

# Assessing Pour-Back Durability: Beyond Pull-off Testing

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**THE OHIO STATE UNIVERSITY**

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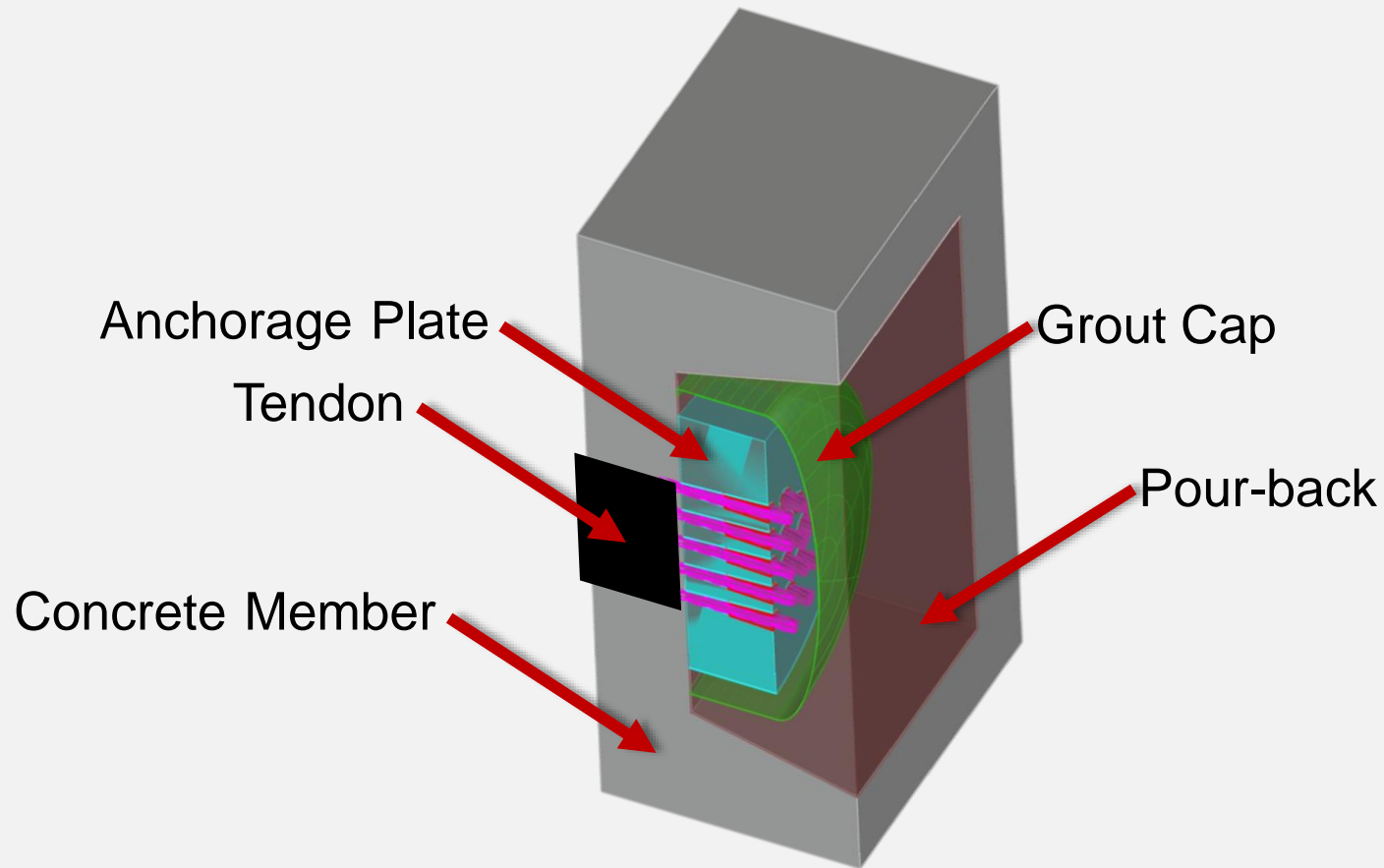
*Structural Stewardship Laboratory Group*

# Research Objective

Investigate the effects of **surface preparation** and **material choice** on the **durability** of concrete-grout interfaces.

# Research Objective

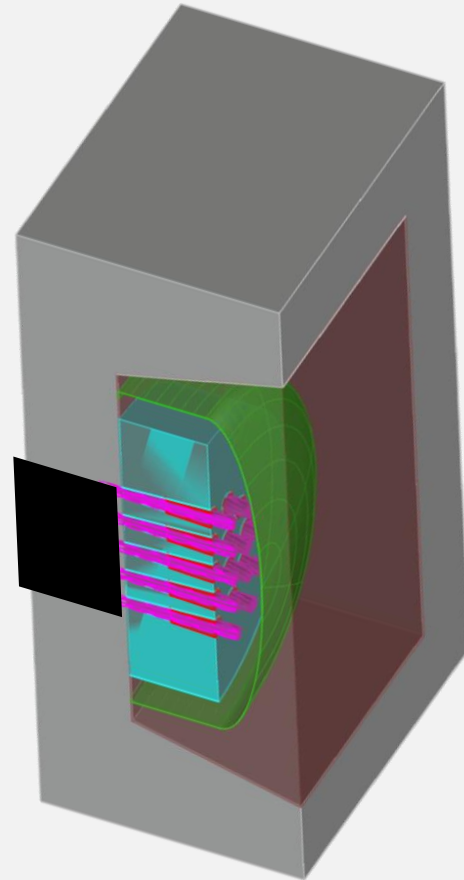
Investigate the effects of surface preparation and material choice on the durability of concrete-grout interfaces.



*Post-Tensioning Anchorage Zone Cross-Section*

# Research Objective

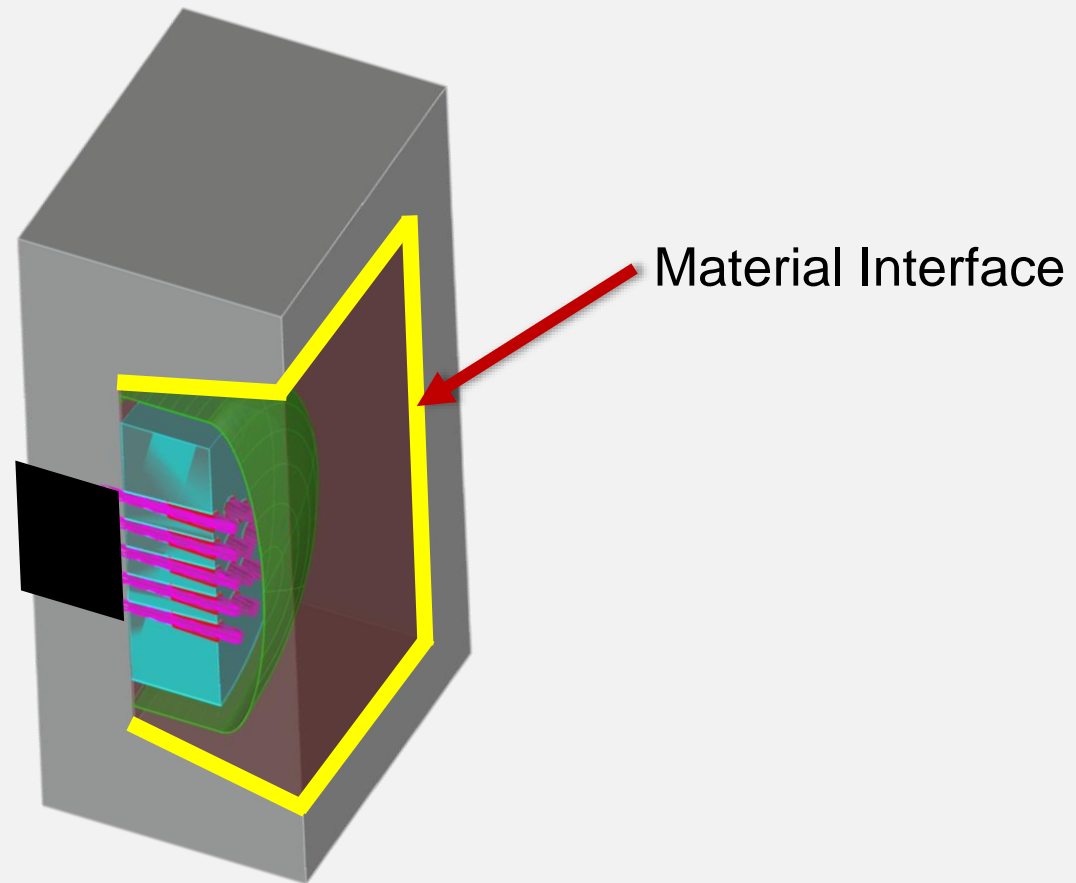
Investigate the effects of surface preparation and material choice on the durability of concrete-grout interfaces.



*Post-Tensioning Anchorage Zone Cross-Section*

# Research Objective

Investigate the effects of surface preparation and material choice on the durability of concrete-grout interfaces.



*Post-Tensioning Anchorage Zone Cross-Section*

# Note:

Study framed from a post-tensioned concrete perspective, but the results could be applied anywhere material interfaces are used for corrosion protection in concrete structures

# Defining Durability

Pour-back durability is a function of:

**Dimensional  
Stability**

**Bond Strength**

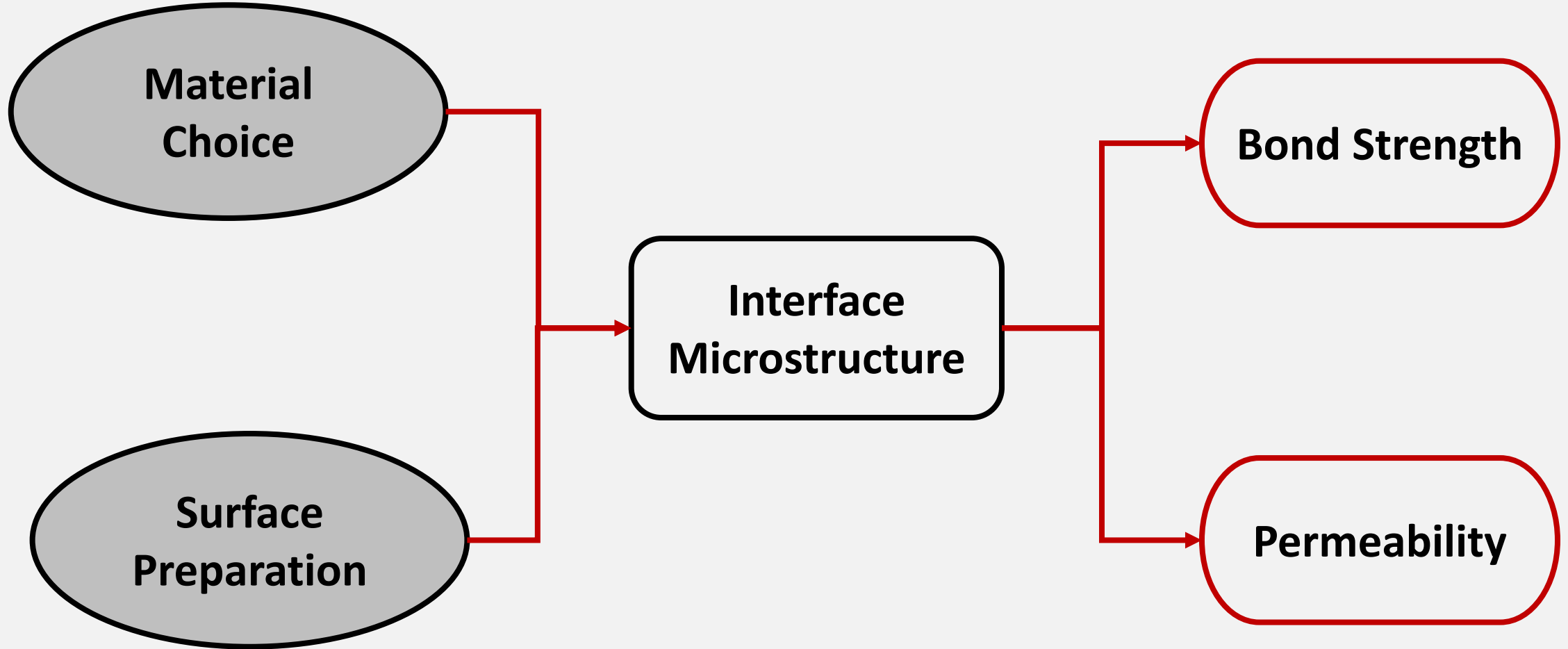
**Permeability**

# Defining Durability





# Defining Durability



# Experimental Protocol

## Material Choice

Cementitious  
Grout

Concrete

Epoxy  
Grout

Concrete

## Surface Preparation

Wet Sand Blast  
@ 3,000-psi

Water Blast  
@ 3,000-psi

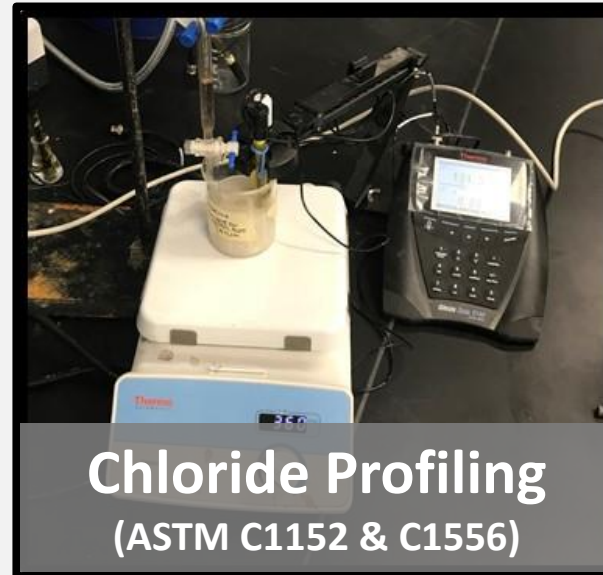
No Prep

# Experimental Protocol

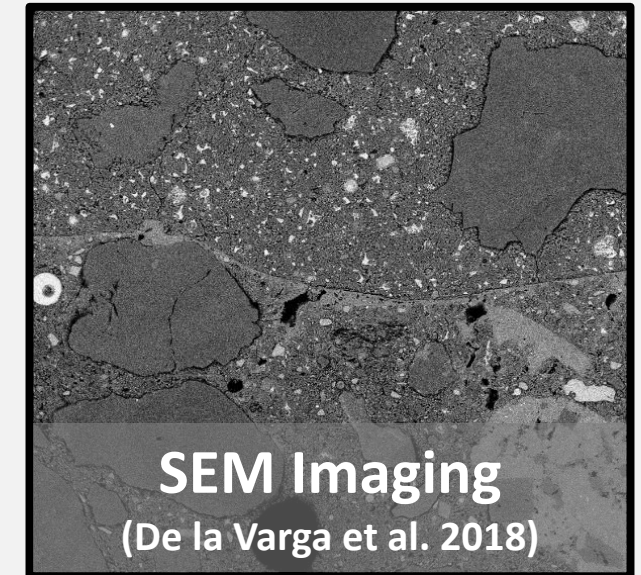
## Bond Strength



## Permeability



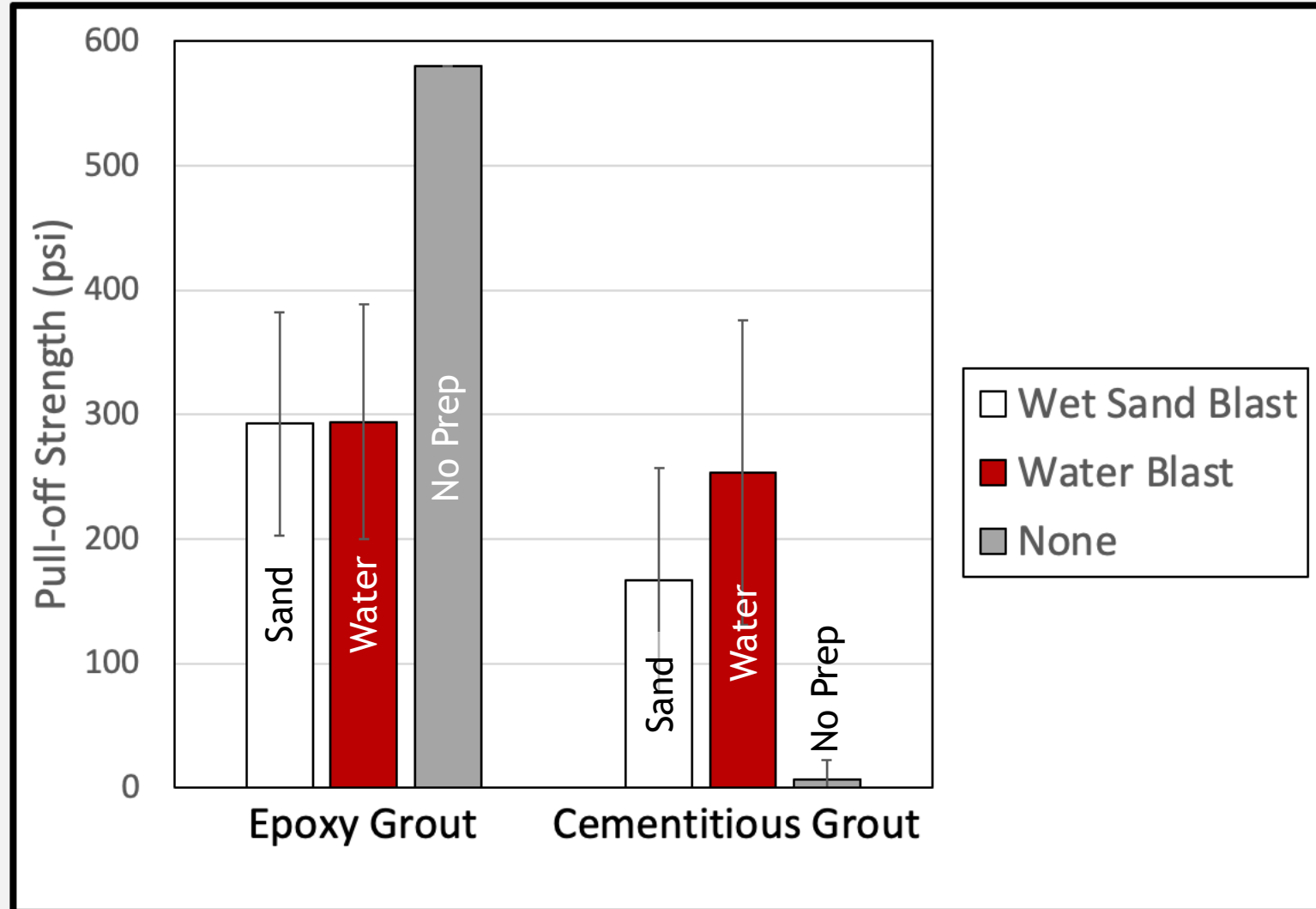
## Interface Microstructure



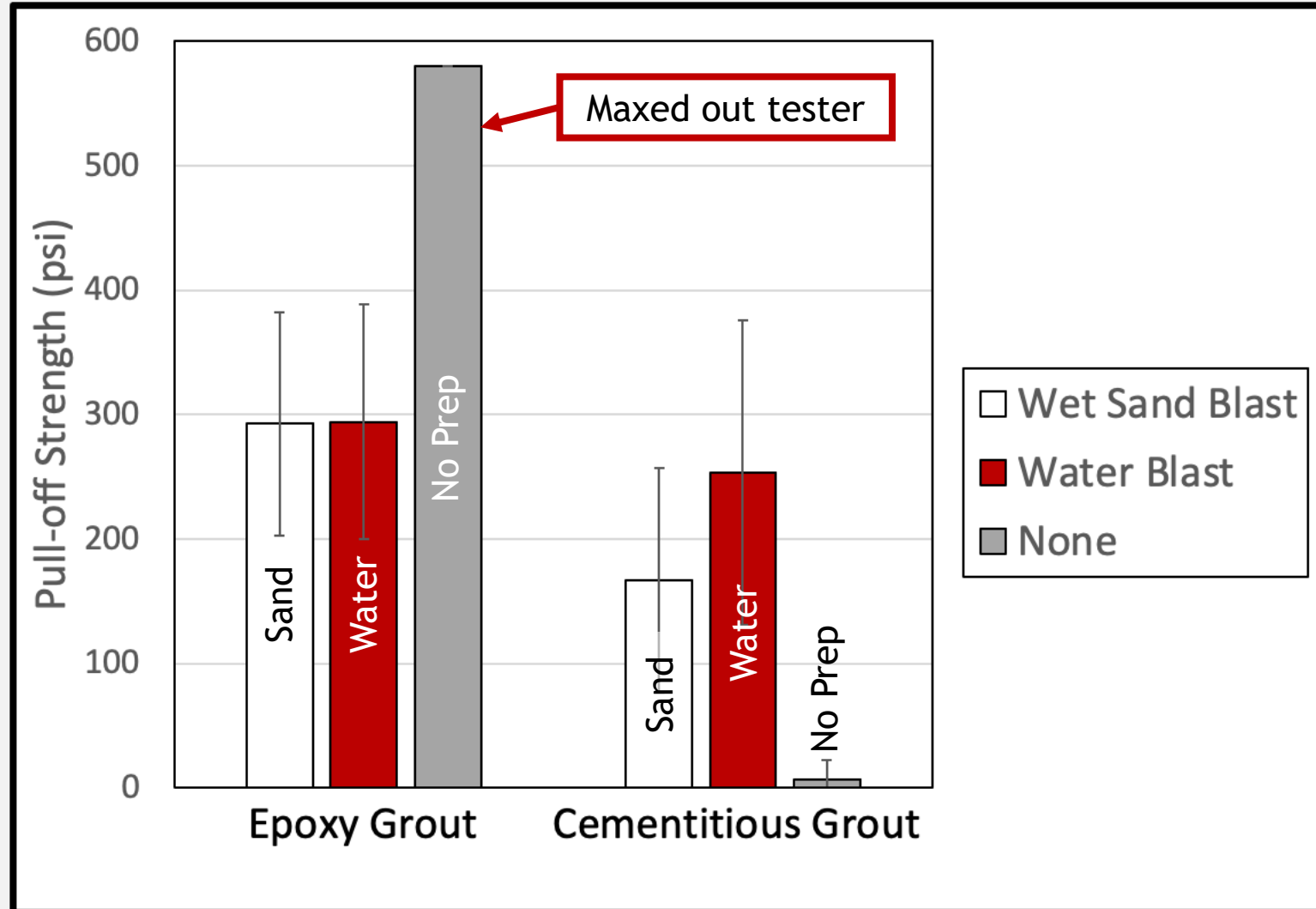
# Initial Results

Testing is ongoing to validate initial data and provide a more comprehensive picture of interface behavior.

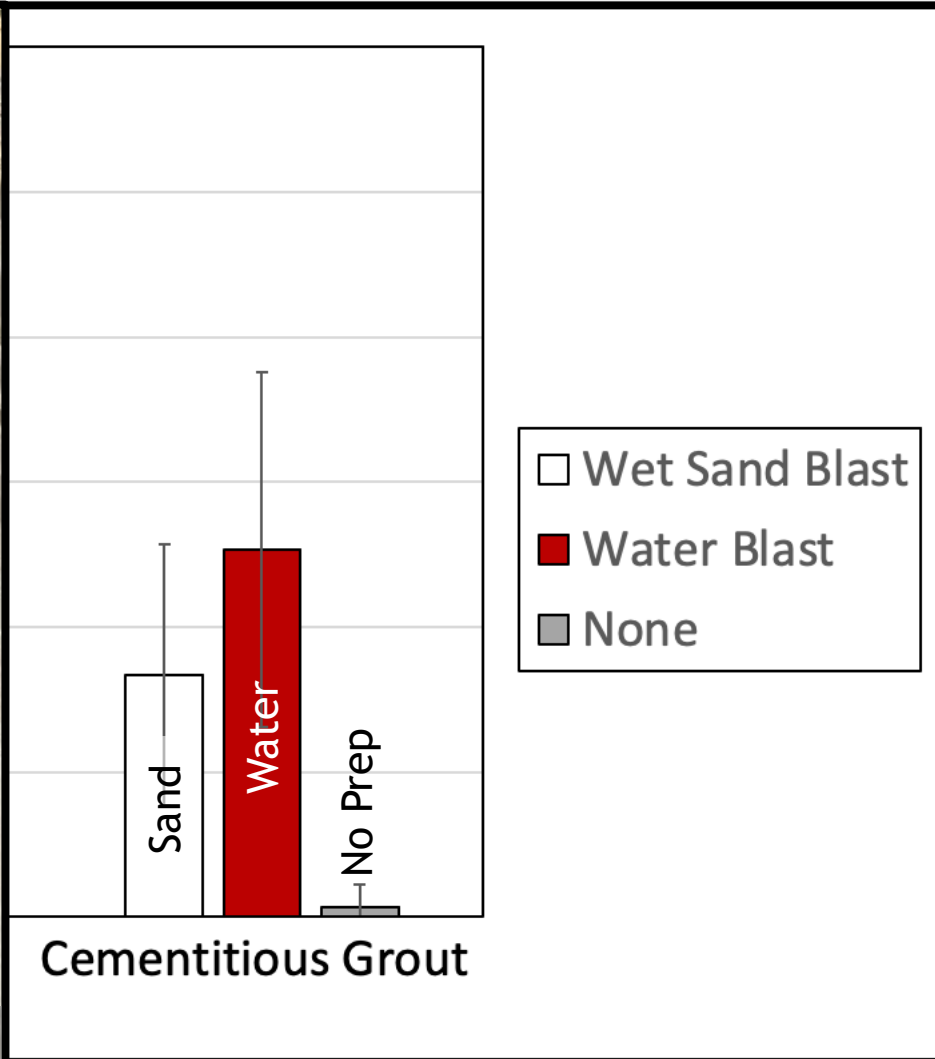
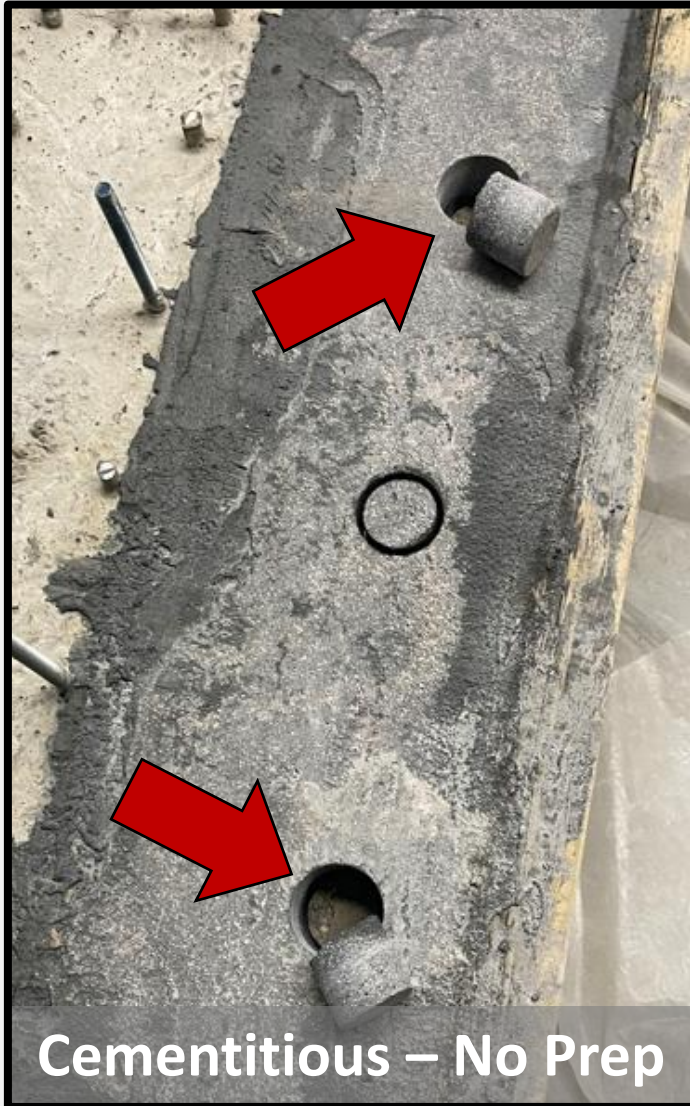
# Initial Results – Bond Strength



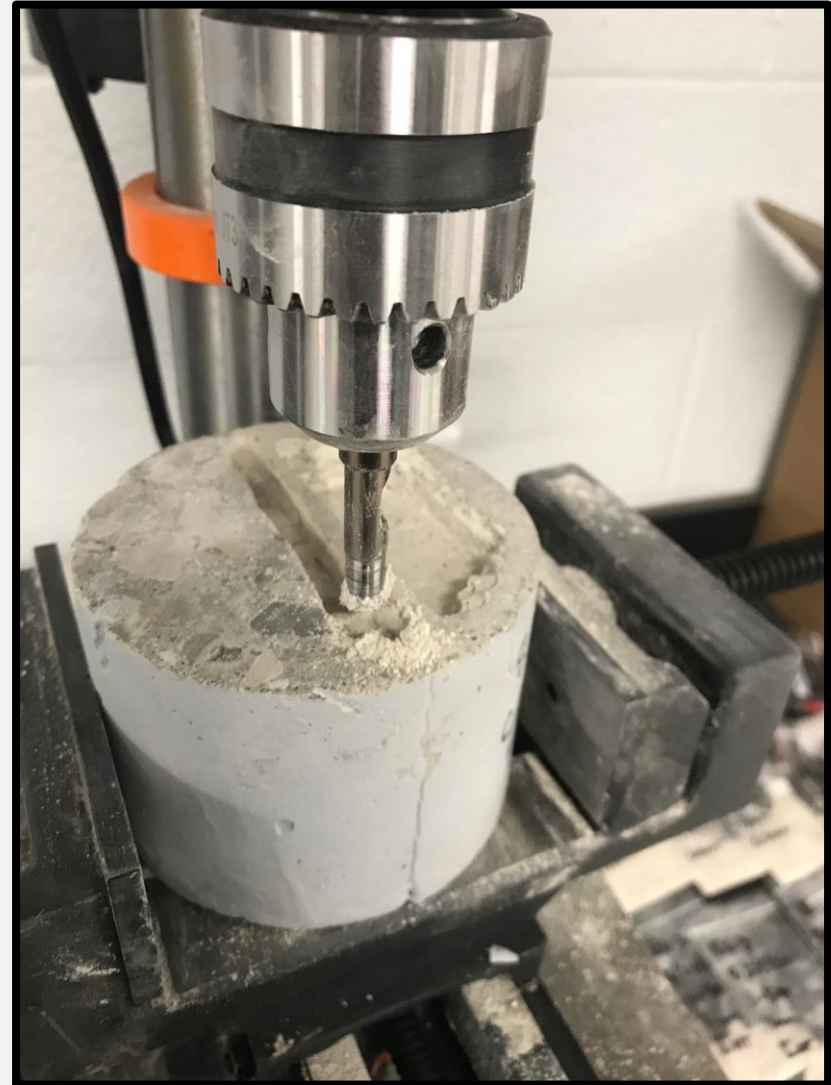
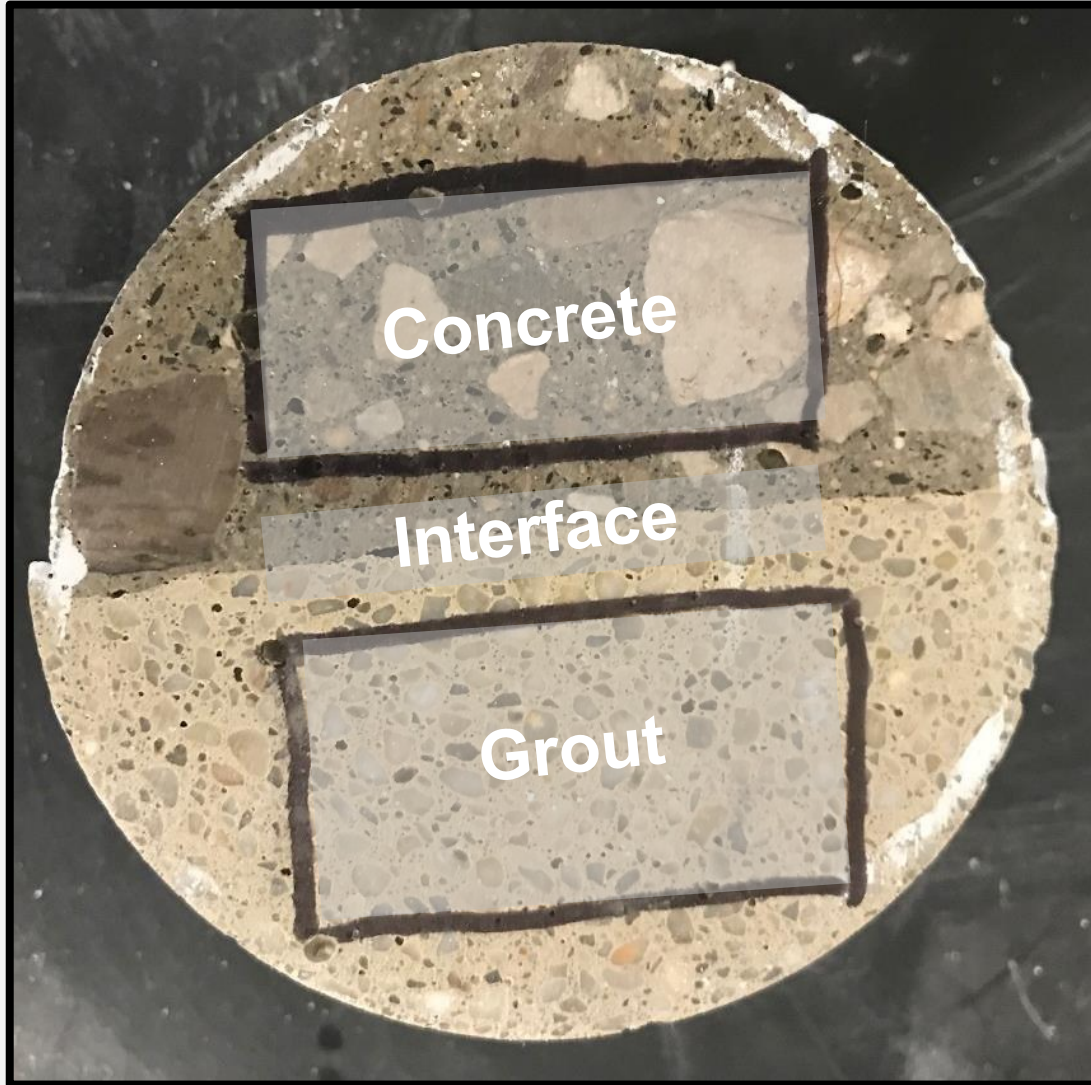
# Initial Results – Bond Strength



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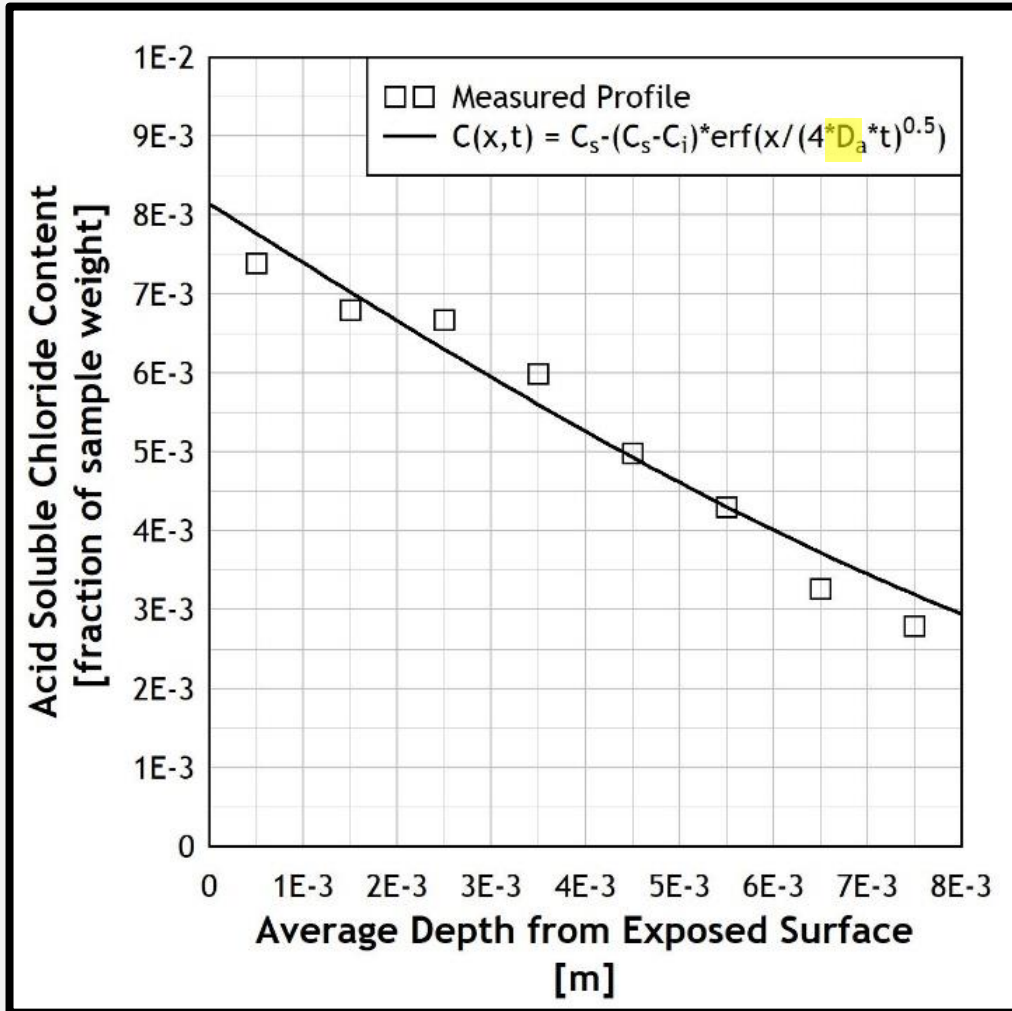


# Initial Results – Chloride Profiling





# Initial Results – Chloride Profiling



Chloride Profile of Cementitious Grout

$C(x,t)$  = chloride content at depth 'x' at time 't'

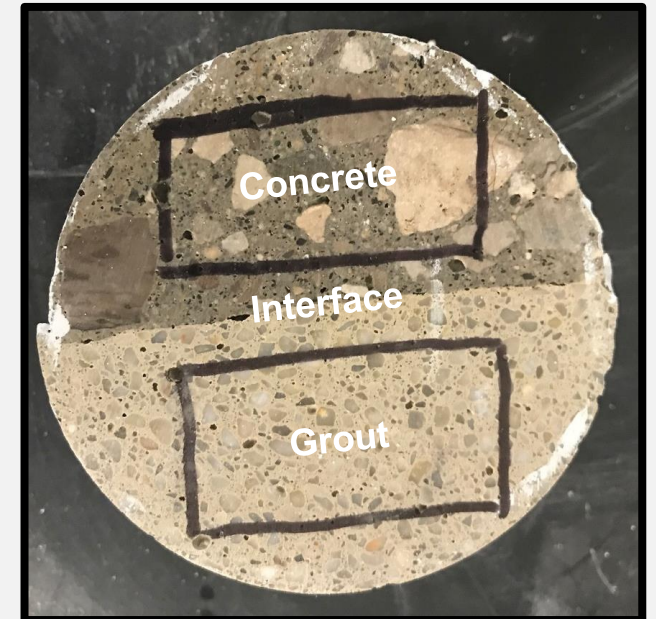
$C_s$  = Chloride content at surface of specimen

$C_i$  = Initial chloride content

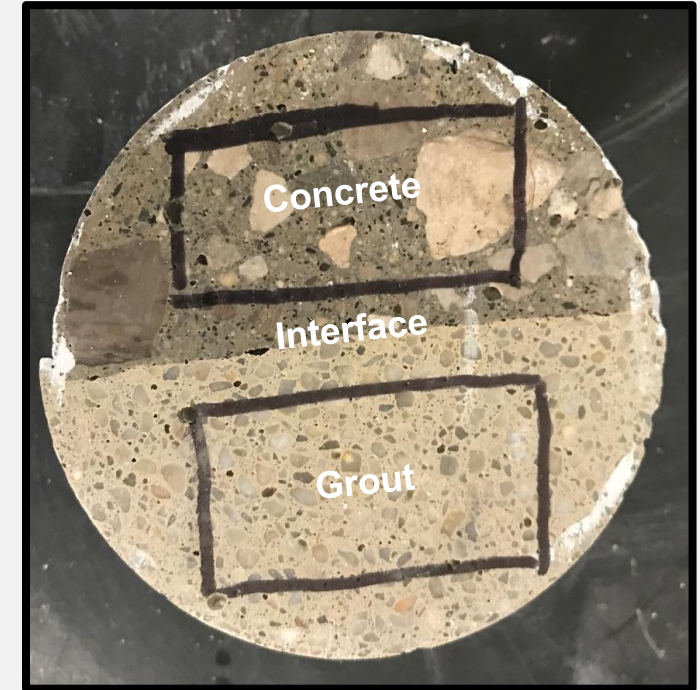
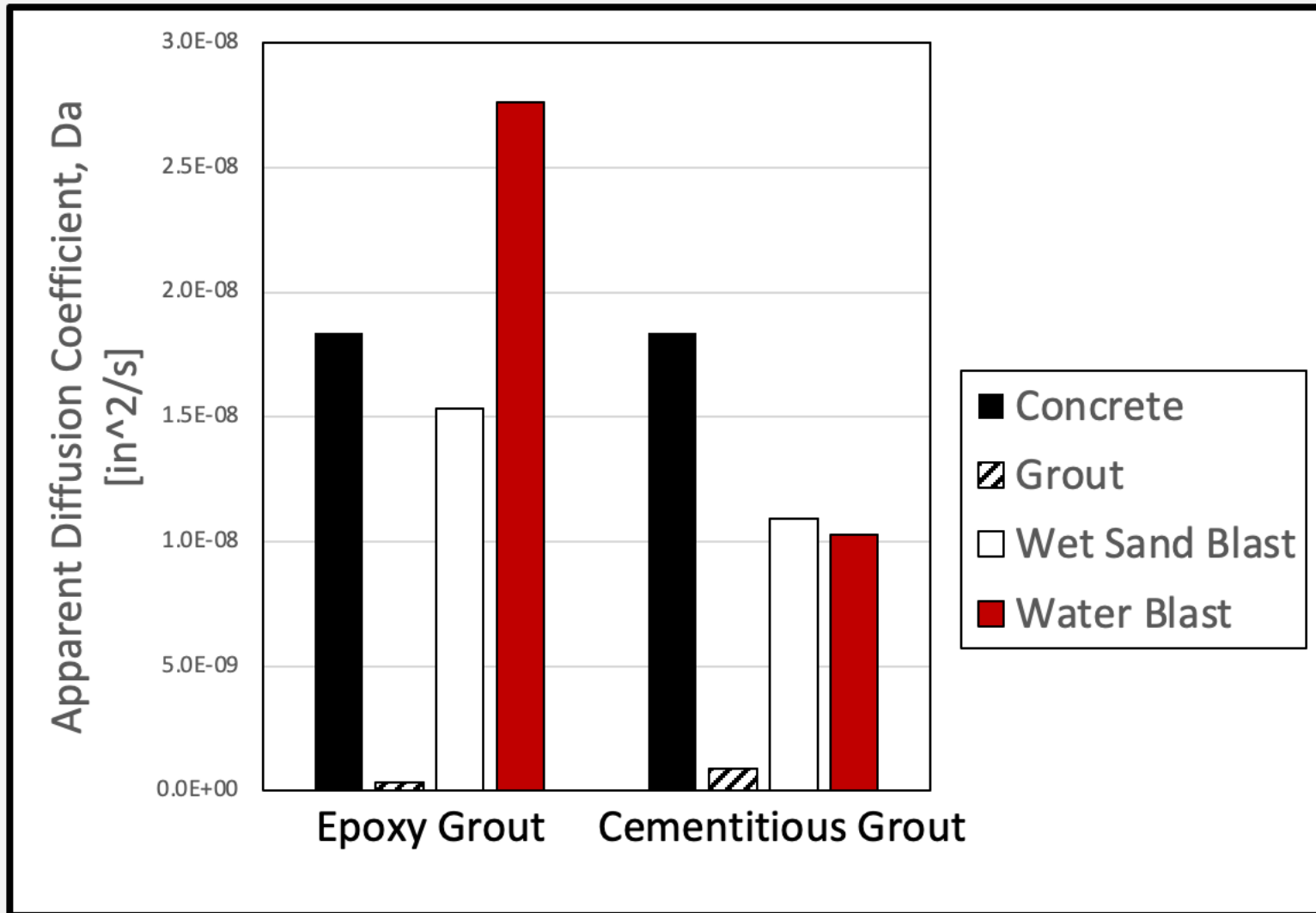
$x$  = depth from surface

$D_a$  = diffusion coefficient

$t$  = time of exposure

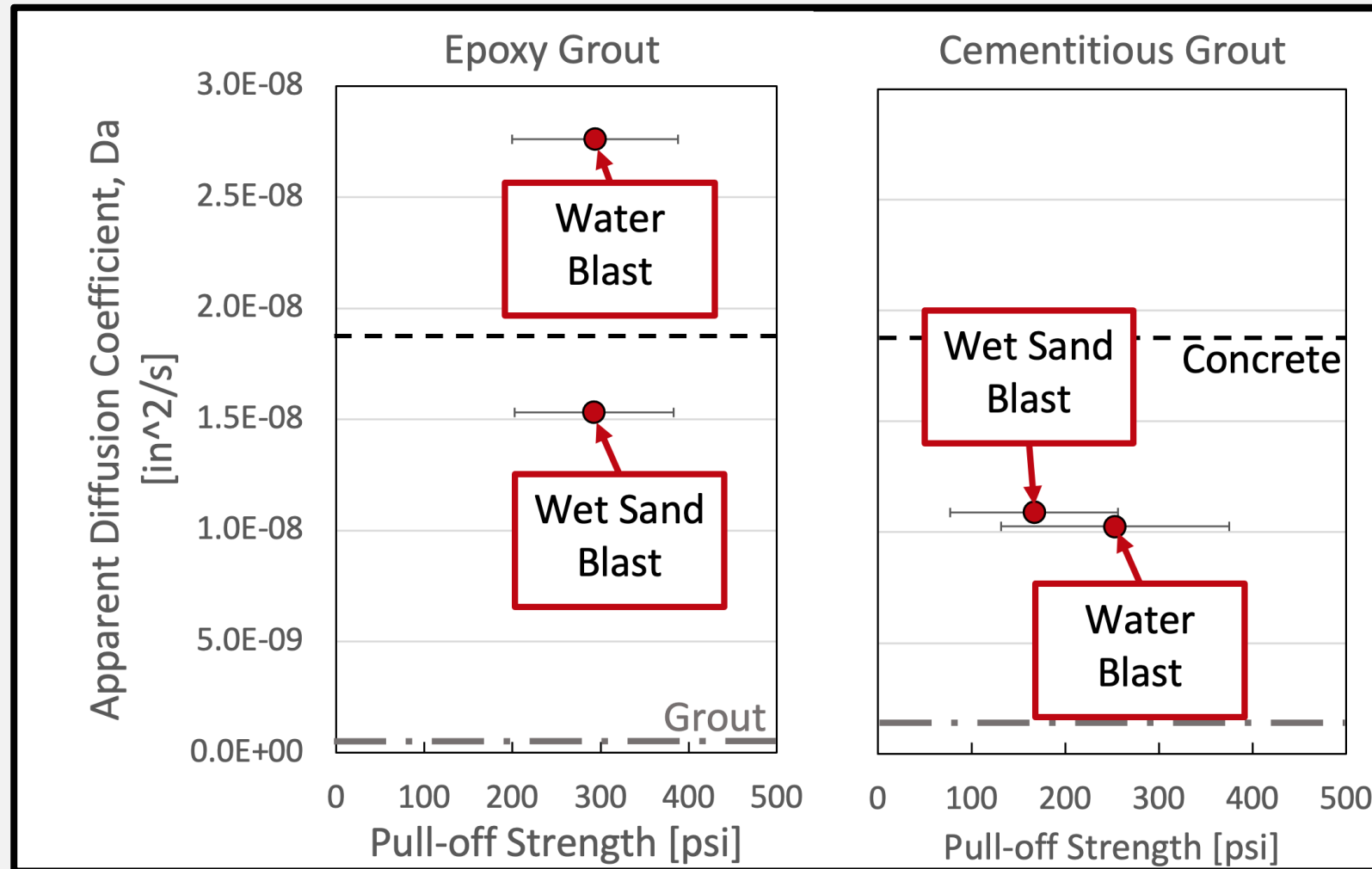


# Initial Results – Chloride Profiling



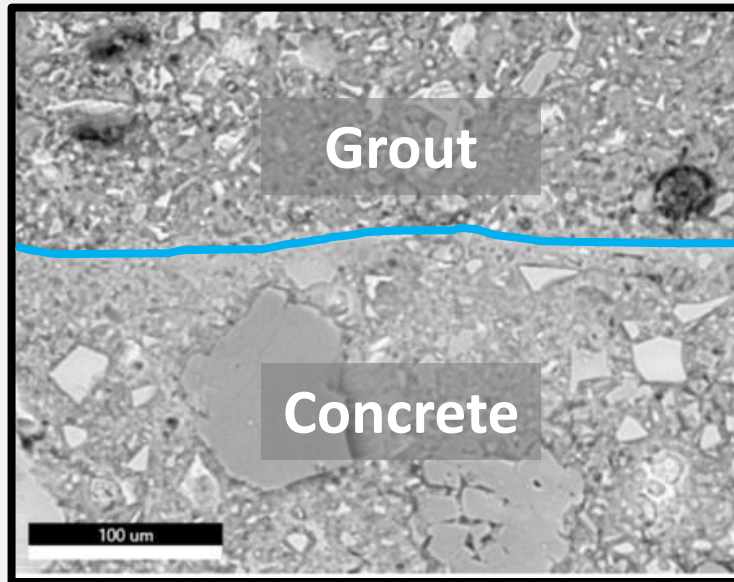
No prep interface  
results forthcoming

# Chloride Diffusion Coefficient vs Pull-off Strength

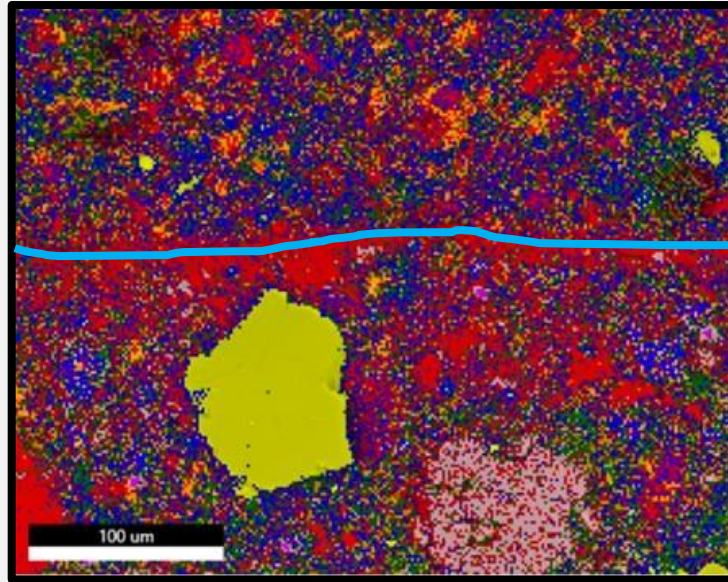


# Initial Results – SEM Imaging

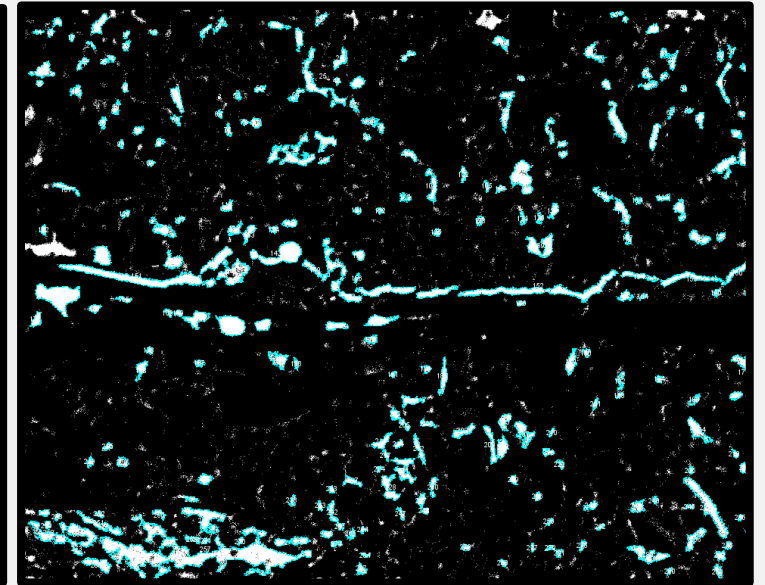
Topography



Composition

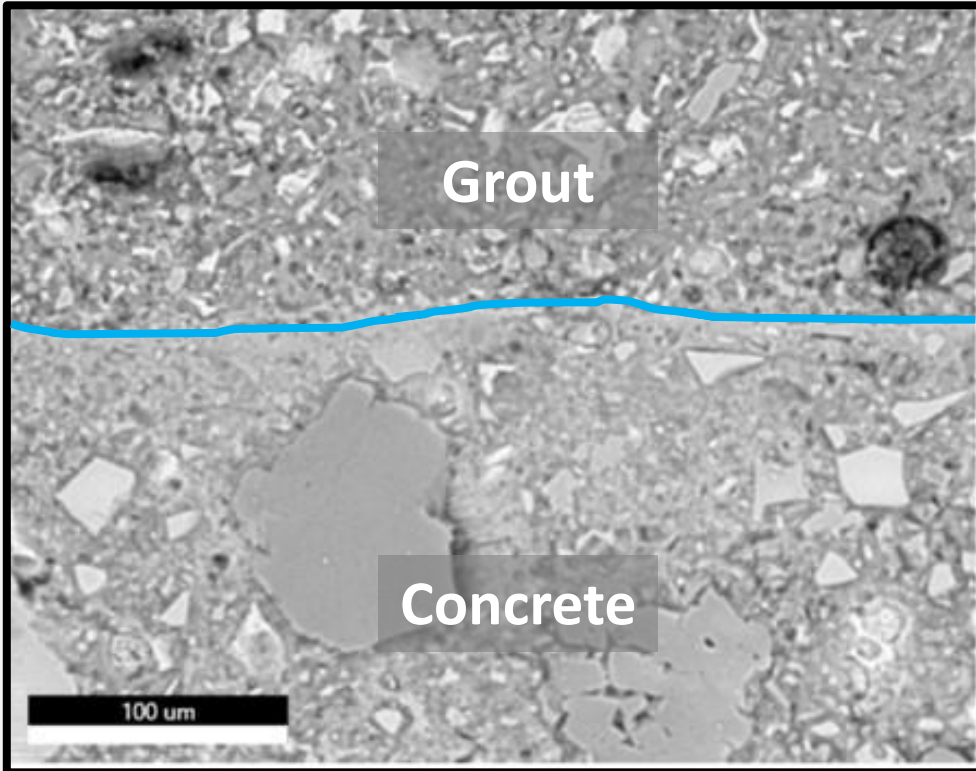


Porosity

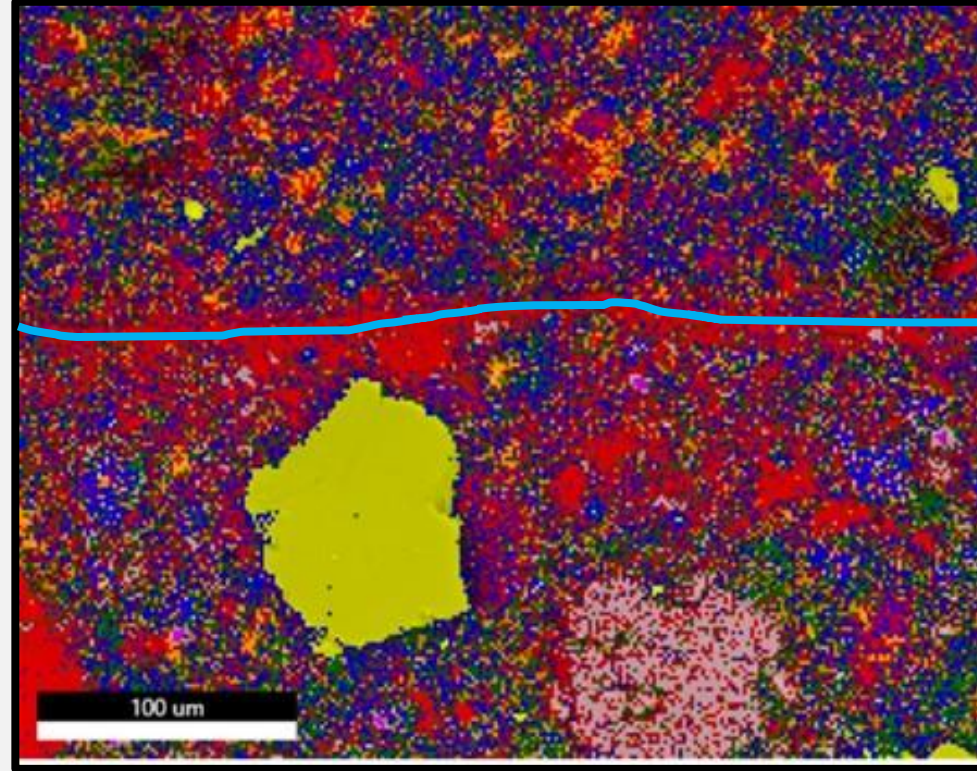


# Initial Results – SEM Imaging

Topography: BSE Imaging



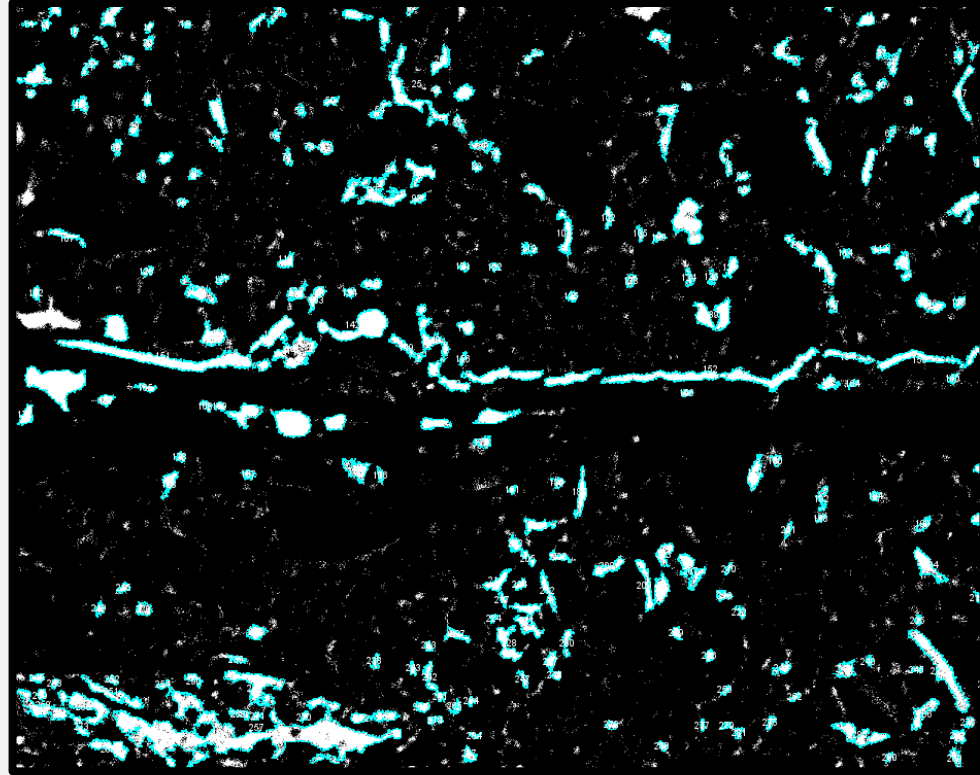
Composition: EDS Mapping



13%	SiK/CaK/O K/AIK/MgK (6781 Pixels)
12%	CaK/SiK/AIK/O K/MgK (6020 Pixels)
15%	CaK/SiK/O K/AIK (7511 Pixels)
0%	Unallocated (5 Pixels)
6%	SiK/O K/CaK (3289 Pixels)
21%	CaK/SiK/O K/AIK (10858 Pixels)
12%	CaK/O K/SiK/AIK (6182 Pixels)
5%	CaK/MgK/O K/SiK/AIK (2391 Pixels)
16%	SiK/CaK/O K/AIK (8110 Pixels)

# Initial Results – SEM Imaging

Porosity: Void Segmentation



# Preliminary Conclusions

Investigate the effects of **surface preparation** and **material choice** on the **durability** of concrete-grout interfaces.

1. Surface preparation DOES largely affect chloride diffusion at epoxy grout interfaces
2. Surface preparation does NOT largely affect chloride diffusion at cementitious grout interfaces
3. Bond strength does not directly correlate with permeability
4. More abrasive surface preparation is generally desirable, especially for epoxy grout
5. Properly constructed interfaces can be just as durable as their constitutive materials

# Ongoing Work

1. Interface microstructure characterization via SEM imaging
2. Continued pull-off and chloride profiling testing
3. Efforts towards developing “durable pour-back” criteria



Thank you!

## Questions?

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