

# Long-Term Monitoring and Instrumentation for Steel and Concrete Bridges

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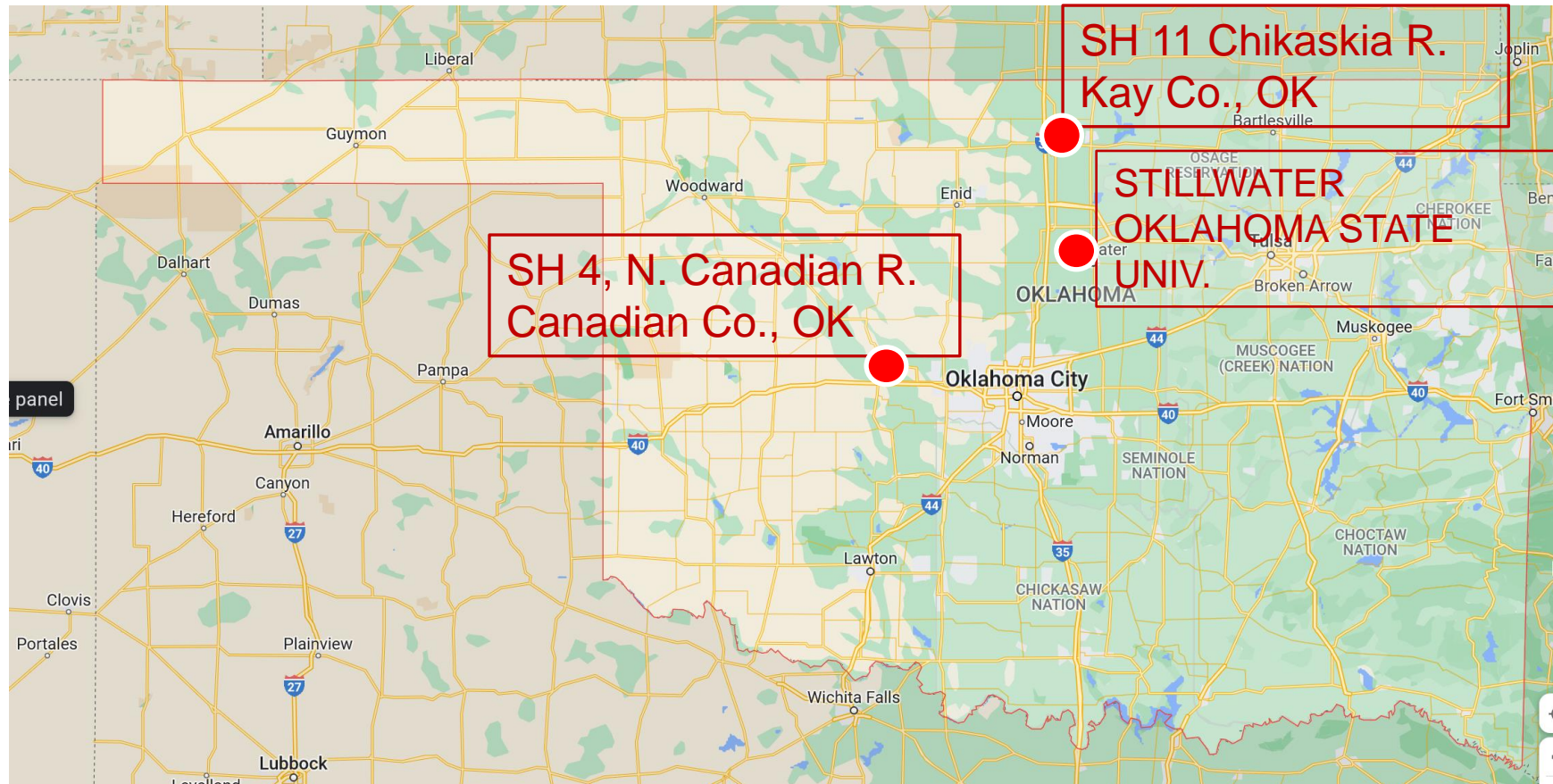
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# Structural Monitoring Projects in Oklahoma



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# Monitoring Methods for Full-Sized Prototype Bridge

- **Practical means of monitoring bridge performance through instrumentation and structural monitoring of full-size prototype bridge and field bridge**
- **Selection of instruments and sensors**
- **Types of sensors employed in bridge instrumentation**
- **Installation procedures and type of data collected for analysis**
- **Real time data acquisition and analysis from a large variety of sensors**
- **Design and planning stages for long-term monitoring of field bridges**



# Monitoring Methods for Full-Sized Prototype Bridge



- Full size bridge built at the Bert Cooper Engineering Laboratory (BCEL)
- Replica of Eagle Chief Creek Bridge “A” on SH14 in Woods Co., Oklahoma.



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# Monitoring Methods for Full-Sized Prototype Bridge



LVDTs



Thermocouples



ERSGs



VWSGs

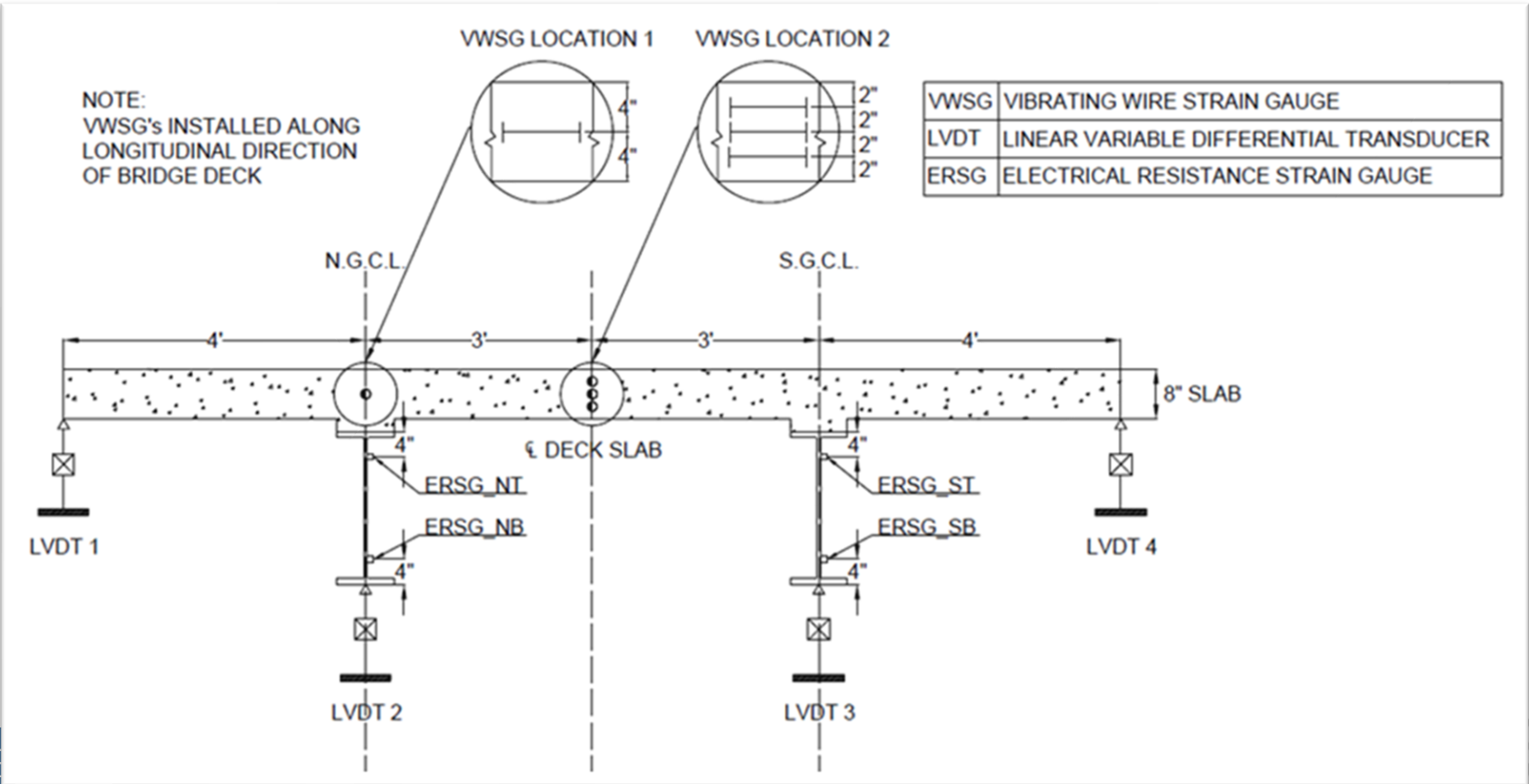


Inclinometers

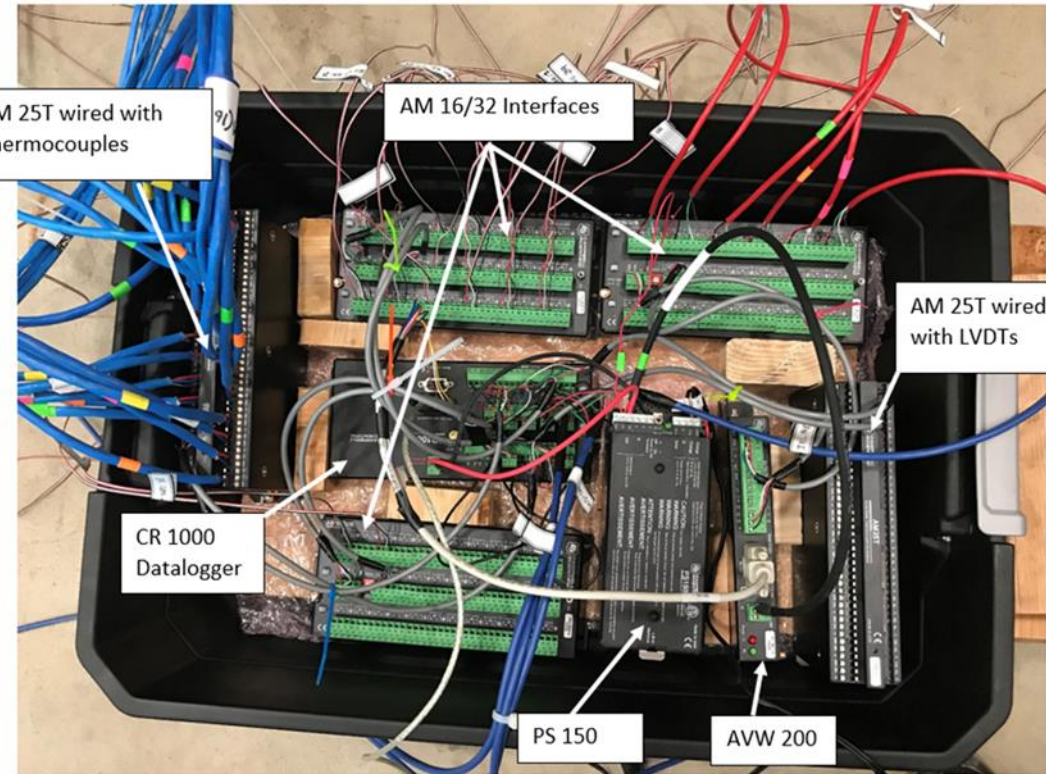
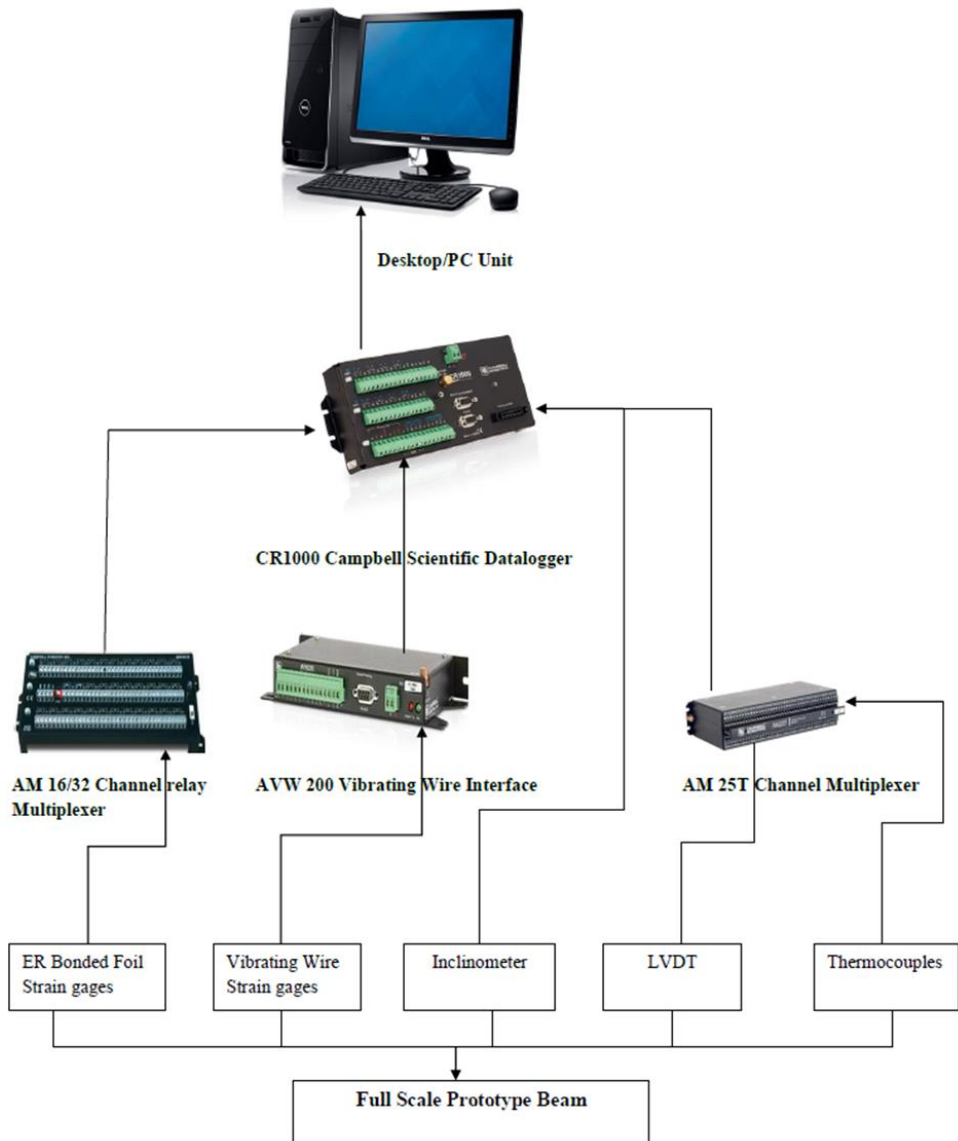
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# Monitoring Methods for Full-Sized Prototype Bridge



# Monitoring Methods for Full-Sized Prototype Bridge



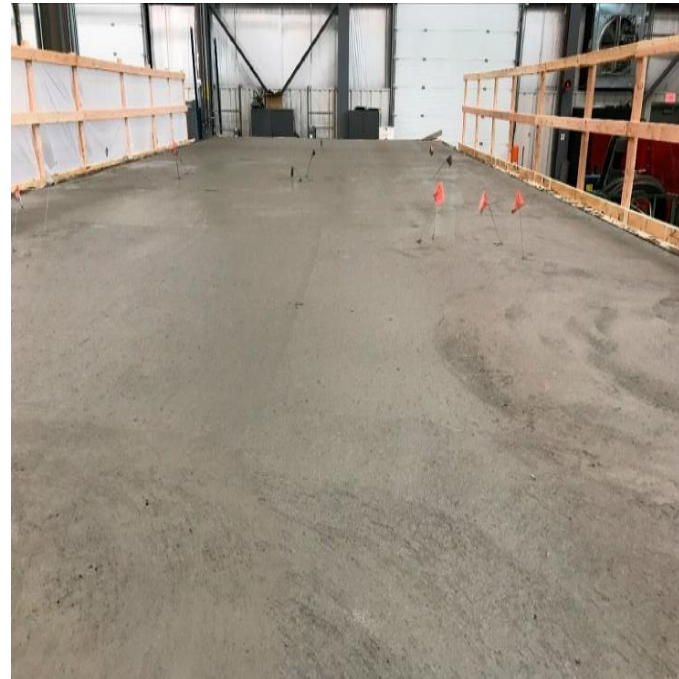
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## Casting 8 in. (203 mm) deck slab

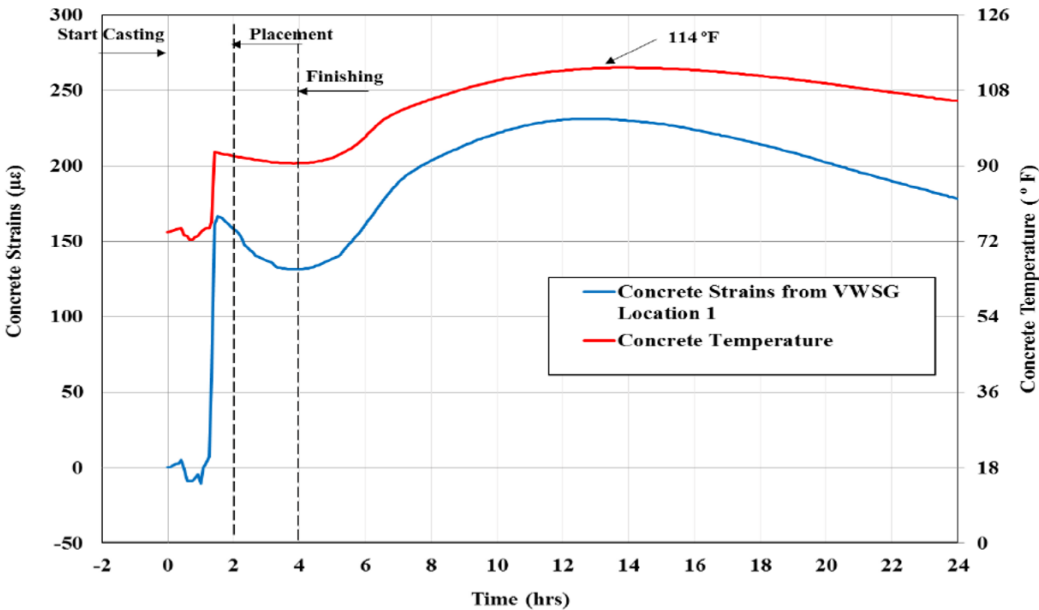
- Casting
- Covering with Wet Burlap (at about 10 hours)
- Covering with plastic sheeting for 14 days





# Full-Sized Prototype Bridge: Early Age Temperatures and Concrete Strains

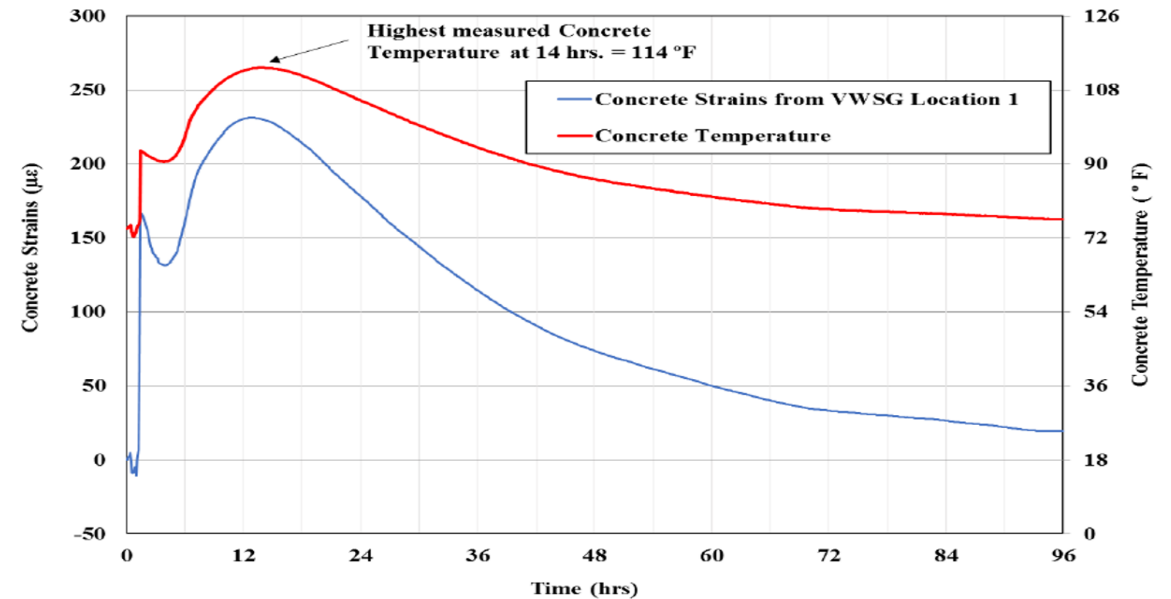
Mid-Span Concrete Strains and Temperatures 24 hours after Deck Cast



## 24 to 96 hours

- Temps. approach ambient (73°F or 23°C)
- Concrete Strains from 12 to 96 hours are tensile strains  $\approx 200 \mu\epsilon$

Mid-Span Concrete Strains and Temperatures 96 hours after Deck Cast



## First 24 hours

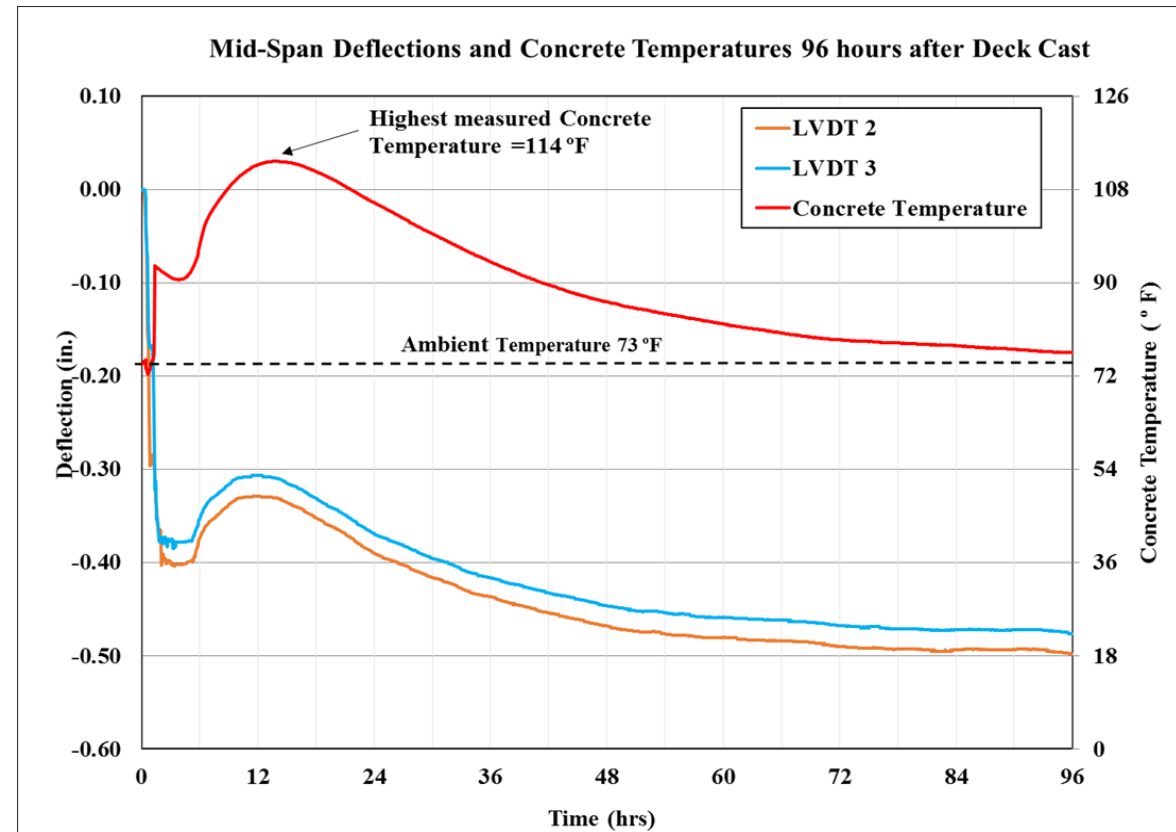
- High Temperature  $\approx 114^\circ\text{F}$  ( $46^\circ\text{C}$ )
- At 12 to 13 hrs. after casting
- Measured strains are driven by temperatures

# Full-Sized Prototype Bridge : Early Age Concrete Temperature and Deflections

**First 96 hours:**

**Bridge Deflections mirror the Temperature Variations in the Concrete Deck Slab**

- **Self-weight of fresh concrete caused downward deflection of 0.40 in.**
- **Heating of the slab during curing caused upward deflection of 0.10 in.**
- **Cooling and shrinkage of the slab causes additional downward deflections**



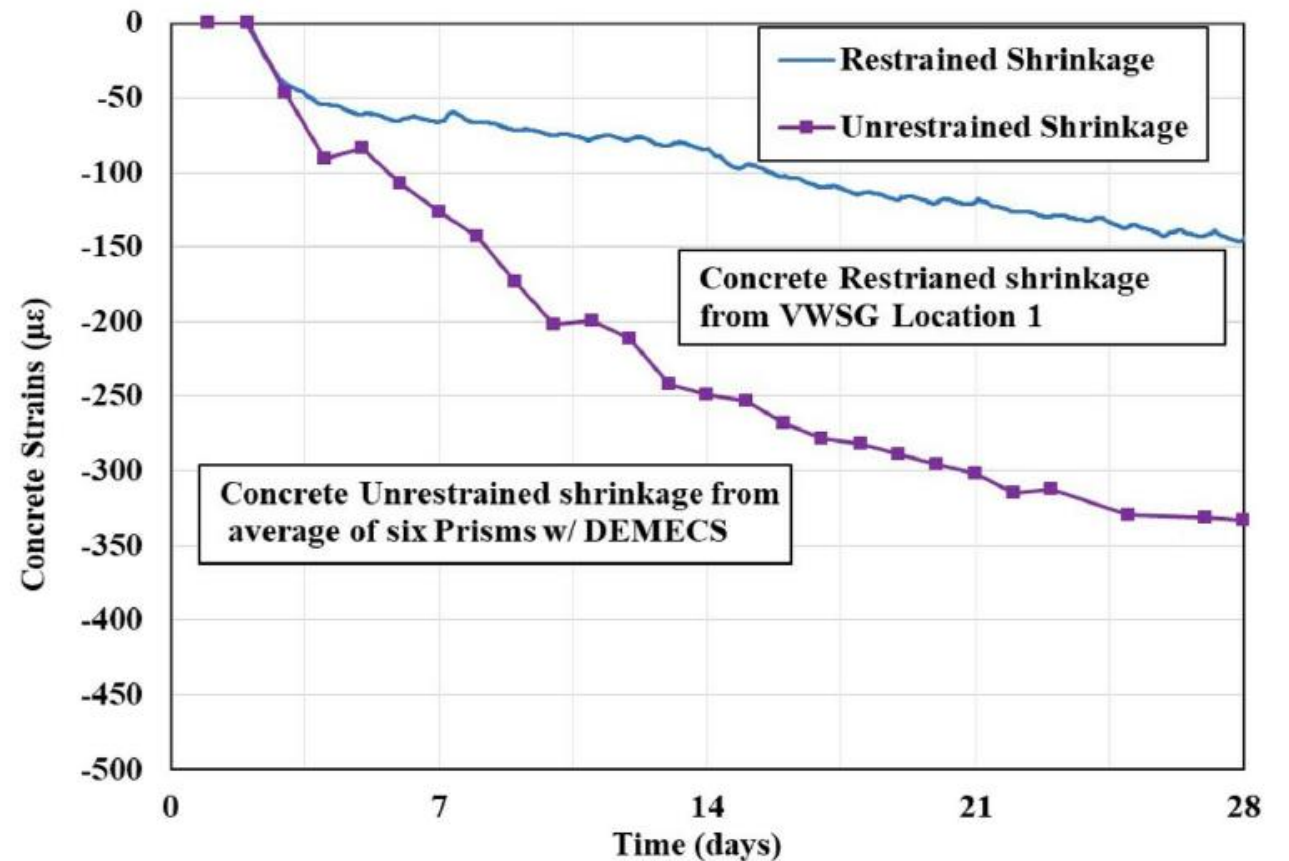
# Restrained Shrinkage of Deck Slab

## Unrestrained Shrinkage Prisms

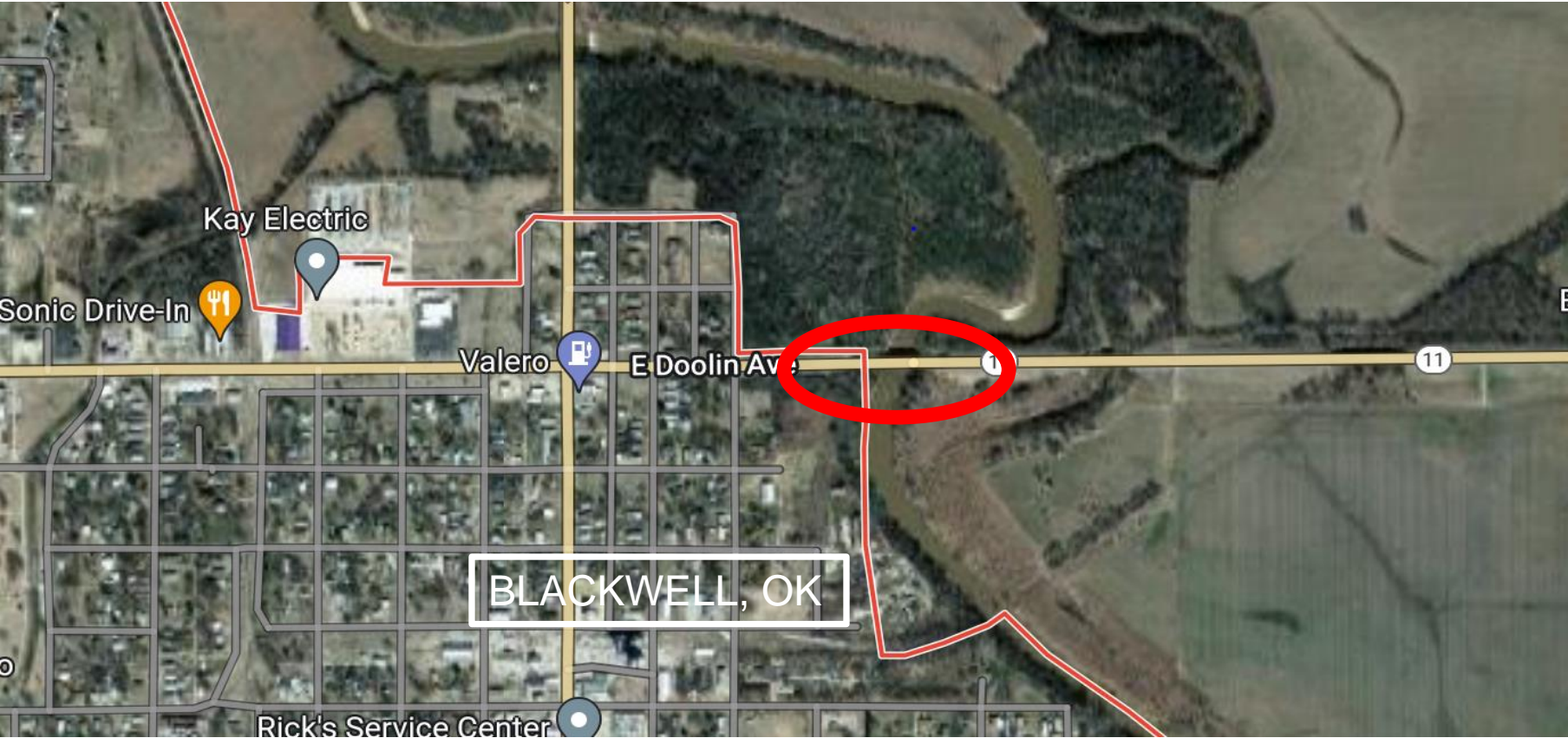
- ASTM C157
- $\approx 330 \mu\epsilon$  after 28 days
- Shrinkage Specimens are not subjected to elevated curing temperatures

## “Restrained” shrinkage of Slab

- Strains measured by embedded wire gages
- $\approx 150 \mu\epsilon$  after 28 days
- Difference of  $180 \mu\epsilon$  equivalent  $\approx 800$  psi (5.5 MPa)
- But No Cracking in the Slab



# SH 11 over the Chikaskia River Kay Co., Oklahoma, USA



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# SH 11 over the Chikaskia River



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# SH 11 Rehabilitation = New Deck Slabs Use Existing Steel Girders, 100 ft (30 m) spans

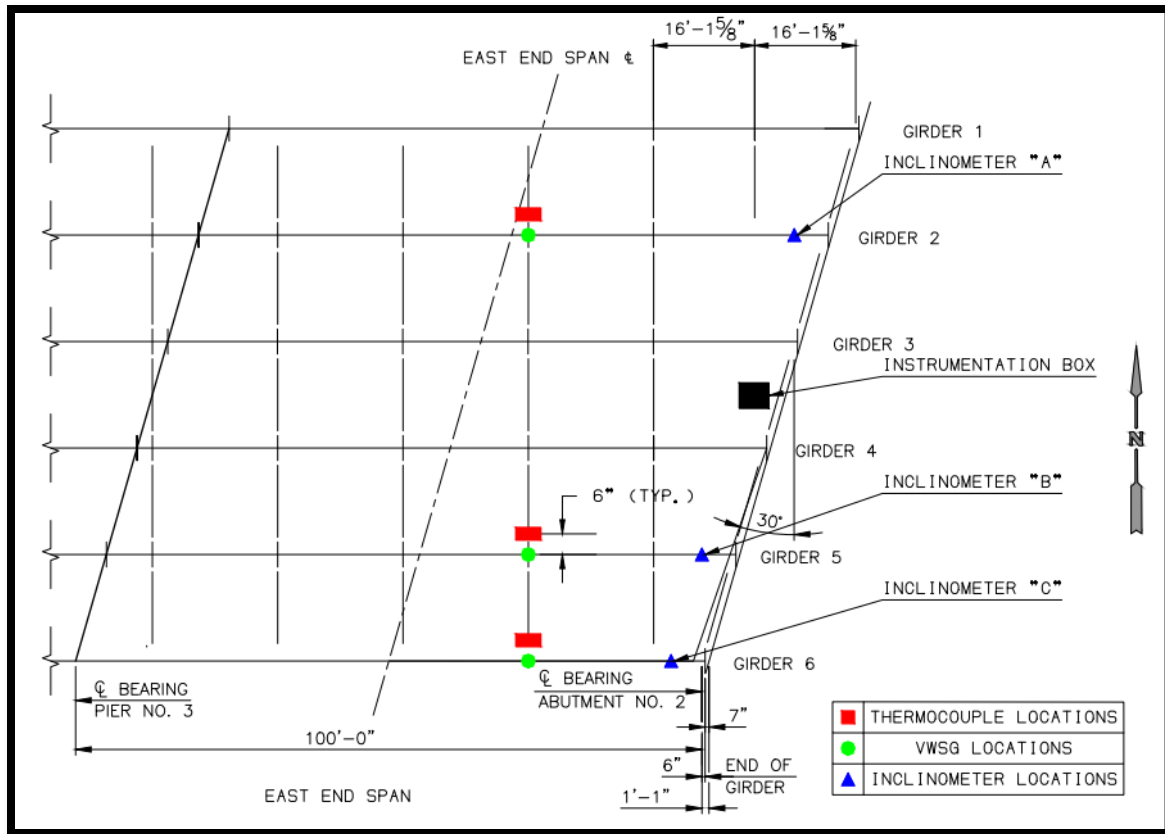


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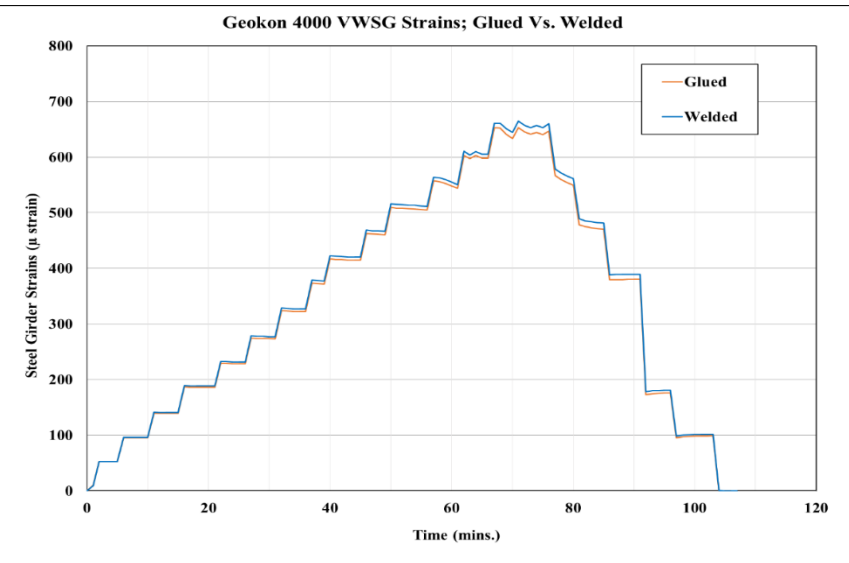
# Total Span 120 m - Four 100 ft (30 m) spans – 6 girder lines w/ 30° Skew and Cross Bracing



- Instrumented East-most Span (Accessibility Reasons)
- Three of the Six Girders
- Thermocouples
- Vibrating Wire Gages
- Concrete Deck Slab
- Steel Girders (glued gages)
- LVDT's (Because we can for load testing only)

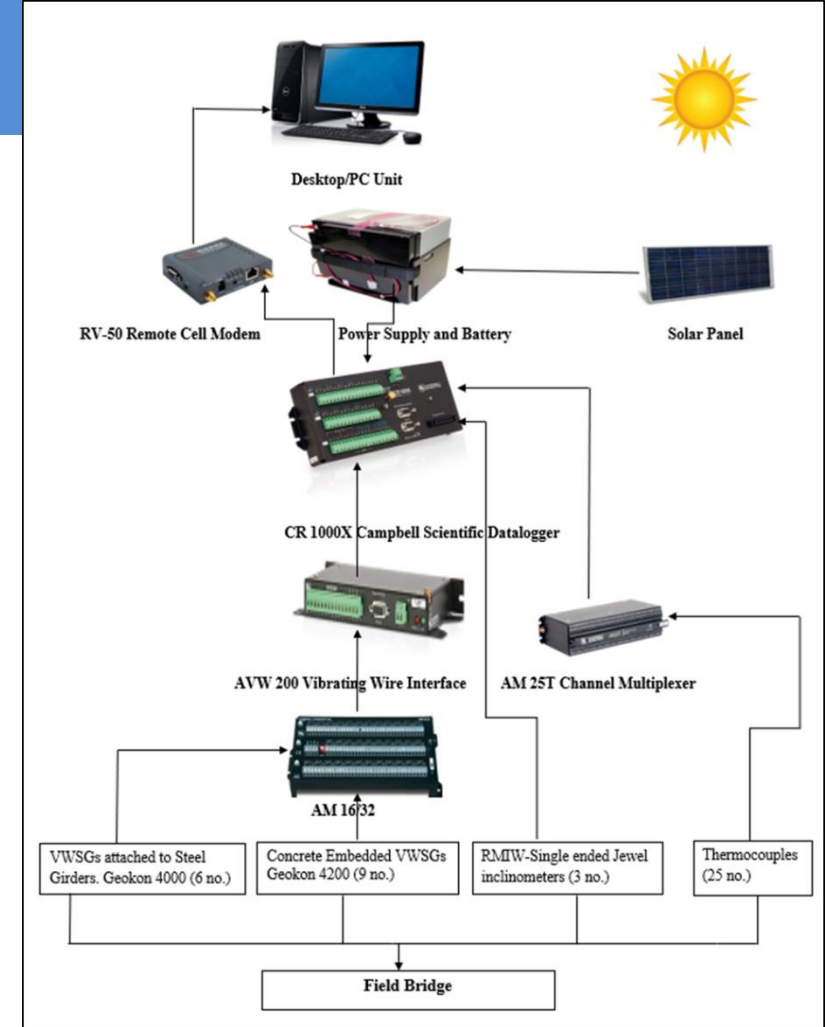
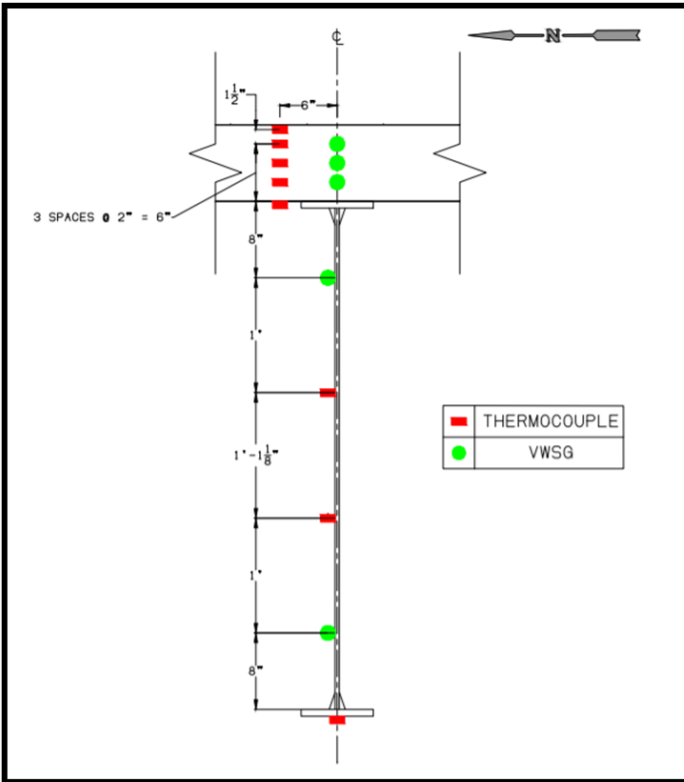


# Vibrating Wire Gages – Glued vs. Welded

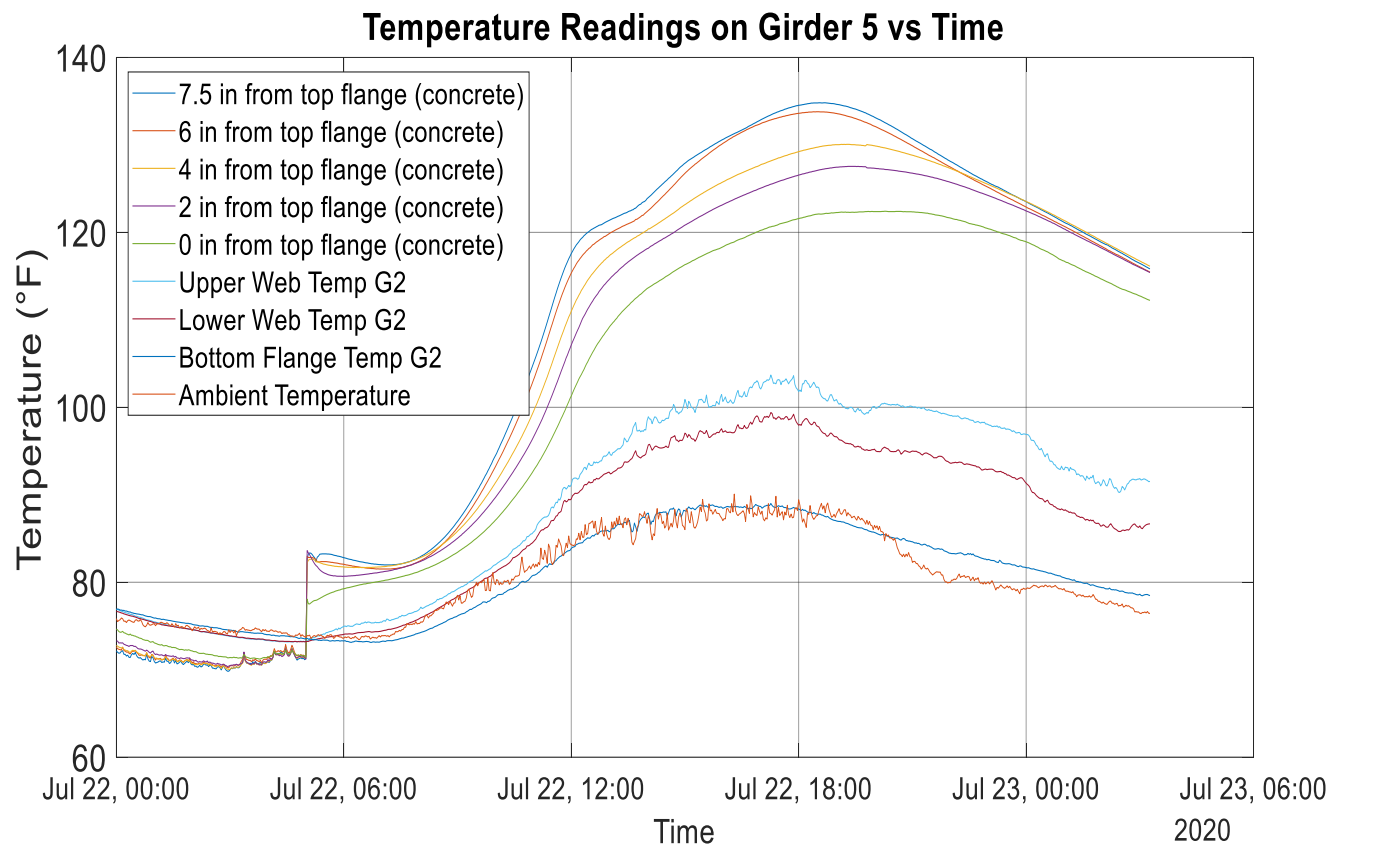




# SH 11 – Instrumentation and Data Acquisition Scheme



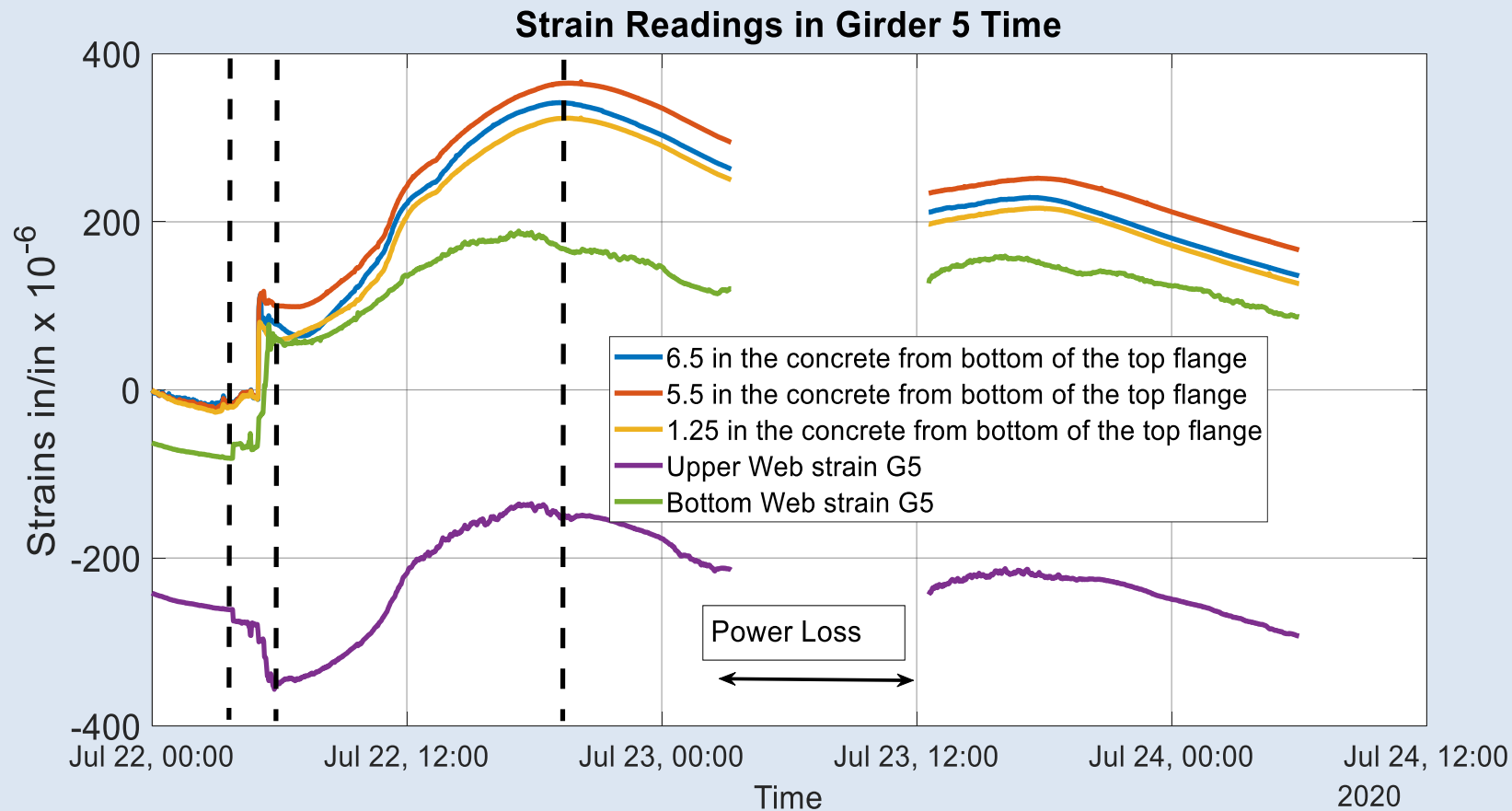
# SH 11 Chikaskia River Bridge Monitoring Temperatures during Deck Slab Casting



Deck Slab Cast on July 22, 2020

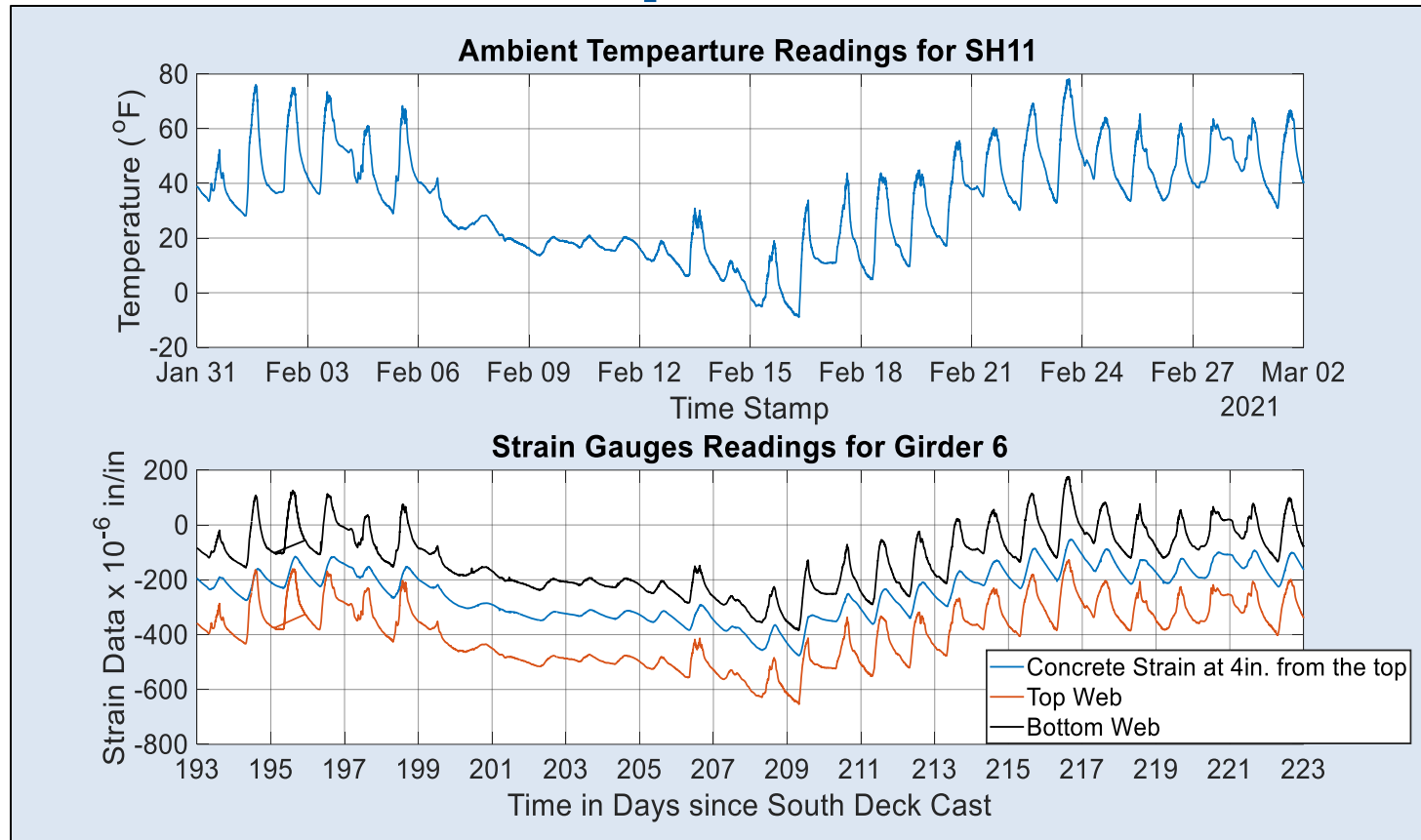
- 5:00 AM (early morning)
- Ambient T  $\approx$  73 F (23 C)
- Max Slab Temperature  $\approx$  130 F (54C) at 18:00.
- Top Flange of the Steel Girder Max T = 100 F (39 C)
- Bottom Flange of Steel Girder matches ambient Temps

# SH 11 – Concrete and Steel Strains during Casting

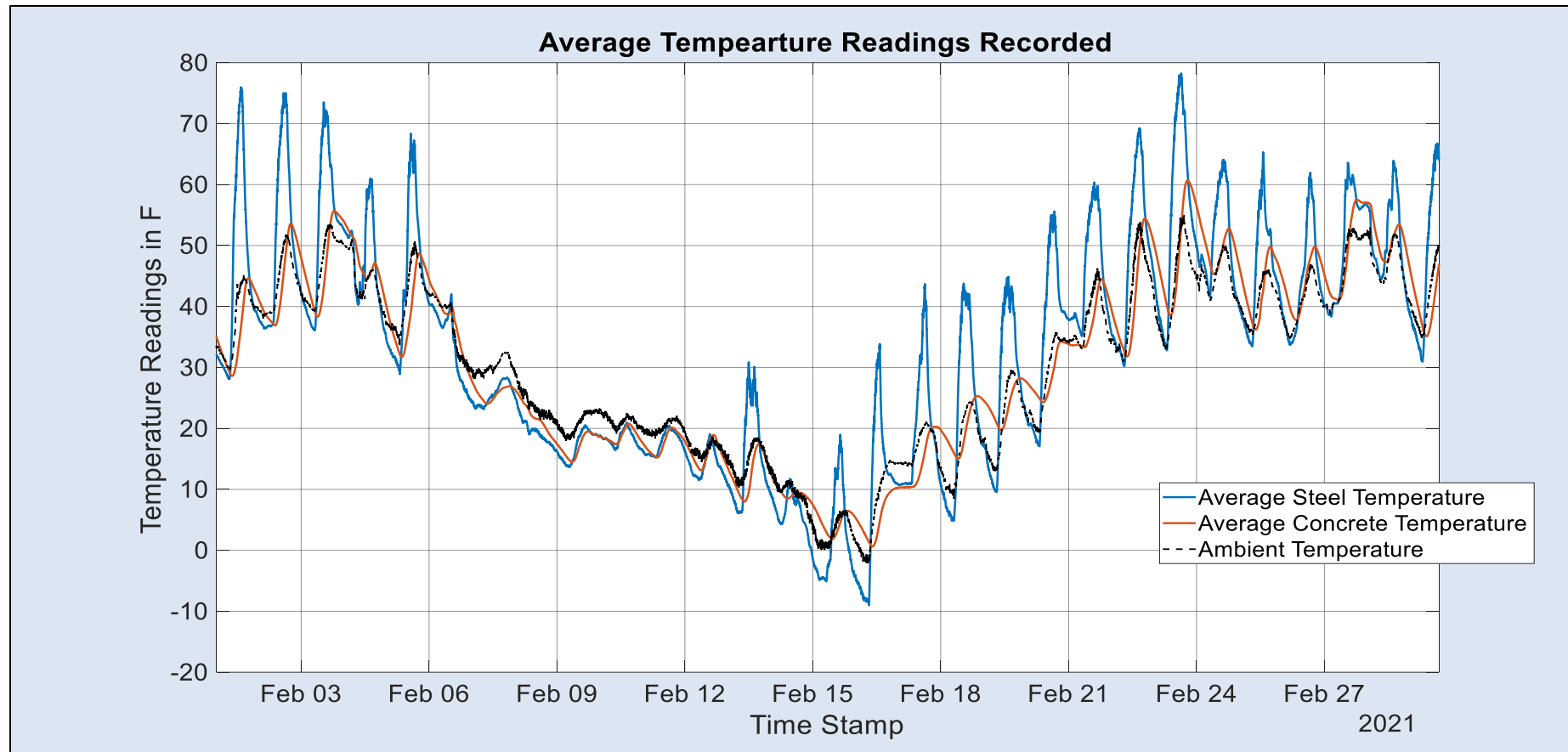


- Concrete Strain Readings reflect Temperature changes
- Steel Strains – Compression at the top, tensile at the bottom
- Steel strains are influenced by temperatures as well

# SH 11 – Long-term Monitoring – 1<sup>st</sup> Quarter of 2021 – Temperatures and Strains



# Structural Monitoring – Temperatures in February 2021 – Record Cold – and Extreme Variation



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# Measurement of Camber and Prestress Losses

# SH 4 over the North Canadian River, Canadian Co., OK



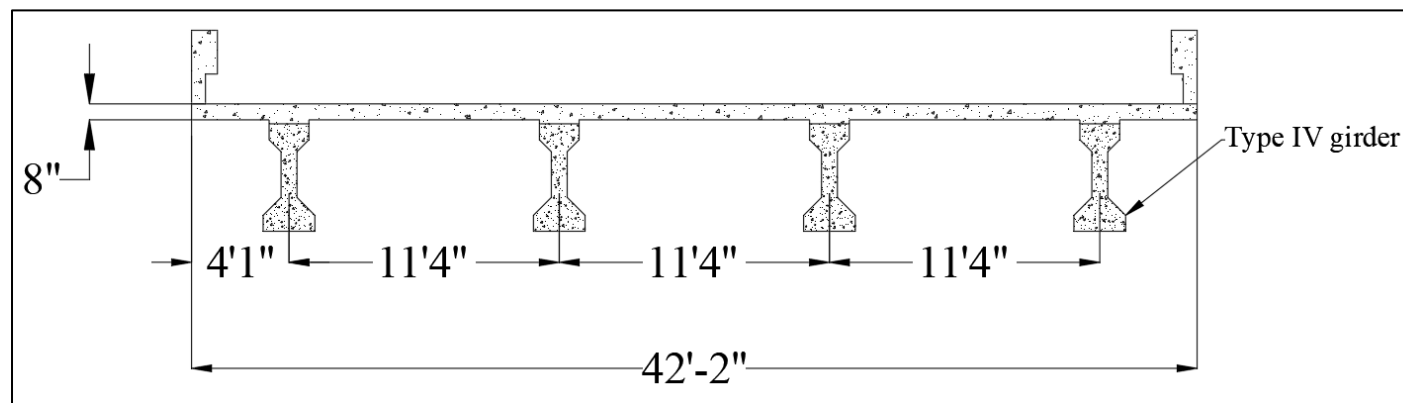
## Bridge Details:

- Fifteen 100 ft. spans
- Clear Roadway Width = 40'-0
- Each Span supported by four AASHTO Type IV PC Girders
- Girders are simply supported on neoprene bearing pads with “poor-boy continuous” deck slabs over the joints.



# Bridge Properties

- This work is based on a research project of the SH 4 bridge over the North Canadian River in Yukon, OK
- The bridge consists of 15 spans, each 99.67 ft. long.
- All spans were constructed using four Type IV prestressed girders.
  - Specified concrete strength of 7 ksi and 10 ksi at transfer and 28-days, respectively.





# Aerial View of SH 4 Bridge Location



New SH 4 Bridge

SH 4 Bridge  
Location over the  
N. Canadian R.,  
Canadian Co., OK.

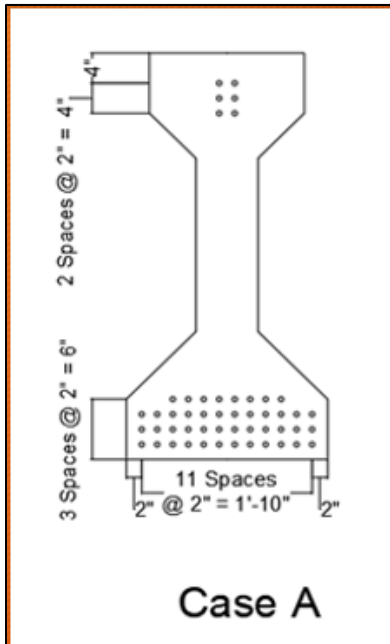
	No. Strands	Distributed (Y or N)	No. of Debonded Strands	Bundled Verticals (Y or N)	L-Bar	Mild Steel Bottom Flange
Span 1	50	1	2	1	0	0
Span 2	50	1	2	1	1	0
Span 3	50	0	12	1	0	0
Span 4	50	0	12	0	0	0
Span 5	50	1	2	0	0	0
Span 6-1	50	1	2	0	0	(4) #7's
Span 6-2	50	1	2	1	0	(4) #7's
Span 7-1	50	1	2	0	0	(4) #7's
Span 7-2	50	1	2	1	0	(4) #7's
Span 8-1	48	0	8	0	0	(4) #7's
Span 8-2	48	0	8	0	0	(4) #7's
Span 9-1	48	0	8	0	0	(4) #7's
Span 9-2	48	0	8	1	0	(4) #7's
Span 10-1	48	0	8	0	0	0
Span 10-2	48	0	8	0	0	0
Span 11	50	1	2	0	0	0
Span 12	50	0	12	0	0	0
Span 13	50	0	12	1	0	0
Span 14	50	1	2	1	1	0
Span 15	50	1	2	1	0	0

# Girder Reinforcement

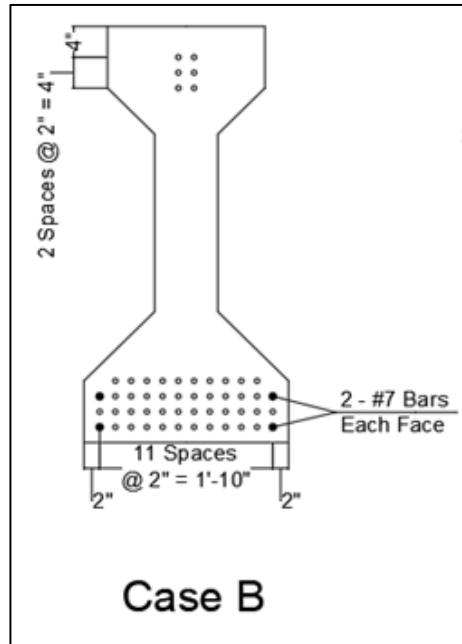
- Girder reinforcement varies between each of the 15 spans.
  - Variations in reinforcement include:
    - Strand pattern
    - Number of strands
    - Inclusion of mild steel reinforcement in the bottom flange, (4) #7 bars
    - Debonded strands and length of debonding
    - Bundled shear reinforcement in end regions
    - L- bars in end regions
- 4 standard longitudinal reinforcement layouts exist between all spans.



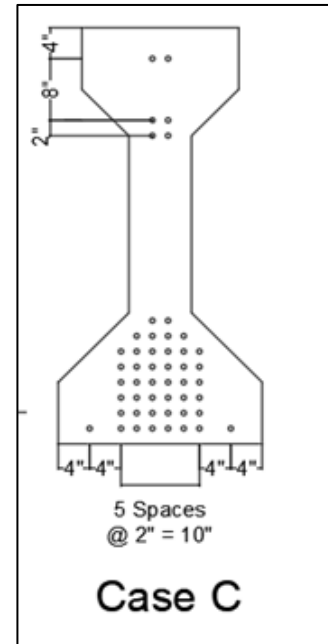
# Reinforcement Layouts



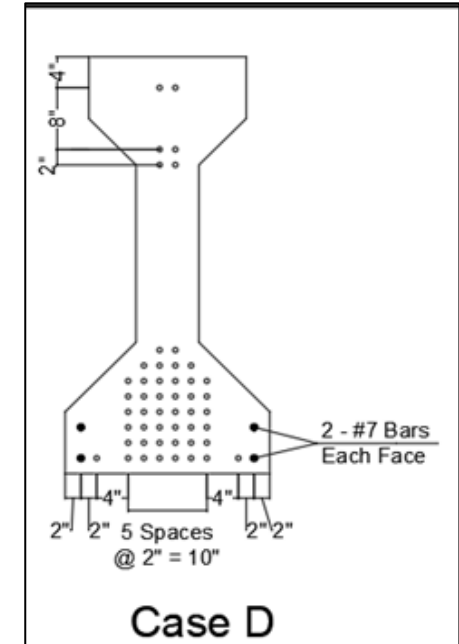
- “Traditional”
- No mild steel



- “Traditional”
- (4) #7 bars

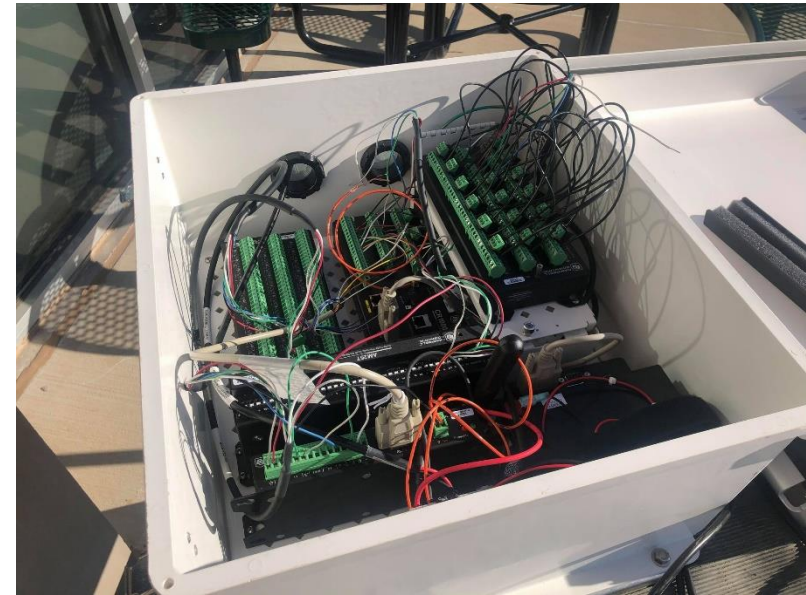
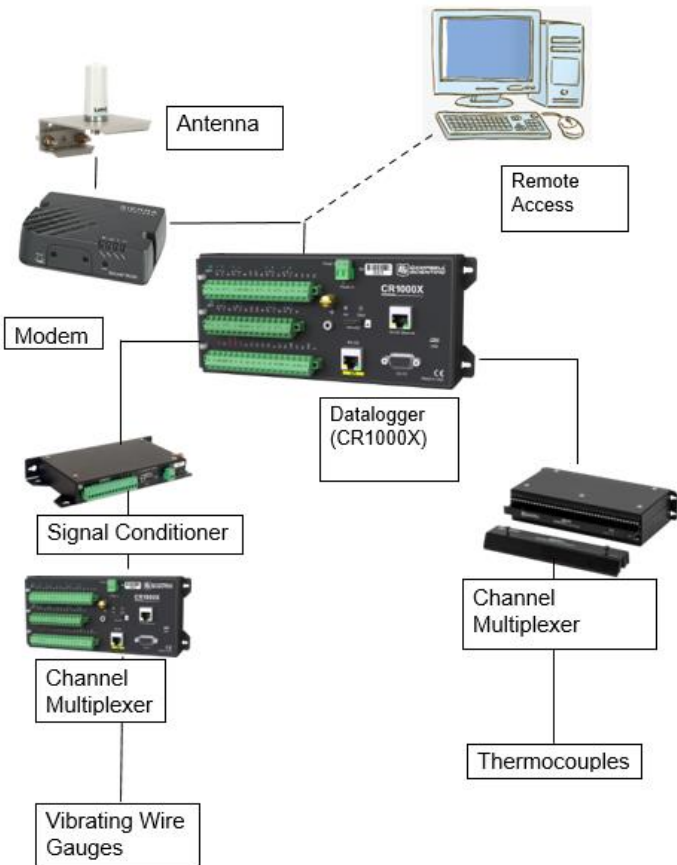


- “Distributed”
- No mild steel



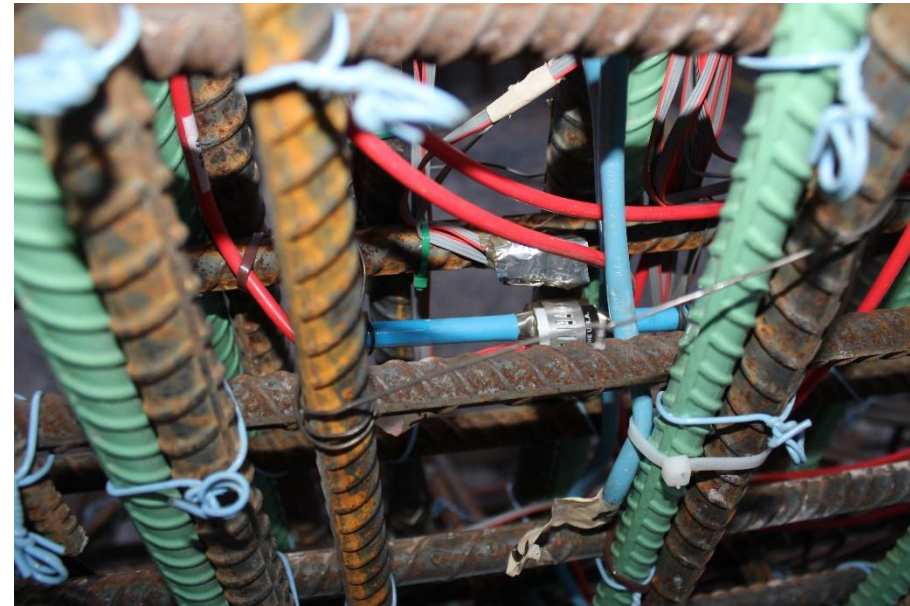
- “Distributed”
- (4) #7 bars

# Design, Build and Demonstrate Instrumentation and Data Systems to Perform Structural Monitoring



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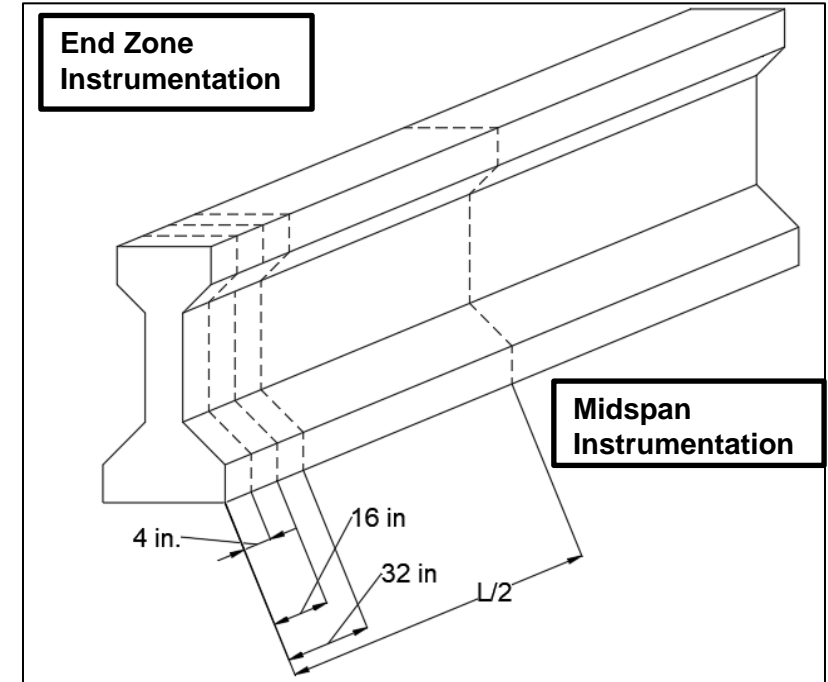
# SH 4 – Prestressed Concrete Bridge – N. Canadian River – 1500 ft (450 m span)



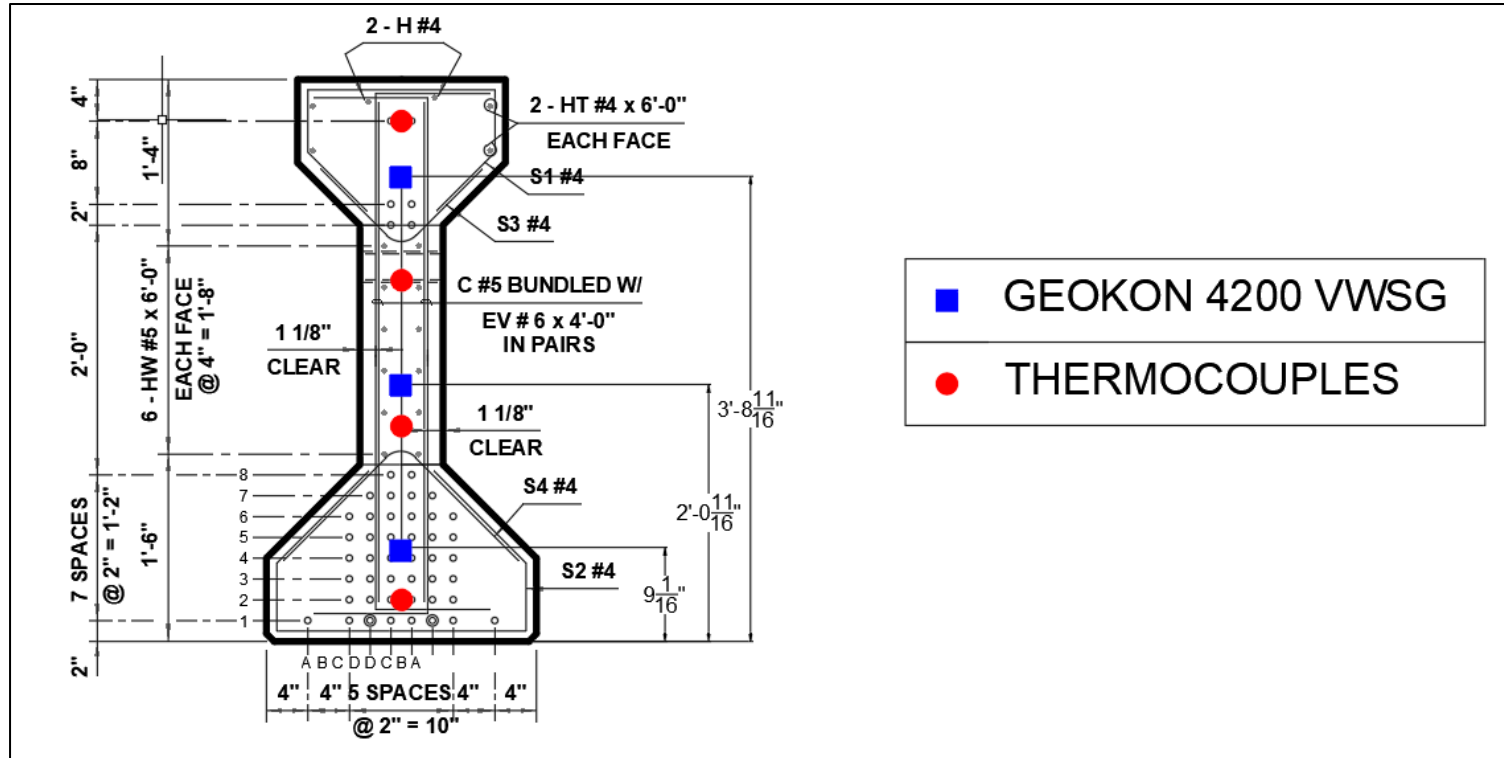
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# Instrumentation

- The two girders that were selected for structural monitoring:
  - Mark 27, Span 9 (Case B)
  - Mark 42, Span 14 (Case C)
- Both girders are external and placed on the Westernmost side of the span.
- Instrumentation:
  - Vibrating wire gauges – strain
  - Thermocouples – temperature
- Strain readings can be used to measure prestress loss.
- Measurements started at casting and continue to this day.



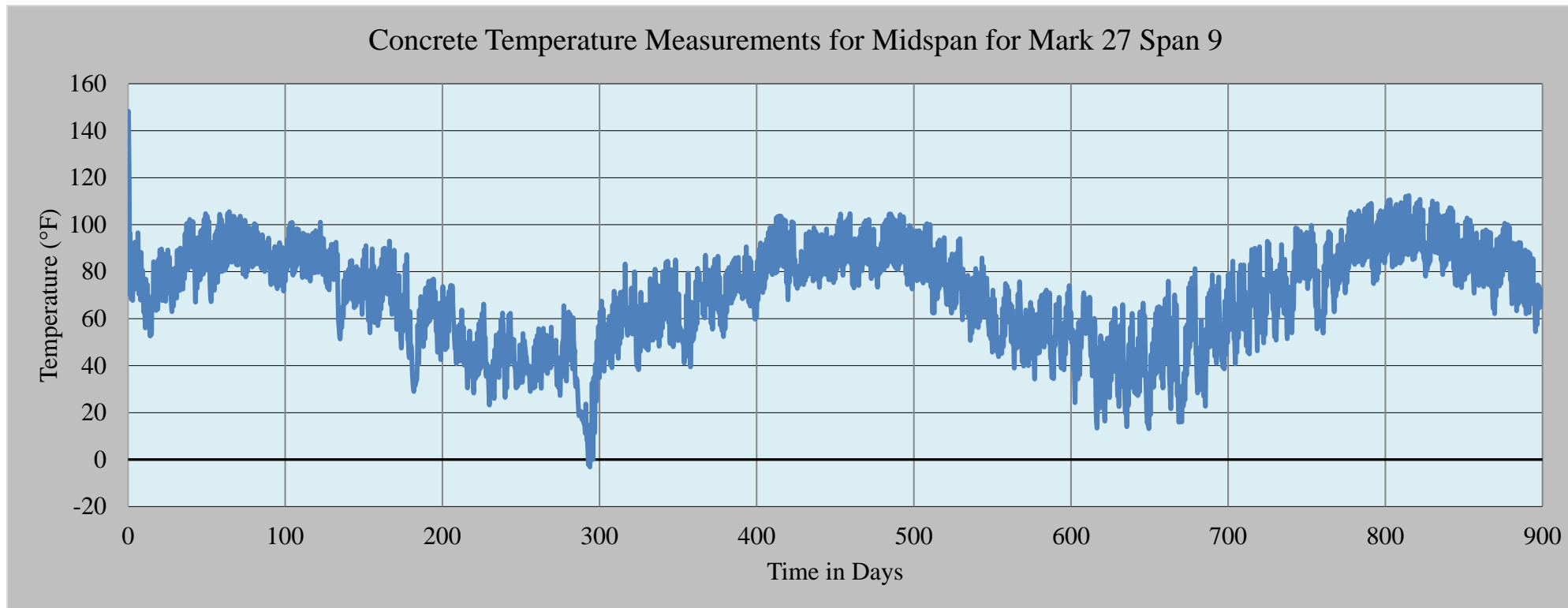
# Sensor Locations



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# Measured Concrete Temperatures



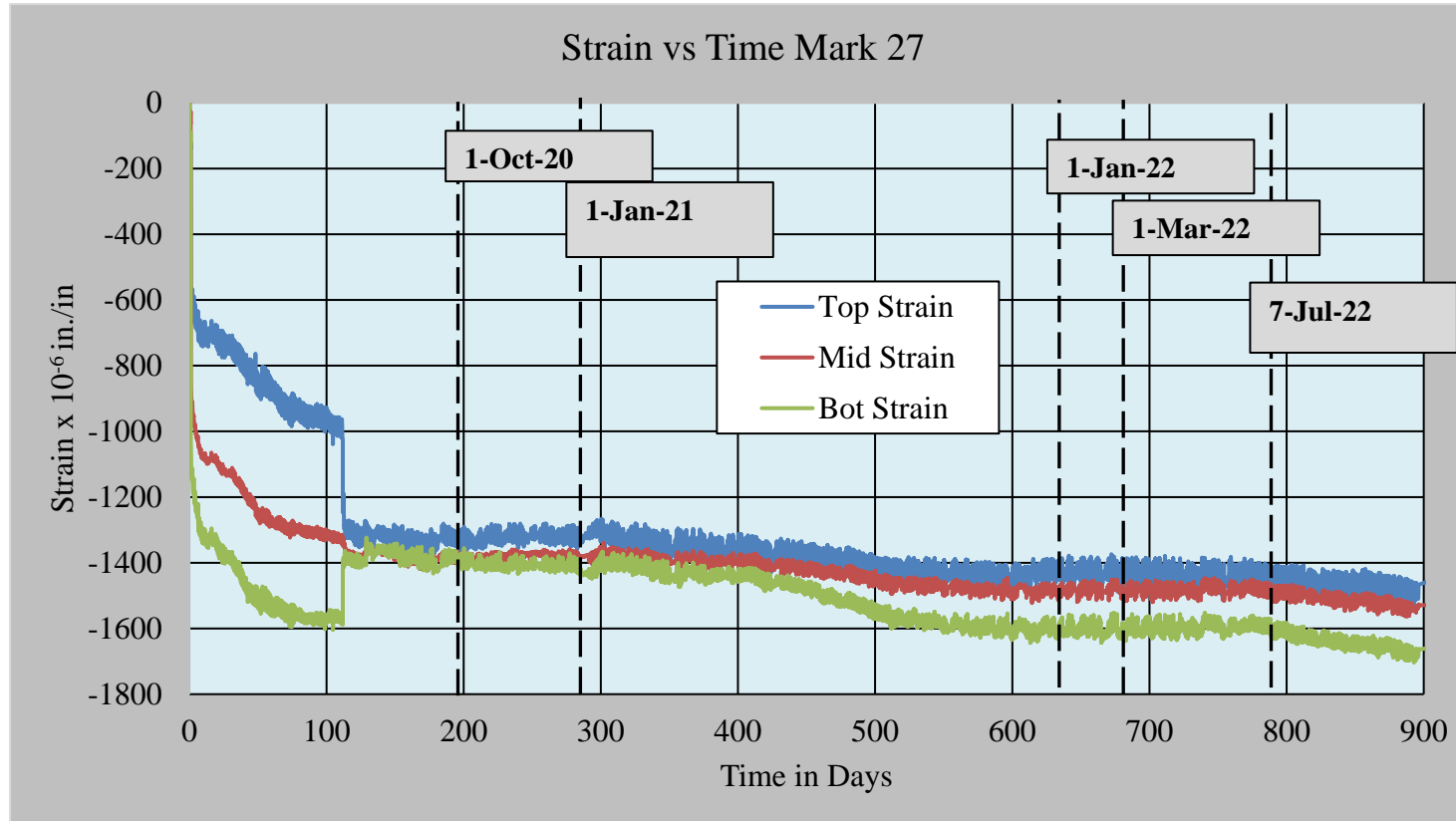
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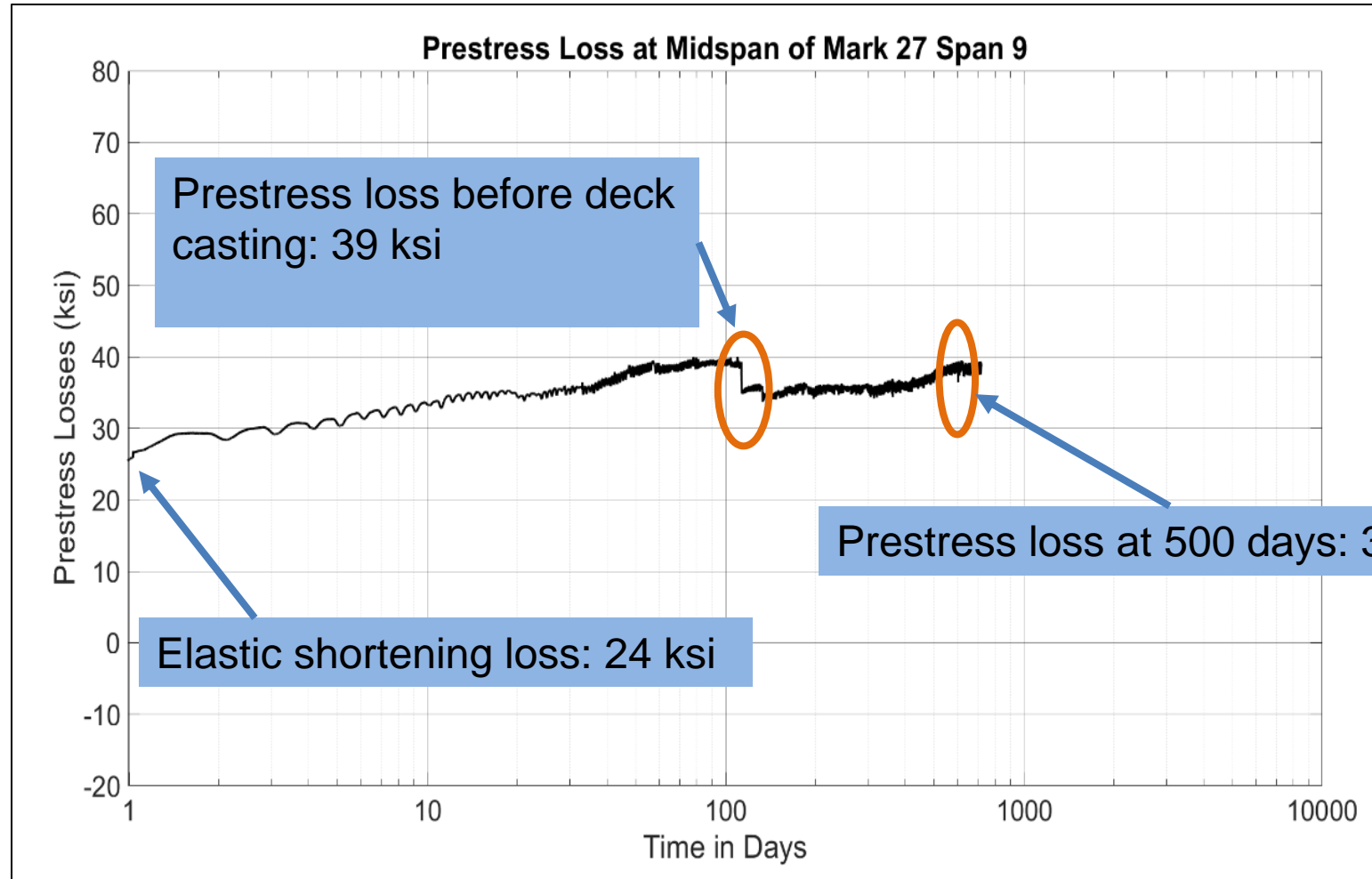
# Measured Concrete Strains



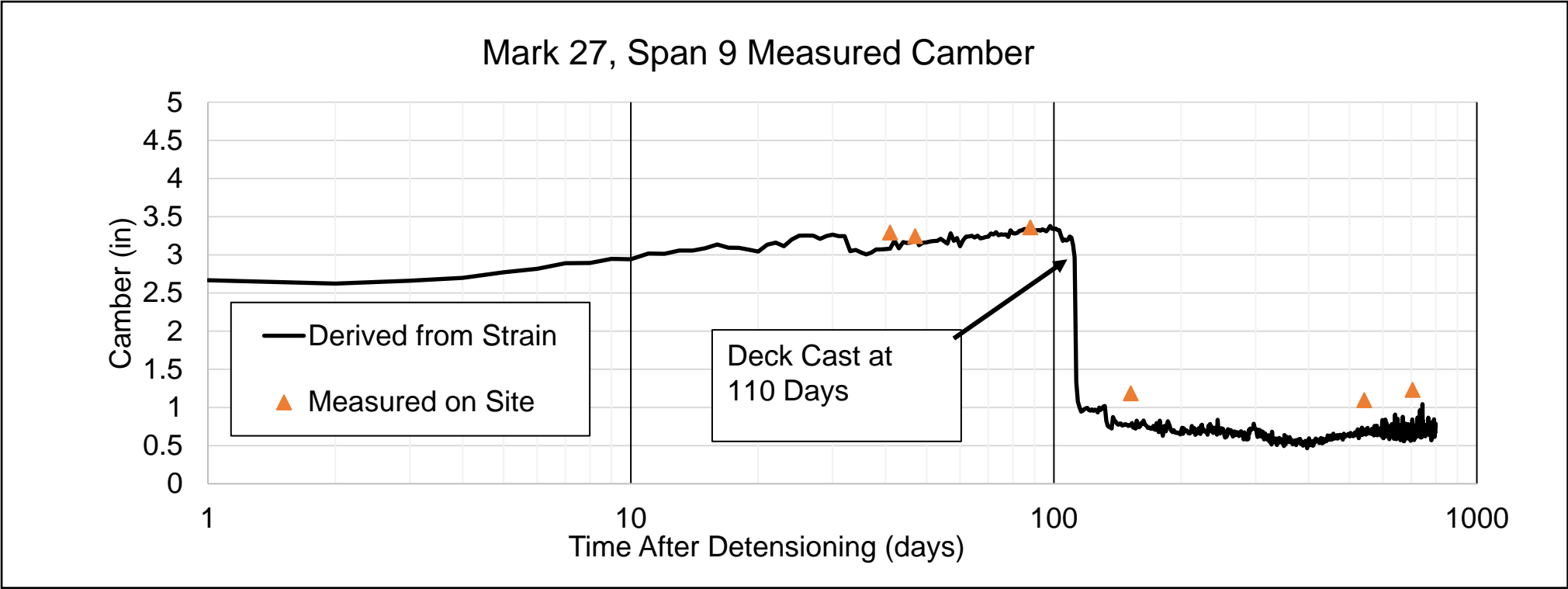
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# Measured Prestress Losses



# Comparison of Physically Measured Camber & Camber Derived From Strains



# SUMMARY & CONCLUSIONS

- The structural monitoring program implemented in this research combines sensors from diverse technologies into a seamless system using a single database and user interface systems
- Dataloggers and interface systems used in this research are proven to be reliable data retrieval and monitoring system for both short term and long-term monitoring of bridges.
- Continuous monitoring of remote bridge structures can be made possible through interfacing with local network and remote cellular modem

# THANK YOU



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