Report on Pervious Concrete

Reported by ACI Committee 522



American Concrete Institute[®]



American Concrete Institute[®] Advancing concrete knowledge

Report on Pervious Concrete

Copyright by the American Concrete Institute, Farmington Hills, MI. All rights reserved. This material may not be reproduced or copied, in whole or part, in any printed, mechanical, electronic, film, or other distribution and storage media, without the written consent of ACI.

The technical committees responsible for ACI committee reports and standards strive to avoid ambiguities, omissions, and errors in these documents. In spite of these efforts, the users of ACI documents occasionally find information or requirements that may be subject to more than one interpretation or may be incomplete or incorrect. Users who have suggestions for the improvement of ACI documents are requested to contact ACI. Proper use of this document includes periodically checking for errata at **www.concrete.org/committees/errata.asp** for the most up-to-date revisions.

ACI committee documents are intended for the use of individuals who are competent to evaluate the significance and limitations of its content and recommendations and who will accept responsibility for the application of the material it contains. Individuals who use this publication in any way assume all risk and accept total responsibility for the application and use of this information.

All information in this publication is provided "as is" without warranty of any kind, either express or implied, including but not limited to, the implied warranties of merchantability, fitness for a particular purpose or non-infringement.

ACI and its members disclaim liability for damages of any kind, including any special, indirect, incidental, or consequential damages, including without limitation, lost revenues or lost profits, which may result from the use of this publication.

It is the responsibility of the user of this document to establish health and safety practices appropriate to the specific circumstances involved with its use. ACI does not make any representations with regard to health and safety issues and the use of this document. The user must determine the applicability of all regulatory limitations before applying the document and must comply with all applicable laws and regulations, including but not limited to, United States Occupational Safety and Health Administration (OSHA) health and safety standards.

Order information: ACI documents are available in print, by download, on CD-ROM, through electronic subscription, or reprint and may be obtained by contacting ACI.

Most ACI standards and committee reports are gathered together in the annually revised ACI Manual of Concrete Practice (MCP).

American Concrete Institute 38800 Country Club Drive Farmington Hills, MI 48331 U.S.A. Phone: 248-848-3700 Fax: 248-848-3701

www.concrete.org

ACI 522R-10

Report on Pervious Concrete

Reported by ACI Committee 522

Matthew A. Offenberg Chair

Don J. Wade Vice Chair Charles A. Weiss Jr. Secretary

William L. Arent Bob J. Banka William D. Brant Heather J. Brown Manoj Chopra Michael S. Davy Norbert J. Delatte Aly Ibrahim Eldarwish Bruce K. Ferguson Dale Fisher Bruce A. Glaspey Liv Haselbach Omer Heracklis Daniel J. Huffman Frank Lennox John R. Love III Kamyar C. Mahboub Narayanan Neithalath^{*} Scott M. Palotta Joseph A. Rottman George W. Seegebrecht David M. Suchorski Diep T. Tu Robert Louis Varner Marty Wanielista W. Jason Weiss Peter T. Yen

*Chair of editorial subcommittee.

This report provides technical information on pervious concrete's application, design methods, materials, properties, mixture proportioning, construction methods, testing, and inspection.

The term "pervious concrete" typically describes a near-zero-slump, open-graded material consisting of portland cement, coarse aggregate, little or no fine aggregate, admixtures, and water. The combination of these ingredients will produce a hardened material with connected pores, ranging in size from 0.08 to 0.32 in. (2 to 8 mm), that allow water to pass through easily. The void content can range from 15 to 35%, with typical compressive strengths of 400 to 4000 psi (2.8 to 28 MPa). The drainage rate of pervious concrete pavement will vary with aggregate size and density of the mixture, but will generally fall into the range of 2 to 18 gal./ min/ft² (81 to 730 L/min/m²). Pervious concrete is widely recognized as a sustainable building material, as it reduces stormwater runoff, improves stormwater quality, may recharge groundwater supplies, and can reduce the impact of the urban heat island effect.

Keywords: construction; design; drainage; green building; LEED[®] credit; permeability; pervious concrete pavement; stormwater; sustainability; testing.

ACI Committee Reports, Guides, Manuals, and Commentaries are intended for guidance in planning, designing, executing, and inspecting construction. This document is intended for the use of individuals who are competent to evaluate the significance and limitations of its content and recommendations and who will accept responsibility for the application of the material it contains. The American Concrete Institute disclaims any and all responsibility for the stated principles. The Institute shall not be liable for any loss or damage arising therefrom.

Reference to this document shall not be made in contract documents. If items found in this document are desired by the Architect/Engineer to be a part of the contract documents, they shall be restated in mandatory language for incorporation by the Architect/Engineer.

CONTENTS

Chapter 1—Introduction and scope, p. 522R-2

1.1—Introduction 1.2—Scope

Chapter 2—Notation and definitions, p. 522R-3

- 2.1—Notation
- 2.2—Definitions

Chapter 3—Applications, p. 522R-3

- 3.1—General
- 3.2-Building applications: history
- 3.3—Pavement applications
- 3.4—Other applications

Chapter 4-Materials, p. 522R-6

- 4.1—General
- 4.2—Aggregates
- 4.3—Cementitious materials
- 4.4—Water
- 4.5—Admixtures

Chapter 5—Properties, p. 522R-7

- 5.1—General
- 5.2—Compressive strength

ACI 522R-10 supersedes ACI 522R-06 and was adopted and published March 2010.

Copyright © 2010, American Concrete Institute.

All rights reserved including rights of reproduction and use in any form or by any means, including the making of copies by any photo process, or by electronic or mechanical device, printed, written, or oral, or recording for sound or visual reproduction or for use in any knowledge or retrieval system or device, unless permission in writing is obtained from the copyright proprietors.

- 5.3—Flexural strength
- 5.4—Void content/density
- 5.5—Pore sizes
- 5.6—Percolation rate
- 5.7—Durability
- 5.8—Toughness
- 5.9—Acoustic absorption

Chapter 6—Pervious concrete mixture proportioning, p. 522R-12

- 6.1—General
- 6.2—Materials
- 6.3-Water-cementitious material ratio
- 6.4-Void content
- 6.5—Amount of coarse aggregate
- 6.6-Paste volume, cement, and water contents
- 6.7—Proportioning procedure
- 6.8— Typical ranges of materials

Chapter 7—Pervious pavement design, p. 522R-15

- 7.1—Introduction
- 7.2—Structural design
- 7.3—Stormwater management design
- 7.4—Other considerations

Chapter 8—Pervious pavement construction, p. 522R-20

- 8.1—General construction principles
- 8.2—Subgrade/subbase preparation
- 8.3—Placing
- 8.4—Consolidation
- 8.5—Jointing
- 8.6—Curing and protection
- 8.7—Cold weather protection
- 8.8—Hot weather protection
- 8.9—Repairing pervious concrete pavements
- 8.10—Maintenance

Chapter 9—Quality control inspection and testing, p. 522R-26

- 9.1—General
- 9.2—Preconstruction inspection and testing
- 9.3—Inspection and testing during construction
- 9.4—Post-construction inspection and testing
- Chapter 10—Performance, p. 522R-27
 - 10.1—General
 - 10.2—Changes in infiltration rates
 - 10.3—Structural distress
 - 10.4—Surface distress
 - 10.5—Resistance to freezing and thawing

Chapter 11—Limitations, potential applications, and research needs, p. 522R-29

- 11.1—Pervious concrete in cold climates
- 11.2—Strength determinations and limitations
- 11.3—Characterization of the material structure
- 11.4—Freezing-and-thawing and cold climate applications
- 11.5—Porous grout

- 11.6—Stormwater management
- 11.7—Environmental filtering/remediation potential
- 11.8—Surface deterioration and repair
- 11.9—Development and standardization of broader testing methods
- 11.10—Non-destructive determination of performance and properties
- 11.11—Urban heat island effect, carbonation, and other thermal properties
- 11.12-Other novel applications and uses

Chapter 12—The environment and pervious

concrete, p. 522R-33 12.1— Pervious concrete and the LEED[®] green building rating system

Chapter 13—References, p. 522R-35

13.1-Referenced standards and reports

13.2—Cited references

CHAPTER 1—INTRODUCTION AND SCOPE 1.1—Introduction

This report provides technical information on pervious concrete's application, design methods, materials, properties, mixture proportioning, construction methods, testing, and inspection.

The term "pervious concrete" typically describes a nearzero-slump, open-graded material consisting of portland cement, coarse aggregate, little or no fine aggregate, admixtures, and water. The combination of these ingredients will produce a hardened material with connected pores (Fig. 1.1), ranging in size from 0.08 to 0.32 in. (2 to 8 mm), that allow water to pass through easily. The void content can range from 15 to 35%, with typical compressive strengths of 400 to 4000 psi (2.8 to 28 MPa). The drainage rate of pervious concrete pavement will vary with aggregate size and density of the mixture, but will generally fall into the range of 2 to 18 gal./min/ft² (81 to 730 L/min/m²) or 192 to 1724 in./h (0.14 to 1.22 cm/s).

1.2—Scope

Concern has been growing in recent years toward reducing the pollutants in water supplies and the environment. In the

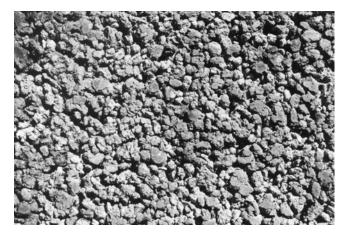


Fig. 1.1—Pervious concrete pavement texture on parking lot.