Advanced Modeling of Blast Response of Reinforced Concrete Walls with and without FRP Retrofit



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Session on: FRP Design Methodology and Applications for Blast and Impact-Resistant Structures **Sponsored By**: ACI Committee 370 and 440

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Simulation Approaches and Models



Predicted Blast Responses



Concluding Remarks











Previous Research Work





Blast Blind Simulation Contest

- UMKC Planned and Executed a Testing Program for NSCNR and HSCVR Specimens at the Blast Loading Simulator (BLS), ERDC, Vicksburg, MS
- On 2013, NSF/ ACI 447 Organized Blast Blind Simulation Contest based on Available Test Information.
- Response Prediction Using Various Simulation Techniques (FEM and SDOF)
- Objective was to Understand Prediction Capabilities and Limitations of Available Simulation Techniques

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Blast Blind Simulation Contest

NSC/NR

- 5400 psi Concrete
- 72000 psi Rebar
- 52" Span, 34" Wide, 4" Thick
- 9 #3 Bars @ 1.0" from Unloaded Face ٠
- Simply Supported Ends •

Blast Load

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- $P_{max} = 50 \text{ psi}$
- I_{tot} = 1020 psi.msec











Blast Blind Simulation Contest

What is the Maximum

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Displacement and At What Time ?





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Current Research Work





Objectives

- Investigate the Effectiveness of Different FRP Retrofit Schemes to Improve the Blast Resistance of One-way RC Slabs.
- Evaluate the Adequacy of Various Simulation Approaches to Predict the Blast Response of Both Unretrofitted and FRP-Retrofitted RC Slabs with Sufficient Accuracy.
- Identify the Primary Factors Affecting the Blast Response Predictions of FRP-Retrofitted RC Slabs.



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Methodology

- Utilize and Compare Different <u>Simulation Techniques and Tools</u> including **SDOF** (RCBlast and SBEDS) and **AEM** (ELS Software).
- Utilize the ACI contest's Testing Setup and Measurement for the NSC/NR RC Slab Specimen to <u>Validate the Adequacy</u> of Selected Simulation Tools.
- Consider <u>Different FRP Configurations</u> to Cover a Wide Range of Retrofit Schemes and to Provide a Useful Evaluation of Possible Retrofit Options.



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Study Parameters



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Investigated Cases

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Investigated Cases

	Symbol	Unit	Case I	Case 2	Case 3	Case 4	Case 5
Conc. Comp. Strength	f _c ′	ksi	5.4	5.4	5.4	5.4	5.4
Rebar Yield Strength	f _y	ksi	60	60	60	60	60
FRP Type			N/A	CFRP	CFRP	CFRP	GFRP
FRP Location			N/A	Back Only	Back & Front	Back Only	Back Only
No of Layers (Back) No of Layers (Front)	n _{back} n _{face}		N/A N/A	1 0	1 1	2 0	1 0
Layer Thickness	t _f		N/A	0.04	0.04	0.04	0.04
FRP Tensile Strength	f_*	ksi	N/A	143	143	143	83.4
FRP Rupture Strain	٤ _{fu} *	in/in	N/A	0.010	0.010	0.010	0.022
FRP Elastic Modulus	E _f	ksi	N/A	13900	13900	13900	3790

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RC Slab Configuration



LONGITUDINAL BARS = 62.5 IN HORIZONTAL BARS = 32.35 IN



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Material Properties



Normal Strength Concrete

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Normal Strength Rebar



Blast Load

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Predicted Blast Responses



Concluding Remarks











Applied Element Method (AEM)





with and without FRP Retrofit

Applied Element Method (AEM) in Extreme Loading for Structures (ELS)

Extreme Loading Software (ELS) - Reinforcing bars springs



Applied Element Method (AEM) vs Finite Element Method (FEM)

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Applied Element Method (AEM: Constitutive Material Models

AEM - Nonlinear Material Models



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Applied Element Method (AEM: Constitutive Material Models

AEM - Nonlinear Material Models



Sheart model for concrete





AEM/ ELS Validated Case: Testing of FRP Retrofitted Concrete Beam







AEM/ ELS Validated Case: Testing of FRP Retrofitted Concrete Beam











AEM/ ELS Model

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Single Degree Of Freedom (SDOF)





SBEDS

- Developed by BakerRisk/ PEC/ B&V and Distributed by USACE PDC
- SDOF Approach
- Various Structural Components of Different Materials Including RC and RC w/FRP Components
- Hysteretic Response
- Time History Loading
- P-I Option
- Industry Standard ATFP Design Tool

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		Diagonal Shear at distance d from support Strrups Required		
	Check Shear Results, Provide Required Strrups or Set Shear Flag >0 in Cell H45 and ReRun SDOF for Shear Controlled Response	Stirrup Area per unit spacing, Avs, Required in Max Shear Region (2)		
	(Shear Flag =1 for Controlling Shear at Support, =2 for Controlling Shear at distance d from Support)	For critical section @ support per unit spacing (s), A _{vis,m} 0.0000 in ² /in ²		
	Noise	For critical section at d per unit spacing (s), A _{via sec.dt} 0.0051 in ² /in ²		60 🖅
	¹ Used for clearing of reflected load	Notes for Shear Information:		50
	² Angle in degrees from normal	 Based on larger of inbound and rebound maximum fexural resistance 	6	1
	³ This capacity assumes wall has positive lateral support at top and bottom, such as dowels or bearing angle.	(2) Multiply Avs values by flexural bar spacing and stirrup spacing to get stirrup area	d) a	40
	*Snear controlled response typically have very limited duality - a maximum value of 14 is assumed in SBEDS. The user should duality understand share controlled response very using the share flag-see Users Gualit. *Avail ado ger unit with on analyzed component to market Share Fishers file for supported component. Unymain avail ado uncludes attist gravity board or supported hortposets.		Resistano	30 20 10
	⁶ For internal loading, user must typically check if stirrups needed at support (SBEDS does not check this)			0 🗲
	⁷ Moment capacities controlled by tension strength fiber or compression crushing strain of concrete - see User's Guide.			.10
	⁸ Response criteria is specific for FRP reinforced walls. IF there is no FRP on the loaded side of wall, the USER MUST			0
	check that the rebound response meets the selected Response Criteria for reinforced concrete components using			
	the "See all COE Response Criteria for AT/FP" button.			
ed Modeli	ng of Blast Response of Reinforced	Concrete Walls		
	with and without FRP Retrofit			

Single degree of freedom Blast Effects Design Spreadsheet

Version 5.1 1-June-2015

3 778

0 10

2.9375 in

60.000 m

1.20

90,504 ps 9000000 ps

Ev/e SCH-41 /Tv/b @ S

145 lh/f

0.167

234 117 ns

2 2 2 3

7 164

5,400 psi 1.0 1.312 7.085 psi

Fiber

See All COE Response Criteria for AT/FP

0.11

0.11

Click for Use

nloaded Side

0.95

Component: Case-2 RC Sigh w/ CERP Retroft 0 Min

ĨН.

Used for One-Way Res a of Reinforcing Steel

I lead for One-Way Res

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I lead for One-Way Response

rete Dynamic Comor, Strength, f.,

Blank for No Axial Loa

crete Density.

son's Ratio.

itve Moment Steel Parallel to L. As

US Army Corps of Engineers ®



RCBlast

- Developed by Eric Jacque
- **SDOF** Approach
- RC and RC w/FRP Components
- Hysteretic Response
- Plastic-Hinge Length
- Time History Loading
- P-I Option
- Experimentally Verified





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SDOF Parameters- RCBlast



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Parameter	Case-1 Unretrofitted	Case-2 CFRP 0.04" Back Face	Case-3 CFRP 0.04" Back & Front	Case-4 CFRP 0.08" Back Face	Case-5 GFRP 0.04" Back Face
M psi.ms²/in	869	869	869	869	869
k_{e+} psi/in	47.0	65.5	65.3	133.0	54.5
k_{e-} psi/in	4.0	5.3	5.3	5.9	4.3
r _{e+} psi	20.80	36.84	36.83	60.94	30.10
r _{e-} psi	5.84	7.14	7.12	7.10	6.44
r _{u∔} psi	25.43	63.33	64.09	76.12	40.55
r _{u-} psi	5.99	10.58	10.70	10.64	8.94
x _{E+} in	0.443	0.562	0.564	0.458	0.552
x _{E-} in	1.462	1.352	1.352	1.211	1.496
T _{N+} ms	23.87	20.21	20.24	14.19	22.15
T _{N-} ms	81.87	71.21	71.26	67.56	78.87

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Damage Levels / Response Limits (RC Only)

USACE/ PDC-TR 06-08: Single-Degree-of-Freedom Structural Response Limits for Anti-terrorism Design



Maximum Rotations Limits

Damage		Damage		Damage		Damage		Damage	
Level		Level		Level		Level		Level	
B1		B2		B3		B4		B5	
Superficial		Moderate		Heavy		Hazardous		Blowout	
Damage		Damage		Damage		Failure			
μ	θ	μ	θ	μ	θ	μ	θ	μ	θ
1.0	-	-	2 °	-	5 °	-	10 °	-	> 10 °

Maximum Displacement Limits

DL (B1)	DL (B2)	DL (B3)	DL (B4)	DL (B5)
Superficial	Moderate	Heavy	Hazardous	Blowout
X _{max} /L				
0.0175	0.0175 0.070		0.353	> 0.353
X _{max} (L=52in)				
≈ 0.907 in	0.907 in	2.275 in	4.585 in	> 4.585 in



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Damage Levels / Response Limits (RC W/ FRP)

SBEDS v5.1: SBEDS v5.1: Reinforced Concrete Slab with Fiber Reinforced Polymer (FRP) Retrofit



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Maximum Rotations Limits (Primary)

Dam	nage	Dam	nage	Dam	nage	 Damage Level B4 		age Damag	
Le	vel	Le	vel	Le	vel			el Level	
B	81	B	2	B	3			4 B5	
Superficial		Moderate		Heavy		Hazardous		Blowout	
Damage		Damage		Damage		Failure			
μ	θ	μ	θ	μ	θ	μ	θ	μ	θ
< 0.5	-	0.5	-	0.75	-	1.0	-	> 1.0	-

Maximum Rotations Limits (Secondary)

Damage		Damage		Dam	nage	Damage		Dam	nage
Level		Level		Le	vel	Level		Le	vel
B1		B2		B	3	B4		B	5
Supe	rficial	Mode	erate	He:	avy	Hazardous		Blowout	
Dam	nage	Dam	nage	Dam	nage	Failure			
μ	θ	μ	θ	μ	θ	μ	θ	μ	θ
0.5	-	0.75	-	1.0		1.3	-	> 1.3	-

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Simulation Approaches and Models



Predicted Blast Responses



Concluding Remarks









Case-1: Peak Displacement Response

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Unretrofitted RC Slab (Control Case)



CASE-1: AEM/ ELS Simulation





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CASE-1: AEM/ ELS Simulation







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Case-1: AEM/ ELS Simulation



Case-2: Peak Displacement Response



CFRP Retrofitted RC Slab

(Single Layer-0.04in - Back Face Only)

Time (msec)





Case-2: AEM/ ELS Simulation



Case-3: Peak Displacement Response



CFRP Retrofitted RC Slab

(Single Layer-0.04in - Back & Front Faces





Case-4: Peak Displacement Response



CFRP Retrofitted RC Slab

(Double Layers-0.08in - Back Face Only)

Time (msec)





Case-5: ELS, SBEDS & RCBlast Simulations



GFRP Retrofitted RC Slab

(Single Layer-0.04in - Back Face Only)

Time (msec)





Case-5: AEM/ ELS Simulation



All Cases: SDOF- SBEDS- Flexure



Time (msec)





All Cases: SDOF- SBEDS- Shear



Time (msec)





All Cases: SDOF- RCBlast



Time (msec)





All Cases: AEM- ELS



Time (msec)

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Simulation Approaches and Models



Predicted Blast Responses

5 Concluding Remarks



Future Research Work







Concluding Remarks- General

- The Use of FRP Blast Retrofits, When Designed Properly, Can Improve the Blast Performance of RC Elements Through Increased Blast Resistance, Limited Damage and Reduced Structural Response.
- Major Drawbacks of FRP Retrofits For Blast Applications:
 - 1- Reduced **Ductility** Due to the FRP Material Behavior,
 - 2- Increased Shear Demand Due to Increased Flexural Resistance.
- The Design of FRP Blast Retrofits is Not a Straightforward Task and Requires Specialized Expertise and Considerable Engineering Judgement Considering The Current Lack of Clear Guidance.



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Concluding Remarks- General

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- The Effectiveness of FRP Blast Retrofit of a RC Element is Limited by the Available Shear Strength of the Retrofitted Element. Therefore, Increasing the Flexural Capacity of a RC Element Will Most Likely Require a Corresponding Retrofit to Increase the Shear Strength of the Element and to Increase the Load-Carrying Capacity of Its End Connections.
- The Use of FRP Retrofit on Both Faces (Loaded and Unloaded) Proved to Be Unnecessary Considering the Minor Reduction In Blast Response.
- The Use of Thicker-Than-Necessary FRP Laminates for Blast Retrofit Does Not Provide Any Practical Advantage As the FRP Effectiveness Is Limited By The Element Shear Strength.





Concluding Remarks- General

- The Use of the Stronger CFRP Laminates Provided Higher Blast Resistance and Hence Lower Response Compared to the Weaker GFRP Laminates.
- For FRP Retrofitted RC Slabs, Different SDOF Tools Produce Significantly Different Blast Response Estimates Due to the Inherent Variability in Their Analysis Assumptions and Technical Basis for Estimating FRP-RC Slab Resistance and Stiffness.



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Concluding Remarks- SDOF Analysis

- Due to Their Modeling Limitations, It is Expected that the Investigated SDOF Tools May Provide Both an Upper-Bound and a Lower-Bound Blast Responses. These Reponses Bounds Can Still Be Used by the Experienced Blast Specialist to Properly Design a FRP Retrofit System that Meets The Protection Requirements.
- For All Investigated FRP-Retrofitted Cases, SBEDS Detected Inadequate Shear Resistance of All Retrofitted RC Slabs. <u>SBEDS with Shear Flag</u> Allows the Designer to Limit the Blast Resistance to That Associated with Shear Capacity which Leads to Increased Blast Responses.
- Using SBEDS with Full Blast Resistance Results in Lower Bound Response Predictions for FRP Retrofitted Slabs Provided They Possess Adequate Shear Strength.



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Concluding Remarks- SDOF Analysis

- Using SBEDS with Limited Blast Resistance Results in Upper Bound Response Predictions for FRP Retrofitted Slabs Considering Their Limited Shear Strength.
- It is Not Clear if RCBlast Has Accounted for the Deficient Shear Capacities of All Investigated FRP-Retrofitted Cases. However, with the Exception of Case-4 (0.08 Thick CFRP), RCBlast Predicted Reduced Flexural Resistances Similar to Those Computed by <u>SBEDS with Shear Flag</u>.
- Generally Speaking, RCBlast Response Predictions Fit Between the Upper and Lower Bounds of SBEDS Predicted Reponses. This Can Be Explained Considering the Lower Structural Stiffness Predicted by RCBlast Compared to SBEDS.



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Concluding Remarks- AEM- ELS

- AEM is able to simulate dynamic behavior observed in tests and mode of failure (concentrated cracking distributed cracking)
- De-bonding strain for FRP can be specified as input value based on experimental results. Failure of FRP with thin layer of concrete is observed in some of the investigated cases.
- The AEM MDOF analysis removes the need to figure out the length of the plastic hinge and the "responding" mass.
- AEM can be used to compare performance for multiple design options.
- Prediction of shear failure mode requires correct parameters for post cracking residual strength; further comparison to experimental results is planned.



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Simulation Approaches and Models



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Discussion of Results



Future Research Work







Future Research Work

- Perform Additional Validation of Utilized Tools (ELS, RCBlast and SBEDS) to Better Understand Their Range of Applicability and Modeling Limitations of FRP Retrofitted RC Elements.
- Identify the Proper Technique(s) to Account for the Potential Reduction in Blast Resistance of FRP Retrofitted RC Elements Due to The Increased Demand of Shear Strength.
- Investigate Additional Cases that Include Various:
 - Structural Components (2-Way Slabs, Beams)
 - Boundary Conditions (F-S, F-F, Elastic-Elastic),
 - Levels of **Blast Loading** (Low, Medium, High)
 - Levels of Materials Strengths (Concrete, Steel)
 - Reinforcement Arrangements (Flexural, Shear) and
 - FRP Anchorage Conditions

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Simulation Approaches



Analytical Models



Predicted Blast Responses













Questions







Anchorage

FRP sheets are modeled as extending behind the HSS top and bottom beams.



Anchored Sheets





Anchorage

FRP sheets are modeled as extending behind the HSS top and bottom beams (Anchored) in all studied cases. Initial analysis showed that in the studied case, anchorage has no significant effect on the behavior.



Non-anchored sheets





Anchored Sheets

Debonding of FRP

This failure mode was observed for the glass fiber retrofit at high strain rate





Failure near support





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