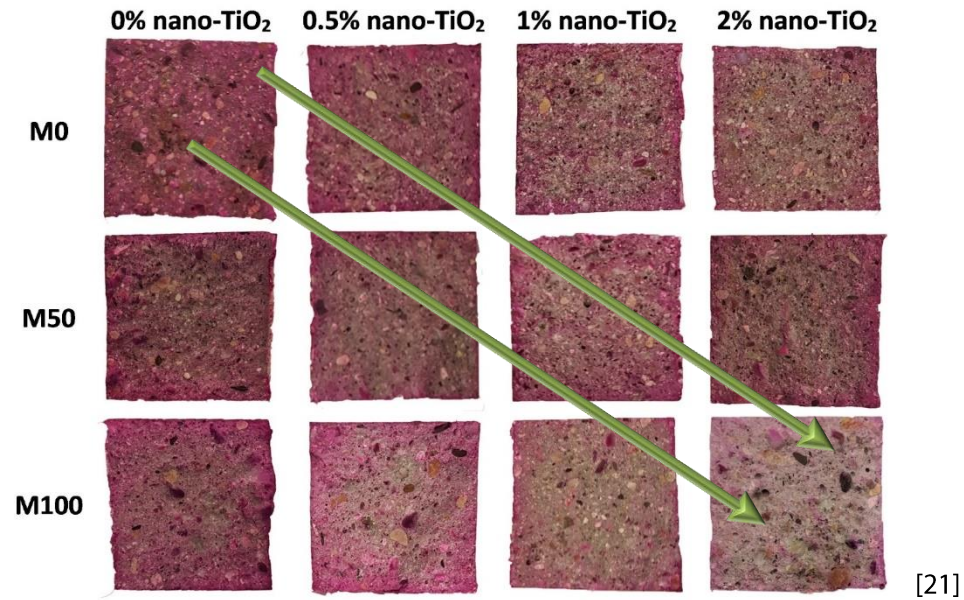


CO_2 curing
(set-up)



[9]



Nano-TiO₂

[21]



[15-16]
Restriction of
Ca(OH)₂ size



4 percentages of nano-TiO₂: (0%, 0.5%, 1% and 2%)



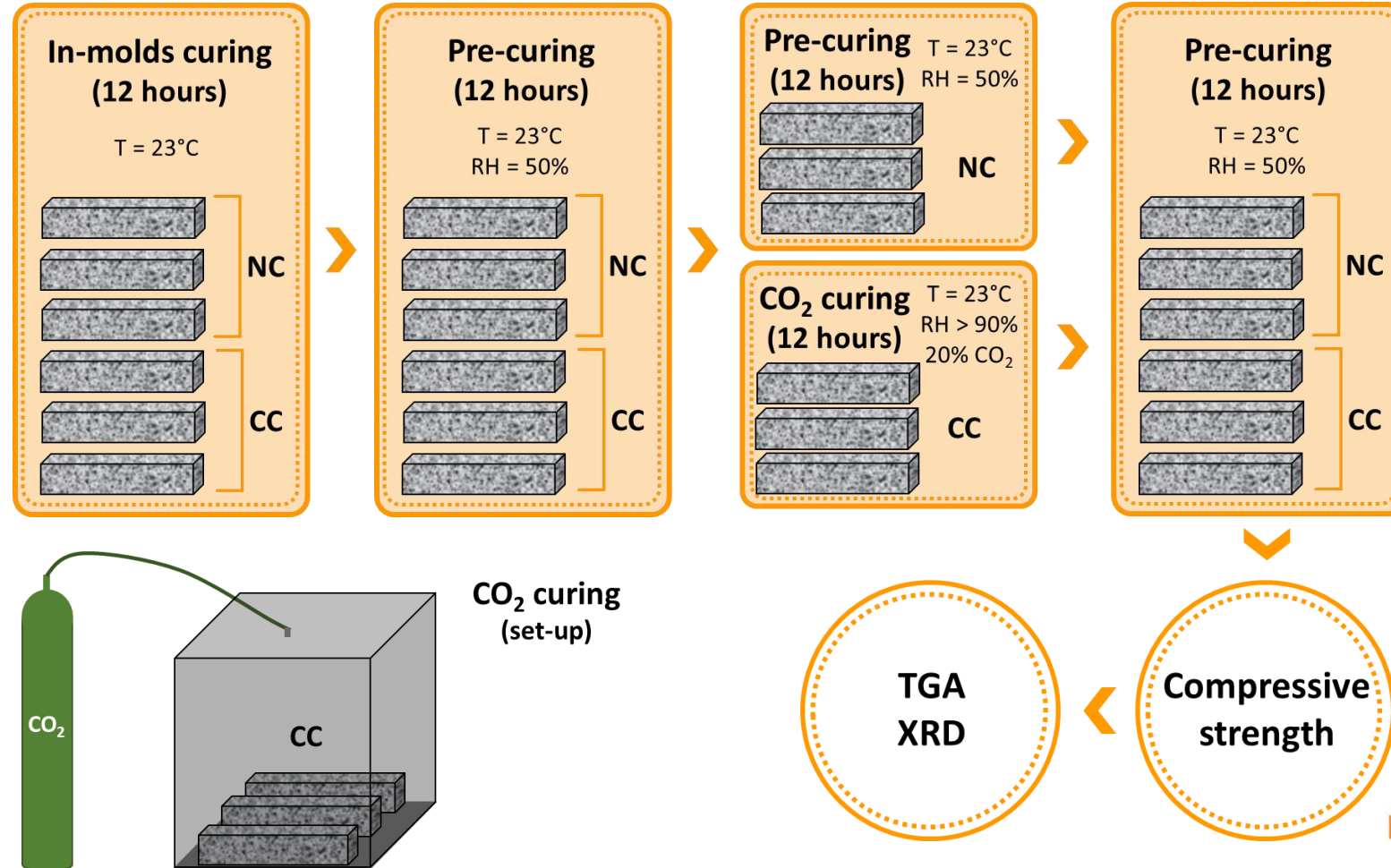
**Compressive
strength**

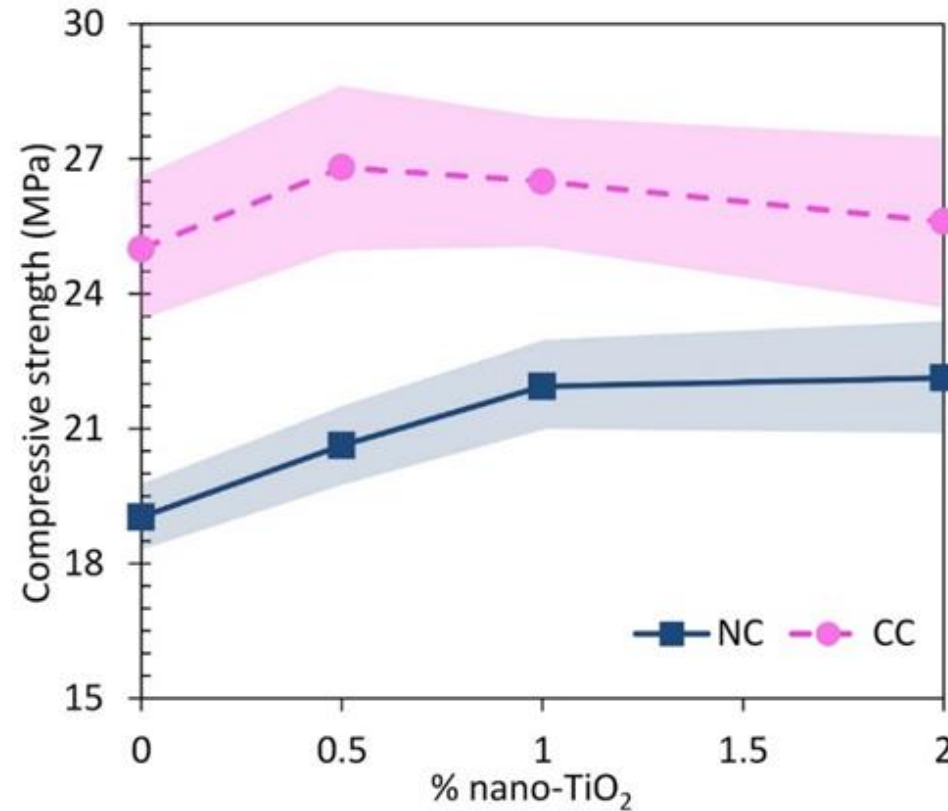


XRD

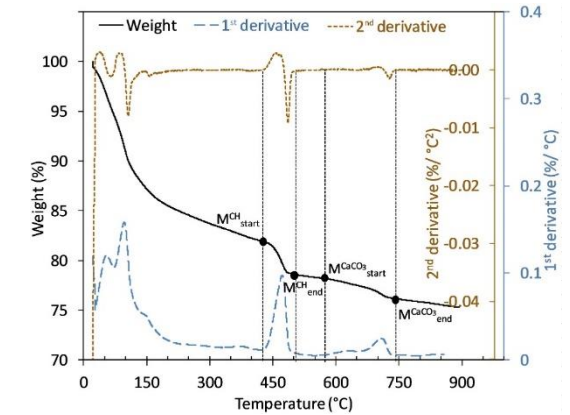
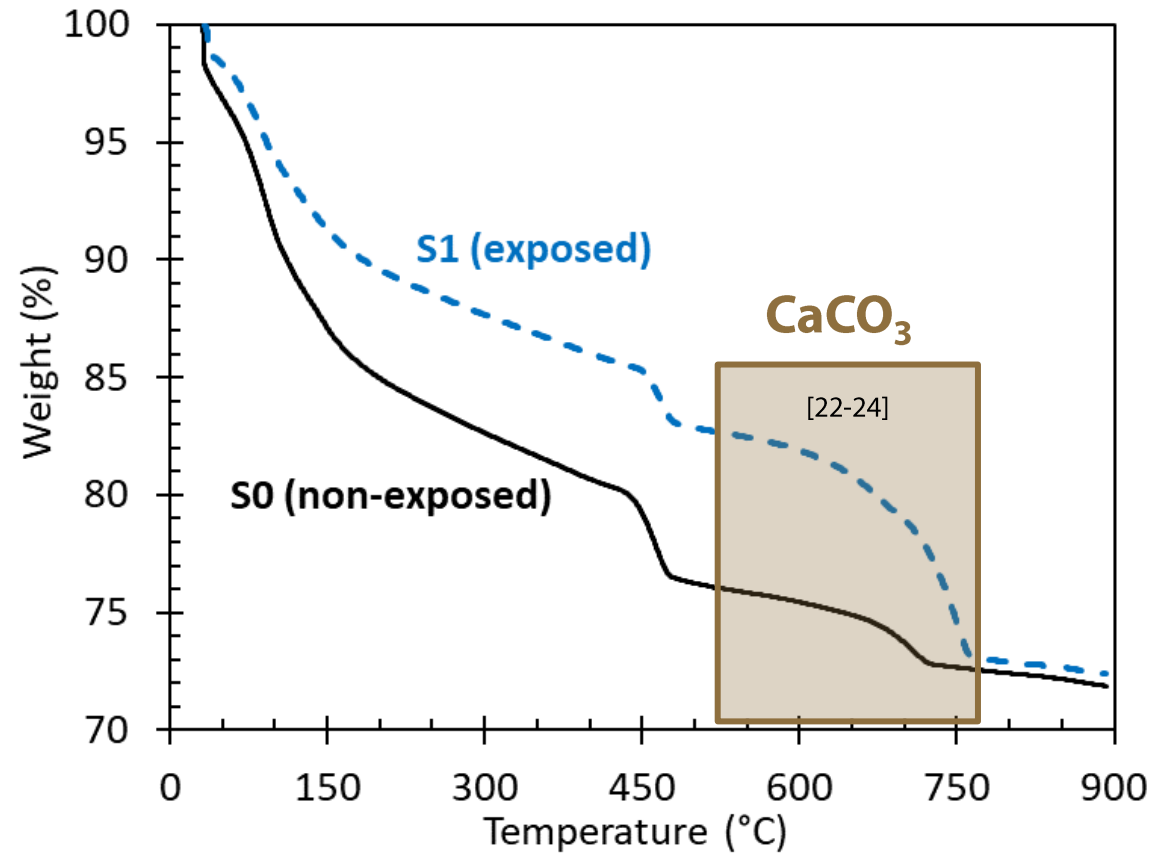


TGA

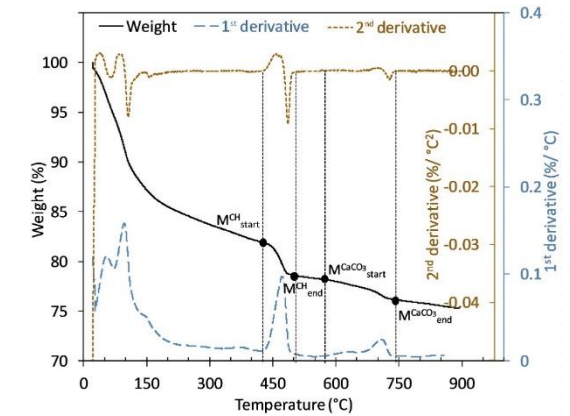
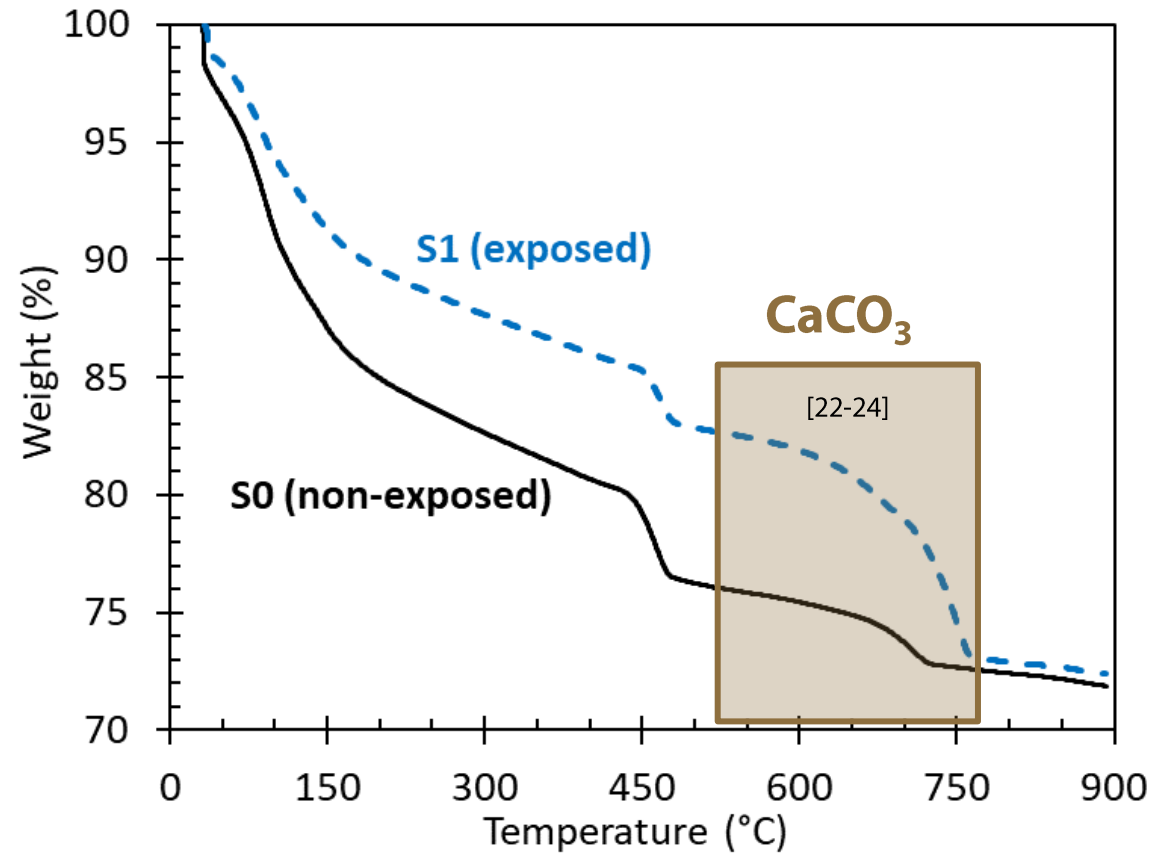




**Different optimum % of nano-TiO₂
depending on the curing type**



$$\text{CaCO}_3 \text{ (g/100 g)} = 100 \cdot \frac{100.1}{44.0} \cdot \frac{1}{M_c} \cdot [(M_{\text{start}}^{\text{CaCO}_3}) - (M_{\text{end}}^{\text{CaCO}_3})]$$

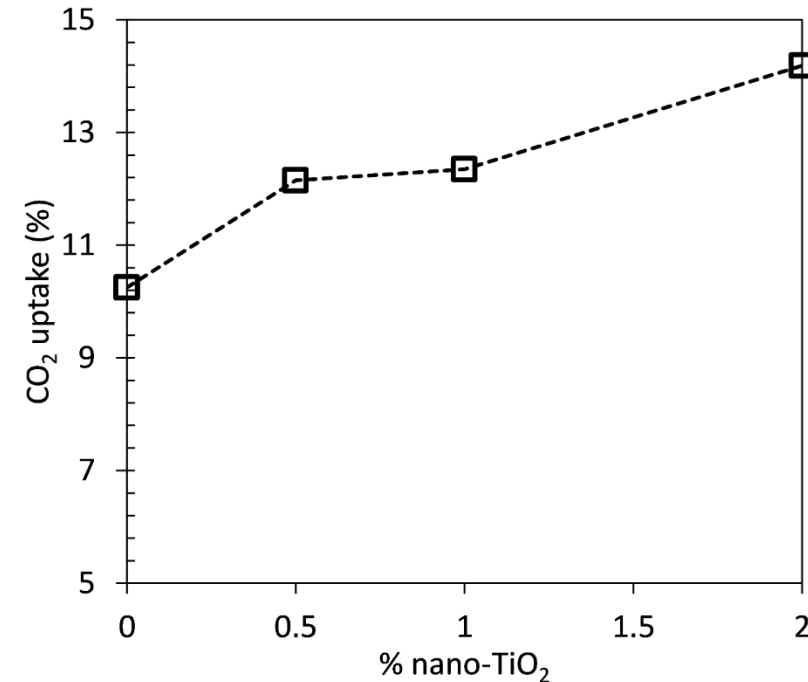


$$\text{CO}_2 \text{ uptake (g/100 g)} = \left[\left(\text{CaCO}_3^{\text{exp,sample}} \right) - \left(\text{CaCO}_3^{\text{nonexp,sample}} \right) \right] \cdot \frac{44.0}{100.1}$$



$$\text{CO}_2 \text{ uptake (g/100 g)} = \left[\left(\text{CaCO}_3^{\text{exp, sample}} \right) - \left(\text{CaCO}_3^{\text{nonexp, sample}} \right) \right] \cdot \frac{44.0}{100.1}$$

From TGA results



The higher the % nano-TiO₂, the higher the CO₂ uptake



$$\text{CO}_2 \text{ uptake (g/100 g)} = \left[\left(\text{CaCO}_3^{\text{exp, sample}} \right) - \left(\text{CaCO}_3^{\text{nonexp, sample}} \right) \right] \cdot \frac{44.0}{100.1}$$

From XRD results

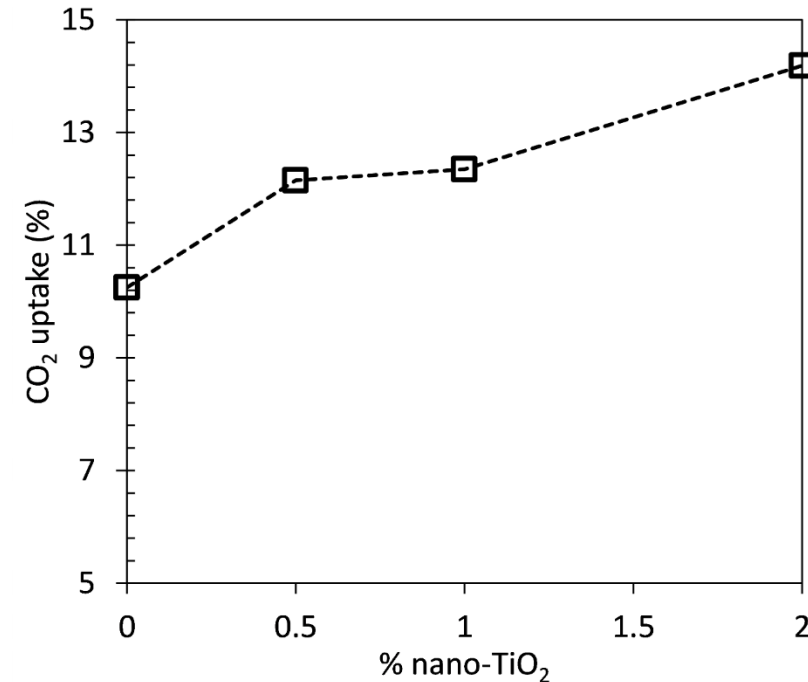
Mixtures		Phase content (%)							Minor phases
		C ₃ S	C ₂ S	C ₃ A	C ₄ AF	Ettringite	CH	CaCO ₃	
Normal curing	CP0-NC	14.25	15.34	3.59	7.96	13.09	26.46	18.46	0.85
	CP0.5-NC	10.46	15.10	3.31	7.74	13.69	28.01	18.84	2.88
	CP1-NC	10.65	16.57	3.90	5.95	14.99	29.97	13.88	4.09
	CP2-NC	8.76	16.30	4.35	4.31	15.55	27.87	17.14	5.67
CO ₂ curing	CP0-CC	14.53	7.37	4.69	8.77	6.29	3.64	52.93	1.77
	CP0.5-CC	12.82	7.70	4.11	9.00	4.10	5.52	54.27	2.49
	CP1-CC	11.49	3.71	5.84	8.58	5.87	4.49	56.36	3.67
	CP2-CC	13.96	2.33	4.00	10.70	2.64	1.10	61.03	4.25

CO₂ curing promotes the carbonation of belite.

[23-24]

In CC samples, the use of nano-TiO₂ increases the consumption of belite, especially in CP1 and CP2.

From TGA results



The higher the % nano-TiO₂, the higher the CO₂ uptake



$$\text{CO}_2 \text{ uptake (g/100 g)} = \left[\left(\text{CaCO}_3^{\text{exp, sample}} \right) - \left(\text{CaCO}_3^{\text{nonexp, sample}} \right) \right] \cdot \frac{44.0}{100.1}$$

From XRD results

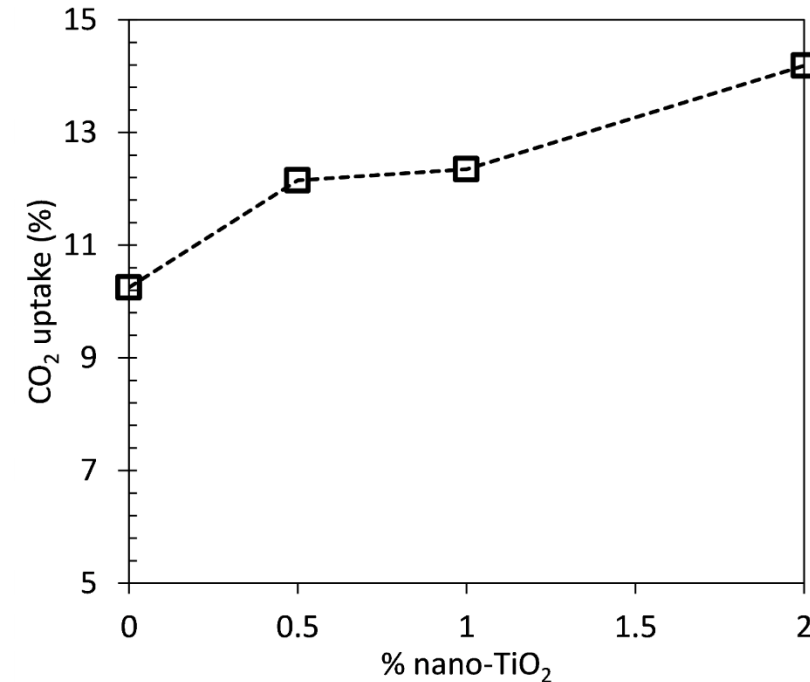
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CO₂ curing promotes the carbonation of belite.

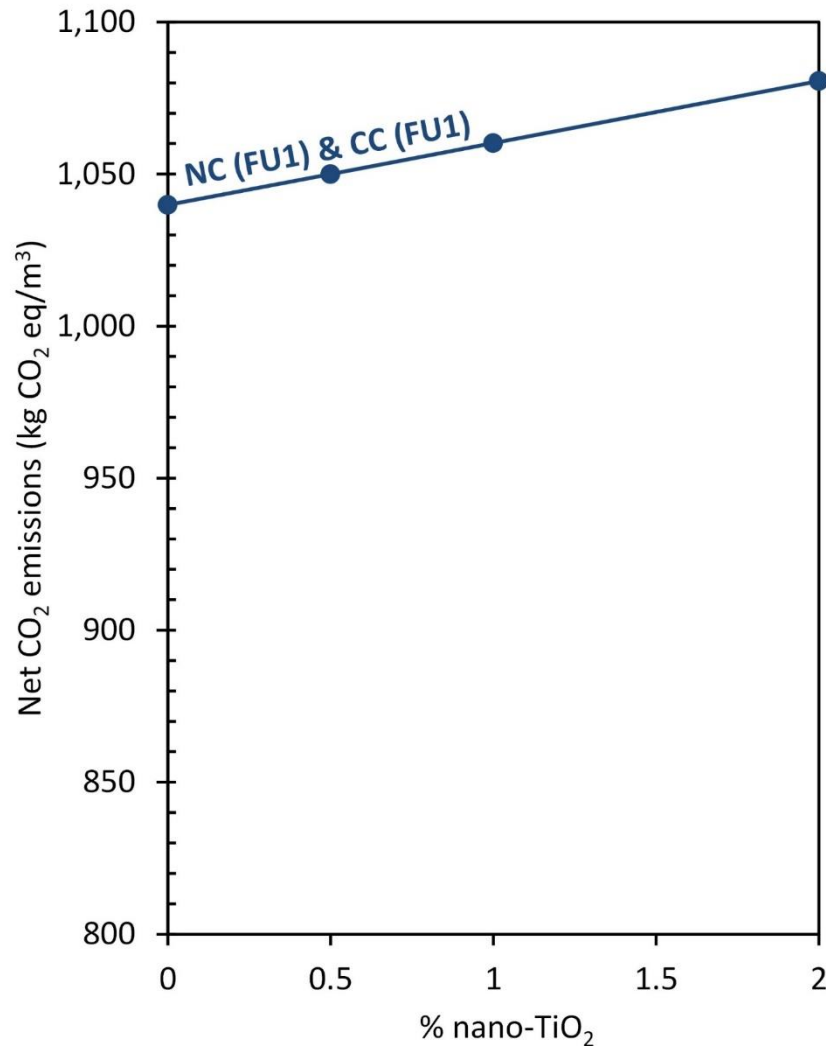
[23-24]

In CC samples, the use of nano-TiO₂ increases the consumption of belite, especially in CP1 and CP2.

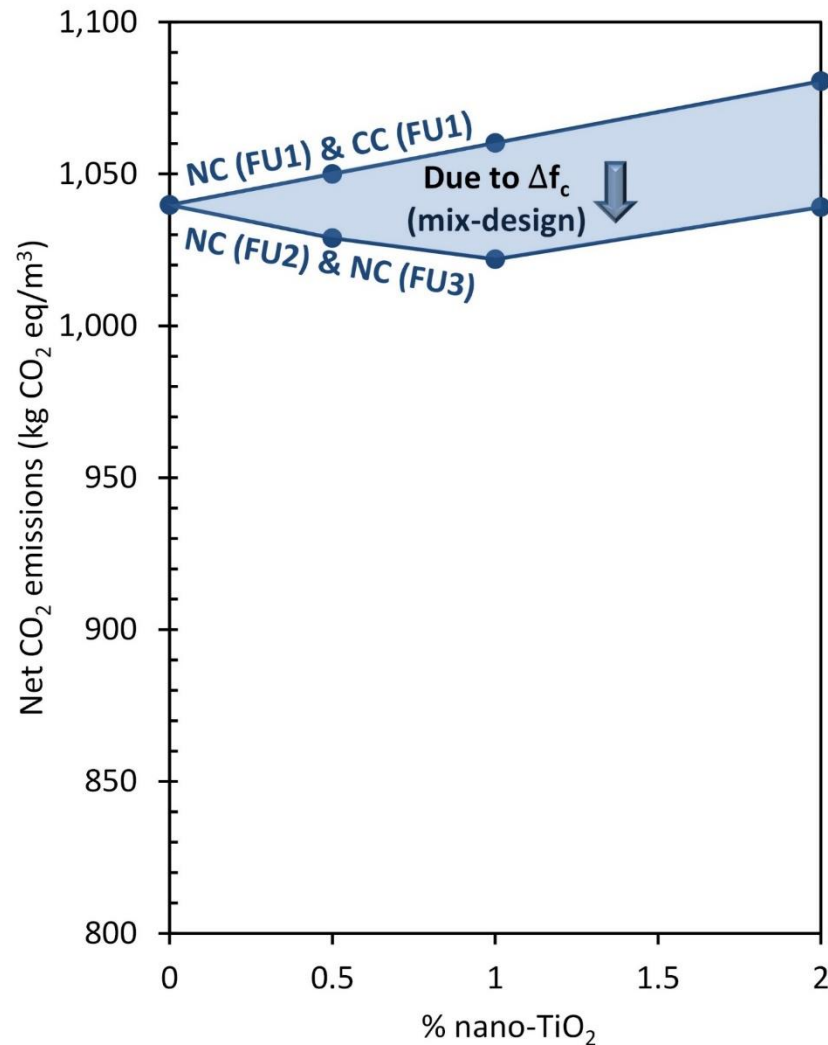
From TGA results



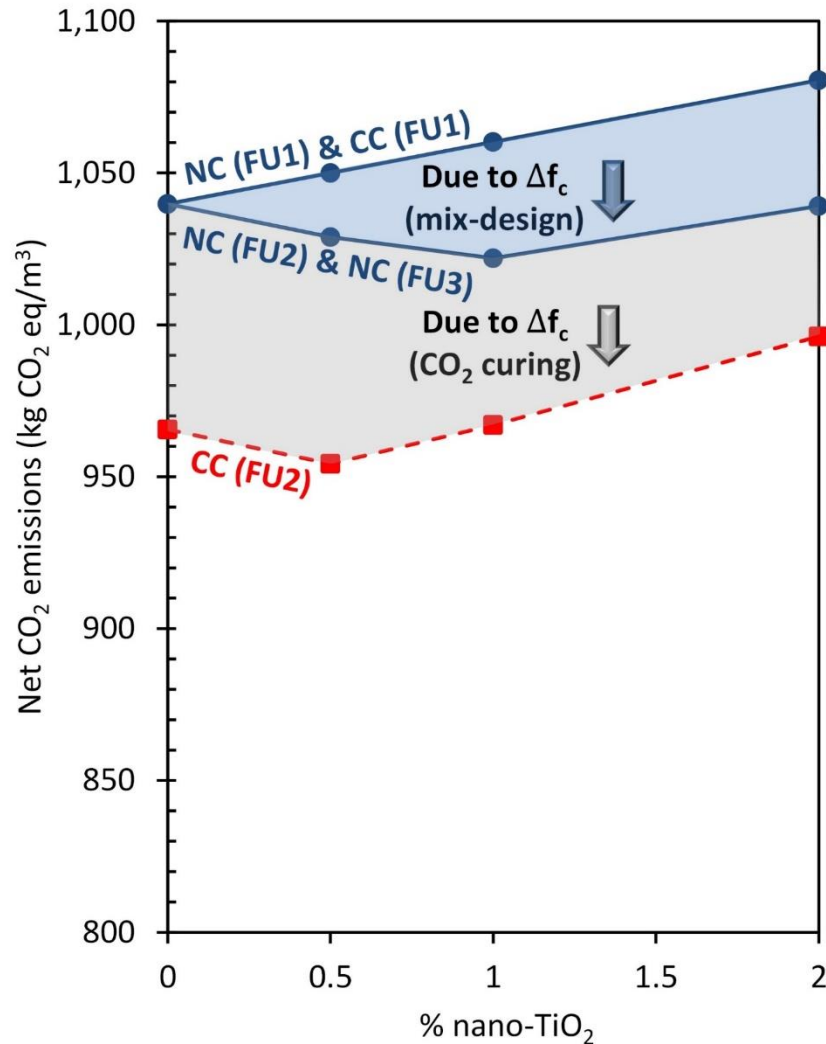
The higher the % nano-TiO₂, the higher the CO₂ uptake



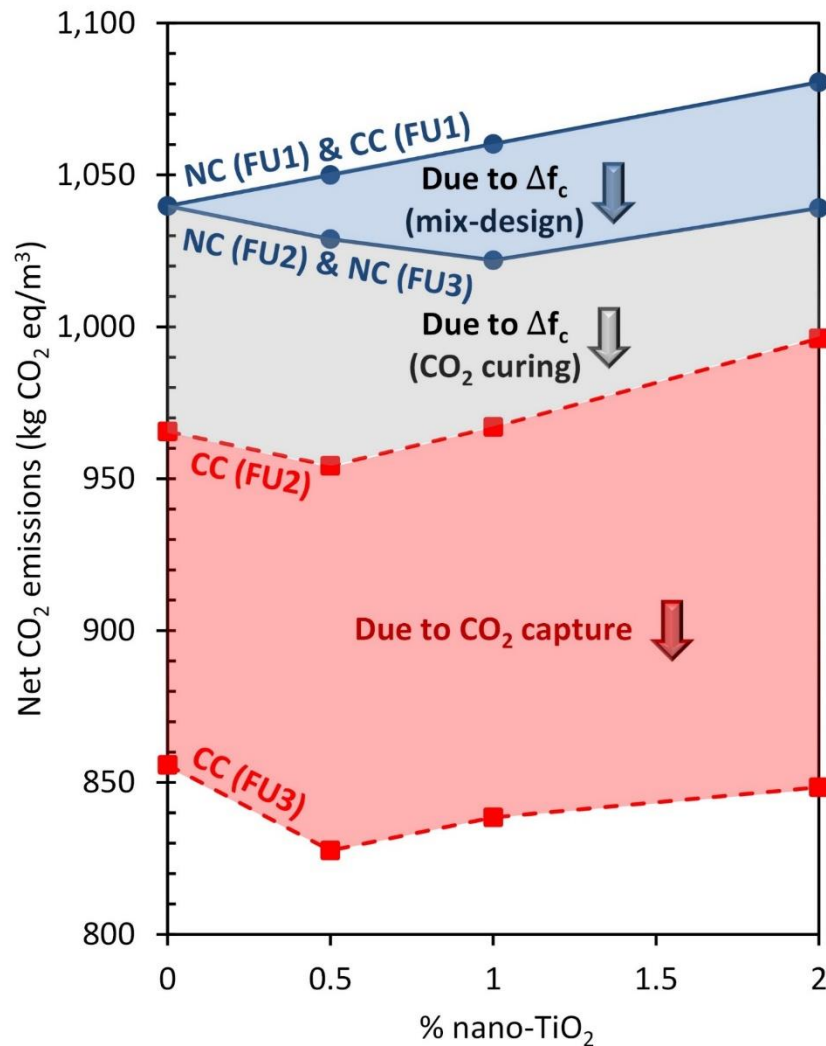
- **FU1 results (Volume)**
- FU2 results (Volume + Compressive strength)
- FU3 results (Volume + Compressive strength + CO₂ uptake)



- FU1 results (Volume)
- FU2 results (Volume + Compressive strength)
- FU3 results (Volume + Compressive strength + CO₂ uptake)



- FU1 results (Volume)
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- FU3 results (Volume + Compressive strength + CO₂ uptake)



- FU1 results (Volume)
- FU2 results (Volume + Compressive strength)
- FU3 results (Volume + Compressive strength + CO₂ uptake)

- Nano-TiO₂ addition **increases the CO₂ uptake** during CO₂ curing.
- Nano-TiO₂ addition **promotes the carbonation of belite** during the CO₂ curing.
- The use of nano-TiO₂ **may decrease net CO₂ emissions** of cementitious composites after CO₂ curing considering the positive effects of the nanoparticles (enhancement of compressive strength and promotion of CO₂ uptake).

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